

# ASSEMBLY INSTRUCTIONS

## TOOLS REQUIRED



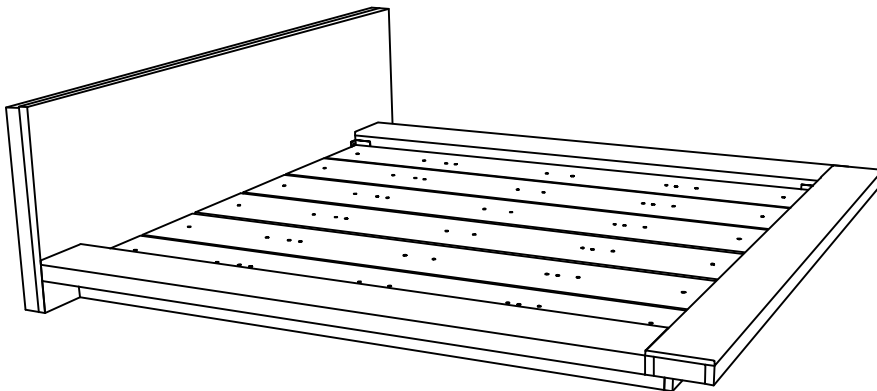
Allen Wrench

(Included)



Phillips  
Screwdriver

(Not Included)



**3 - People  
Recommended**

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**Monday to Friday**  
8:30AM- 5:30PM (PST)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

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### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

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### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

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### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

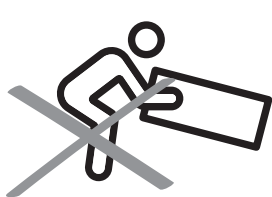
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### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

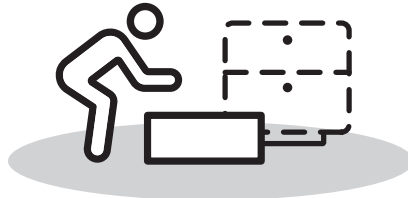
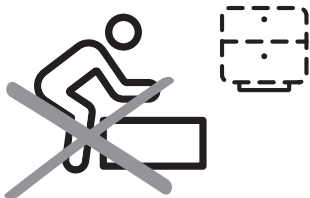
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



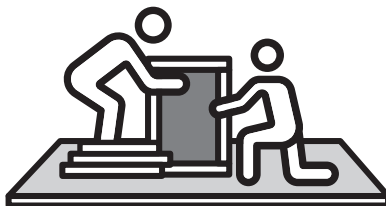
## Suitable Location

Assembling near the area of the intended location is highly recommended.



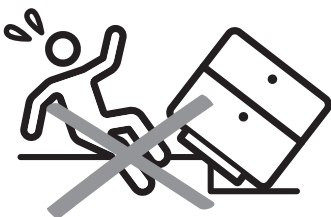
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

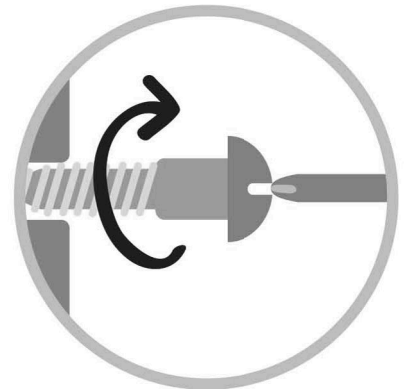
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Save the instructions and store  
any supplied tools for later  
maintenance.

After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

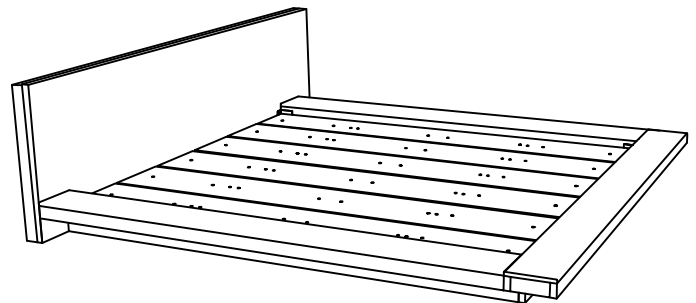
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# CALIFORNIA KING BED

CM7540CK



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## PARTS

#1 1pc



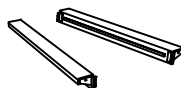
Headboard

#2 1pc



Footboard

#3 2pcs



Side Rail

#4 3pcs



Bed Slat w/o  
marking  
-18 x 45 x 1845

#5 2pcs



Bed Slat with  
marking  
-18 x 45 x 1845

#6 10pcs



Bed Slat Support  
-82 x 30 x 30

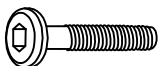
#7 6pcs



Concealed Panel  
-9 x 295 x 2164

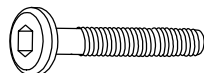
## HARDWARE

#A 10pcs



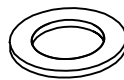
Bolt 1/4" x 2"

#B 4pcs



Bolt 5/16" x 2-3/4"

#C 8pcs



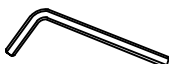
Flat Washer

#D 4pcs



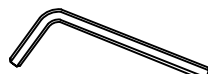
Wing Nut M8

#E 1pc



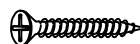
Allen Key M4

#F 1pc



Allen Key M5

#G 10pcs




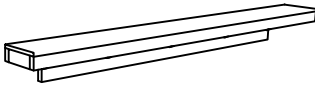
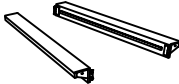
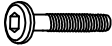
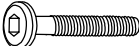


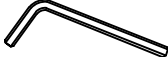
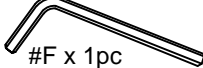





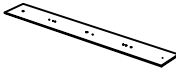
CSK m4 x 32mm

#H 30pcs



P.H Screw m3.5x20mm

## CM7540CK is packed in 3 cartons

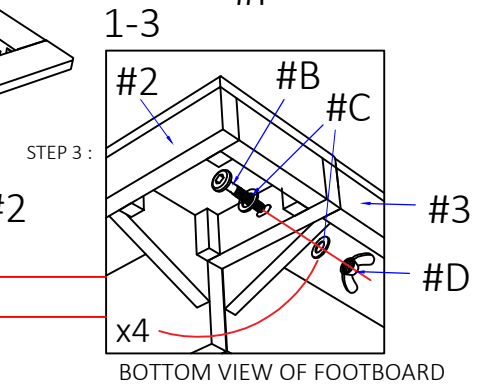
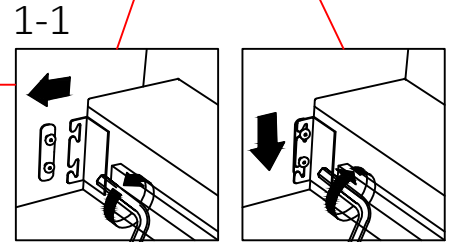
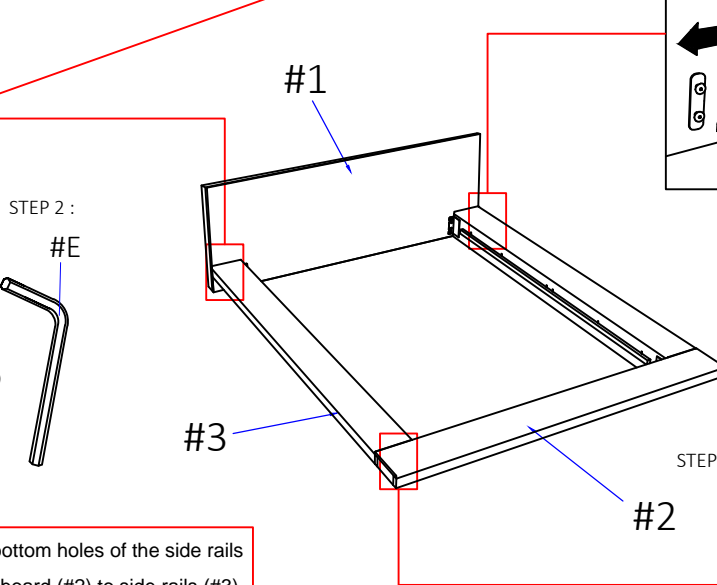
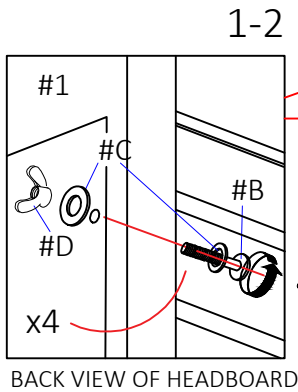
Carton	Designation	Part		Hardware
CM7540CK-HB	Headboard (1pc)	#1		
CM7540CK-FB	Footboard (1pc)	#2		
CM7540CK-R	Side Rail (2pcs)	#3		 #A x 10pcs  #B x 4pcs  #C x 8pcs  #D x 4pcs  #E x 1pc  #F x 1pc  #G x 10pcs  #H x 30pcs
	Bed Slat w/o marking (3pcs)	#4		
	Bed Slat with marking (2pcs)	#5		
	Bed Slat Support (10pcs)	#6		
	Concealed Panel (6pcs)	#7		

# ASSEMBLY INSTRUCTIONS

## 1

Part #1 x1pc Hardware #B x4pcs  
 Part #2 x1pc Hardware #C x8pcs  
 Part #3 x2pcs Hardware #D x4pcs

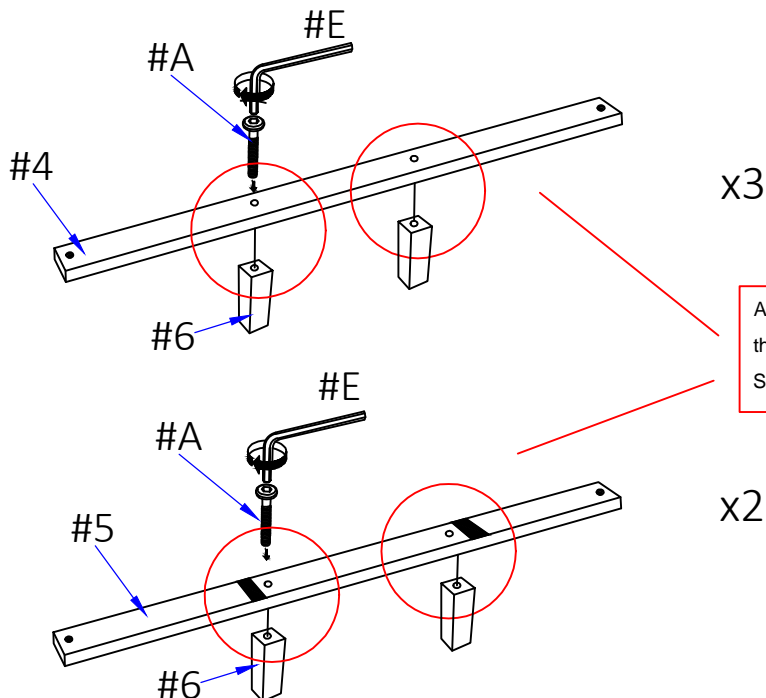
1) Prepare 4 bolts assembly by inserting (#C) onto bolts (#B). Insert bolts (#B) to headboard (#1) 75% in, then hook side rails (#3) to the bolts (#B) on headboard (#1). Secure by inserting washer (#C) and wing nut (#D) from the back of the headboard (#1) onto bolts (#B).



2) Align footboard (#2) to the bottom holes of the side rails (#3). Insert bolts (#B) from footboard (#2) to side rails (#3), then secure by inserting washer (#C) and wing nut (#D) from the other end of the bolts (#B).

## 2

Part #4 x3pcs  
 Part #5 x2pcs  
 Hardware #A x10pcs

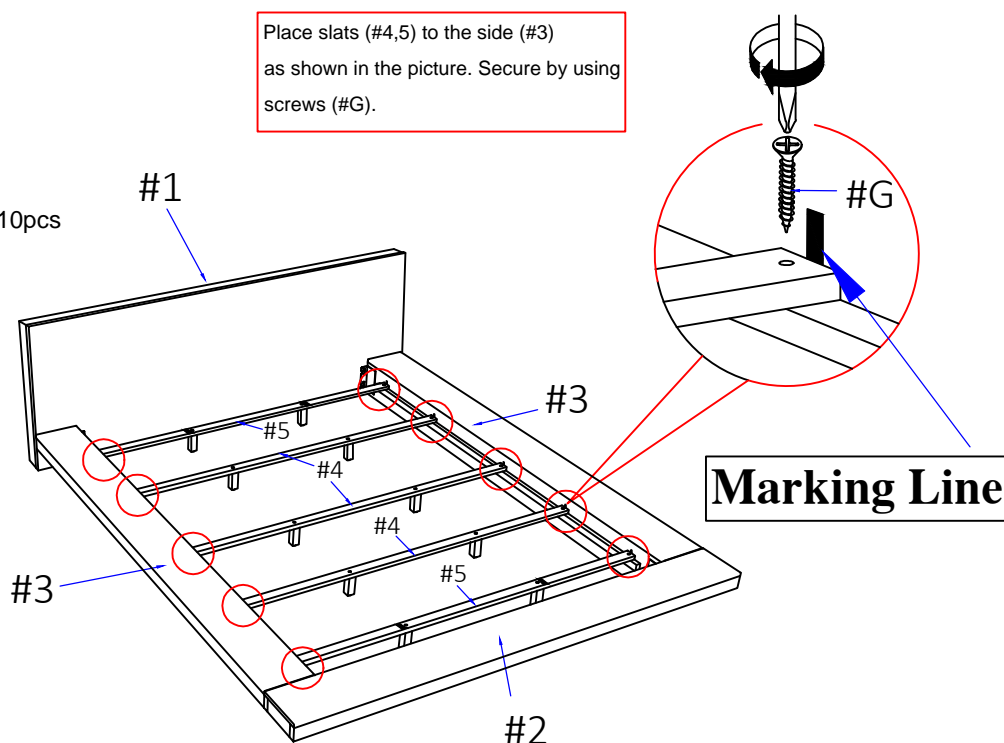


Align slat support legs (#6) to the holes of the slats (#4,5). Secure by using bolts (#A).

# ASSEMBLY INSTRUCTIONS

## 3

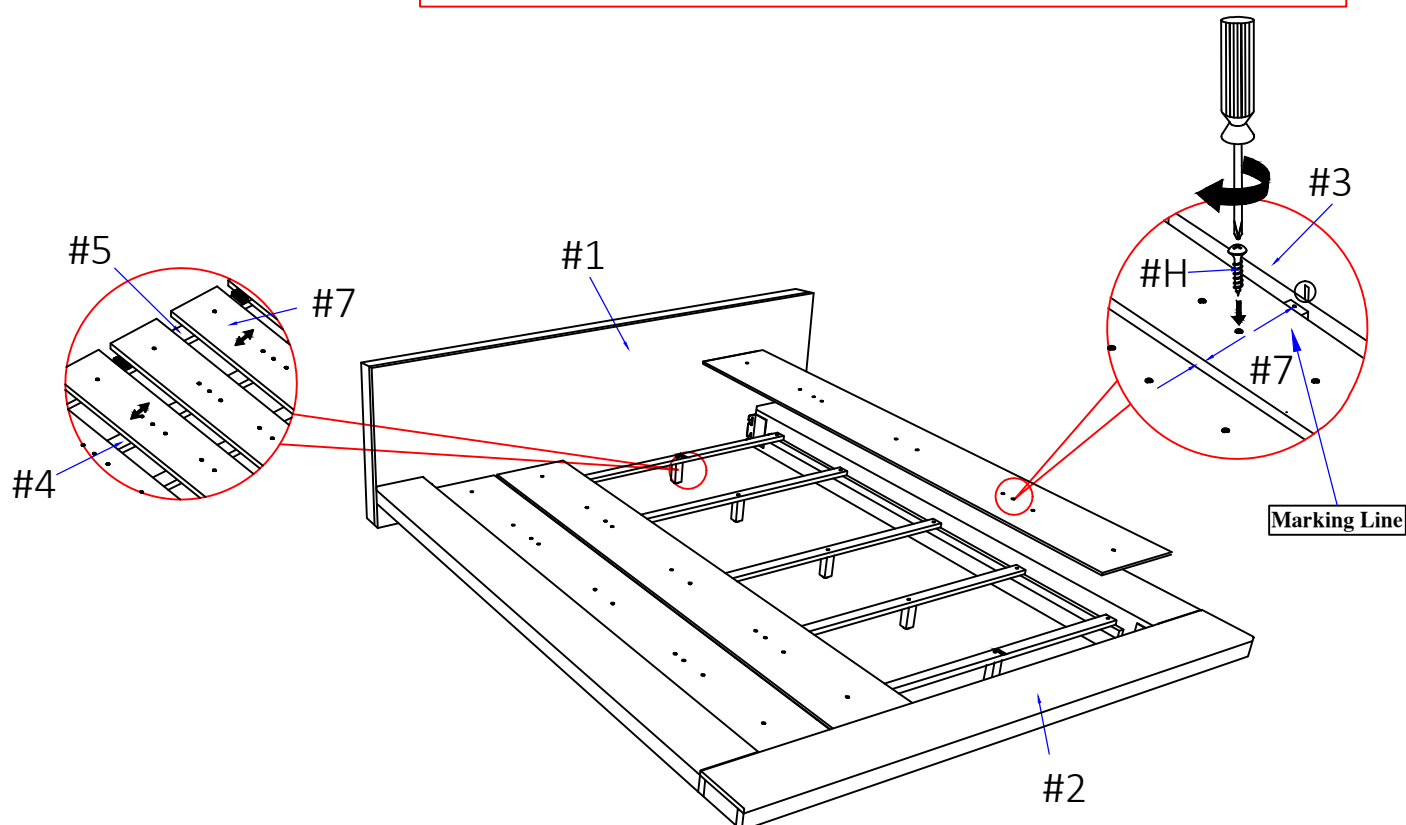
Hardware **#G** x10pcs



## 4

Part **#7** x5pcs  
Hardware **#H** x30pcs

- 1) Please refer to steps (#5) on how to align and place concealed panels(#7) correctly.
- 2) Secure concealed panels (#7) to bed slats by using screws (#H).

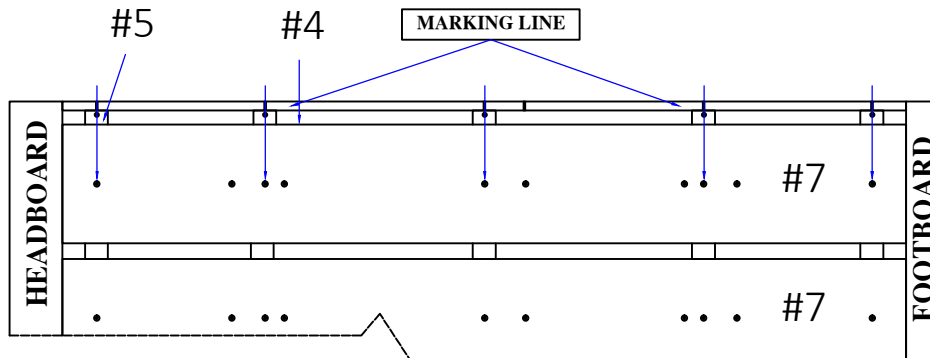




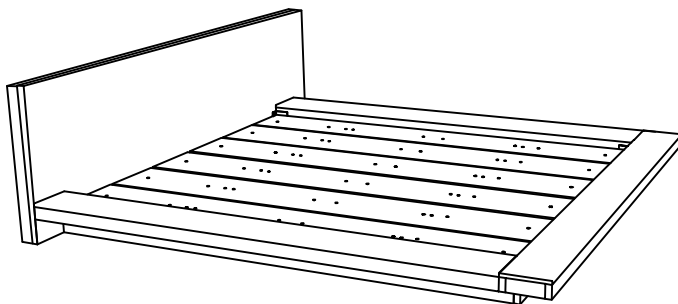
# ASSEMBLY INSTRUCTIONS

5

This is how the concealed panel (#7)  
look like on the bed from a high view.



6



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.