

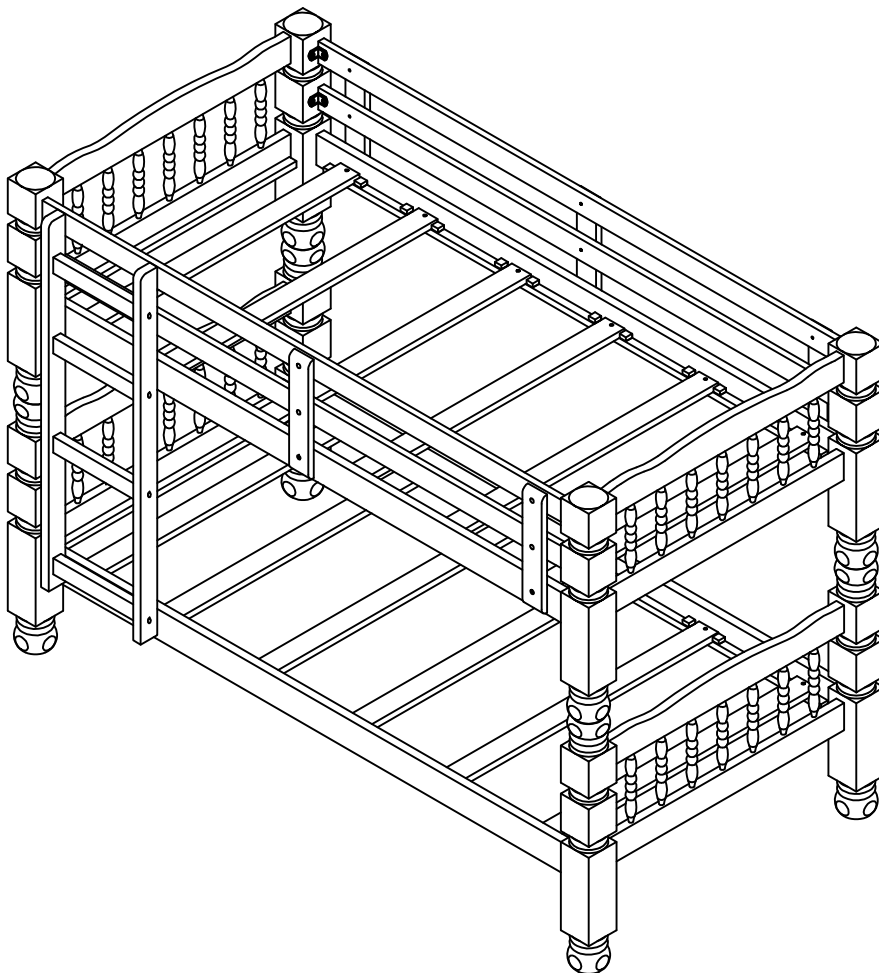
ASSEMBLY INSTRUCTIONS

MODEL #

CM2527

Questions?

GIVE US CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PST)



TOOLS REQUIRED



Allen Wrench

(Included)



Phillips Screwdriver

(Not Included)



**2 - People
Recommended**

ASSEMBLY RATING



EASY ————— DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PST)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.

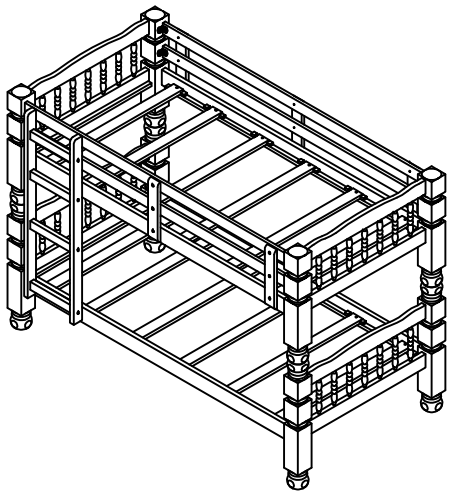
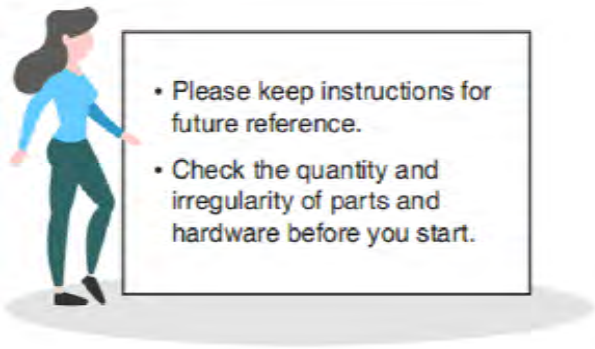


After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

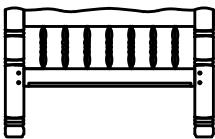
BUNKBED

CM2527



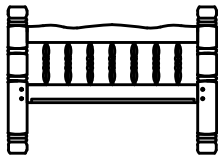
PARTS

#1 2pcs



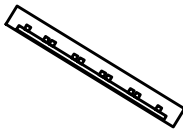
Top Side Panel

#2 2pcs



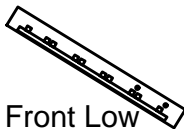
Bottom Side Panel

#3 1pc



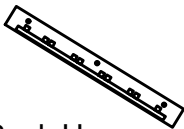
Low Side Rails

#4 1pc



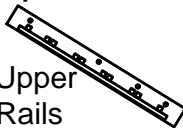
Front Low Side Rails

#5 1pc



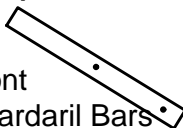
Back Upper Side Panel

#6 1pc



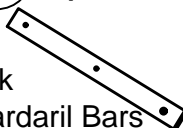
Front Upper Side Rails

#7 1pc



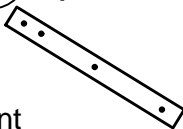
Front Guardrail Bars

#8 2pcs



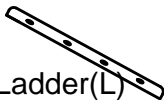
Back Guardrail Bars

#9 1pc



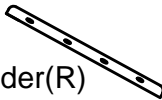
Front Guardrail Bars

#10 1pc



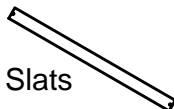
Ladder(L)

#11 1pc



Ladder(R)

#12 12pcs



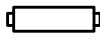
Slats

#13 5pcs



Guardrail Reinforce Bars

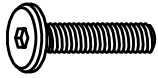
#14 4pcs



Ladder Steps

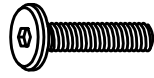
HARDWARE

#A 16pcs



Bolt Ø5/16 X 1"

#B 21pcs



Bolt Ø1/4 X 1-3/8"

#C 8pcs



Bolt 1/4 X 1-7/8"

#D 4pcs



Dowel Ø3/4" x 2-3/4"

#E 16pcs



Flat Washer Ø5/16"

#F 31pcs



Lock Washer 5/16"

#G 8pcs



Pat 3/4" x 3/4"

#H 1pc



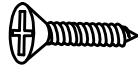
Allen Wrench 4mm

#I 24pcs



Screw M4 x 30mm

#K 16pcs



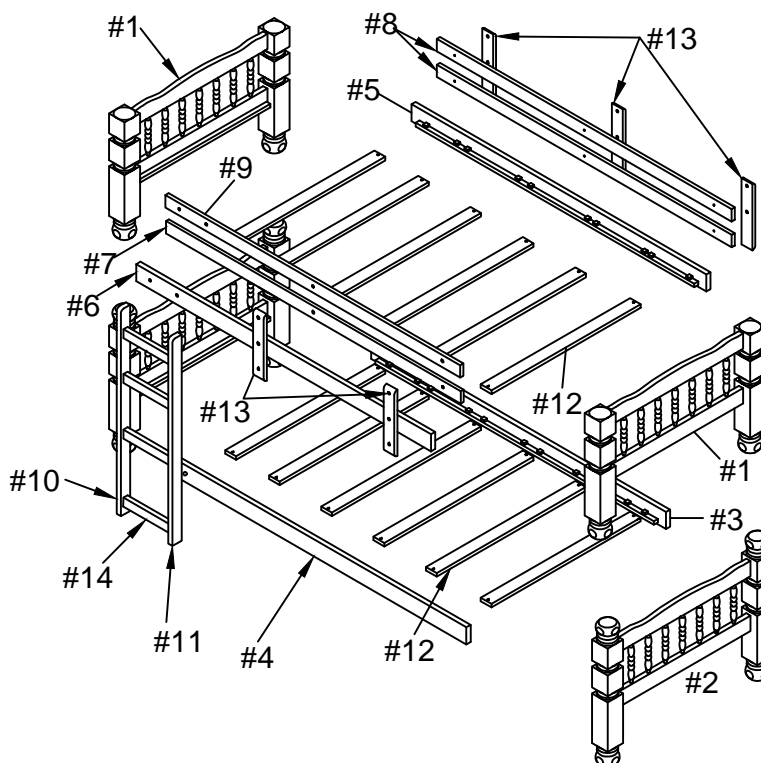
Screw M3 x 18mm

#L 8pcs

























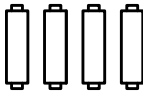


Screw M4 x 62mm

Exploded View



CM-BK903 is packed in 2 cases

Carton	Disignotion	Part		Hardware
CM2527-1	Top Side Panel	# 1		
CM2527-2	Bottom Side Panel	# 2		
CM2527-3	Low Side Rails	# 3		 #A x 16 pcs
	Front Low Side Rails	# 4		 #B x 21 pcs
	Back Upper Side Panel	# 5		 #C x 8 pcs
	Front Upper Side Rails	# 6		 #D x 4 pcs
	Front Guardrail Bars	# 7		 #E x 16 pcs
	Back Guardrail Bars	# 8		 #F x 31 pcs
	Front Guardrail Bars	# 9		 #G x 8 pcs
	Ladder(L)	# 10		 #H x 1 pc
	Ladder(R)	# 11		 #I x 24 pcs
	Slats	# 12		 #K x 16 pcs
	Guardail Reinforce Bars	# 13		 #L x 8 pcs
	Ladder Steps	# 14		

ASSEMBLY INSTRUCTIONS

Align side rails (#3,4) to the top side panels (#1), then secure by using bolts (#A).

1

Part #1 x 2pcs

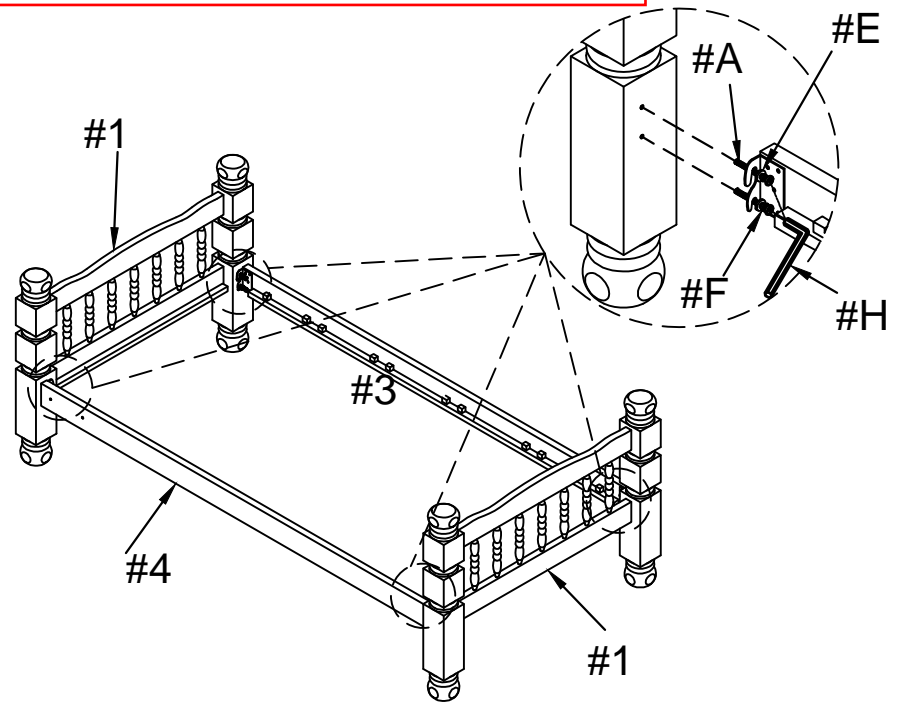
Part #3 x 1pc

Part #4 x 1pc

Hardware #A x 8pcs

Hardware #E x 8pcs

Hardware #F x 8pcs



2

Part #2 2pcs

Part #5 1pc

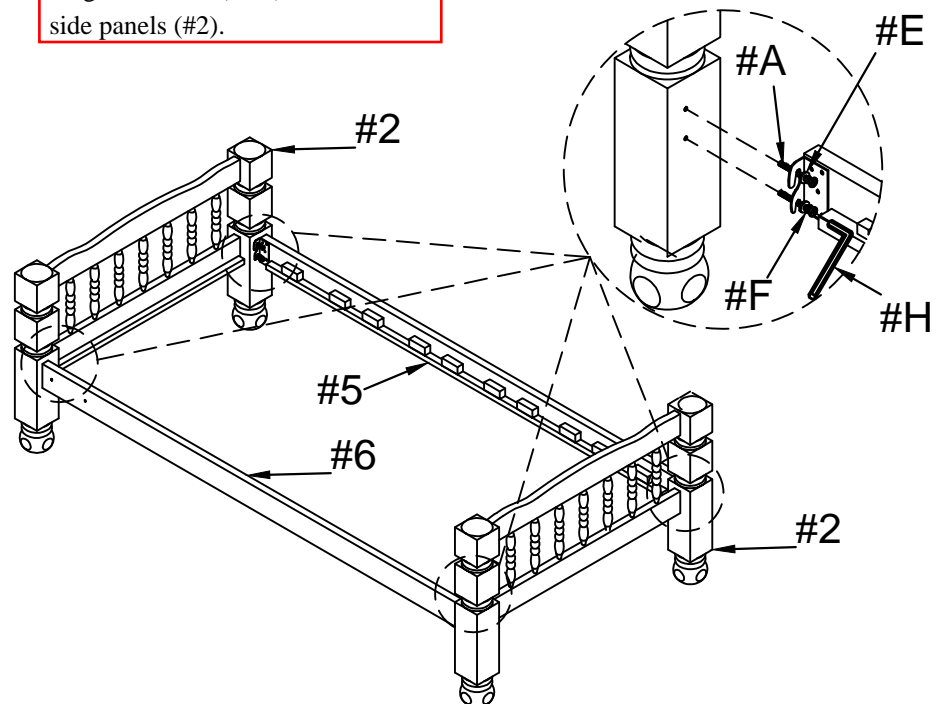
Part #6 1pc

Hardware #A 8pcs

Hardware #E 8pcs

Hardware #F 8pcs

Align side rails (#5,6) to the bottom side panels (#2).



ASSEMBLY INSTRUCTIONS

3

Part #7 x 1pc

Part #8 x 2pcs

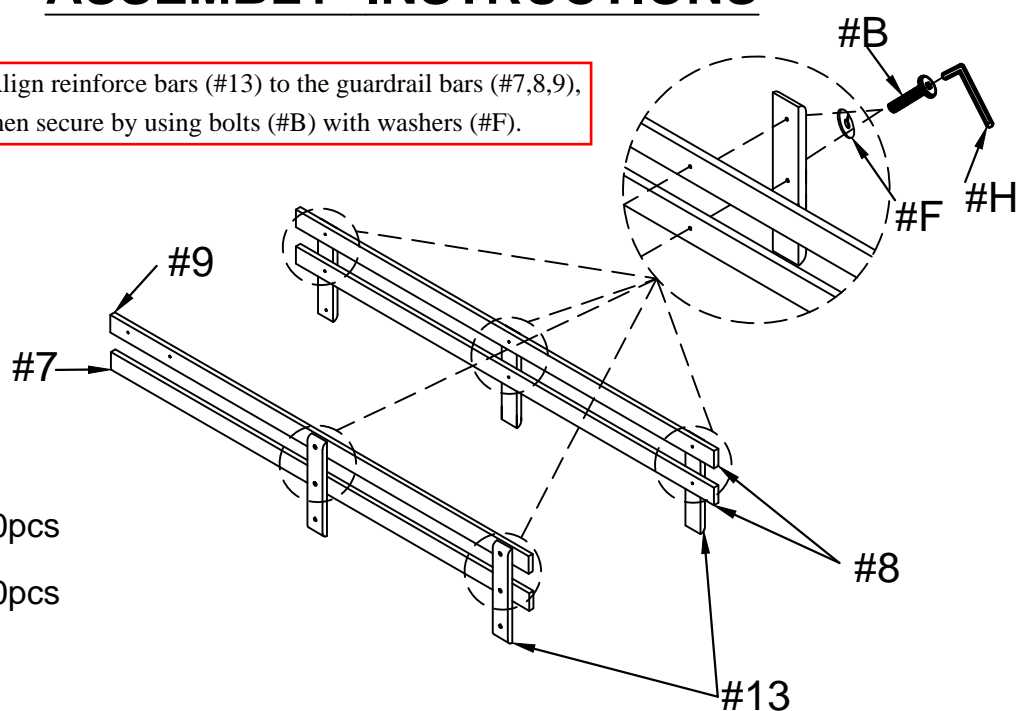
Part #9 x 1pc

Part #13 x 5pcs

Hardware #B x 10pcs

Hardware #F x 10pcs

Align reinforce bars (#13) to the guardrail bars (#7,8,9), then secure by using bolts (#B) with washers (#F).



4

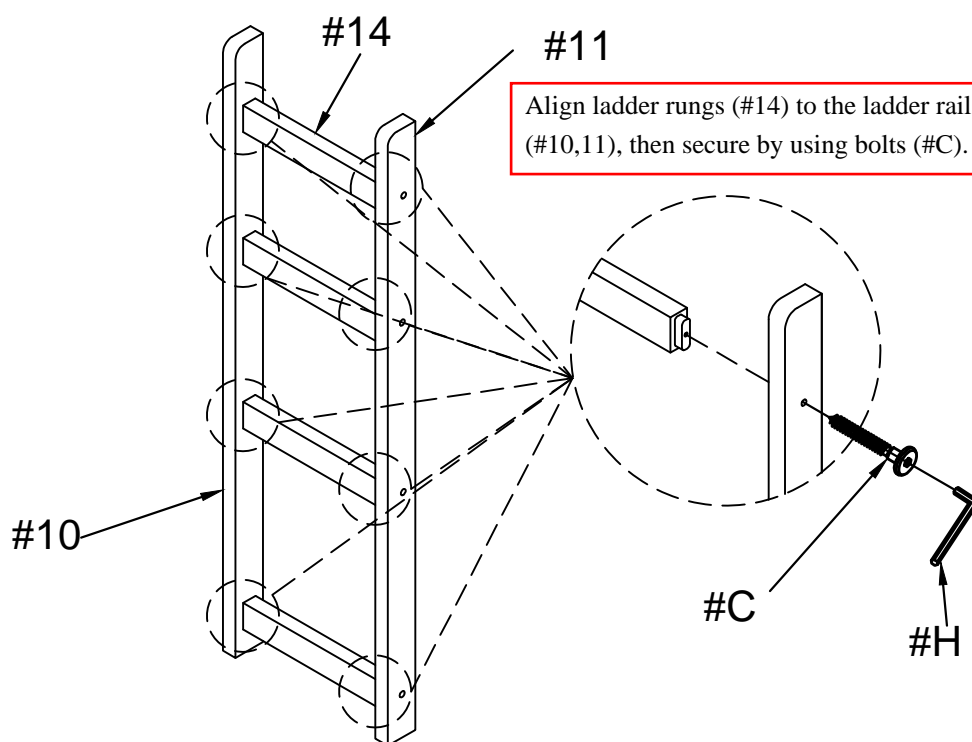
Part #10 x 1pc

Part #11 x 1pc

Part #14 x 4pcs

Hardware #C x 8pcs

Align ladder rungs (#14) to the ladder rails (#10,11), then secure by using bolts (#C).



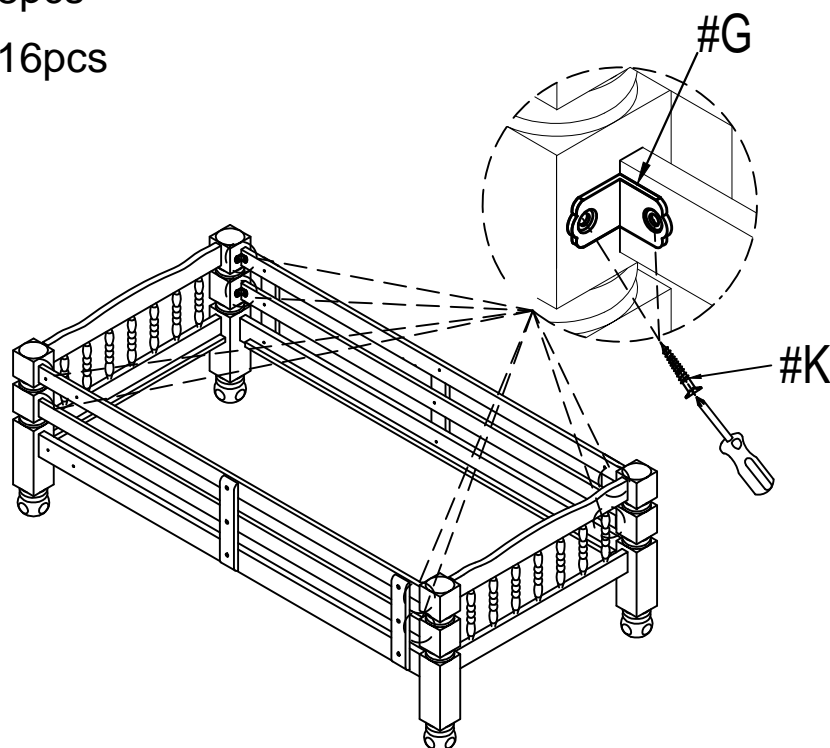
ASSEMBLY INSTRUCTIONS

5

Hardware **#G** x 8pcs

Hardware **#K** x 16pcs

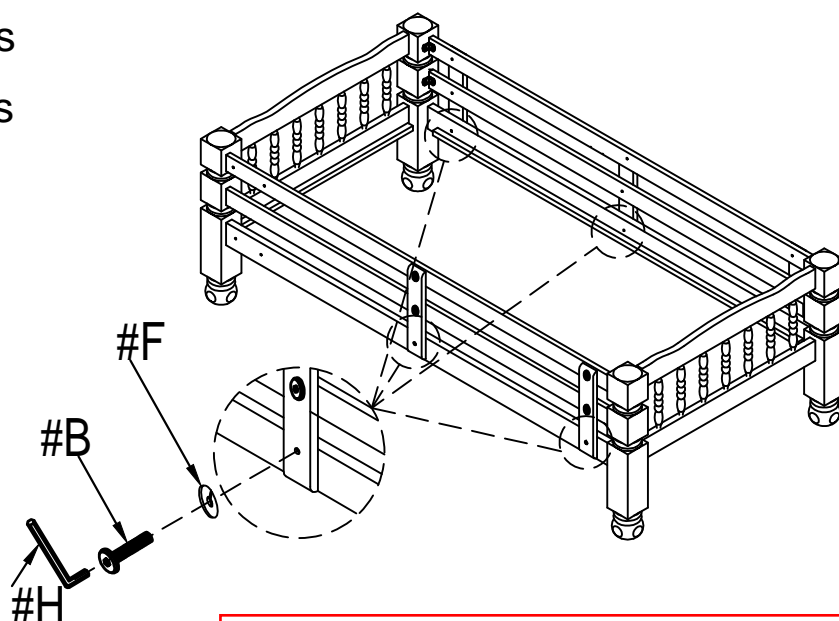
Align brackets (**#G**) to the bed, then secure by using screws (**#K**).



6

Hardware **#B** x 5pcs

Hardware **#F** x 5pcs



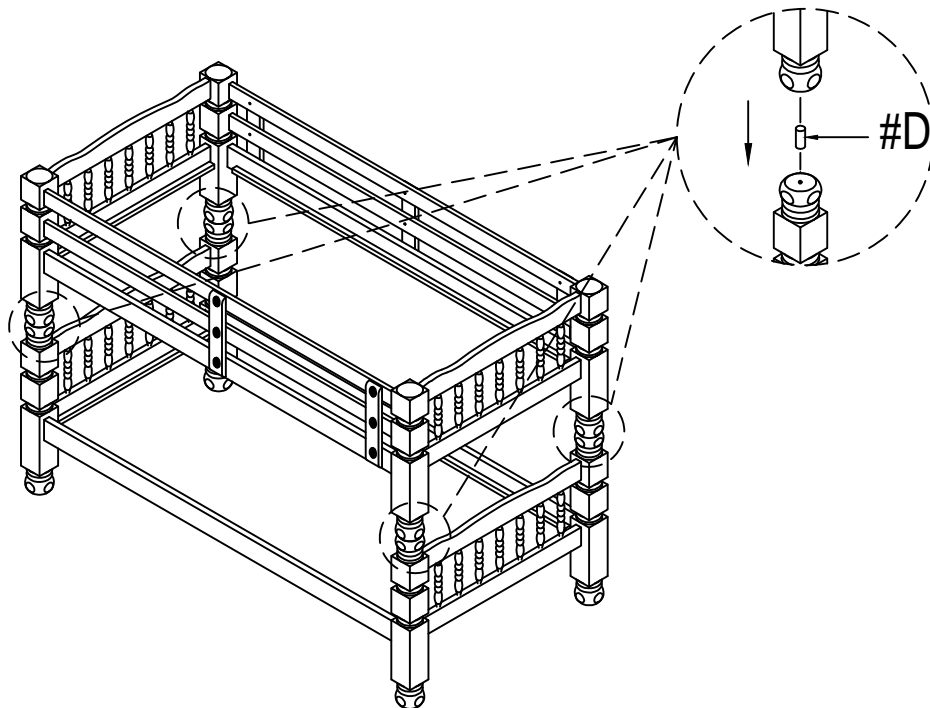
Secure reinforce bars (**#13**) to bed by using bolts (**#B**) with washers (**#F**).

ASSEMBLY INSTRUCTIONS

7

Hardware **#D** x 4pcs

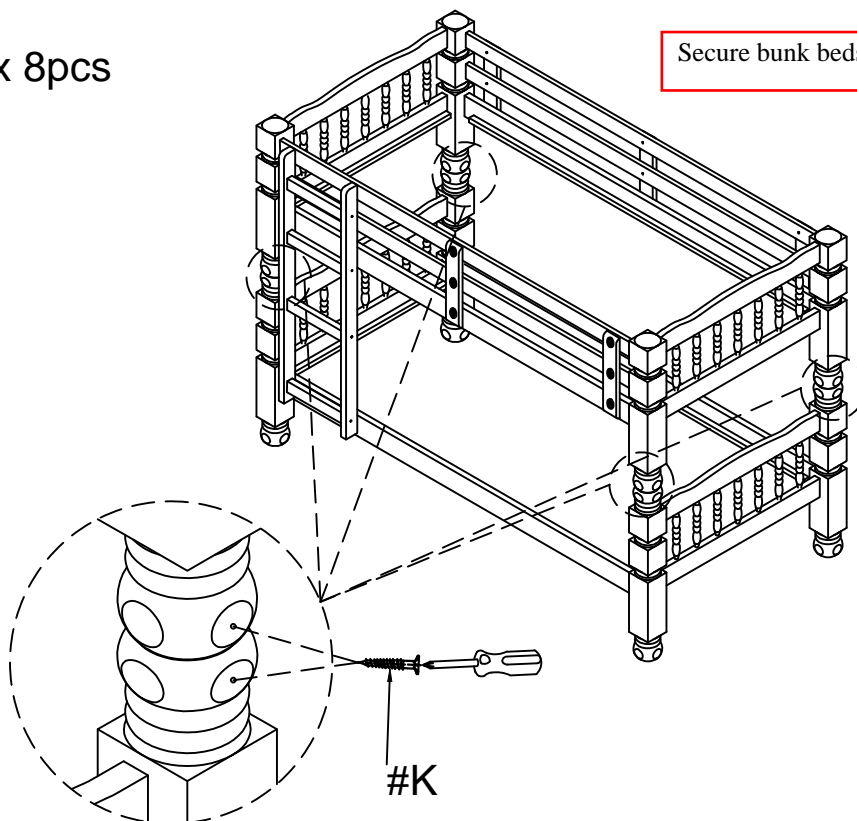
Insert dowels (#D) to the bottom bunk, then align top bunk to the bottom bunk.



8

Hardware **#L** x 8pcs

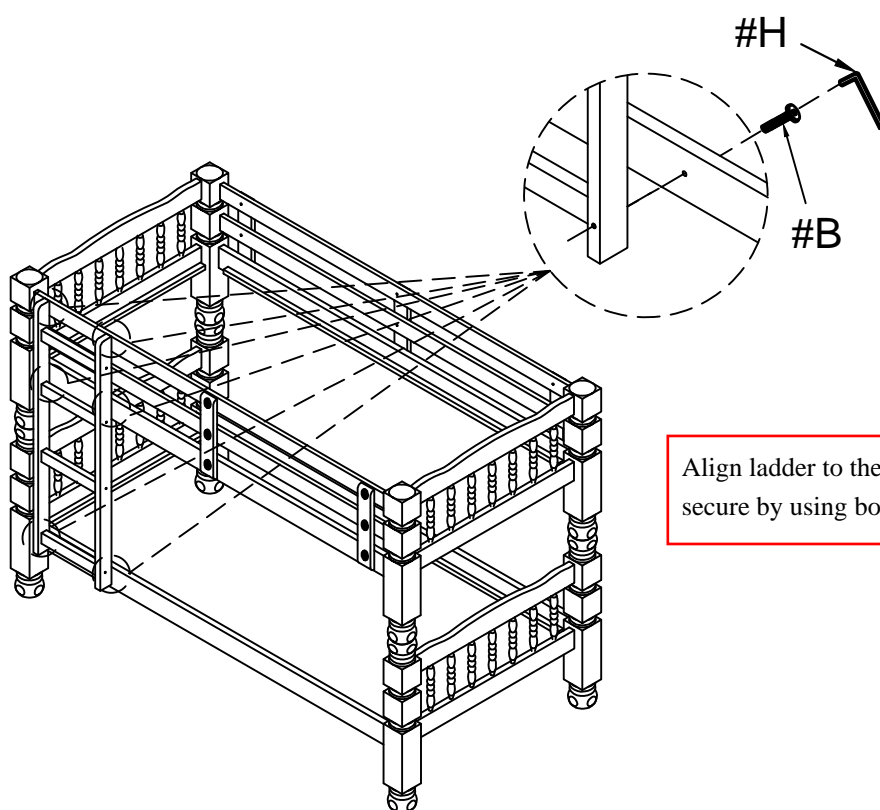
Secure bunk beds by using screws (#K).



ASSEMBLY INSTRUCTIONS

9

Hardware **#B** x 6pcs

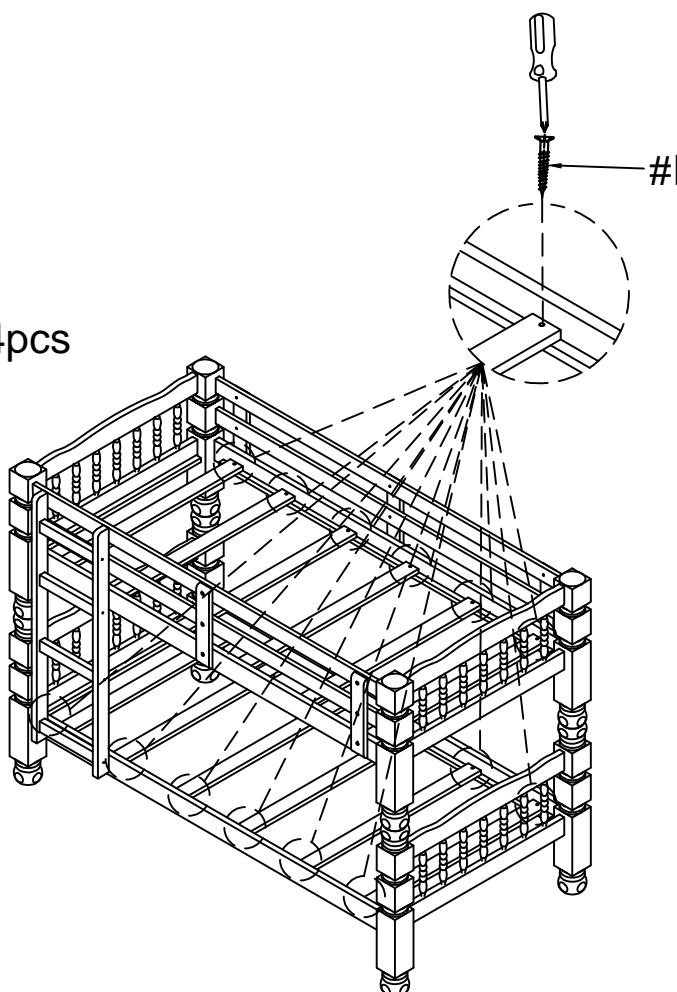


Align ladder to the bunk bed, then secure by using bolts (#B).

10

Part **#12** x 12pcs

Hardware **#I** x 24pcs



Align slats (#12) to bunk bed, then secure by using screws (#I).

ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 175 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. **DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.