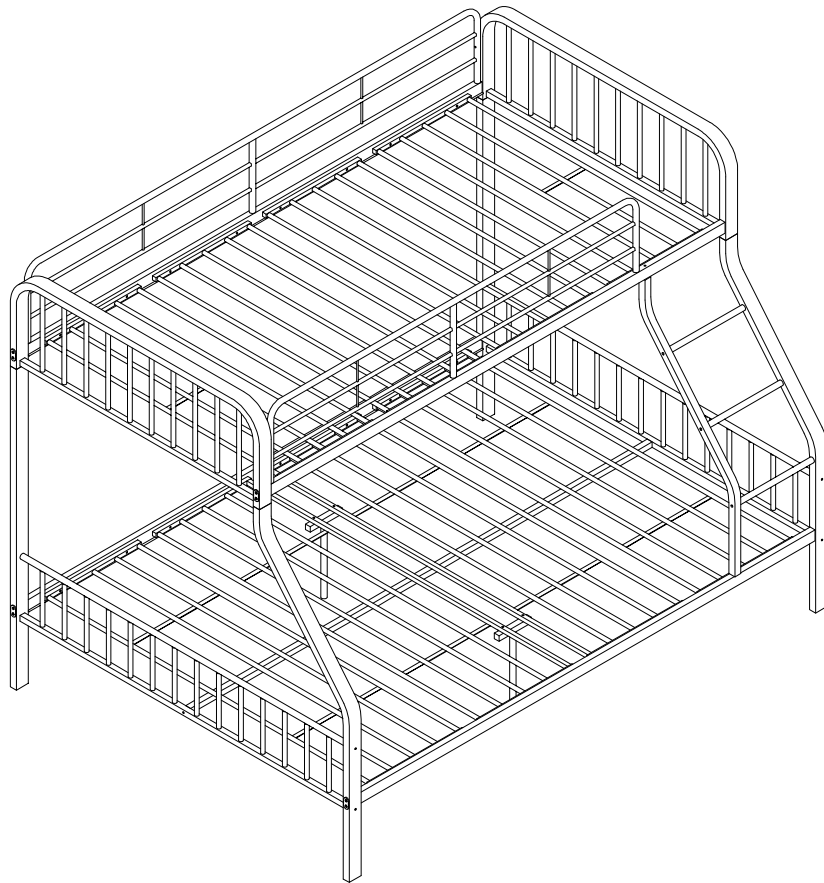


**Furniture of America**<sup>®</sup>

# Assembly Instructions

CM-BK928TF



## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

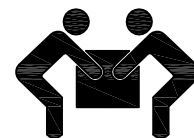
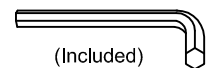
EASY



DIFFICULT

Tools Required For Assembly:

Allen Wrench

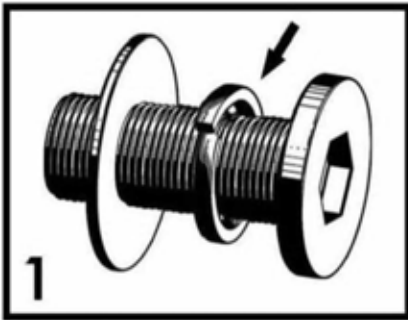


2 PERSONS RECOMMENDED

# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

## BASIC ASSEMBLY TECHNIQUES



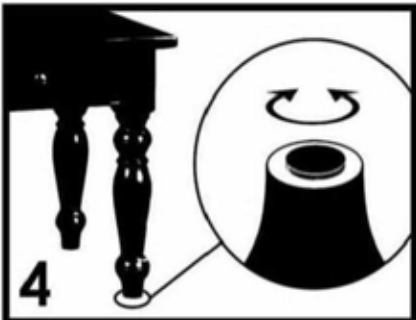
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



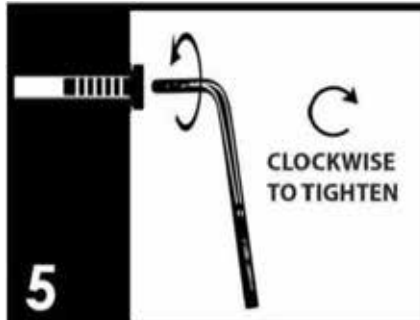
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



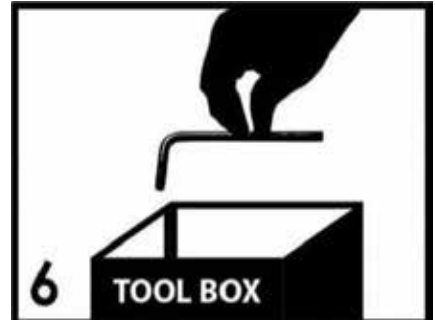
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

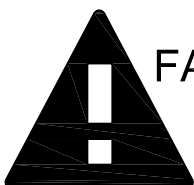


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



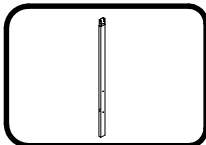
**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



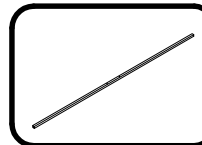
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

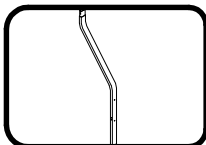
### Parts List



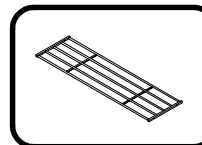
#1 x 2pcs  
Rear Support Tube



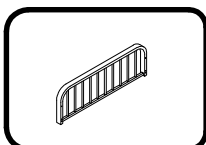
#10 x 1pc  
Bottom Connected Bar



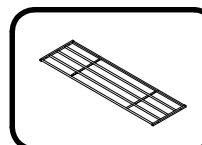
#2 x 1pc  
Front Support Tube



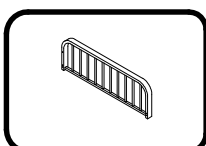
#11 x 2pcs  
Lower Side Frame



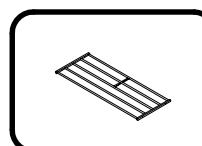
#3 x 1pc  
Upper End Rail (Left)



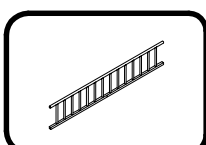
#12 x 2pcs  
Lower Middle Frame



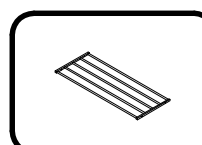
#4 x 1pc  
Upper End Rail (Right)



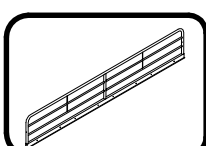
#13 x 2pcs  
Upper Side Frame



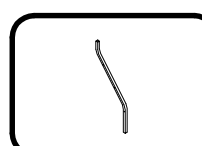
#5 x 2pcs  
Lower Bed Rail



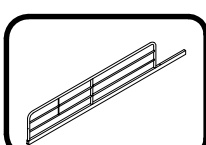
#14 x 2pcs  
Upper Middle Frame



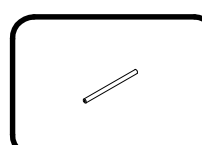
#6 x 1pc  
Rear Guardrail



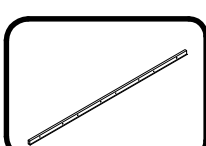
#15 x 1pc  
Ladder Rail



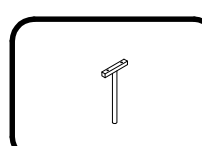
#7 x 1pc  
Front Guardrail



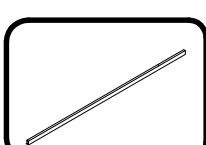
#16 x 3pcs  
Ladder Cross-Bar



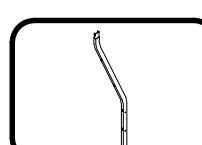
#8 x 1pc  
Rear Connected Bar



#17 x 2pcs  
Support Leg



#9 x 1pc  
Front Connected Bar



#18 x 1pc  
Right Ladder Tube



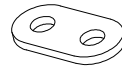
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

### Hardware List



#A x 36pcs  
Bolt 1/4" X 1"



#F x 8pcs  
Spacer



#B x 10pcs  
Bolt 1/4" X 1-1/2"



#G x 1pc  
Allen Wrench M4



#C x 2pcs  
Bolt 1/4" X 2-1/8"



#H x 6pcs  
Bolt 1/4" X 5/8"



#D x 3pcs  
Bolt 1/4" X 1-3/8"



#I x 2pcs  
Bolt 1/4" X 1-1/8"

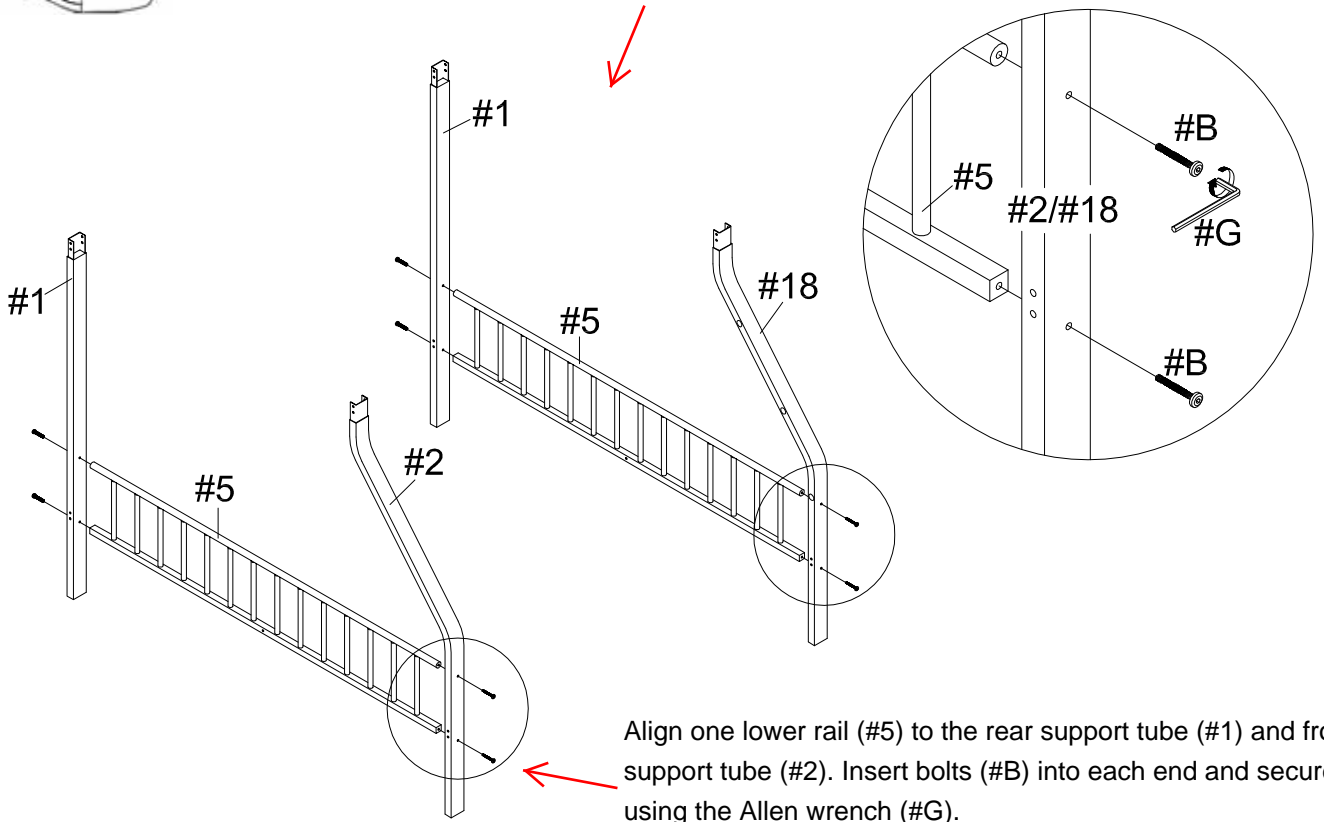


#E x 16pcs  
Bolt 1/4" X 3"



#B x 8pcs

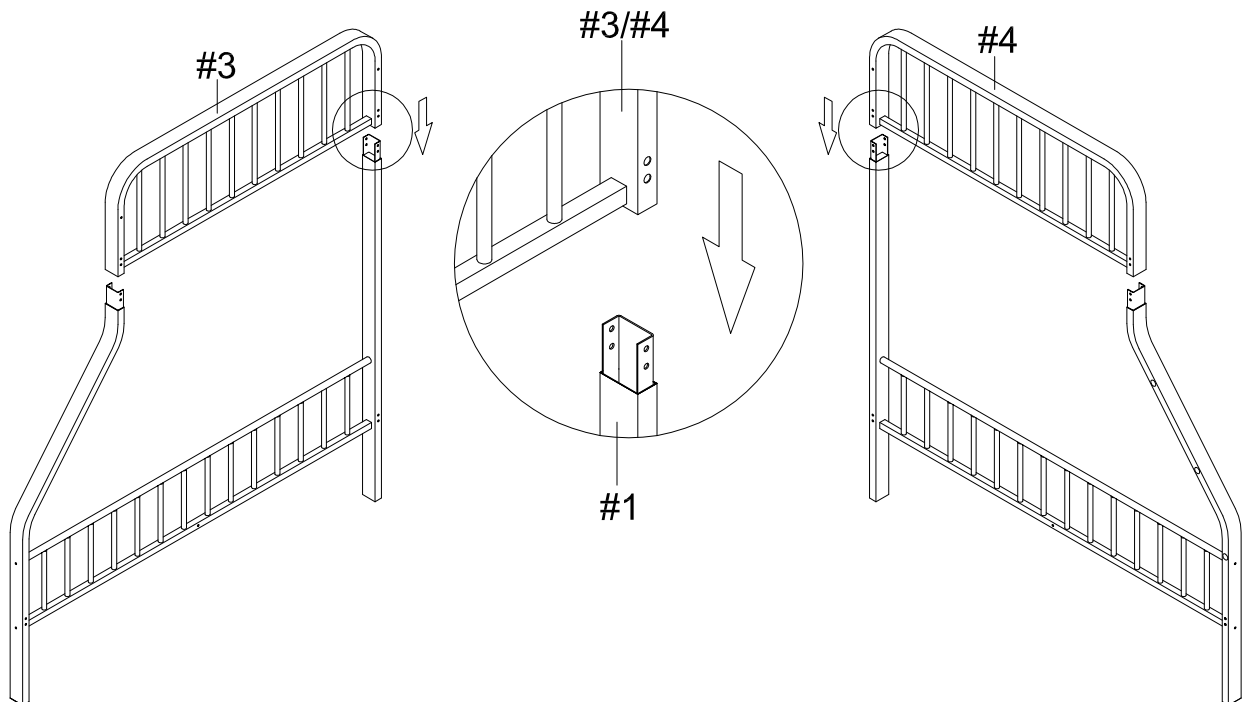
Align one lower rail (#5) to the rear support tube (#1) and right ladder tube (#18). Insert bolts (#B) into each end and secure using the Allen wrench (#G).



Align one lower rail (#5) to the rear support tube (#1) and front support tube (#2). Insert bolts (#B) into each end and secure using the Allen wrench (#G).



Insert the upper end rail (#3) and upper end rail (#4) onto the top of the tubes.

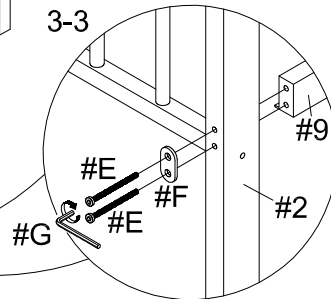
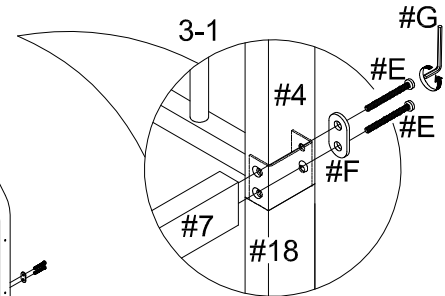
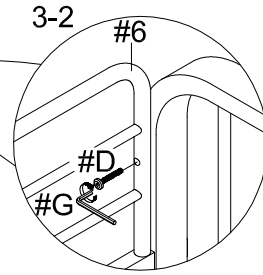
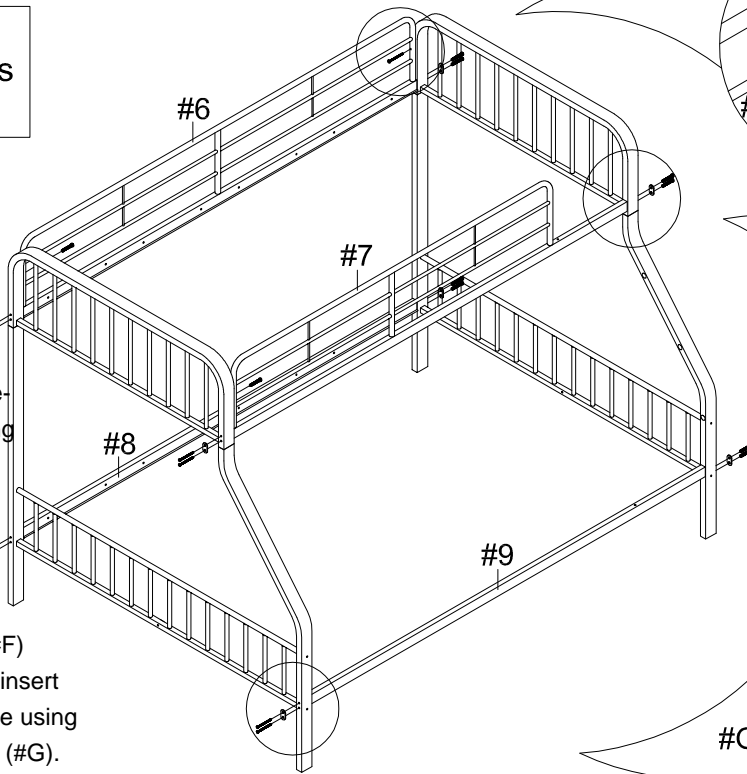




- I. Align the top part of the front guardrail (#6) and the rear guardrail (#5) to the top pre-drilled holes on the upper end rails.
- II. Insert a bolt (#C) into each end from within. Secure using the Allen wrench (#G).

#D x 3pcs  
#E x 16pcs  
#F x 8pcs

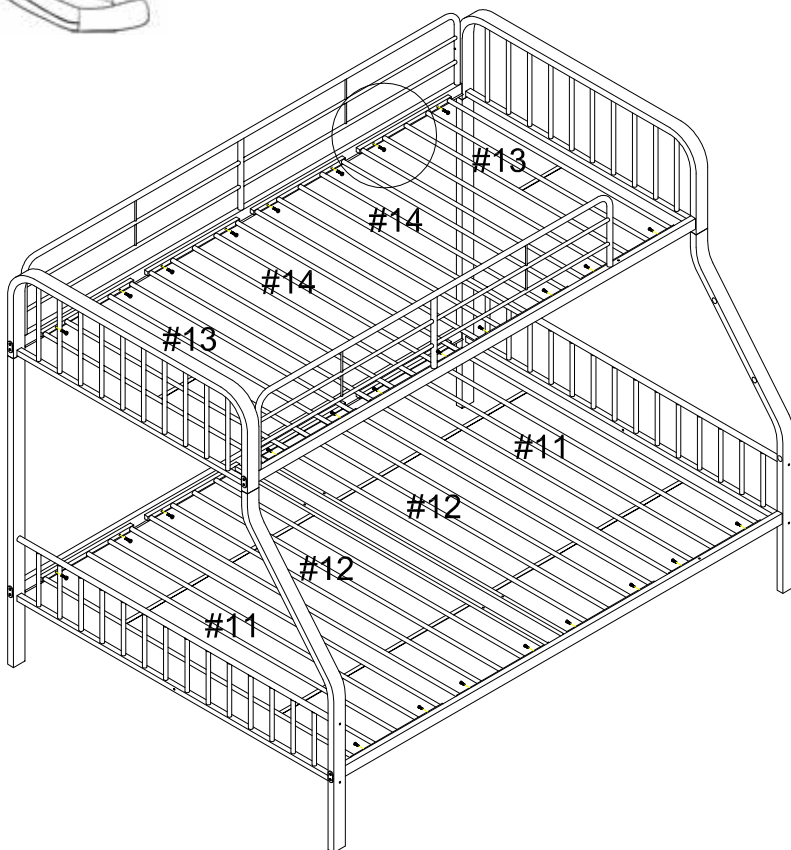
- I. Align the rear connect bar (#7) and the front connect bar (#8) to the bottom pre-drilled holes along the sides of the lower bed rails. Make sure they match the upper rail placements.
- II. Align a spacer (#F) to each end and insert bolts (#E). Secure using the Allen wrench (#G).



- I. Align the front guardrail (#6) to the side you wish to install the ladder and the rear guardrail (#5) to the corners of the upper end rails.
- II. Align a spacer (#F) to each end and insert bolts (#E). Secure using the Allen wrench (#G).

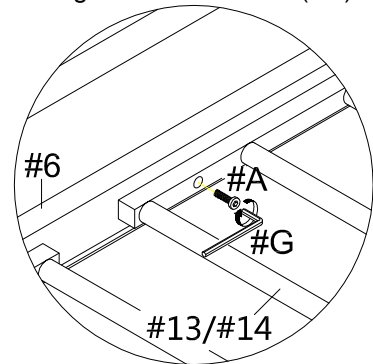


#A x 32pcs



**Top Assembly:**

Align the 2 upper side frames (#13) to the pre-drilled holes on the ends and insert bolts (#A) into each pre-drilled hole. Secure using the Allen wrench (#G). Then align 2 upper middle frames (#14) to the pre-drilled holes along the center and insert bolts (#A) into each hole. Secure using the Allen wrench (#G).



**Bottom Assembly:**

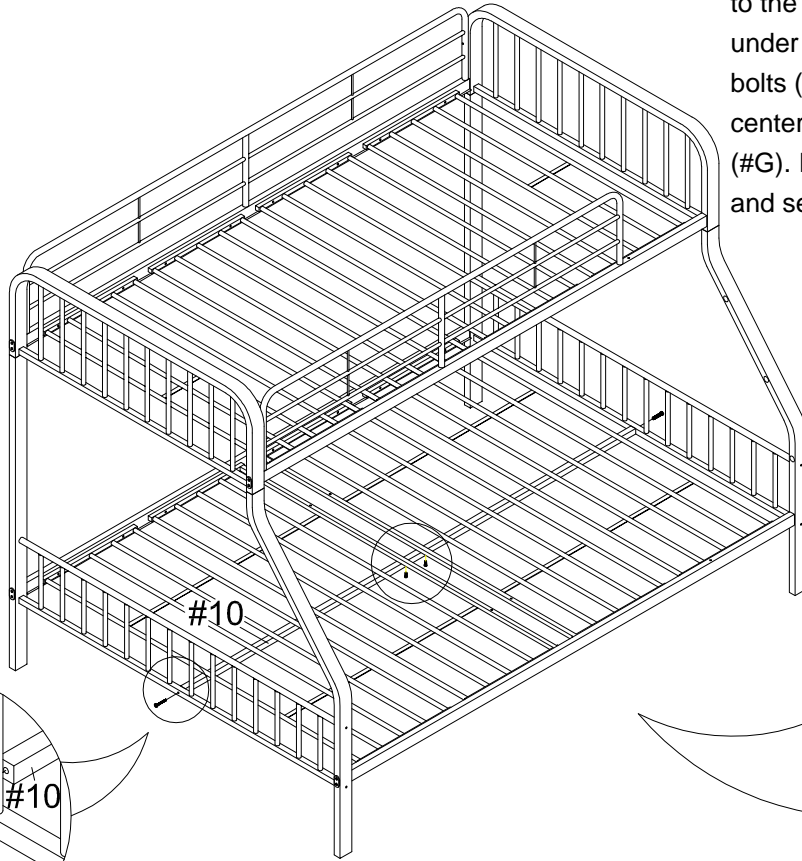
Align the 2 lower side frames (#11) to the pre-drilled holes on the ends and insert bolts (#A) into each pre-drilled hole. Secure using the Allen wrench (#G). Then align 2 lower middle frames (#12) to the pre-drilled holes along the center and insert bolts (#A) into each hole. Secure using the Allen wrench (#G).



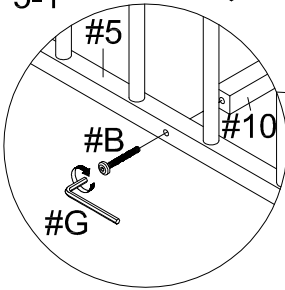
#5

#B x 2pcs  
#I x 2pcs

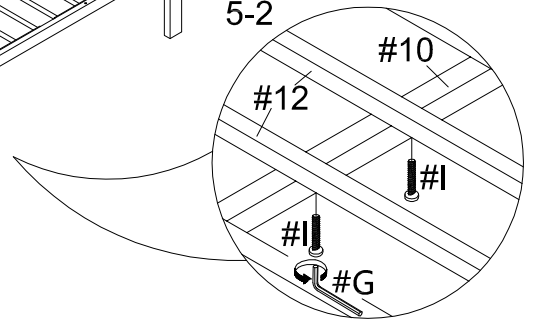
Align the bottom connect bar (#10) to the center pre-drilled holes located under the bed frames. Then insert 2 bolts (#I) into the holes along the center. Secure using the Allen wrench (#G). Insert a bolt (#B) into each end and secure using the Allen wrench (#G).



5-1



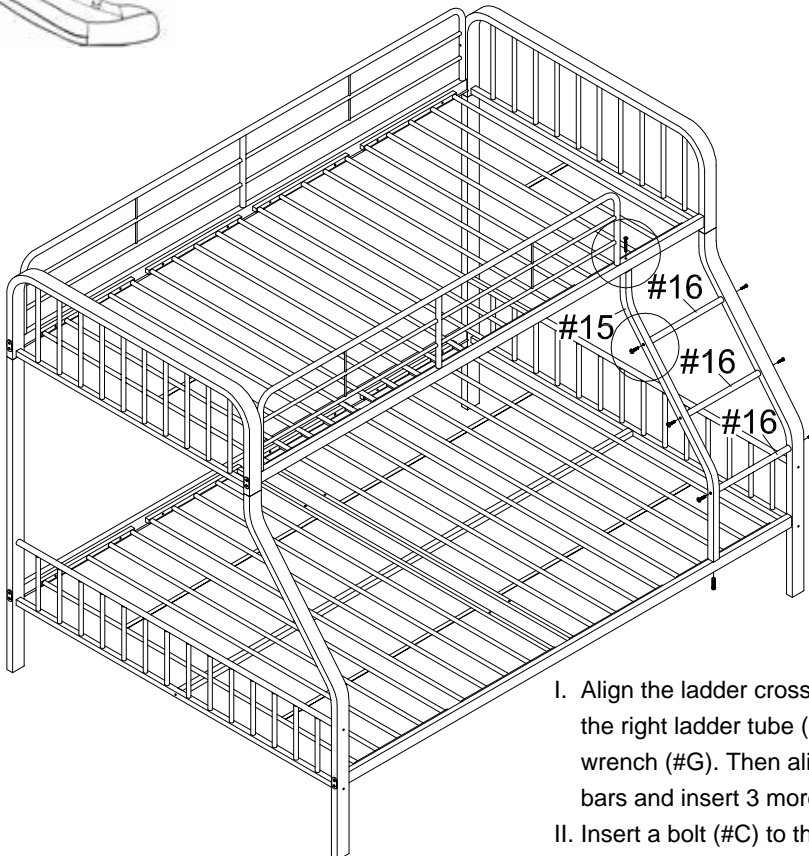
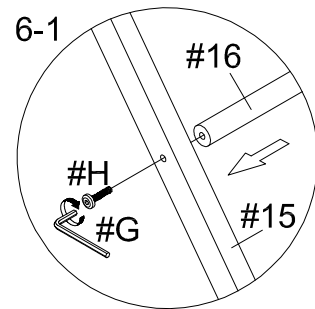
5-2



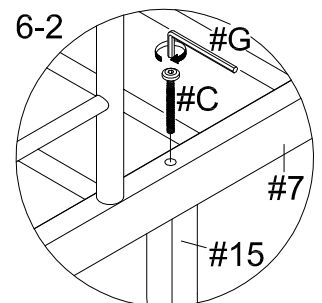
#6

#C x 2pcs  
#H x 6pcs

6-1



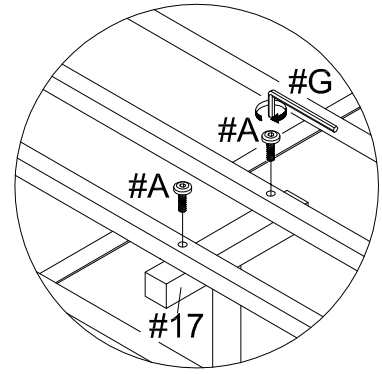
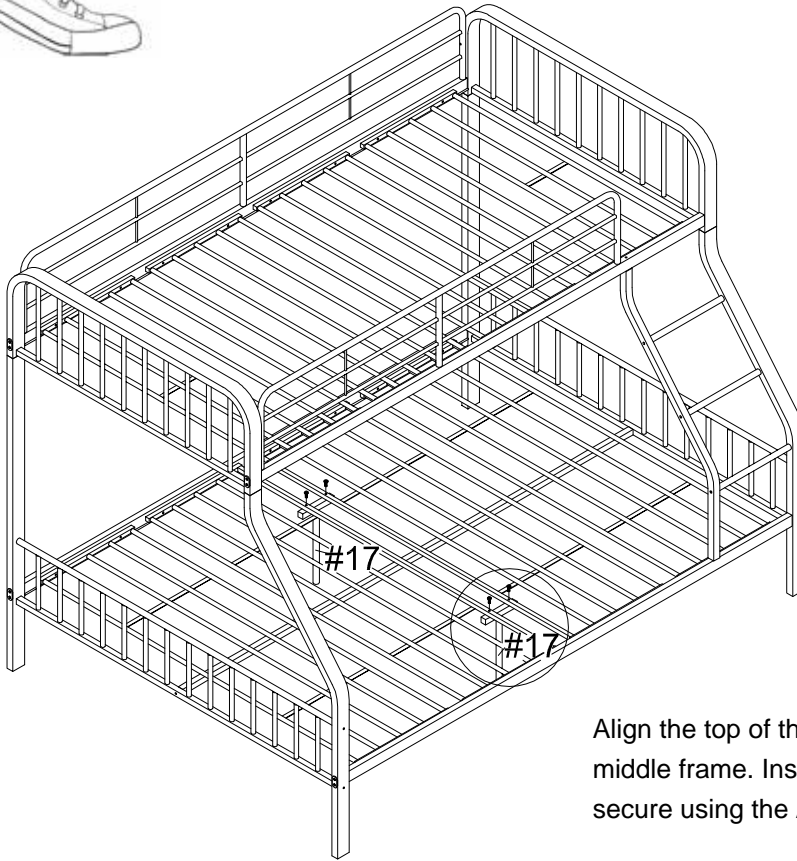
6-2



- I. Align the ladder cross-bars (#16) to the pre-drilled holes along the side of the right ladder tube (#18). Insert 3 bolts (#H) and secure using the Allen wrench (#G). Then align the ladder rail (#15) to the other ends of the cross-bars and insert 3 more bolts (#H). Secure using the Allen wrench (#G).
- II. Insert a bolt (#C) to the top and bottom hole on the ladder rail (#15). Secure using the Allen wrench (#G).



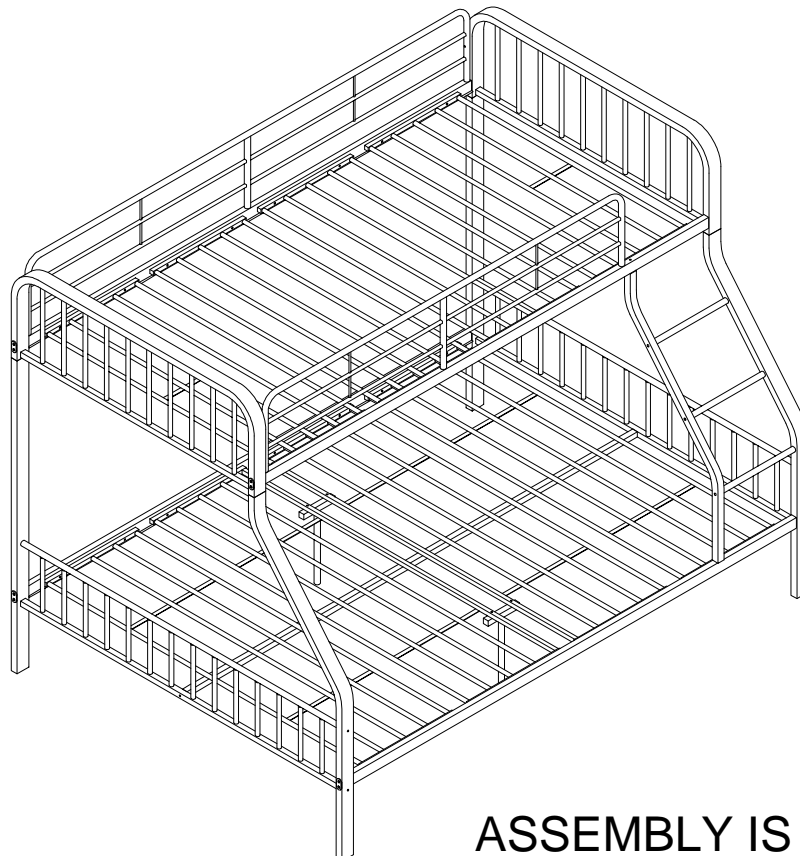
#A x 4pcs



Align the top of the support legs (#17) to the bottom of the lower middle frame. Insert 2 bolts (#A) into each from the top and secure using the Allen wrench (#G).



Make sure all parts are firmly secured.



ASSEMBLY IS COMPLETED