

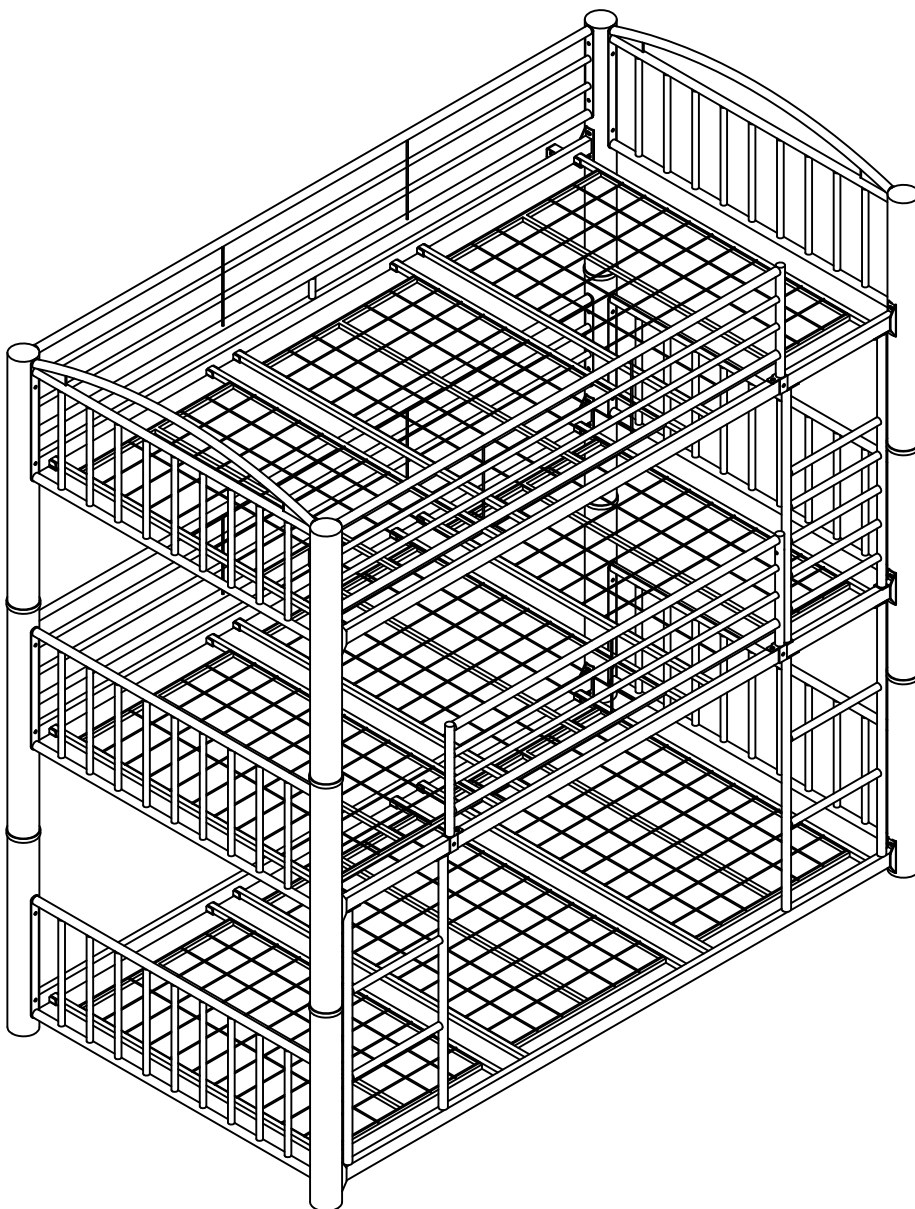
ASSEMBLY INSTRUCTIONS

MODEL #

CM-BK655

Questions?

GIVE US CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PST)



TOOLS REQUIRED



Allen Wrench

(Included)



Phillips
Screwdriver

(Not Included)



2 - People
Recommended

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PST)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.

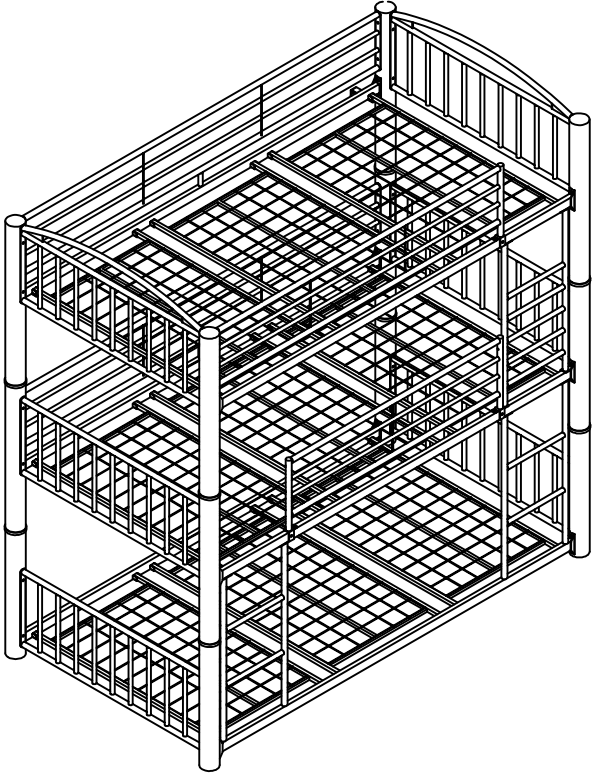


After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BUNK BED

CM-BK655



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.

PARTS

#1 2pcs



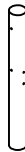
Top Left Front /
Right Back Post

#2 1pc



Top Left Back Post

#3 1pc



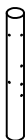
Top Right Front Post

#4 1pc



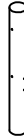
Middle Left Front Post

#5 1pc



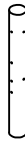
Middle Left Back Post

#6 1pc



Middle Right Front Post

#7 1pc



Middle Right Back Post

#8 2pcs



Bottom Left Front /
Right Back Post

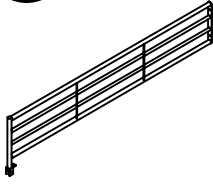
#9 2pcs



Bottom Left Back /
Right Front Post

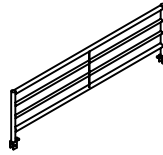
PARTS

#10 1pc



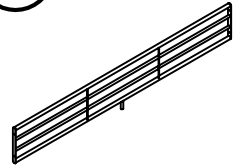
Top Front Guardrail

#11 1pc



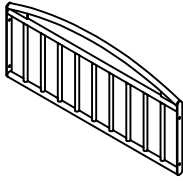
Middle Front Guardrail

#12 2pcs



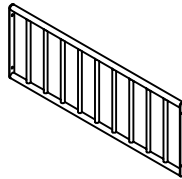
Back Guardrail

#13 2pcs



Top End Panel

#14 4pcs



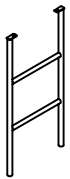
Lower End Panel

#15 1pc



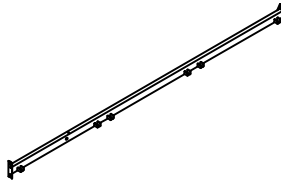
Upper Ladder

#16 2pcs



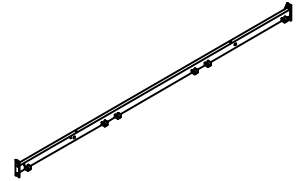
Lower Ladder

#17 1pc



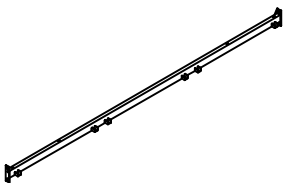
Top Front Rail

#18 1pc



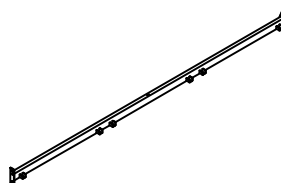
Middle Front Rail

#19 1pc



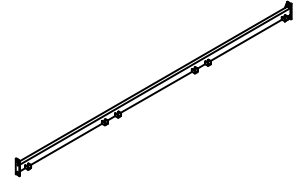
Bottom Front Rail

#20 2pcs



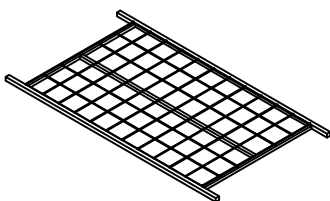
Upper Back Rail

#21 1pc



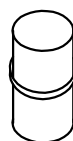
Bottom Back Rail

#22 9pcs



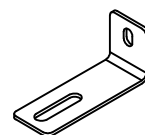
Bed Slat

#23 8pcs



Post Connector

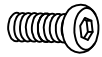
#24 2pcs



"L" Brackets

HARDWARE

#A 108pcs



Bolt $\phi 1/4$ "x5/8"

#B 1pc



Bolt $\phi 1/4$ "x1-1/4"

#C 6pcs



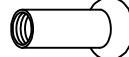
Bolt $\phi 1/4$ "x2-1/2"

#D 2pcs



Bolt M4x50mm

#E 3pcs



1/4"x22mm

#F 56pcs



Flat Washer $\phi 1/4$ "

#G 2pcs



Flat Washer $\phi 3/16$ "

#H 2pcs



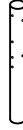


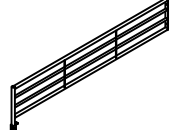
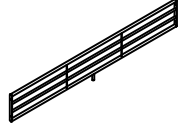
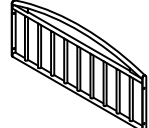


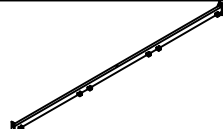
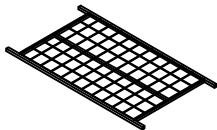

Allen Wrench

#I 16pcs

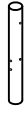
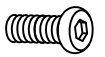
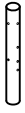






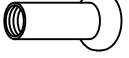


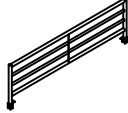

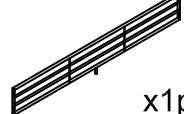

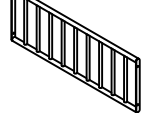


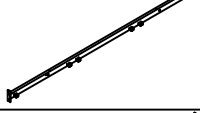



Plastic Caps

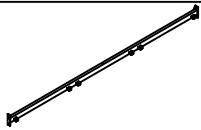

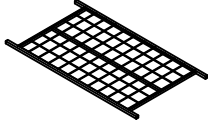

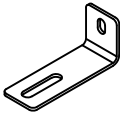
CM-BK655 Points 2 cartons

| Carton | Designation | Part | |
|------------|----------------------------------|------|---|
| CM-BK655-1 | Top Left Front / Right Back Post | #1 |  |
| | Top Left Back Post | #2 |  |
| | Top Right Front Post | #3 |  |
| | Top Front Guardrail | #10 |  |
| | Back Guardrail | #12 |  x1pc |
| | Top End Panel | #13 |  |
| | Upper Ladder | #15 |  |
| | Top Front Rail | #17 |  |
| | Upper Back Rail | #20 |  x1pc |
| | Bed Slat | #22 |  x3pcs |
| | Post Connector | #23 |  x4pcs |

CM-BK655 Points 2 cartons

| Carton | Designation | Part | | Hardware |
|------------|-------------------------------------|------|---|--|
| CM-BK655-2 | Middle Left Front Post | #4 |  | #A  108pcs |
| | Middle Left Back Post | #5 |  | #B  1pc |
| | Middle Right Front Post | #6 |  | #C  6pcs |
| | Middle Right Back Post | #7 |  | #D  2pcs |
| | Bottom Left Front / Right Back Post | #8 |  | #E  3pcs |
| | Bottom Left Back / Right Front Post | #9 |  | #F  56pcs |
| | Middle Front Guardrail | #11 |  | #G  2pcs |
| | Back Guardrail | #12 |  x1pc | #H  2pcs |
| | Lower End Panel | #14 |  | #I  16pcs |
| | Lower Ladder | #16 |  | |
| | Middle Front Rail | #18 |  | |
| | Top Left Front / Right Back Post | #19 |  | |

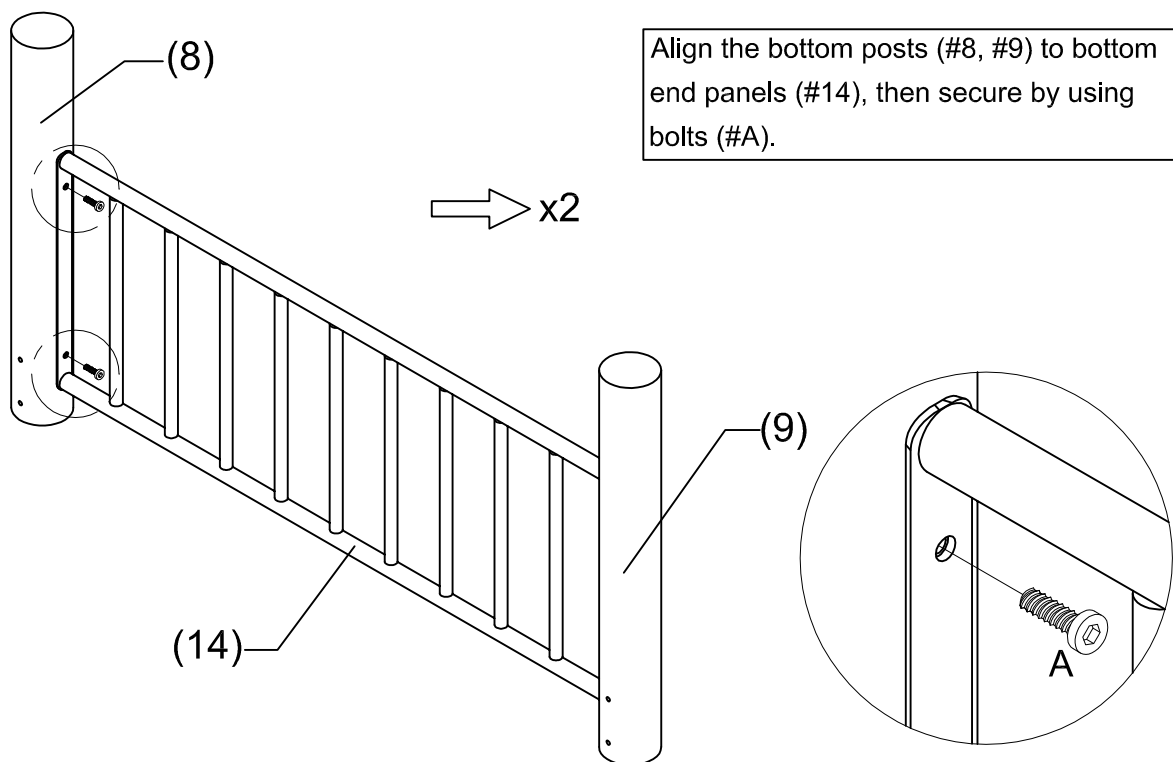
CM-BK655 Points 2 cartons

| Carton | Designation | Part | |
|------------|----------------------|------|---|
| CM-BK655-2 | Top Left Back Post | #20 |  x1pc |
| | Top Right Front Post | #21 |  x1pc |
| | Top Front Guardrail | #22 |  x6pcs |
| | Back Guardrail | #23 |  x4pcs |
| | "L" Brackets | #24 |  |

ASSEMBLY INSTRUCTIONS

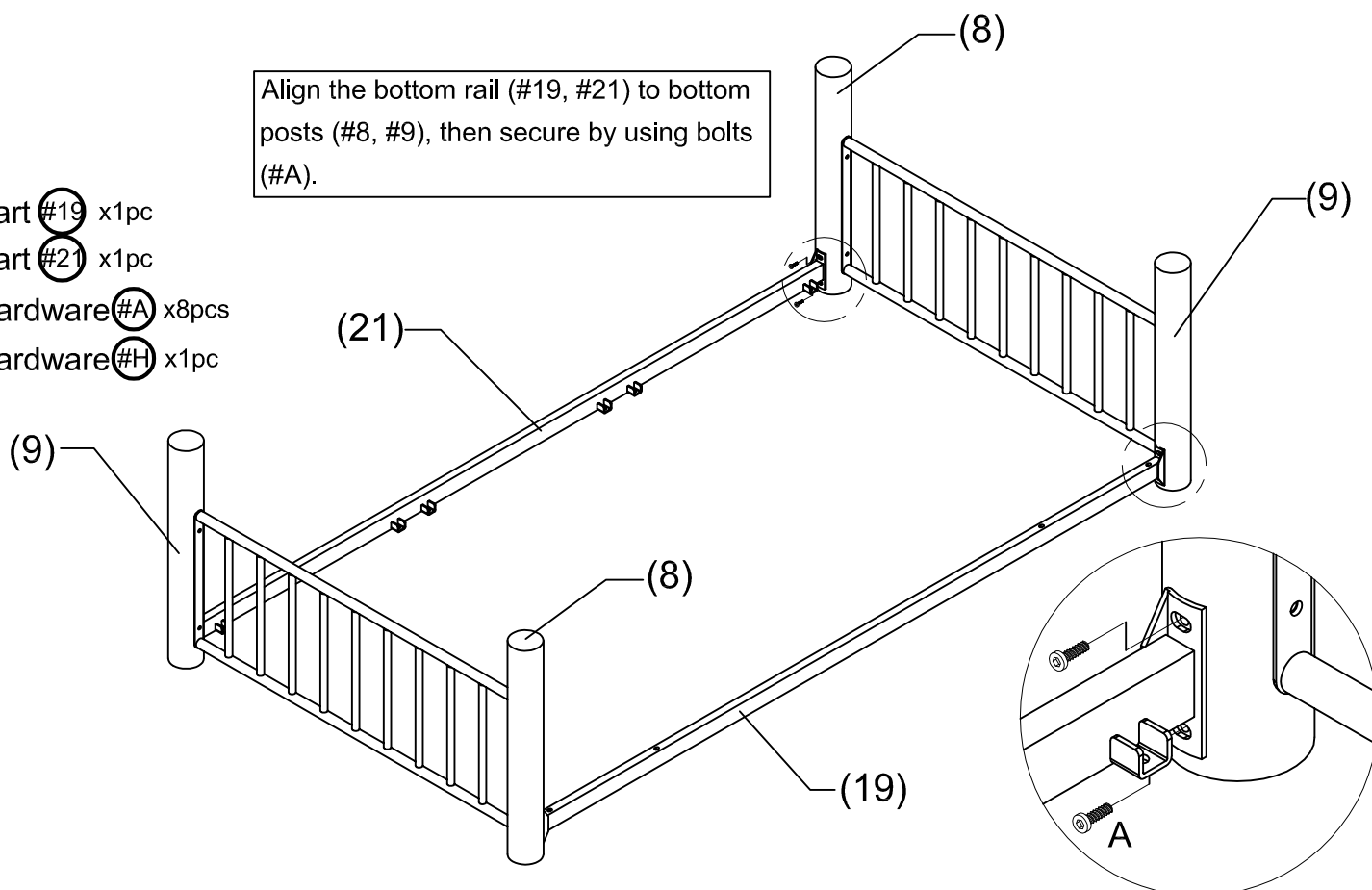
1

- Part #8 x2pcs
- Part #9 x2pcs
- Part #14 x2pcs
- Hardware #A x8pcs
- Hardware #H x1pc



2

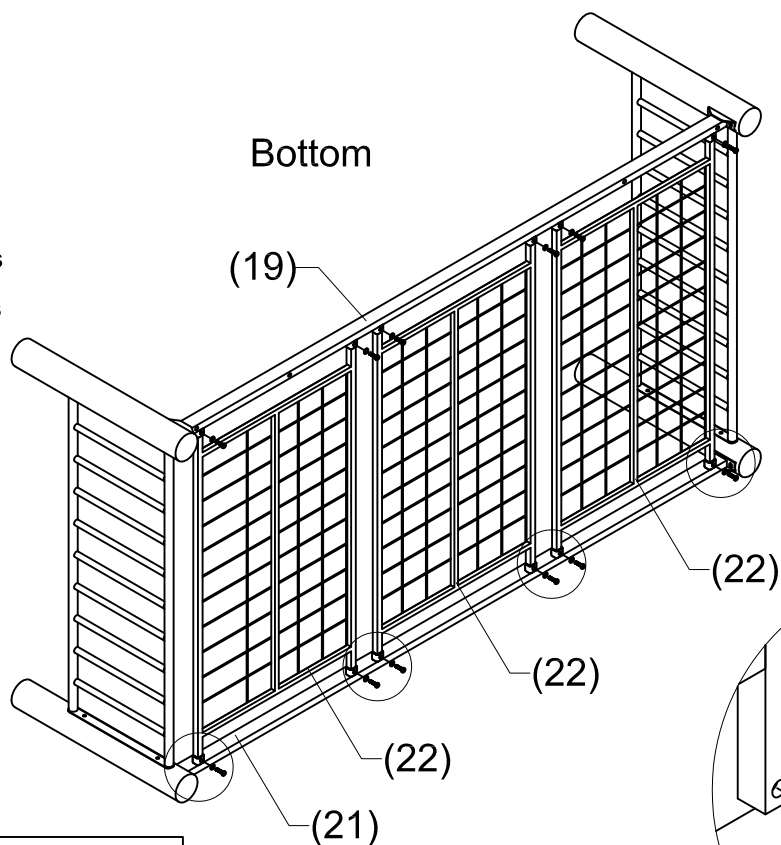
- Part #19 x1pc
- Part #21 x1pc
- Hardware #A x8pcs
- Hardware #H x1pc



ASSEMBLY INSTRUCTIONS

3

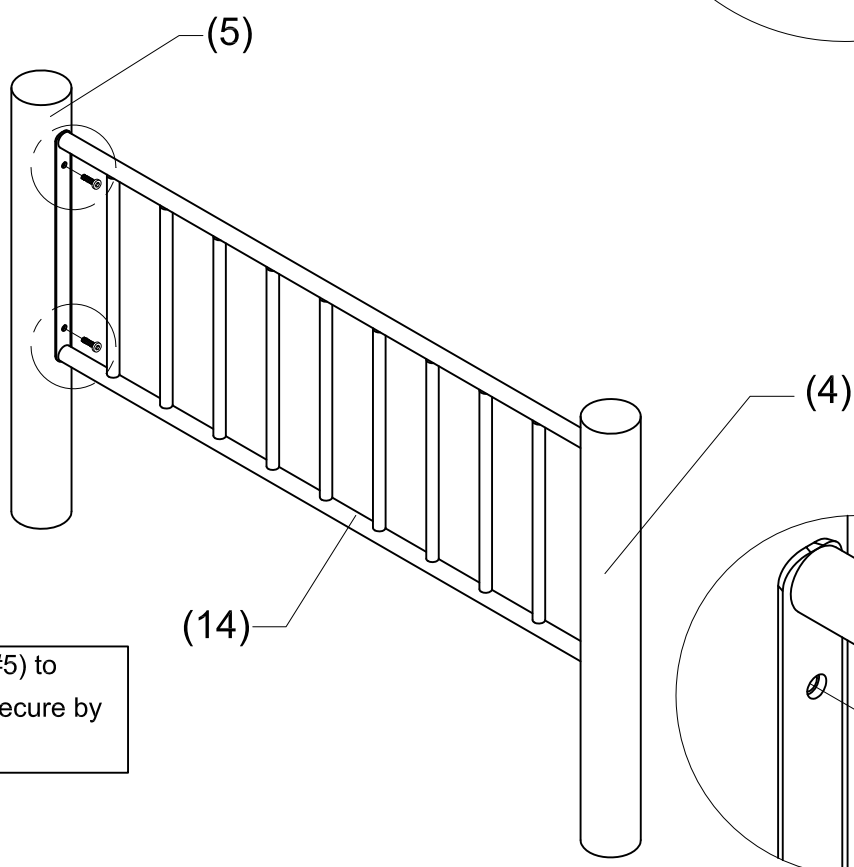
- Part #22 x3pcs
- Hardware #A x12pcs
- Hardware #F x12pcs
- Hardware #H x1pc



Align the bed slat (#22) to bottom rails (#19, #21), then secure by using bolts (#A) and washers (#F).

4

- Part #4 x1pc
- Part #5 x1pc
- Part #14 x1pc
- Hardware #A x4pcs
- Hardware #H x1pc

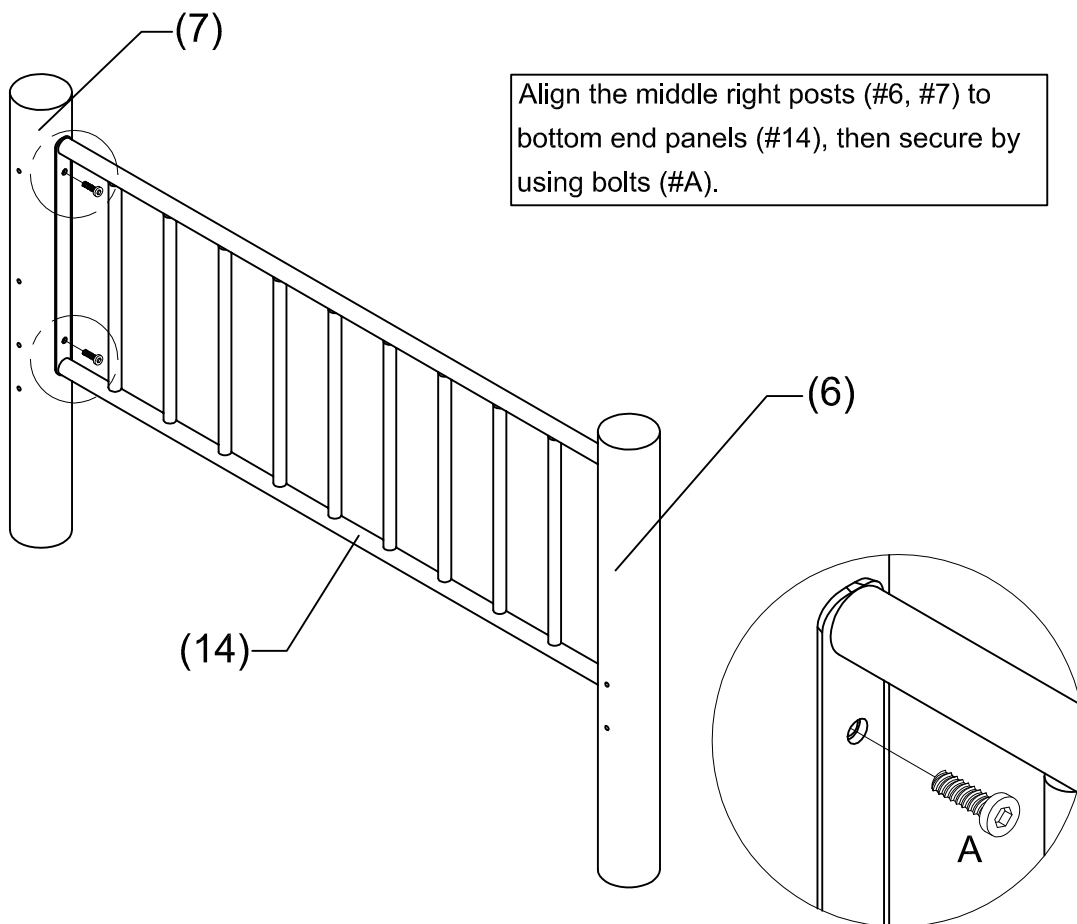


Align the middle left posts (#4, #5) to bottom end panels (#14), then secure by using bolts (#A).

ASSEMBLY INSTRUCTIONS

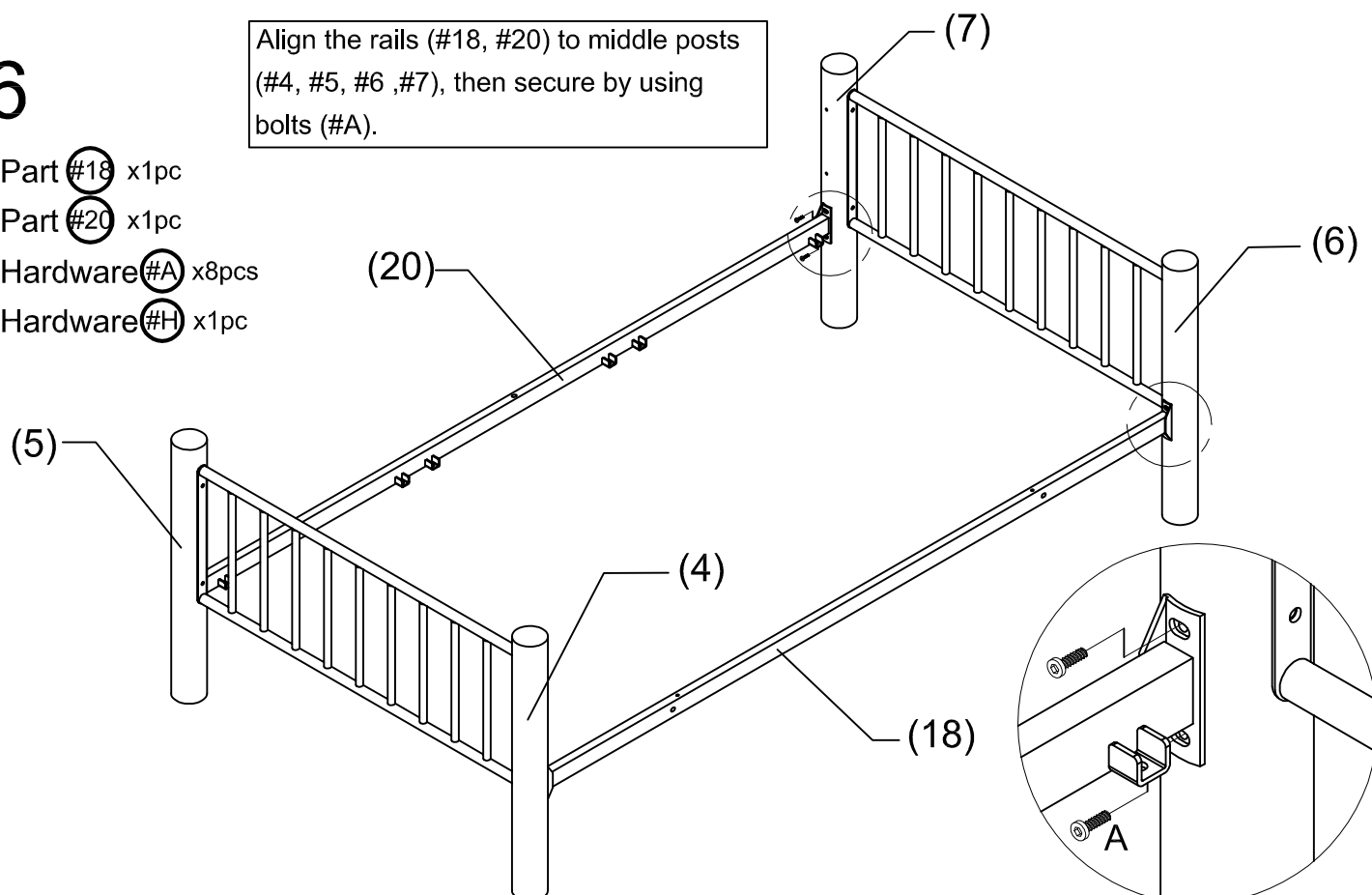
5

- Part #6 x1pc
- Part #7 x1pc
- Part #14 x1pc
- Hardware #A x4pcs
- Hardware #H x1pc



6

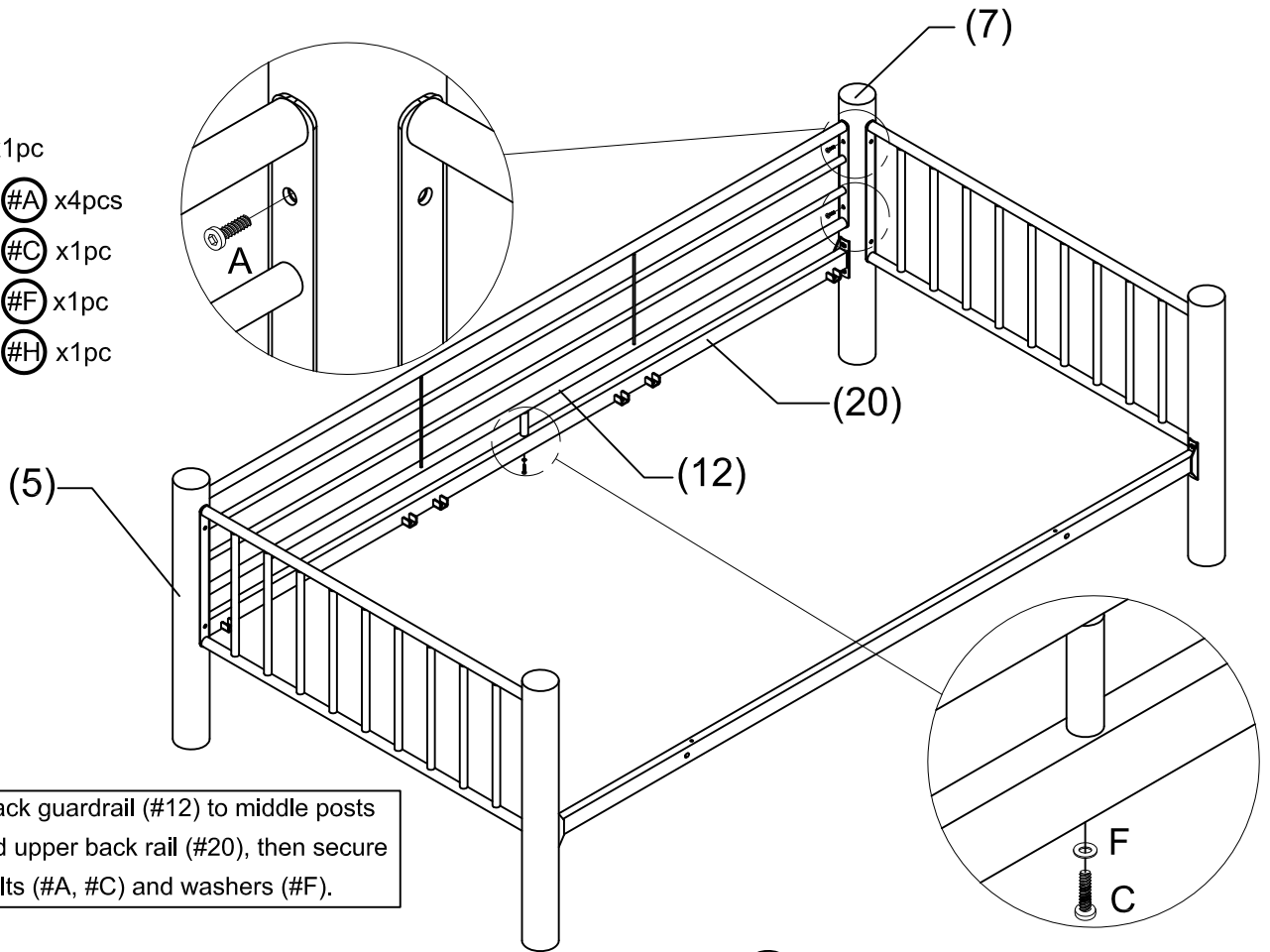
- Part #18 x1pc
- Part #20 x1pc
- Hardware #A x8pcs
- Hardware #H x1pc



ASSEMBLY INSTRUCTIONS

7

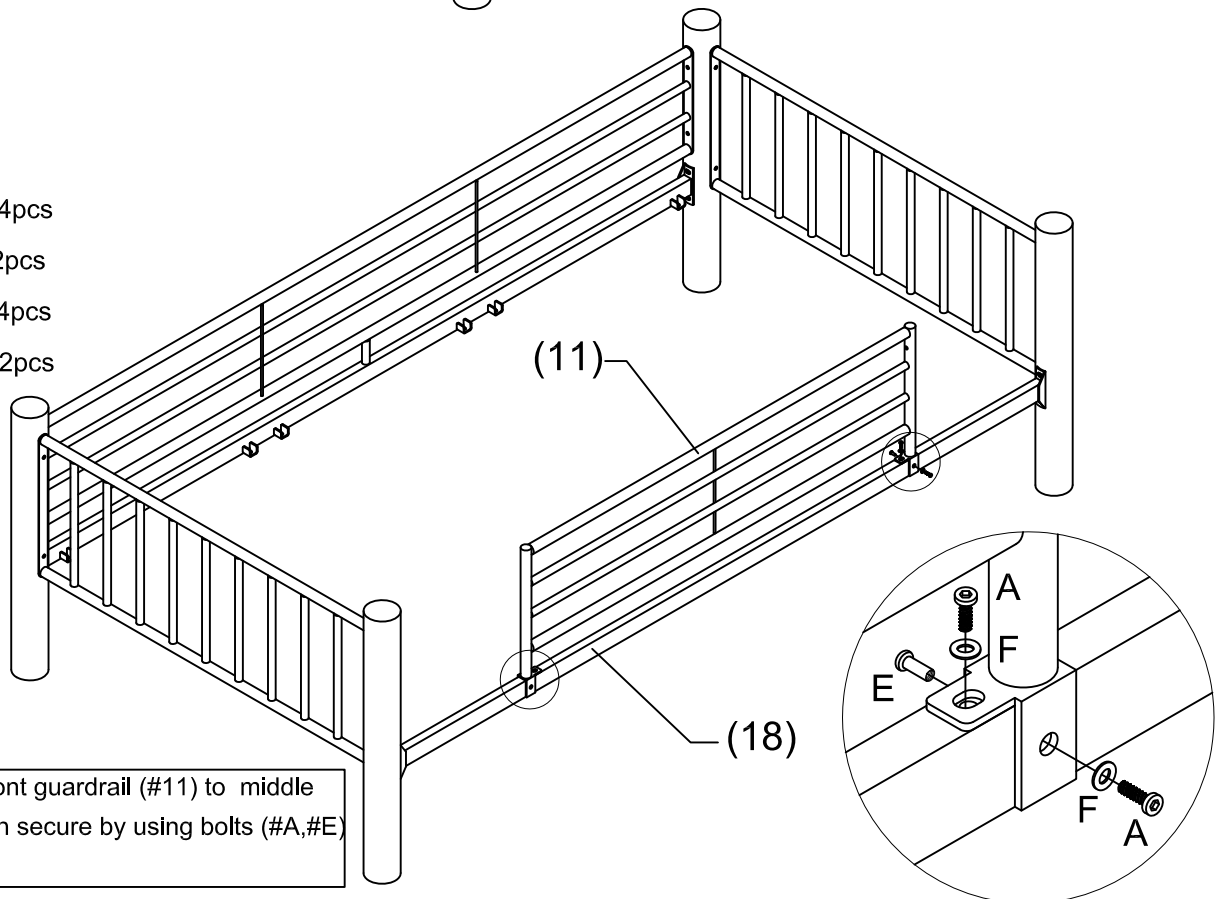
- Part **#12** x1pc
- Hardware **#A** x4pcs
- Hardware **#C** x1pc
- Hardware **#F** x1pc
- Hardware **#H** x1pc



Align the back guardrail (#12) to middle posts (#5, #7) and upper back rail (#20), then secure by using bolts (#A, #C) and washers (#F).

8

- Part **#11** x1pc
- Hardware **#A** x4pcs
- Hardware **#E** x2pcs
- Hardware **#F** x4pcs
- Hardware **#H** x2pcs

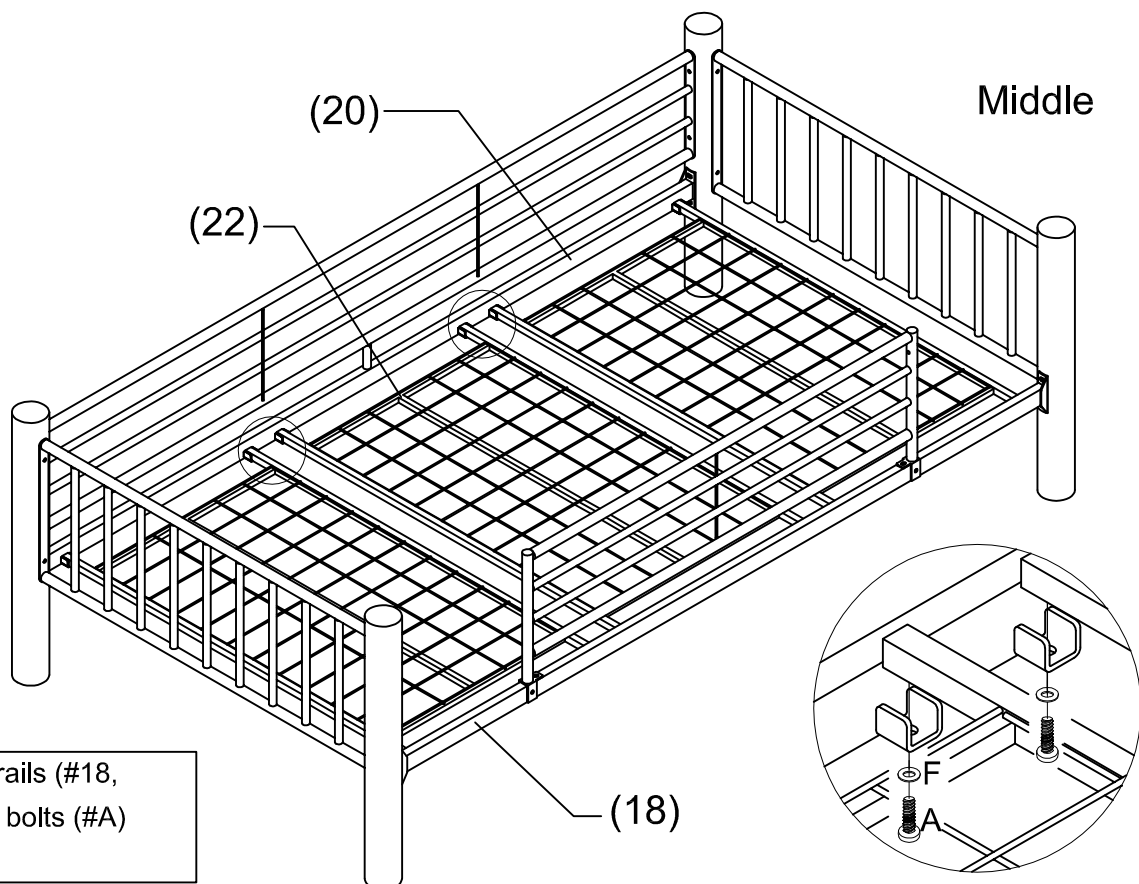


Align the middle front guardrail (#11) to middle front rail (#18), then secure by using bolts (#A, #E) and washers (#F).

ASSEMBLY INSTRUCTIONS

9

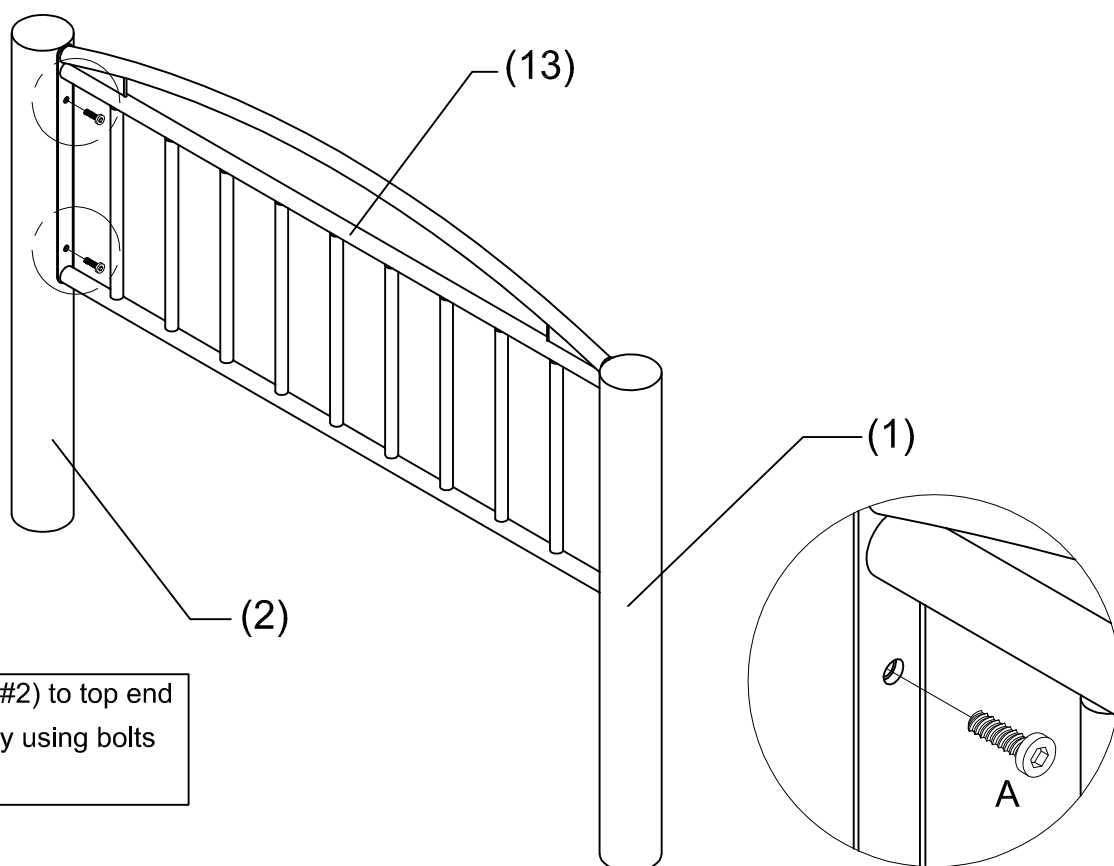
- Part **#22** x3pcs
- Hardware **#A** x12pcs
- Hardware **#F** x12pcs
- Hardware **#H** x1pc



Align the bed slat (#22) to rails (#18, #20), then secure by using bolts (#A) and washers (#F).

10

- Part **#1** x1pc
- Part **#2** x1pc
- Part **#13** x1pc
- Hardware **#A** x4pcs
- Hardware **#H** x1pc

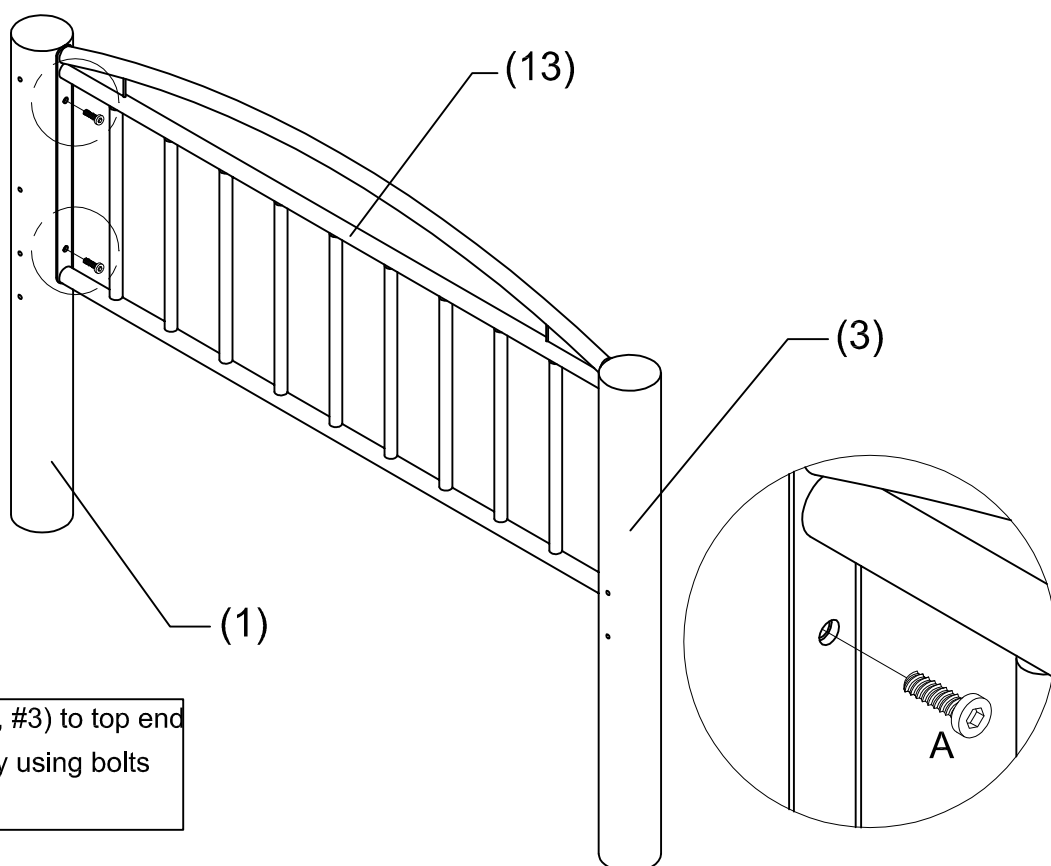


Align the top left posts (#1, #2) to top end panels (#13), then secure by using bolts (#A).

ASSEMBLY INSTRUCTIONS

11

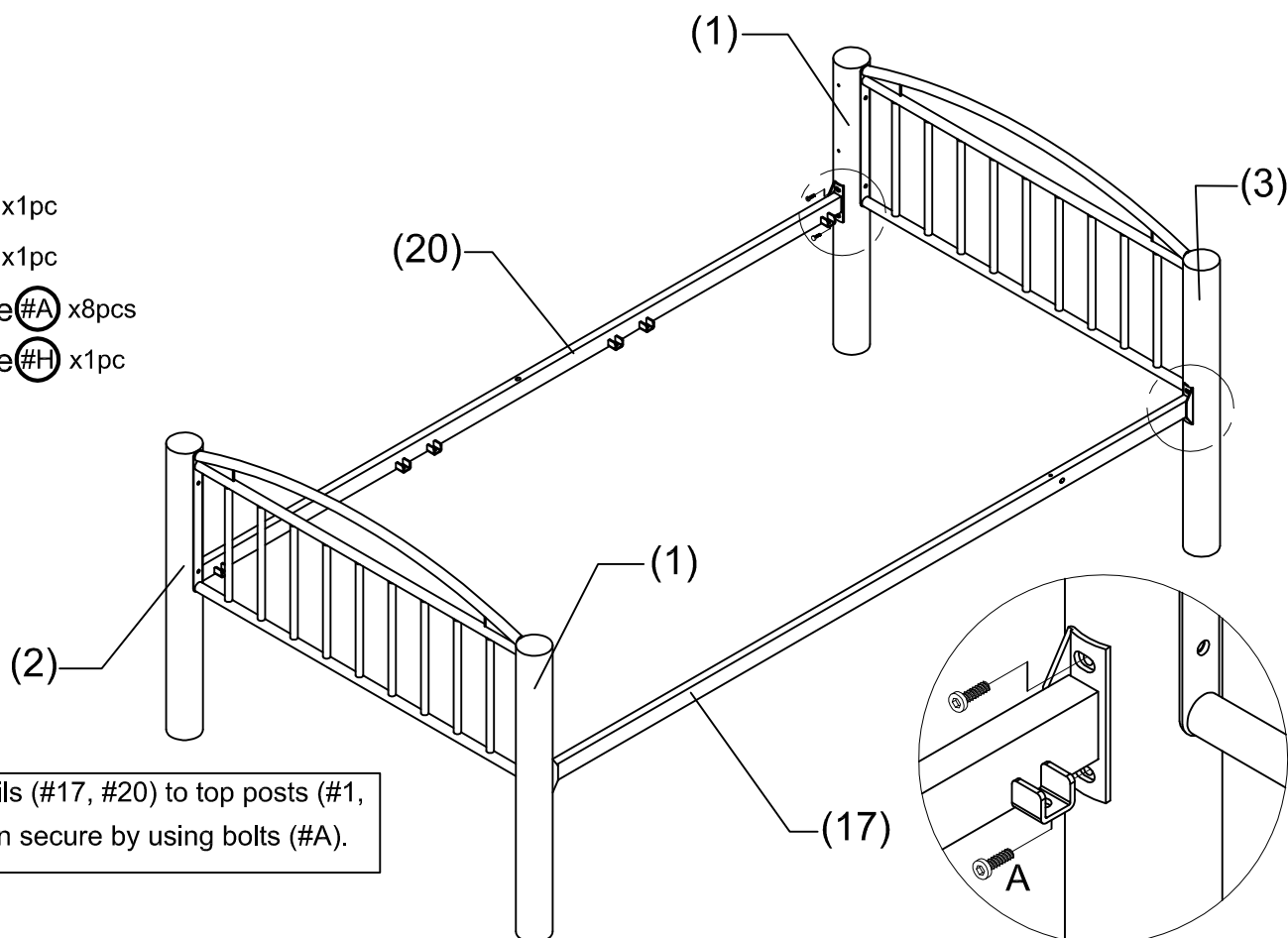
- Part #1 x1pc
- Part #3 x1pc
- Part #13 x1pc
- Hardware #A x4pcs
- Hardware #H x1pc



Align the top right posts (#1, #3) to top end panels (#13), then secure by using bolts (#A).

12

- Part #17 x1pc
- Part #20 x1pc
- Hardware #A x8pcs
- Hardware #H x1pc

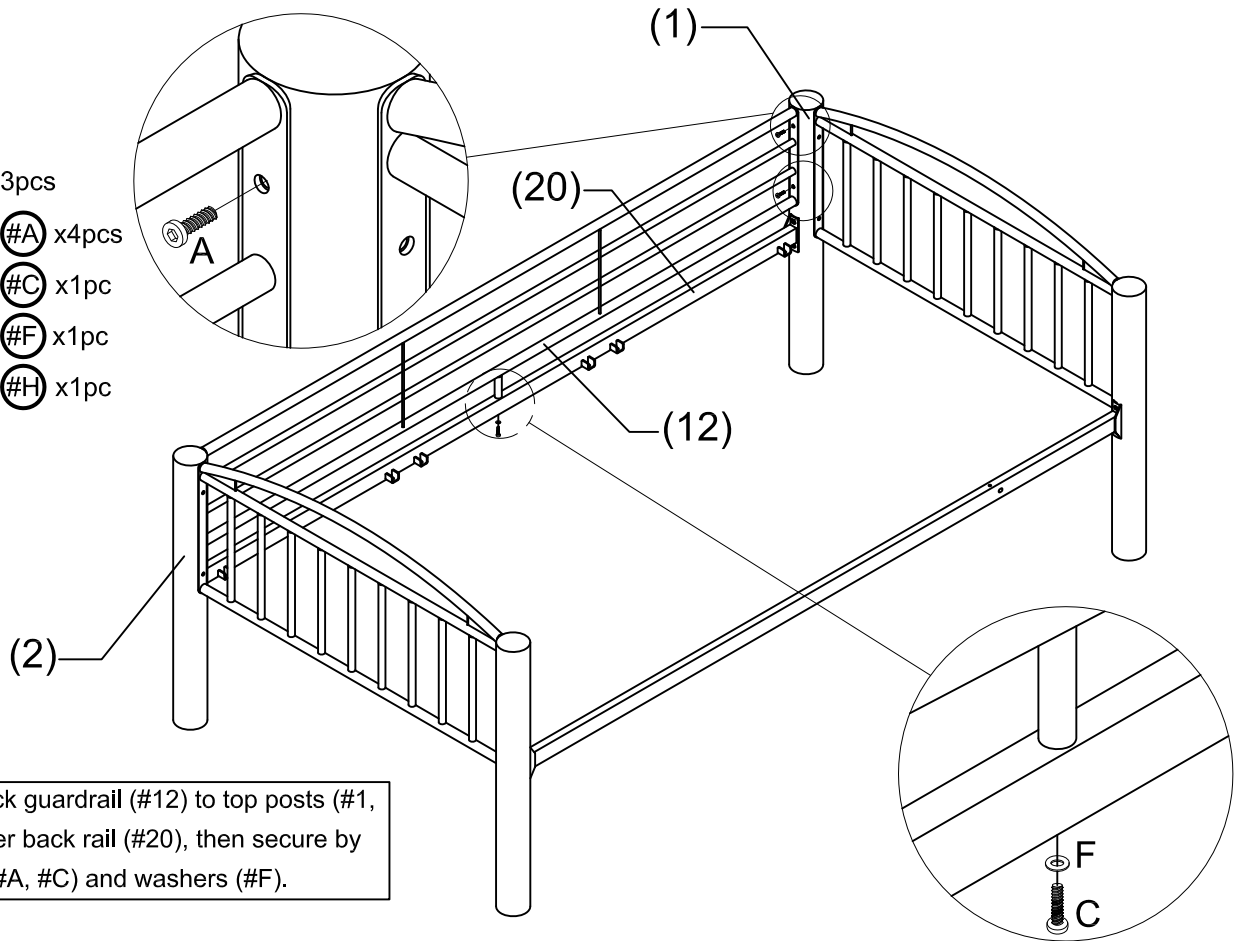


Align the rails (#17, #20) to top posts (#1, #2, #3), then secure by using bolts (#A).

ASSEMBLY INSTRUCTIONS

13

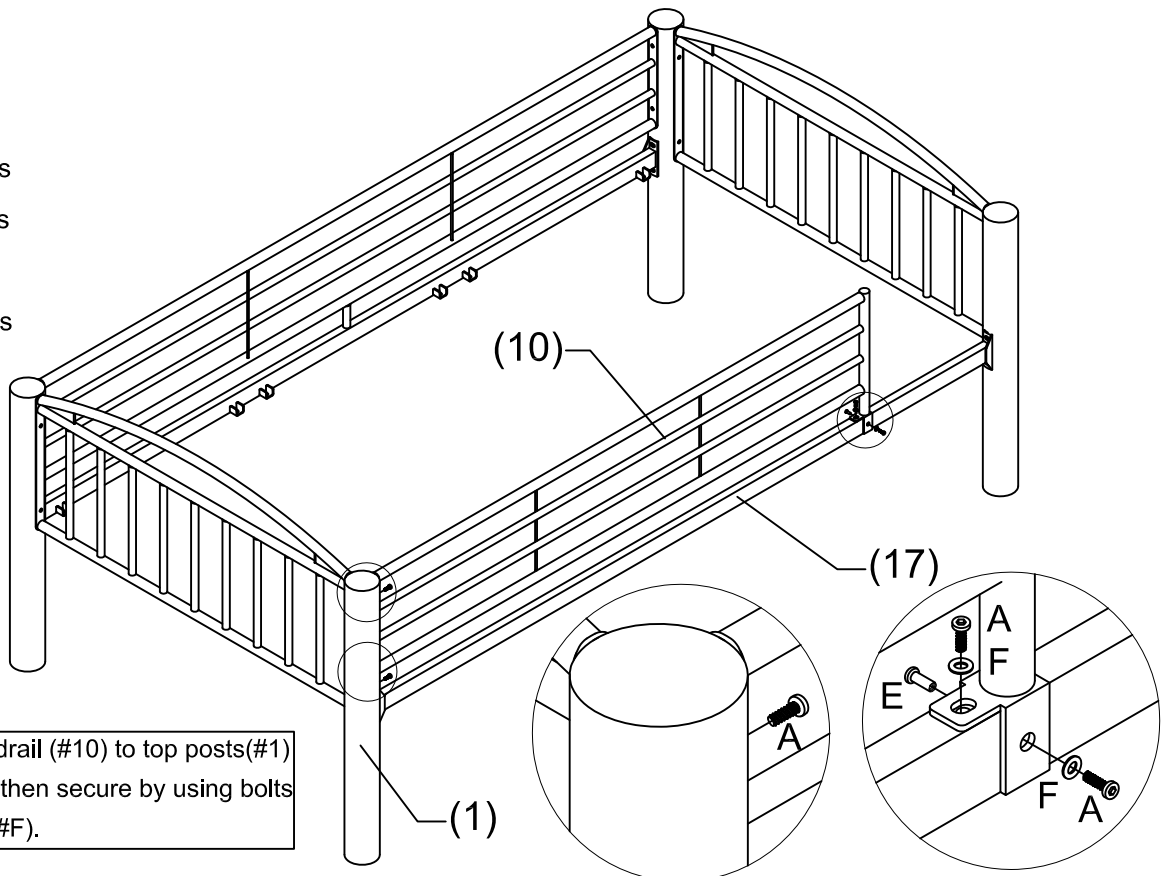
- Part **#12** x3pcs
- Hardware **#A** x4pcs
- Hardware **#C** x1pc
- Hardware **#F** x1pc
- Hardware **#H** x1pc



Align the back guardrail (#12) to top posts (#1, #2) and upper back rail (#20), then secure by using bolts (#A, #C) and washers (#F).

14

- Part **#10** x1pc
- Hardware **#A** x4pcs
- Hardware **#F** x2pcs
- Hardware **#E** x1pc
- Hardware **#H** x2pcs



Align the top front guardrail (#10) to top posts (#1) and top front rail (#17), then secure by using bolts (#A, #E) and washers (#F).

ASSEMBLY INSTRUCTIONS

15

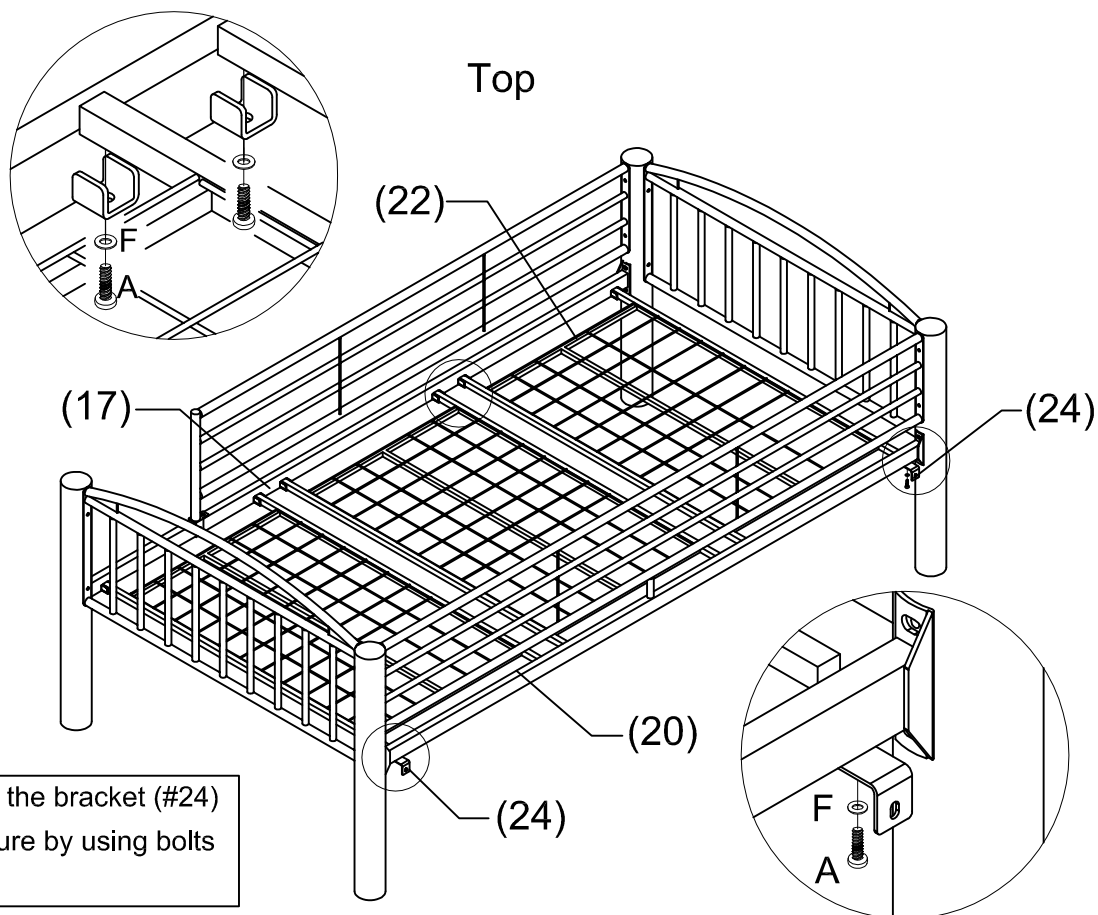
Part #22 x3pcs

Part #24 x2pcs

Hardware #A x12pcs

Hardware #F x12pcs

Hardware #H x1pc

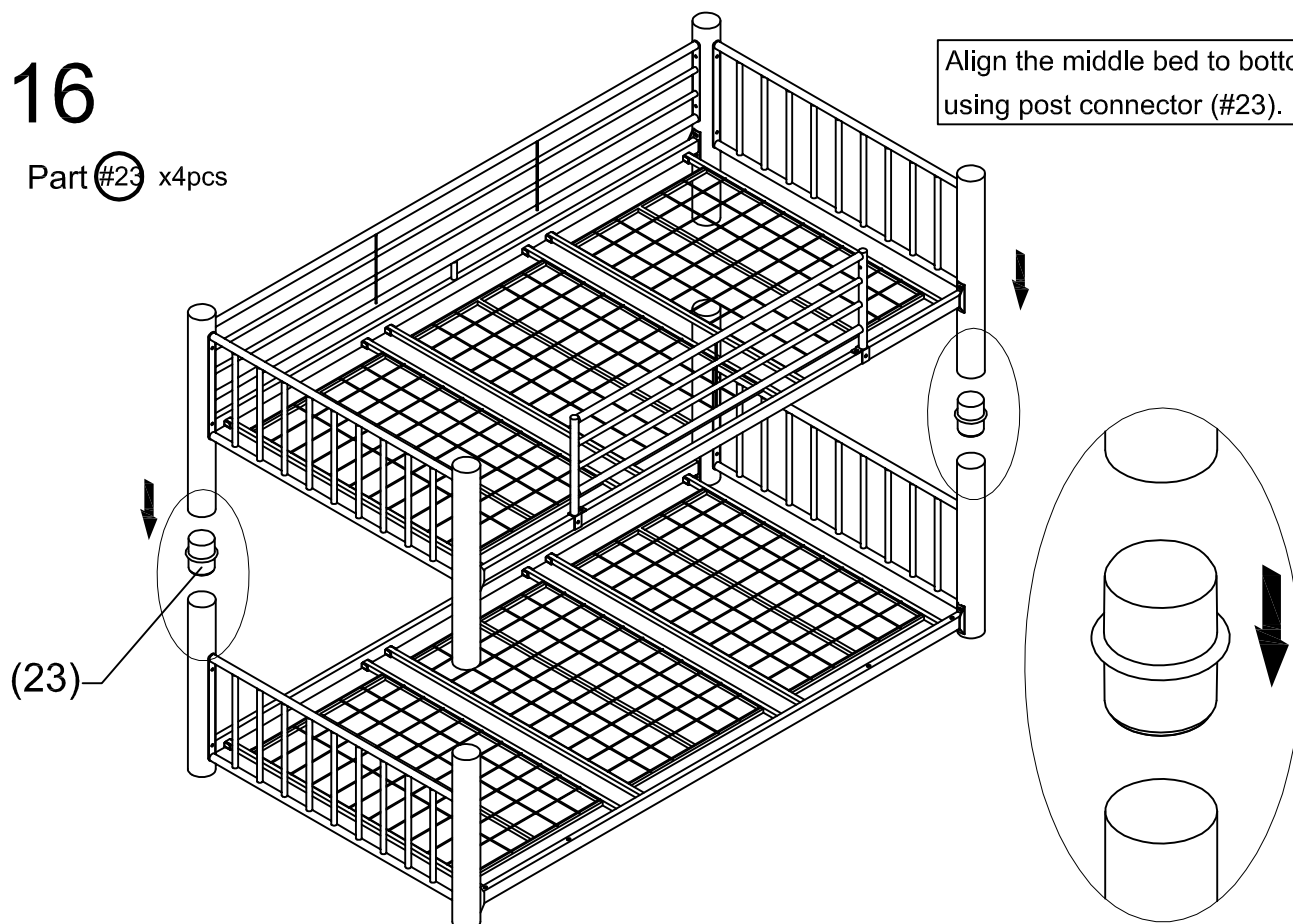


Align the bed slat (#22) and the bracket (#24) to rails (#17, #20), then secure by using bolts (#A) and washers (#F).

16

Part #23 x4pcs

Align the middle bed to bottom bed by using post connector (#23).



ASSEMBLY INSTRUCTIONS

17

Part **#16** x2pcs

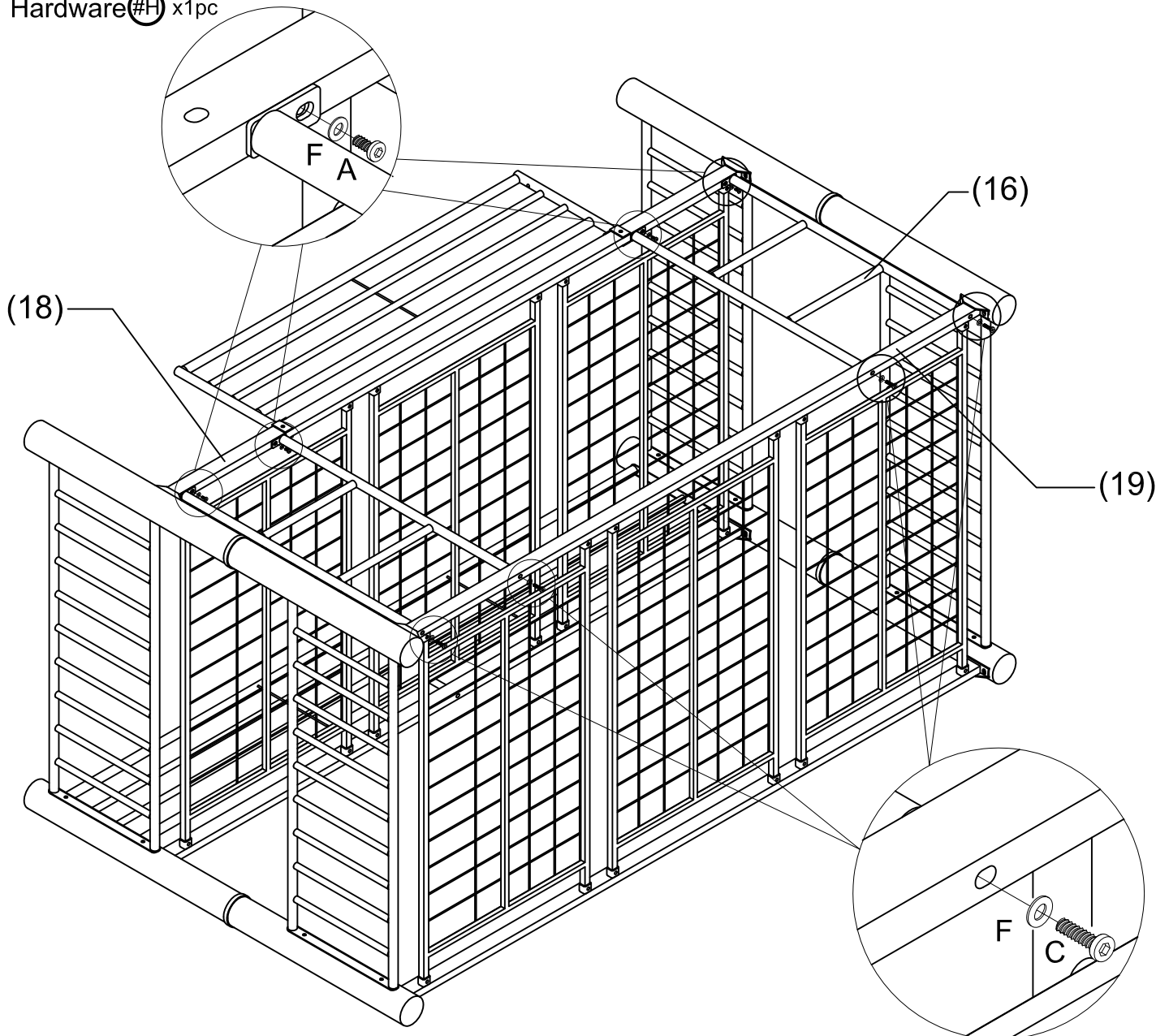
Hardware **#A** x4pcs

Hardware **#C** x4pcs

Hardware **#F** x8pcs

Hardware **#H** x1pc

Align the lower ladder (**#16**) to front rails (**#18**, **#19**), then secure by using bolts (**#A**, **#C**) and washers (**#F**).

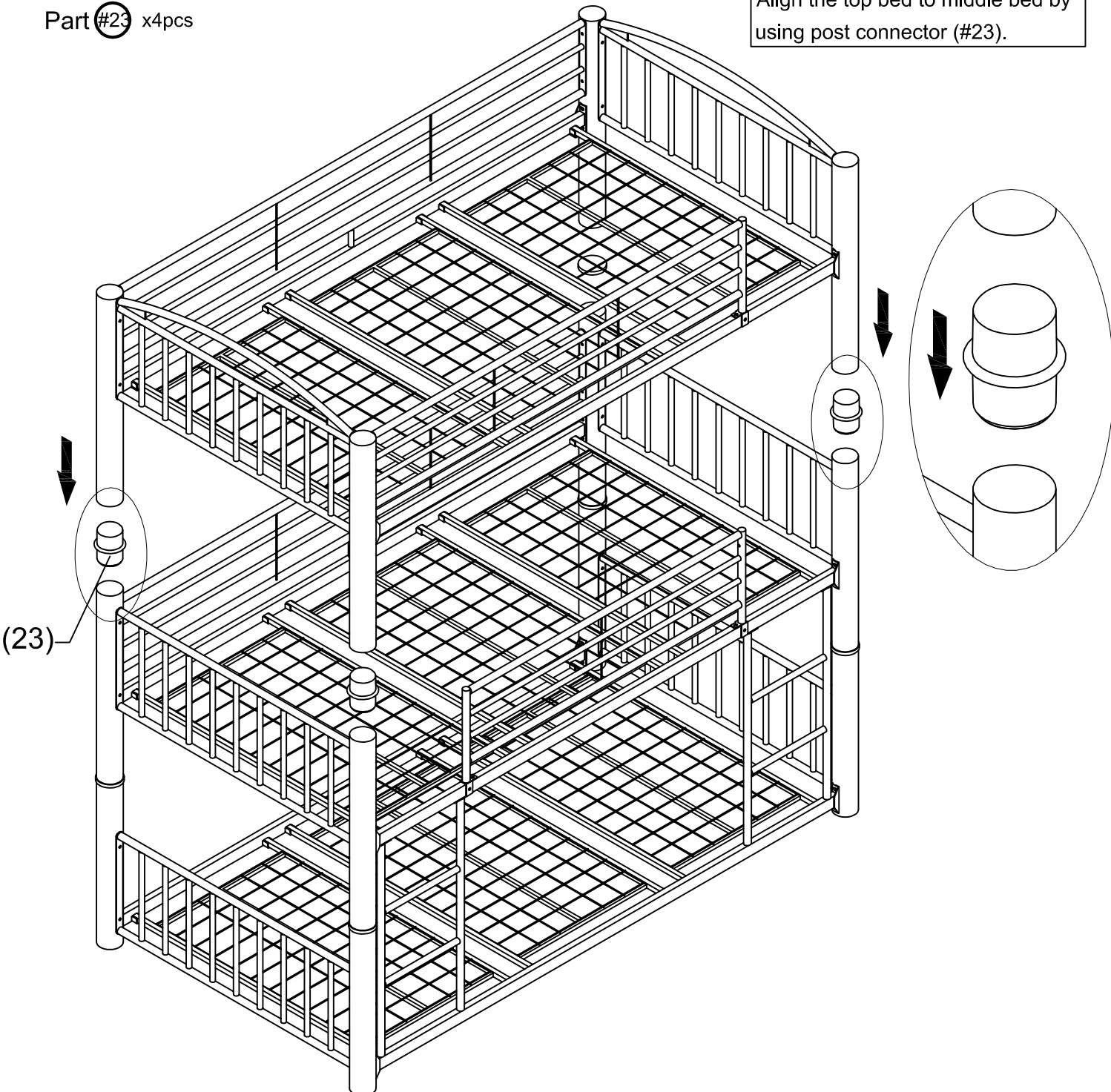


ASSEMBLY INSTRUCTIONS

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Part #23 x4pcs

Align the top bed to middle bed by using post connector (#23).



ASSEMBLY INSTRUCTIONS

19

Align the upper ladder (#15) to front rails (#17, #18) and middle front guardrail (#11), then secure by using bolts (#A, #B) and washers (#F).

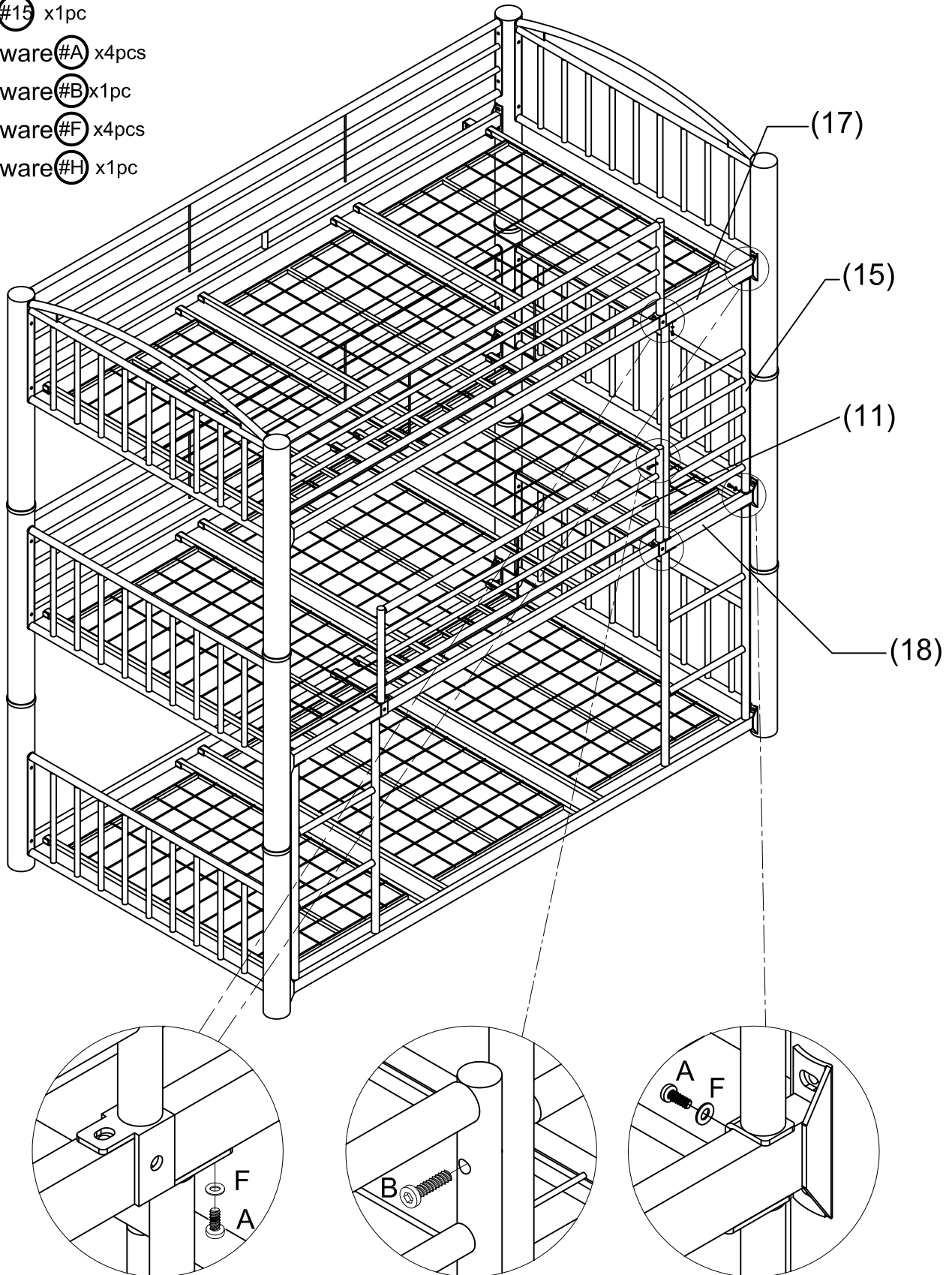
Part #15 x1pc

Hardware #A x4pcs

Hardware #B x1pc

Hardware #F x4pcs

Hardware #H x1pc

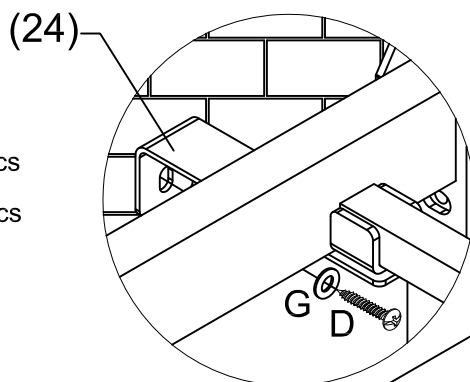


ASSEMBLY INSTRUCTIONS

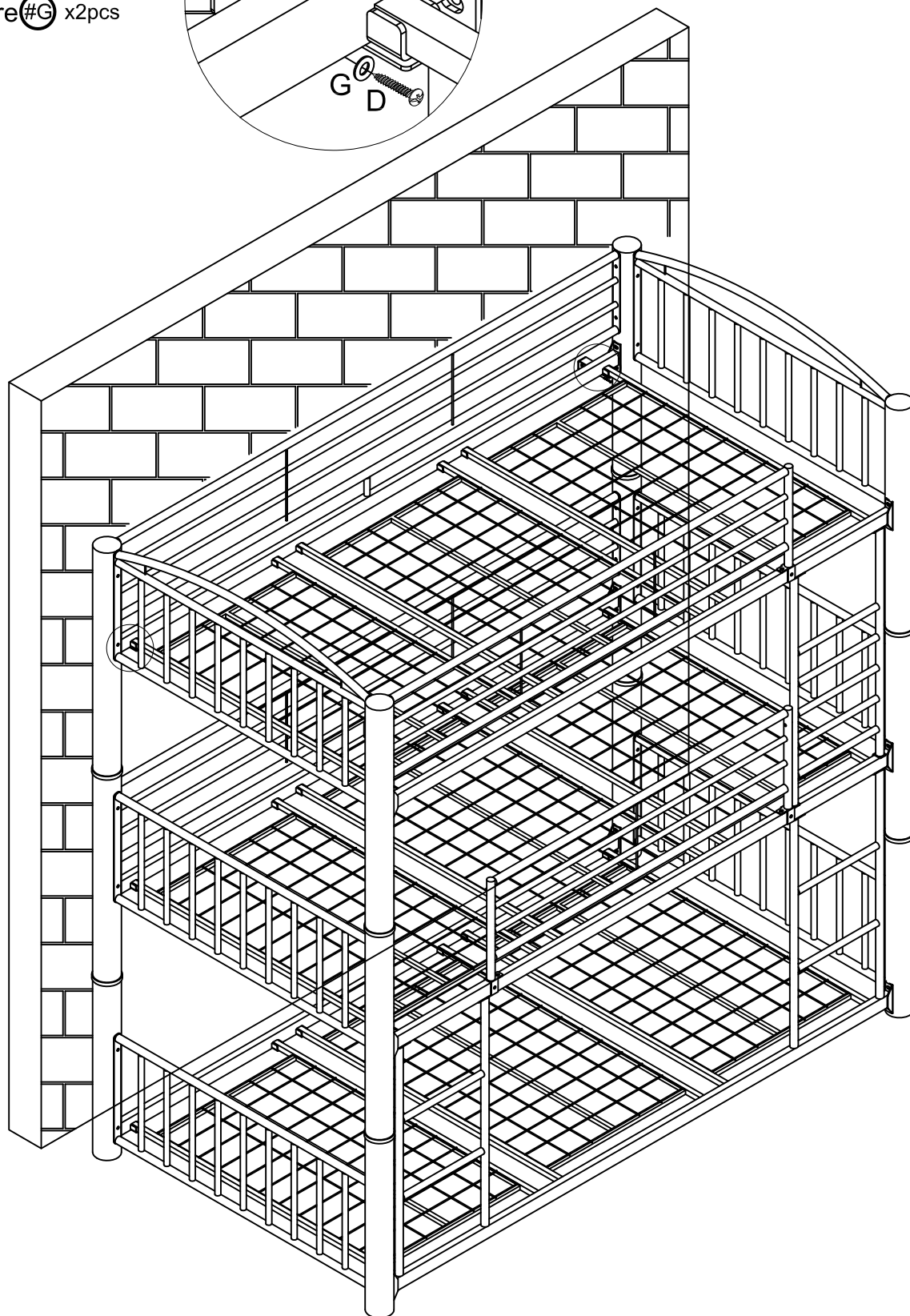
20

Hardware **#D** x2pcs

Hardware **#G** x2pcs

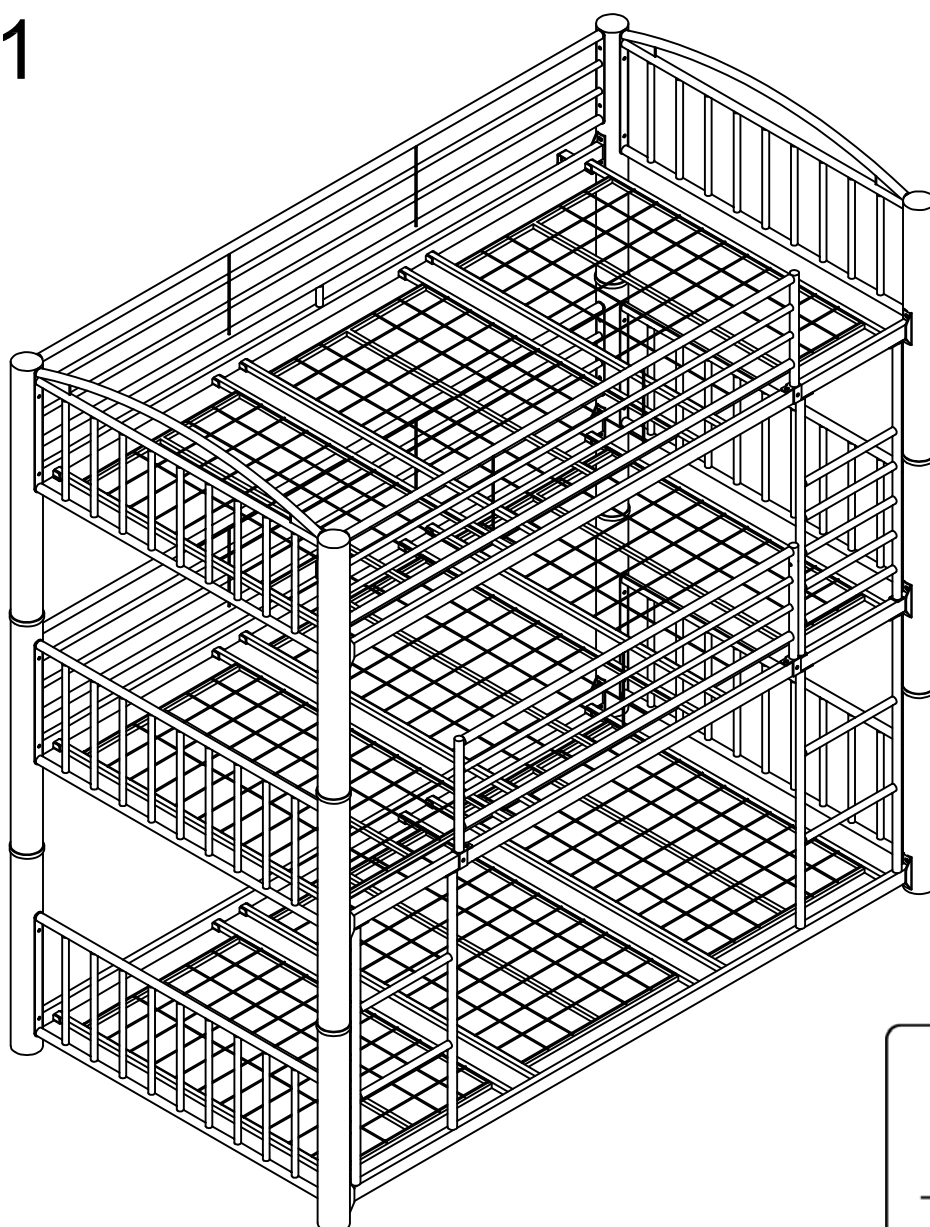


Align the bracket (#24) to the wall, then secure by using bolts (#D) and washers (#G).



ASSEMBLY INSTRUCTIONS

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ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

NOTE:
PLEASE FOLLOW STEP 22-28 IF YOU
WANT TO SEPARATE INTO THREE BEDS.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

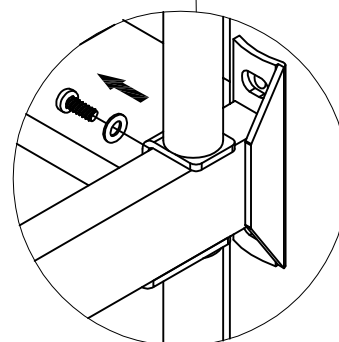
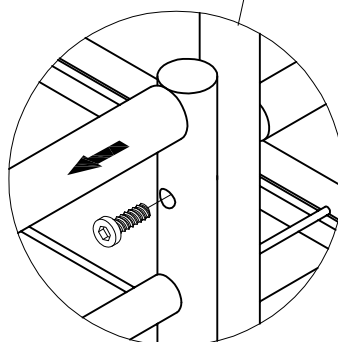
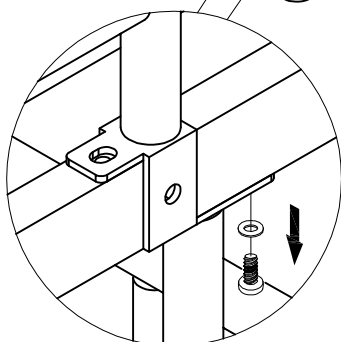
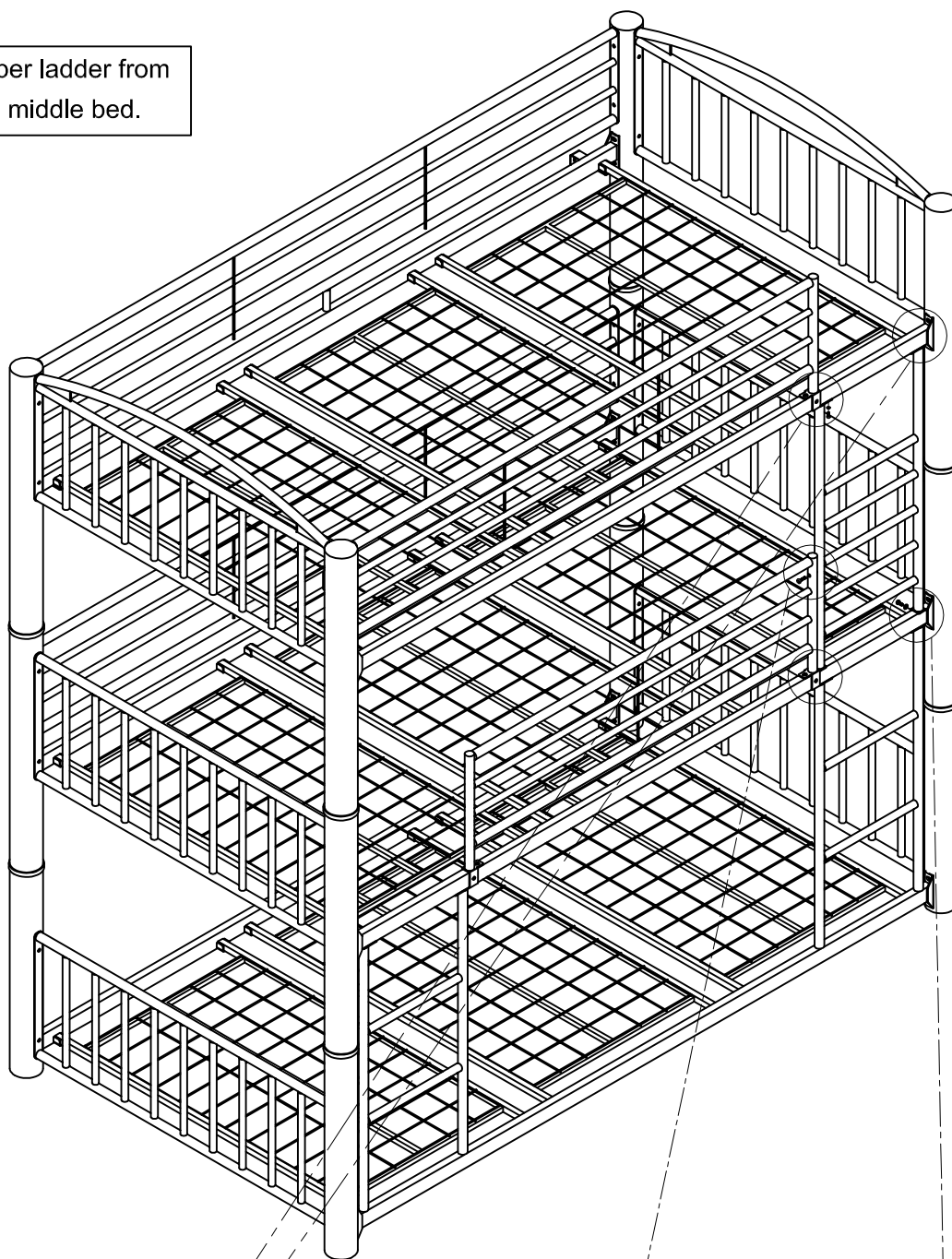
To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

ASSEMBLY INSTRUCTIONS

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PLEASE FOLLOW STEP 22-28 IF YOU WANT TO SEPARATE INTO THREE BEDS.

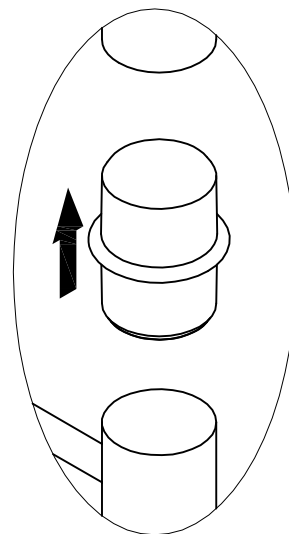
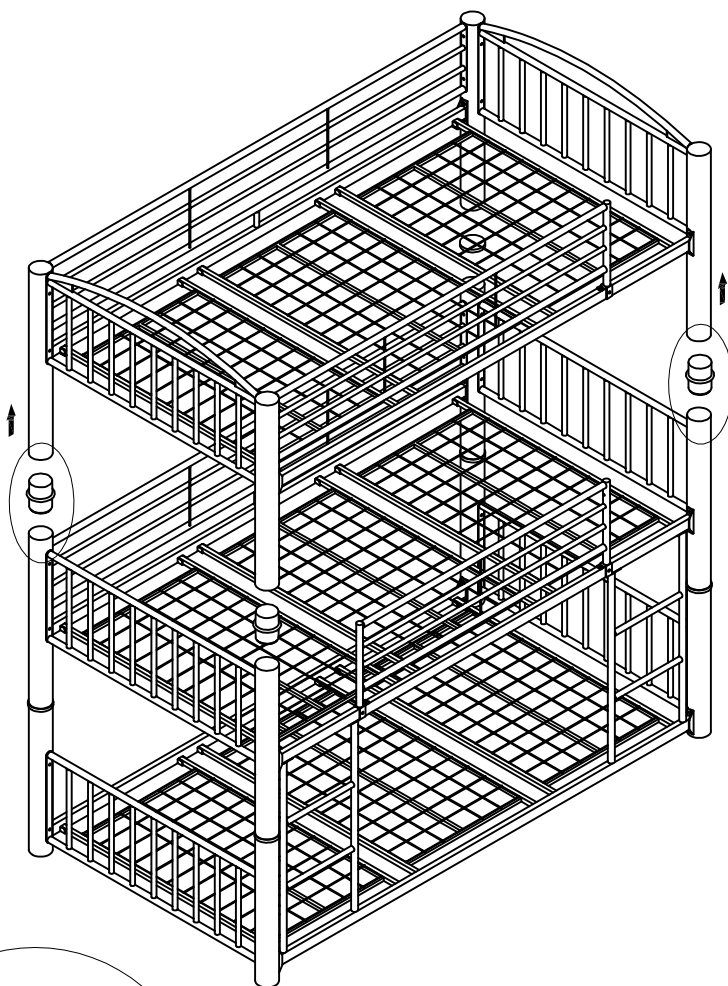
Remove the upper ladder from the top bed and middle bed.



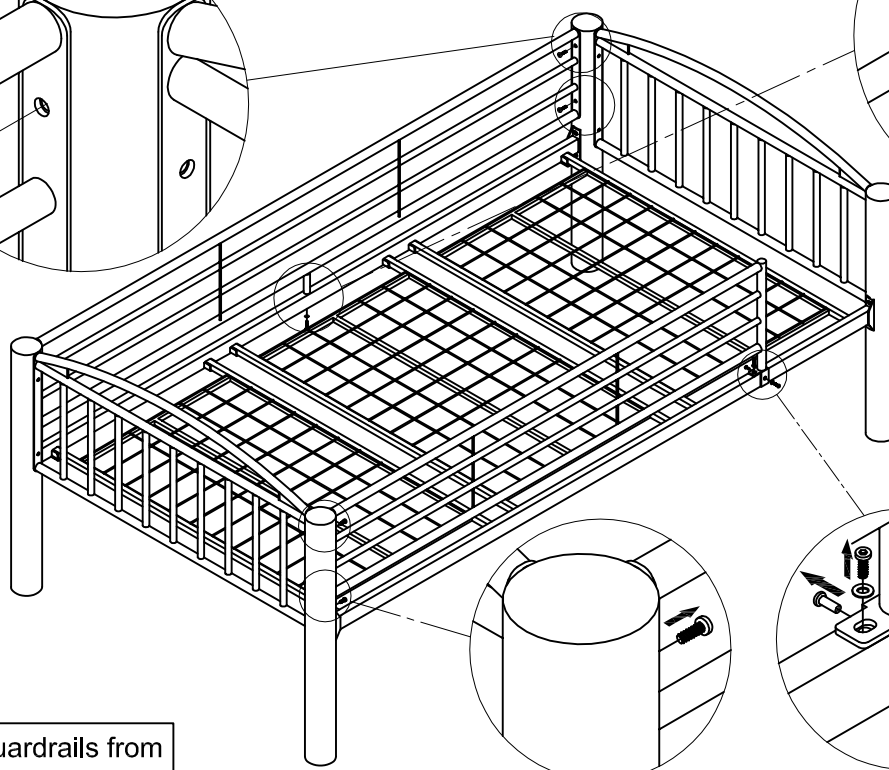
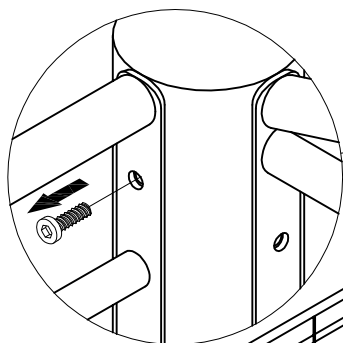
ASSEMBLY INSTRUCTIONS

23

Sparate the top bed and post connectors from the middle bed.



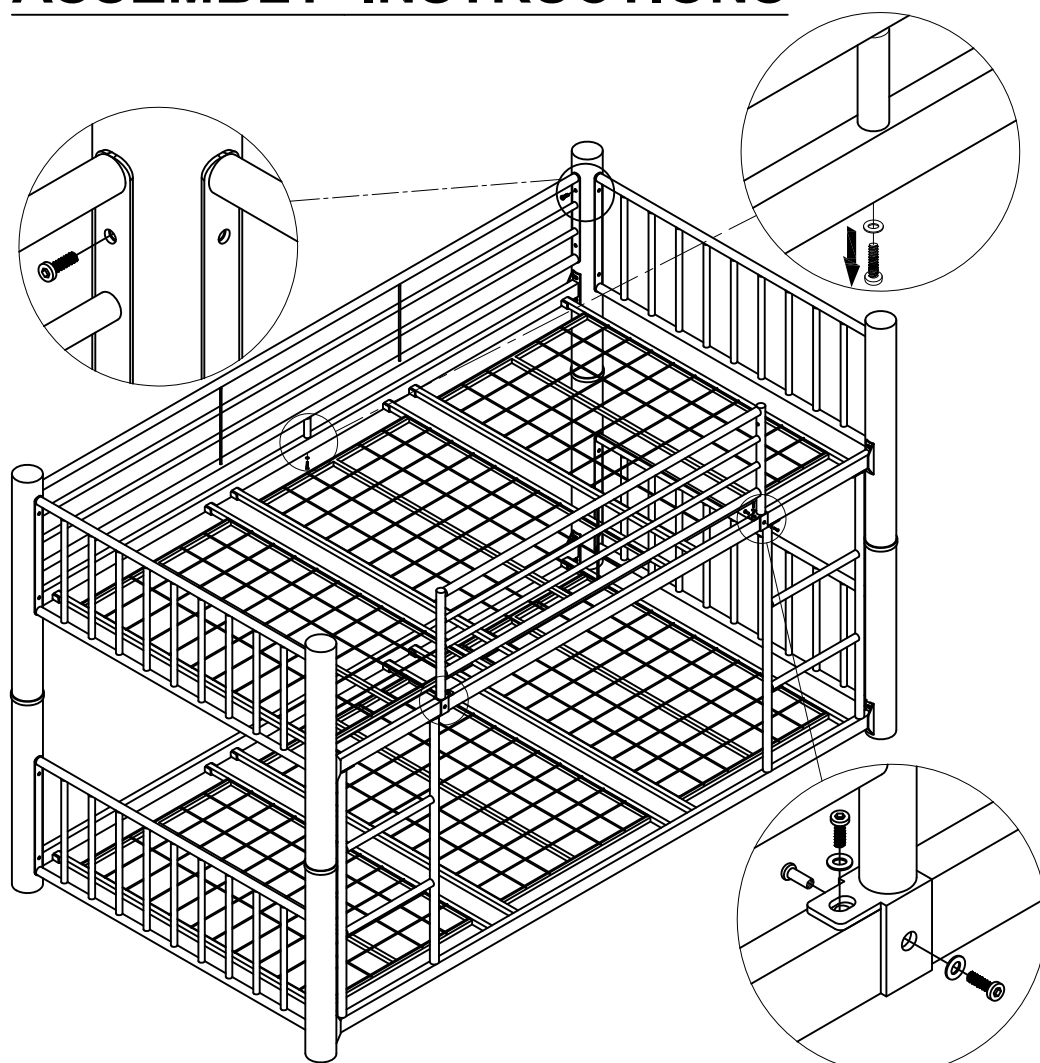
24



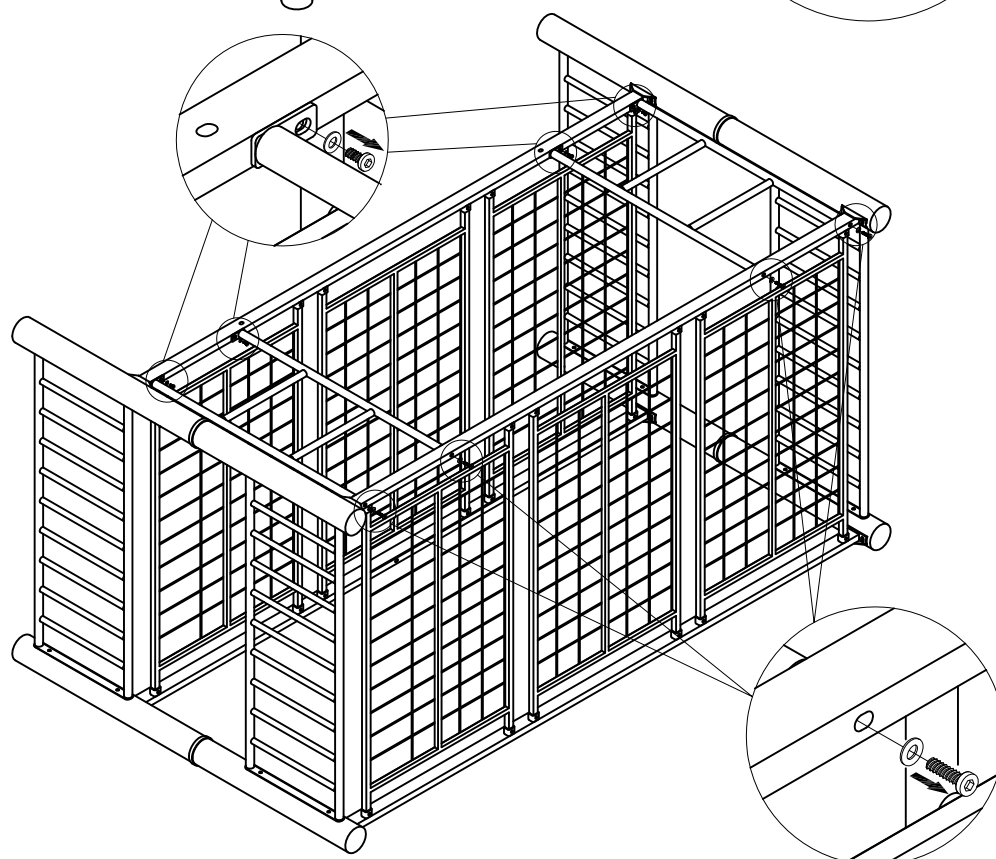
Remove the top guardrails from the top bed.

ASSEMBLY INSTRUCTIONS

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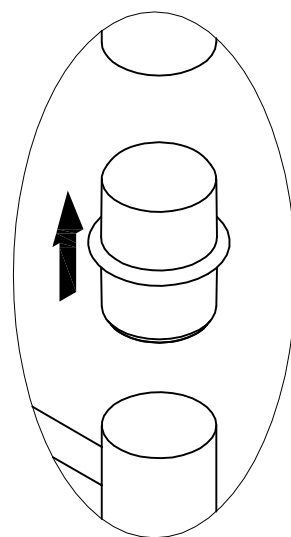
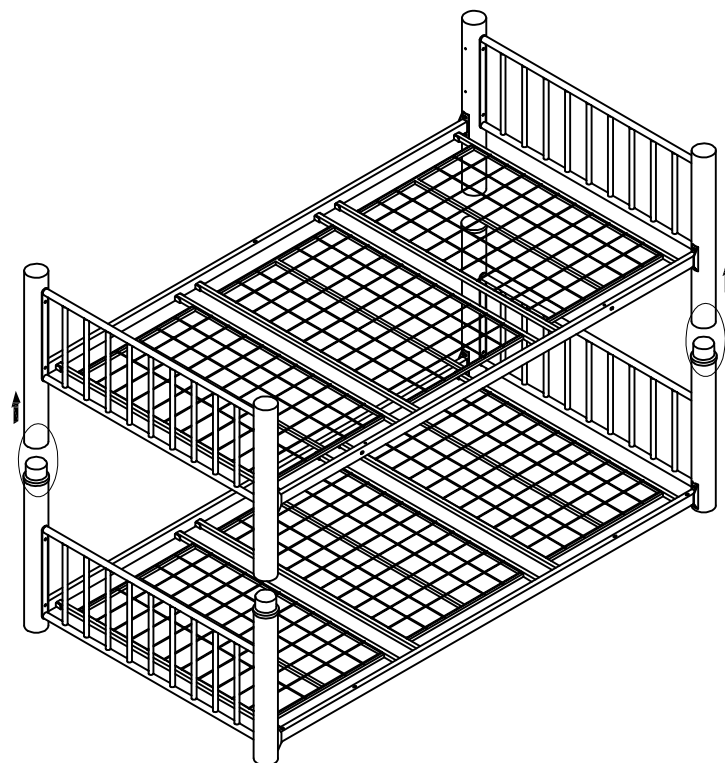


26



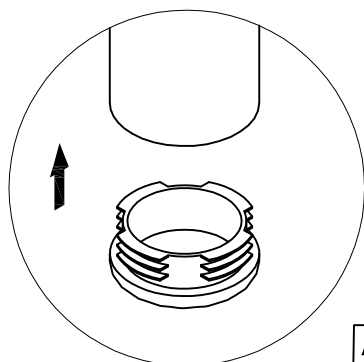
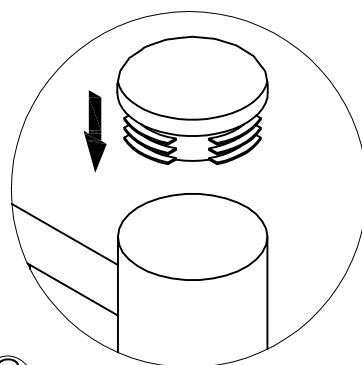
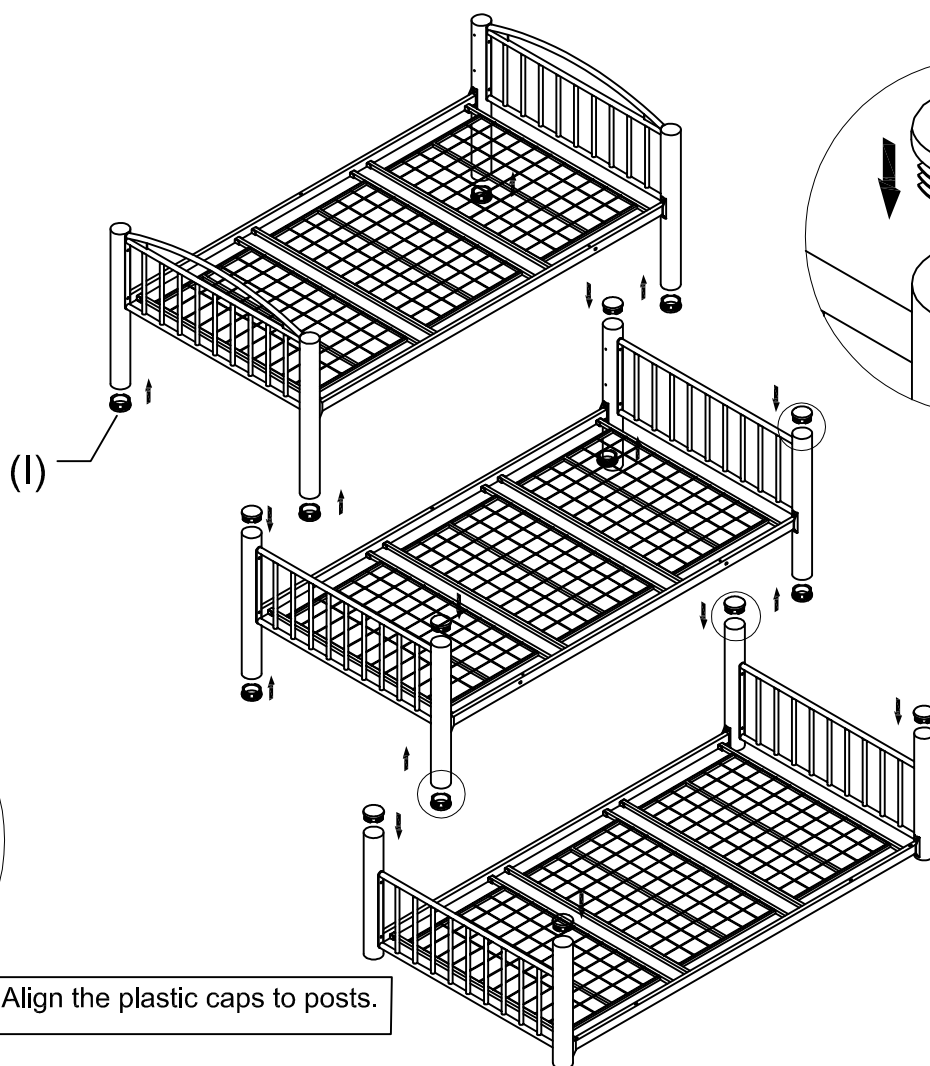
ASSEMBLY INSTRUCTIONS

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Hardware  x16pcs



Align the plastic caps to posts.

Safety Warnings

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in.(127mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
6. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
7. Always use the ladder for entering and leaving the upper bunk.
8. Do not use substitute parts, Contact the manufacturer or dealer for replacement parts.
9. Use of a night light may provide added safety precaution for a child using the upper bunk.
10. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed wall.
11. The use of water or sleep flotation mattresses is prohibited.
12. Keep these instructions for future reference.
13. Use only mattress which is (74"-75") X (37 $\frac{1}{2}$ "-38 $\frac{1}{2}$ ")X6" on upper bunk and for bottom bunk required (74"-75") X (37 $\frac{1}{2}$ "-38 $\frac{1}{2}$ ") X 8" mattress.
14. Prohibit more than one person on upper bunk.
15. Maximum total weight is not to exceed 400 lbs. on the upper bunk.

STRANGULATION HAZARD:

Never attach or hang items to any part of the bunk bed that are not designed for use with the bed, for example, but not limited to, hooks, belts, and jump ropes.