

# ASSEMBLY INSTRUCTIONS

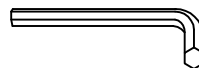
MODEL #

## CM-BK605

### Questions?

GIVE US CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PST)

### TOOLS REQUIRED



**Allen Wrench**

(Included)



**Phillips  
Screwdriver**

(Not Included)



**4 - People  
Recommended**

### ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PST)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

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### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

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### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

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### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

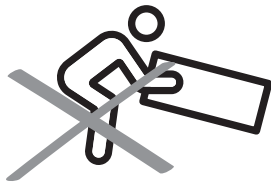
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### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

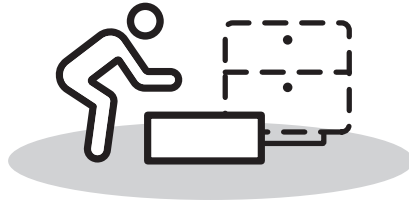
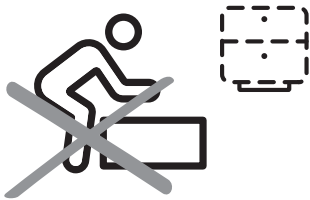
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



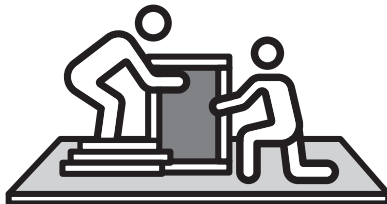
## Suitable Location

Assembling near the area of the intended location is highly recommended.



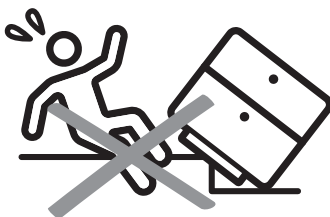
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Save the instructions and store  
any supplied tools for later  
maintenance.

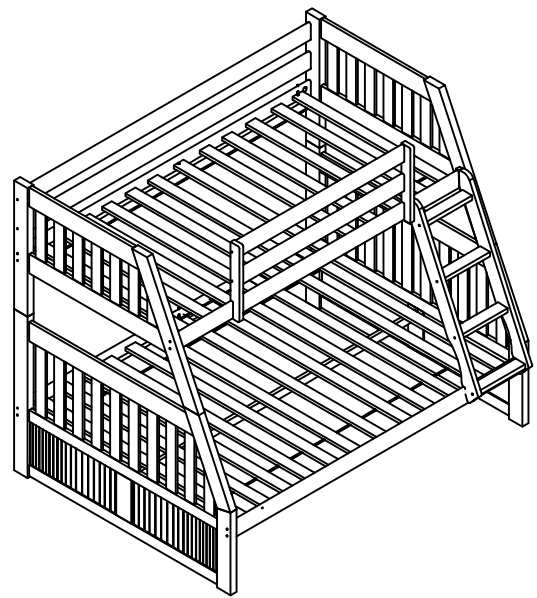
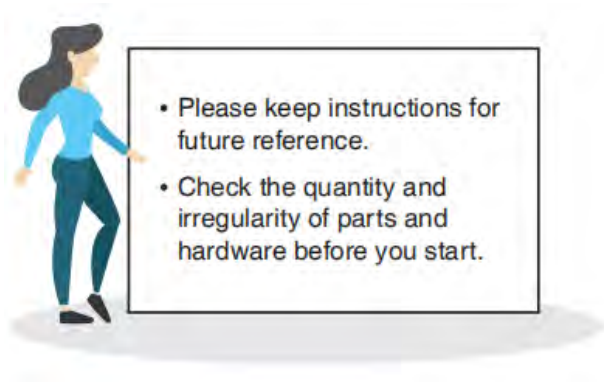


After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

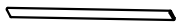
# BUNK BED

CM-BK605



## PARTS

#1 2pcs



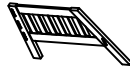
Rear Side Guardrail

#2 1pc



Top Left End G/Rail

#3 1pc



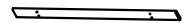
Top Right End G/Rail

#4 1pc



Top Rear Side Rails

#5 1pc



Top Front Side Rails

#6 1pc



Left Guardrail Post

#7 1pc



Right Guardrail Post

#8 2pcs



Font Side Guardrail

#9 1pc



Lower Lt. End G/rail

#10 1pc



Lower Rt. End G/rail

#11 1pc



Center rail

#12 1pc



Lower Rear Side Rail

#13 1pc



Lower Front Side Rails

#14 1pc



Left Ladder side

#15 1pc



Right Ladder Side

#16 3pcs



Ladder rung

#17 1pc



Ladder Bottom Rung

#18 13pcs



Twin Slat

#19 13pcs



Full Slat

## HARDWARE

#A 16pcs



Bolt 1/4"x3-3/8"

#B 4pcs



Bolt 1/4"x3-1/8"

#C 12pcs



Bolt 1/4"x2-3/8"

#D 5pcs



Bolt 1/4"x2"

#E 14pcs



Screw 1/8"x5/8"

#F 20pcs



Screw 5/32X1-3/16"

#G 1pc



Allen Wrench M4

#H 4pcs



Wood Dowel 3/16" x 3"

#I 2pcs



Center Rail Bracket

#J 8pcs



Wood Dowel  
25/64 x1-37/64"

#K 16pcs



Side Rail Bracket

#L 2pcs



Ladder bracket

#M 2pcs



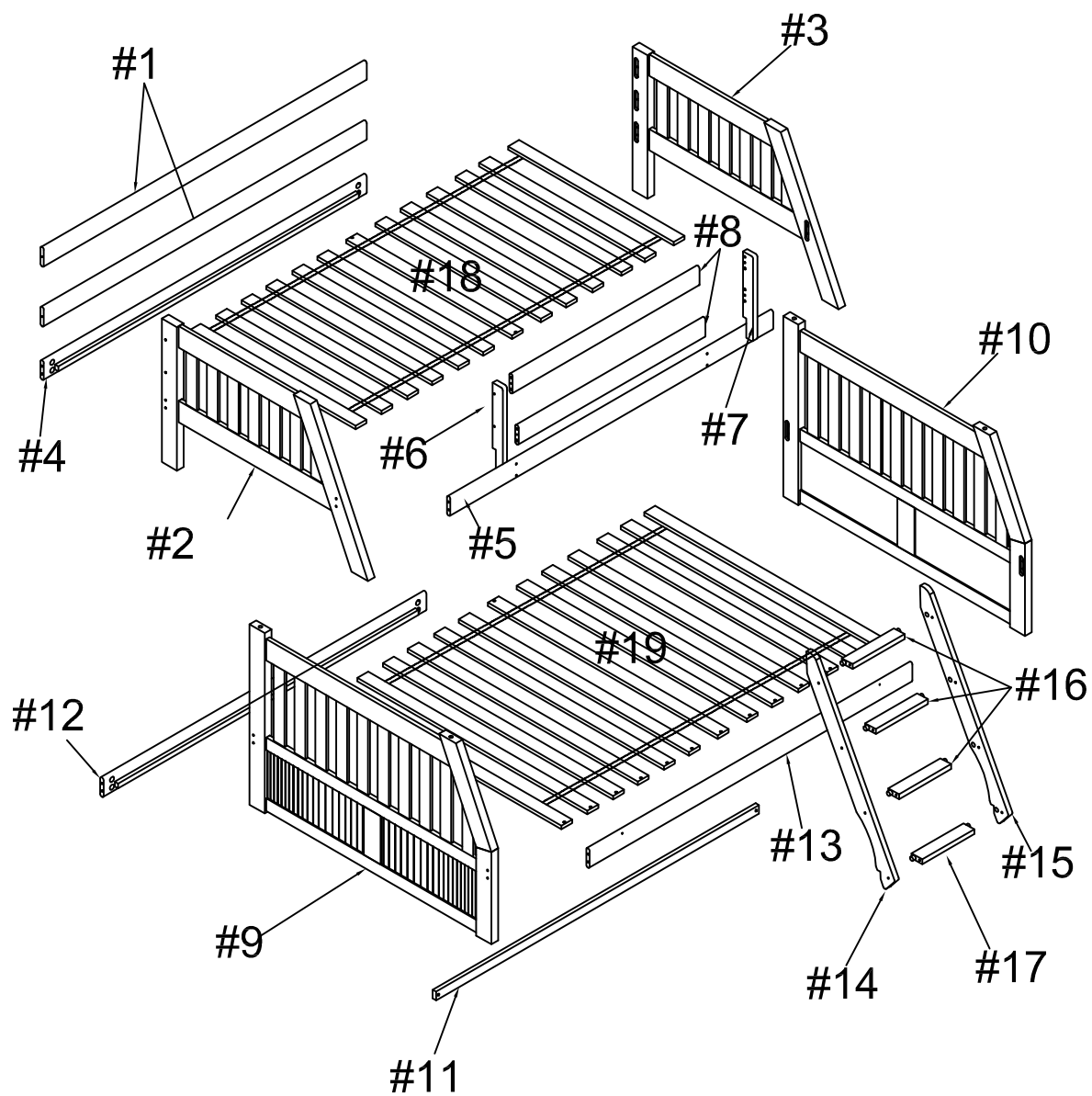
Bolt 1/4"x1-1/2"

#N 2pcs



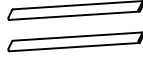
















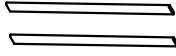





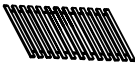
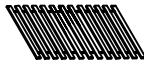








Hex Nut (1/4 x M6 )

# Exploded View



# CM-BK605 is packed in 5 cases

Carton	Disignation	Part		Hardware
CM-BK605-1	Top Left End G/Rail	#2		
	Top Right End G/Rail	#3		
CM-BK605-2	Font Side Guardaril	#8		 #A x 16pcs  #B x 4pcs  #C x 12pcs  #D x 5pcs  #Ex 14pcs  #F x 20pcs  #G x 1pc  #H x 4pcs  #I x 2pcs  #J x 8pcs  #K x 16pcs  #L x 2pcs  #M x 2pcs  #N x 2pcs
	Lower Lt. End G/rail	#9		
	Lower Rt. End G/rail	#10		
CM-BK605-3	Rear Side Guardaril	#1		
	Top Rear Side Rails	#4		
	Top Front Side Rails	#5		
	Center rail	#11		
	Lower Rear Side Rail	#12		
	Lower Front Side Rails	#13		
CM-BK605-4	Twin Slat(13 pcs)	#18		
	Full Slat(13pcs)	#19		
CM-BK605-5	Left Guardrail Post	#6		
	Right Guardrail Post	#7		
	Left Ladder side	#14		
	Right Ladder Side	#15		
	Ladder rung	#16		
	Ladder Bottom Rung	#17		



# ASSEMBLY INSTRUCTIONS

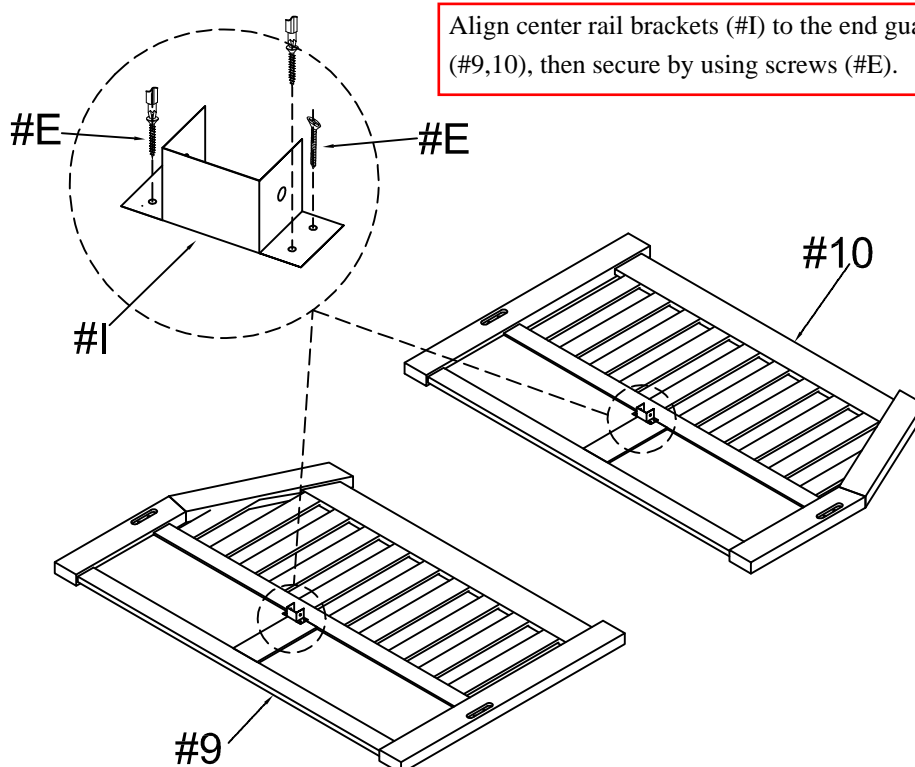
## 1

Part (#9) x1pc

Part (#10) x1pc

Hardware (#I) x2pcs

Hardware (#E) x8pcs



## 2

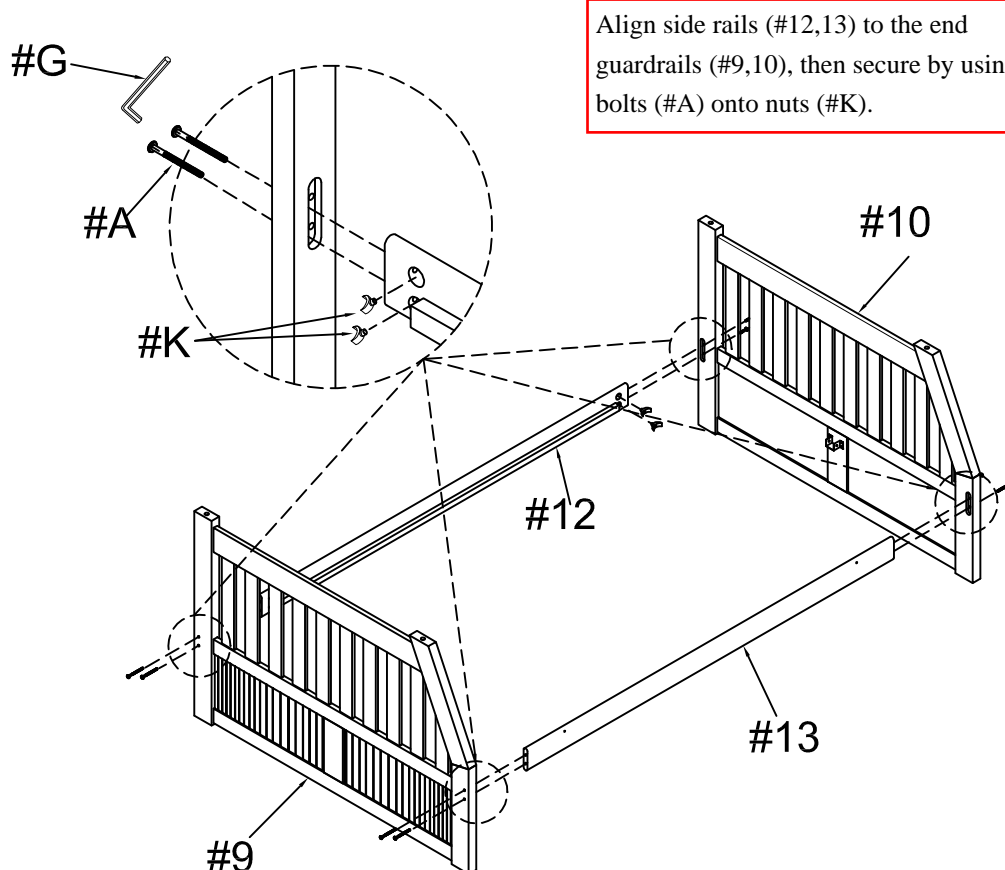
Part (#12) x1pc

Part (#13) x1pc

Hardware (#A) x8pcs

Hardware (#G) x1pc

Hardware (#K) x8pcs





# ASSEMBLY INSTRUCTIONS

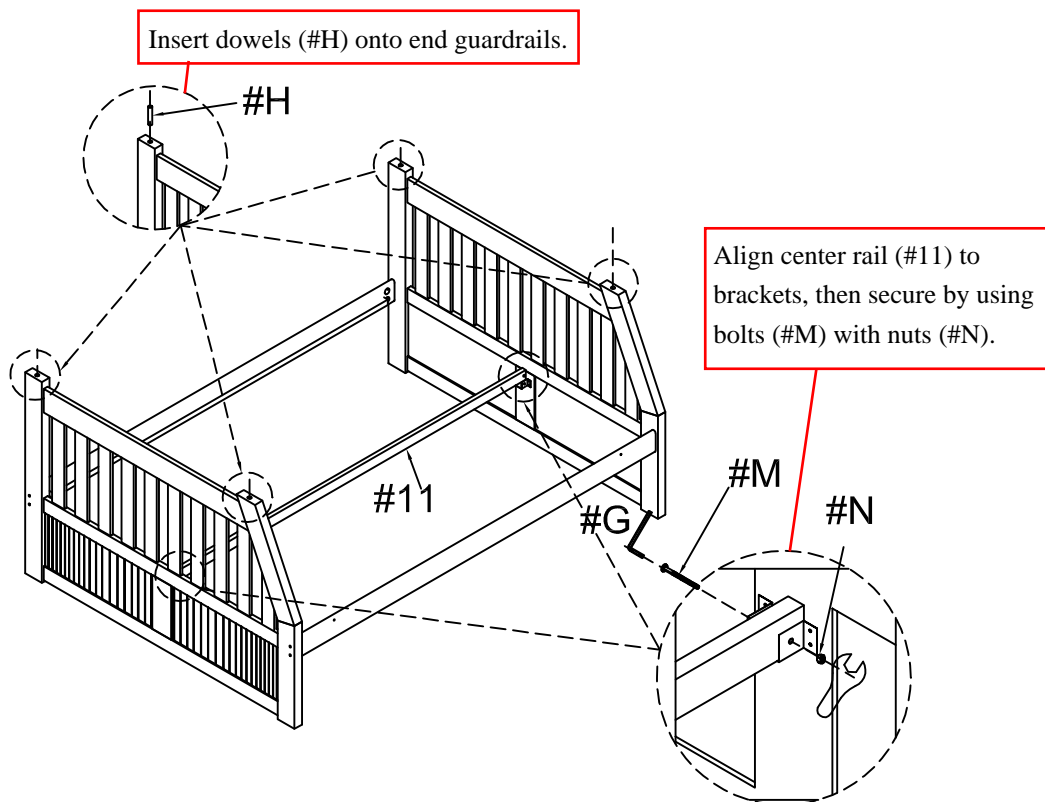
## 3

Part (#11) x1pc

Hardware (#H) x4pcs

Hardware (#M) x2pcs

Hardware (#N) x2pcs



## 4

Part (#1) x2pcs

Part (#2) x1pc

Part (#3) x1pc

Part (#4) x1pc

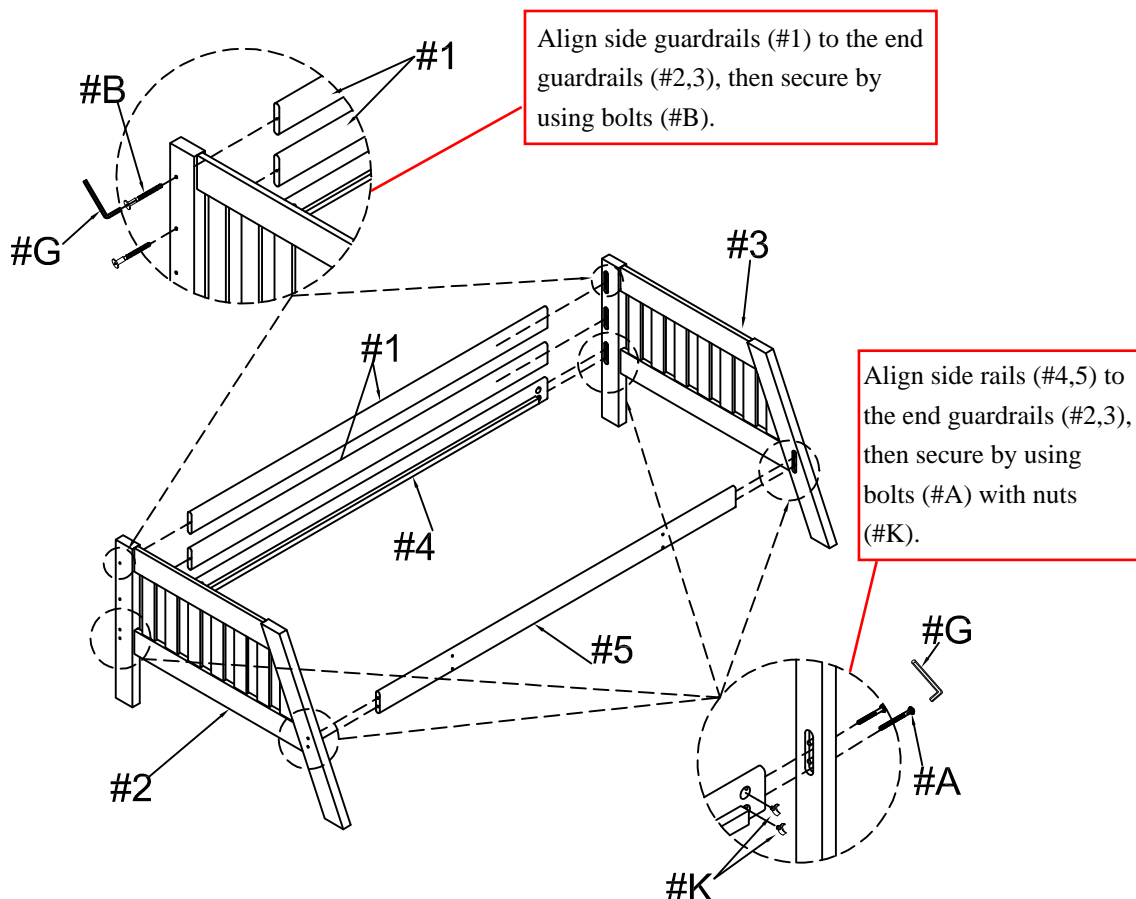
Part (#5) x1pc

Hardware (#A) x8pcs

Hardware (#B) x4pcs

Hardware (#K) x8pcs

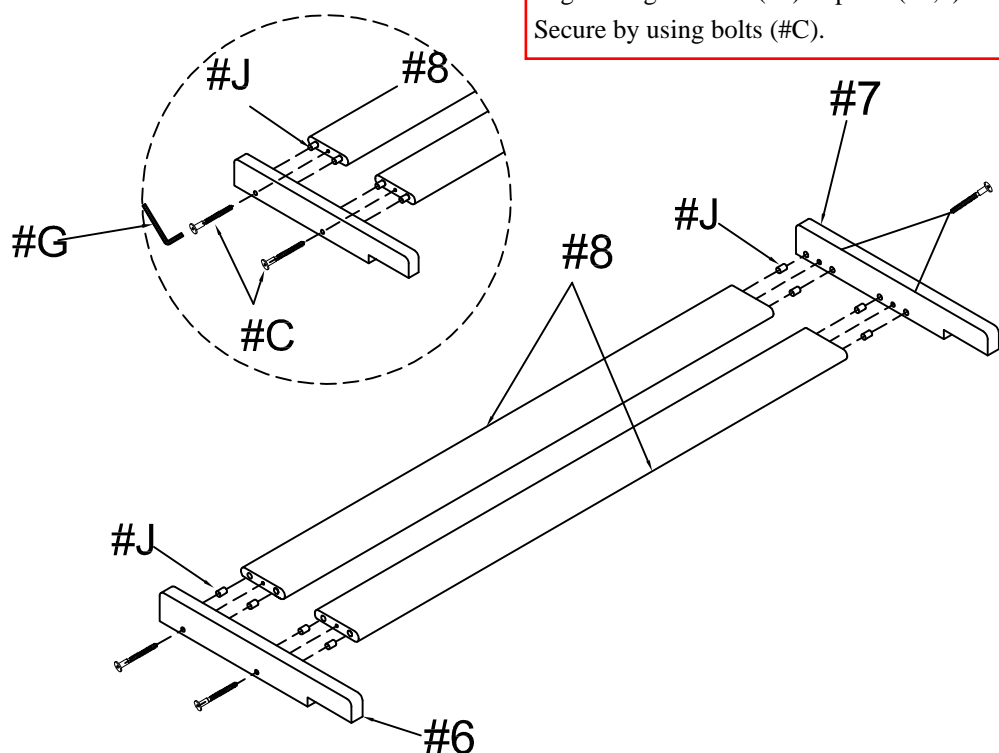
Hardware (#G) x1pc



# ASSEMBLY INSTRUCTIONS

## 5

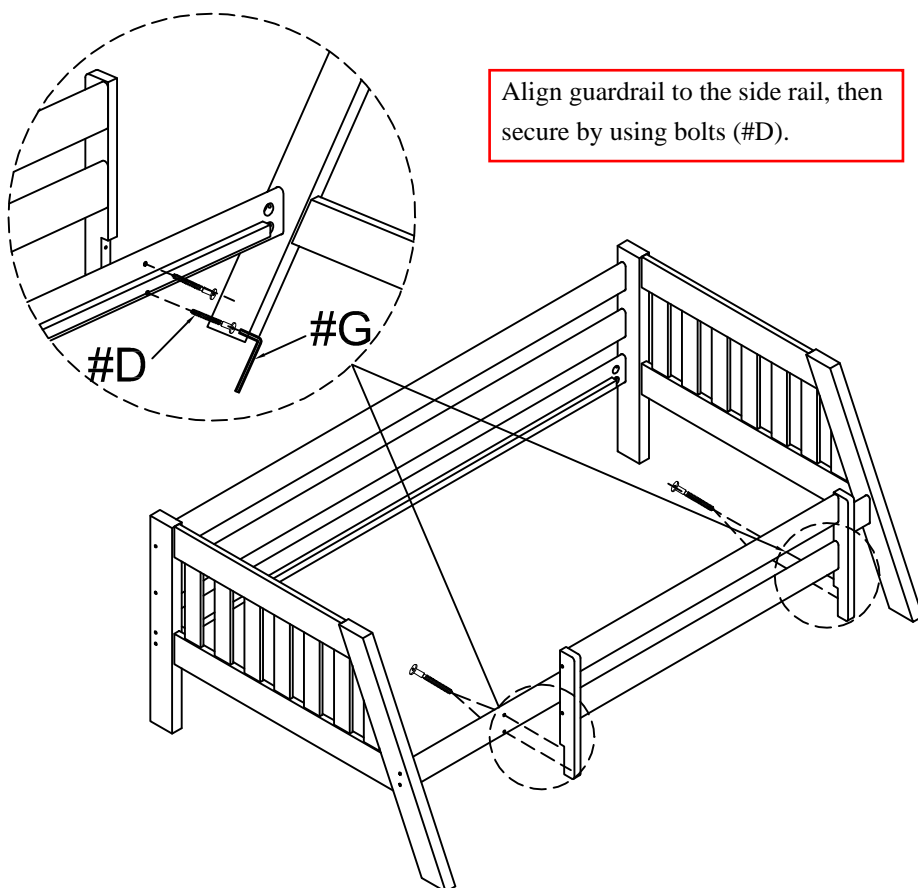
- Part (#6) x1pc
- Part (#7) x1pc
- Part (#8) x2pcs
- Hardware (#C) x4pcs
- Hardware (#J) x8pcs
- Hardware (#G) x1pc



Insert dowels (#J) to side guardrails (#8), then align side guardrails (#8) to posts (#6,7). Secure by using bolts (#C).

## 6

- Hardware (#D) x4pcs
- Hardware (#G) x1pc



Align guardrail to the side rail, then secure by using bolts (#D).

# ASSEMBLY INSTRUCTIONS

## 7

Part #14 x1pc

Part #15 x1pc

Part #16 x3pcs

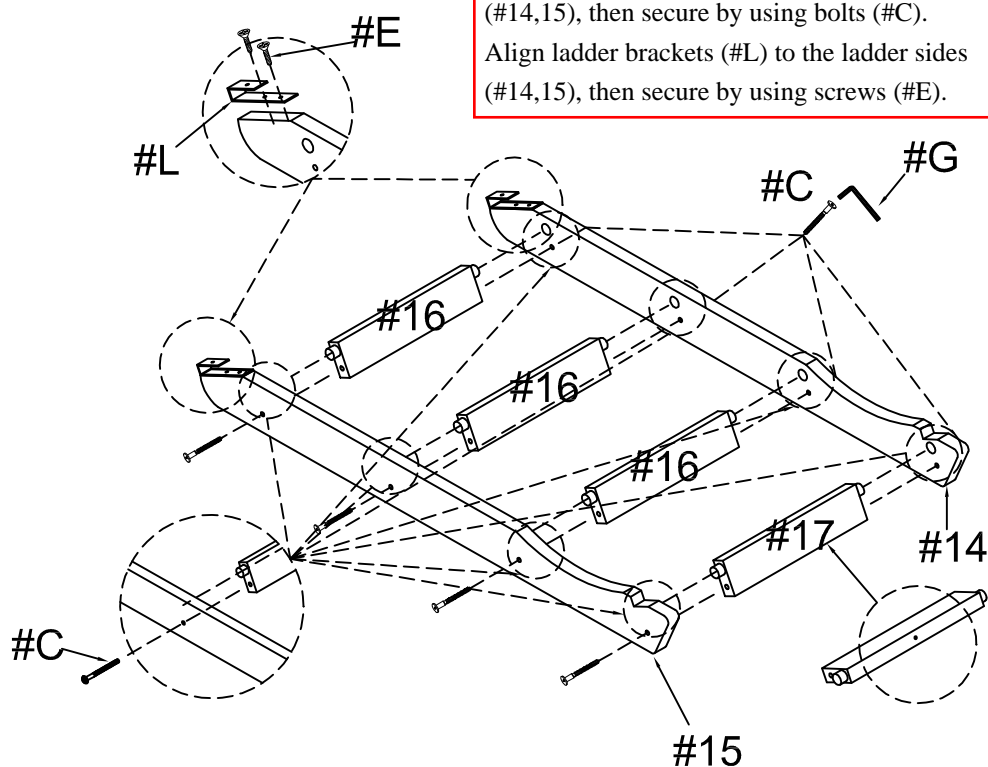
Part #17 x1pc

Hardware #C x8pcs

Hardware #E x4pcs

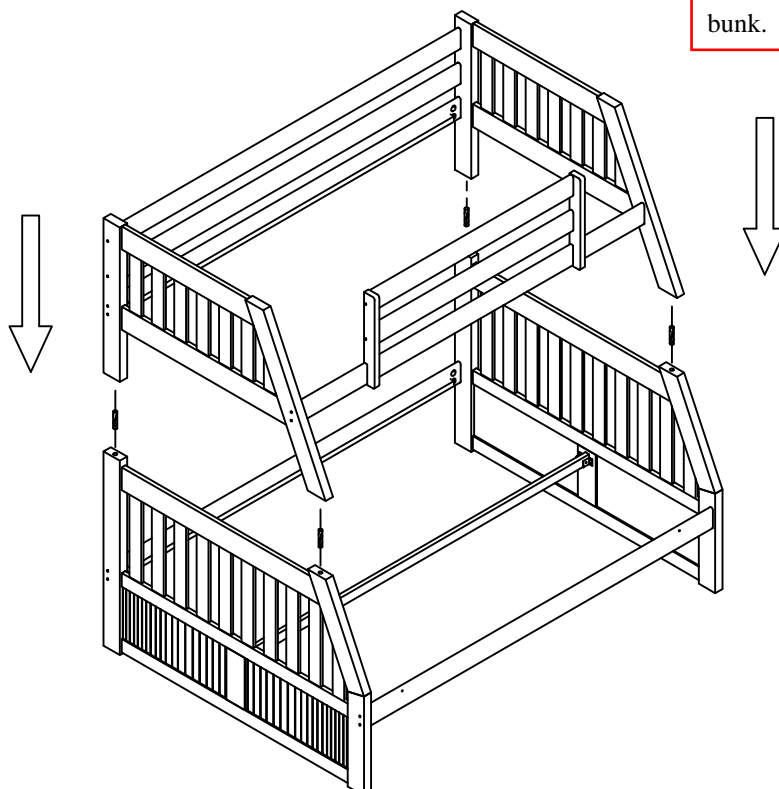
Hardware #L x2pcs

Hardware #G x1pc



## 8

Carefully place top bunk onto lower bunk.



# ASSEMBLY INSTRUCTIONS

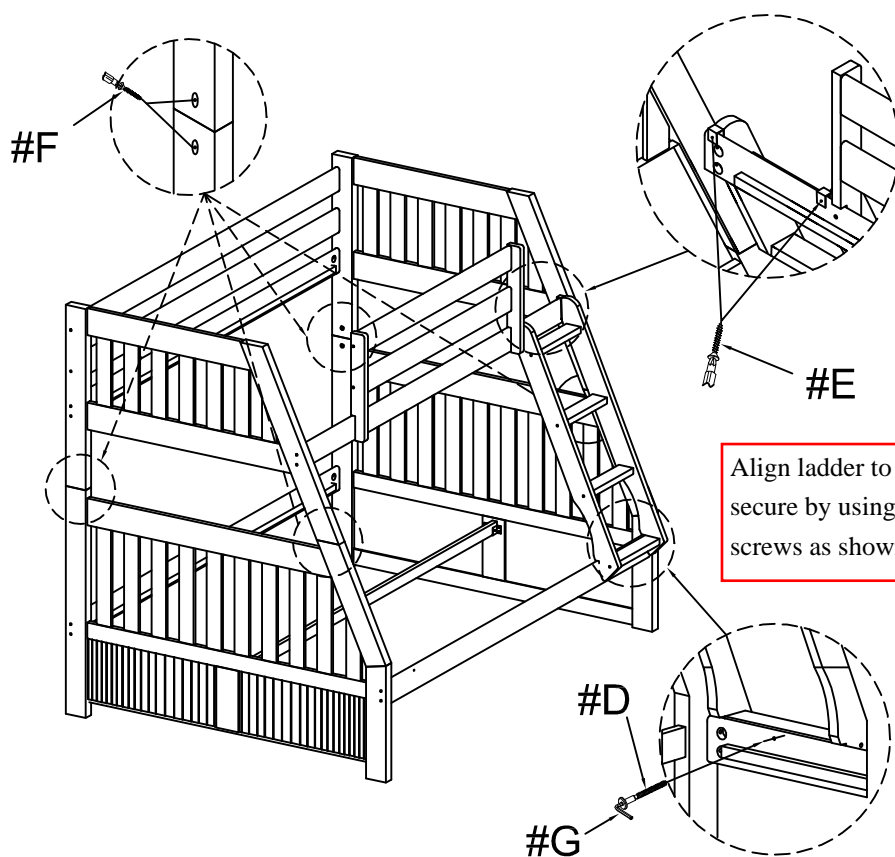
## 9

Hardware (#D) x1pc

Hardware (#E) x2pcs

Hardware (#F) x8pcs

Hardware (#G) x1pc

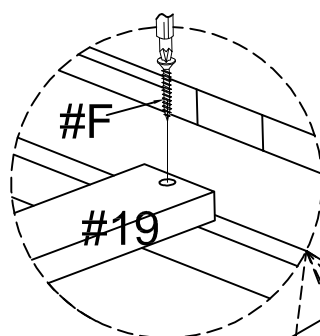


Align ladder to the bunk bed, then secure by using the following screws as shown in the diagram.

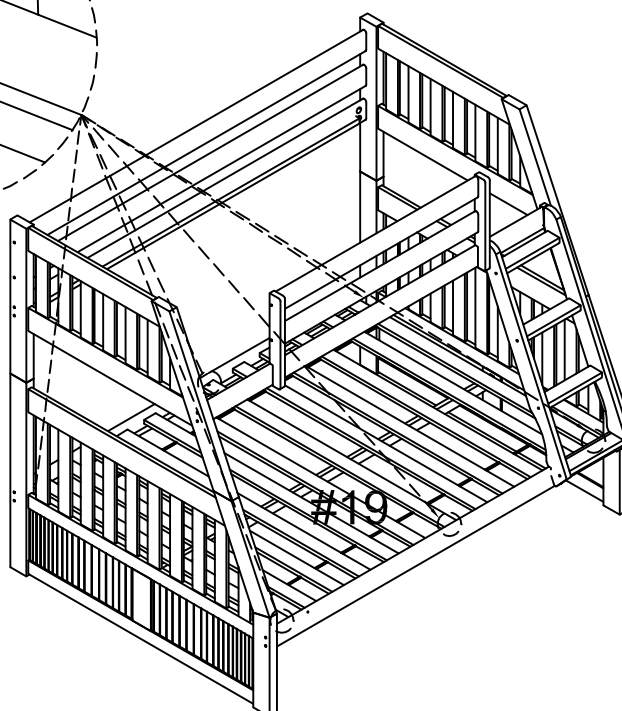
## 10

Part (#19) x1pc

Hardware (#F) x6pcs



Align slats (#19) to the bottom bunk, then secure by using screws (#F).



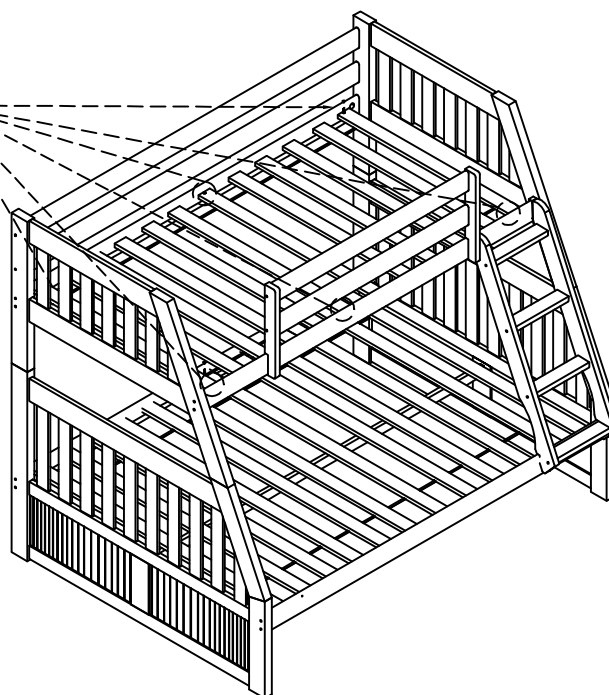
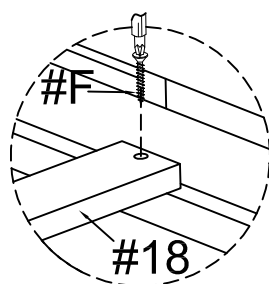
# ASSEMBLY INSTRUCTIONS

Align slats (#18) to the top bunk, then secure by using screws (#F).

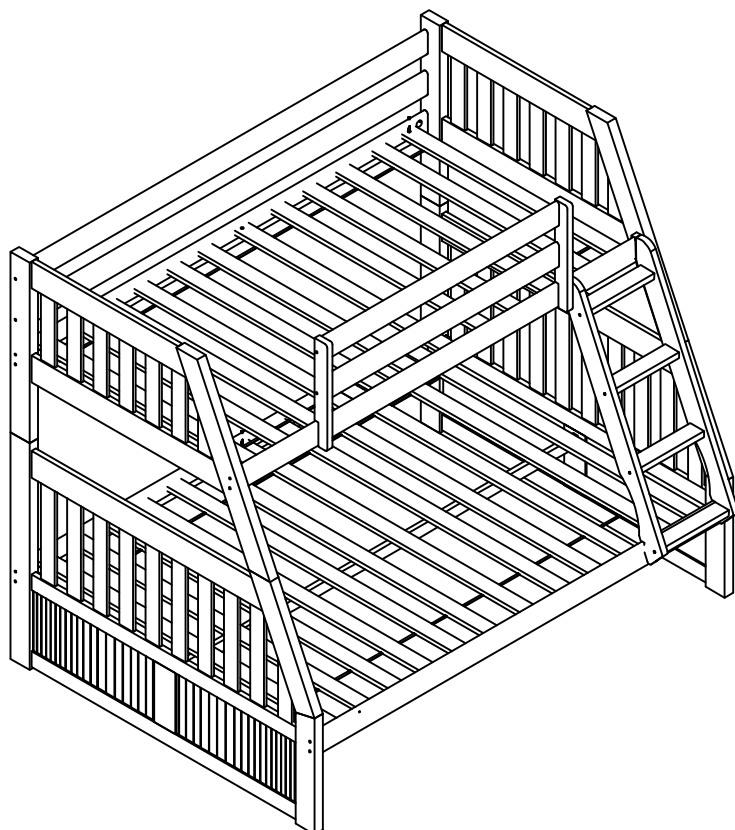
## 11

Part (#18) x1pc

Hardware (#F) x6pcs



## 12



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



#### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



#### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

## Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" - 75" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" - 75" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 175 lbs
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. DO NOT allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all time



### **WARNING: STRANGULATION HAZARD**

Never attach or hang objects to any part of the bunk bed that are not designed

for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.