

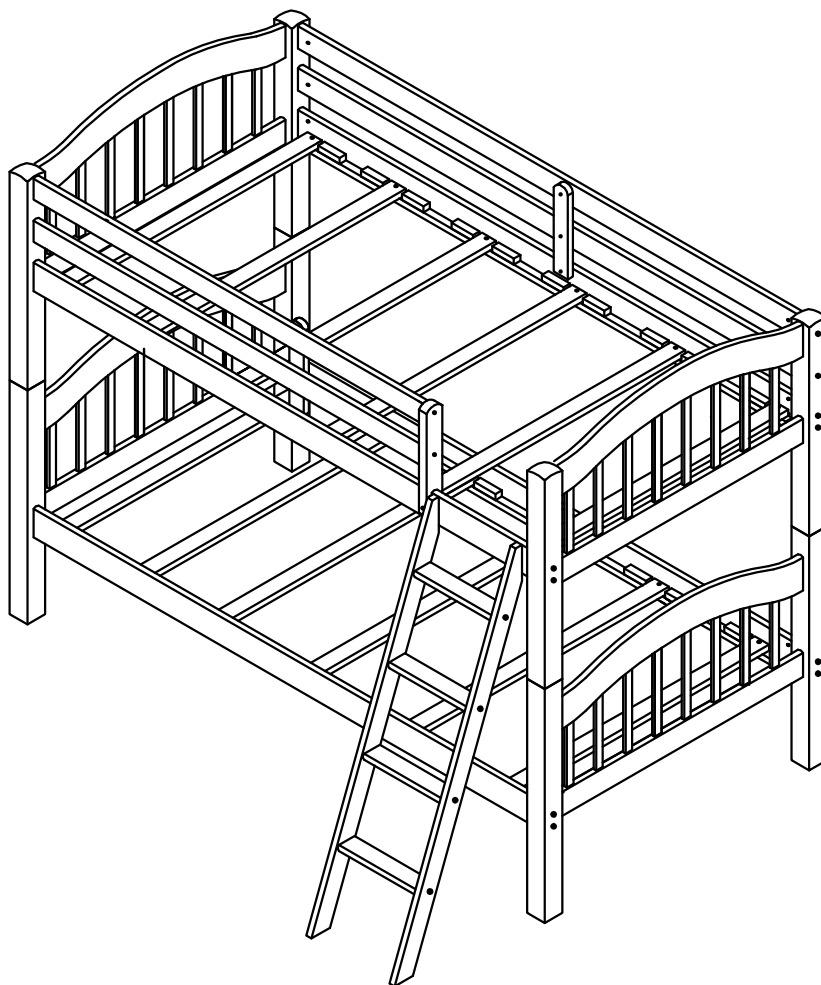
ASSEMBLY INSTRUCTIONS

MODEL #

CM-BK524

Questions?

GIVE US CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PST)



TOOLS REQUIRED



Allen Wrench

(Included)



**Phillips
Screwdriver**

(Not Included)



**4 - People
Recommended**

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PST)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

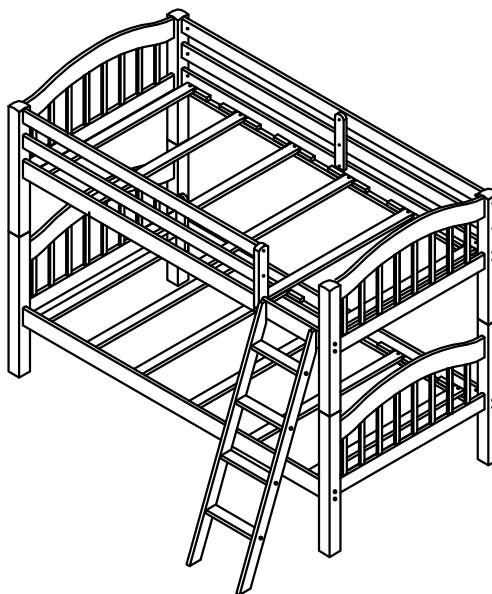
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BUNK BED

CM-BK524

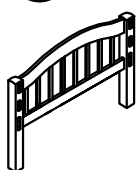


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



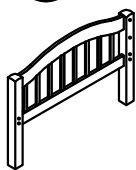
PARTS

#1 1pc



Upper End
Guardrail (L)

#2 1pc



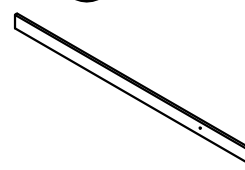
Upper End
Guardrail (R)

#3 2pcs



Lower End
Guardrail (L/R)

#4 1pc



Upper Front
Side Rail

#5 1pc



Upper Back
Side Rail

#6 2pcs



Lower Front/Back
Side Rail

#7 2pcs



Back Guardrail

#8 2pcs



Front Guardrail

#9 12pcs



Slats

#10 1pc



Guardrail Bar

#11 2pcs



Guardrail Support

#12 1pc



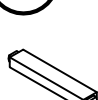
Ladder Rail (L)

#13 1pc



Ladder Rail (R)

#14 4pcs



Ladder Rung

HARDWARE

#A 22pcs



Bolt
Ø1/4" x 4-7/8"

#B 2pcs



Bolt
Ø1/4" x 1-3/16"

#C 4pcs



Bolt
Ø1/4" x 3/4"

#D 10pcs



Screw
Ø1/4" x 2"

#E 30pcs



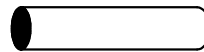
Screw
#4 x 30mm

#F 10pcs



Screw
#4x20mm

#G 4pcs



Metal Dowel
φ9*90mm

#H 4pcs



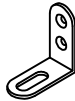
Wood Dowel
φ10*40mm

#I 22pcs



Barrel Nut
Ø1/4" x 1/2"

#J 4pcs



Extra Reinforcing
Metals

#K 4pcs



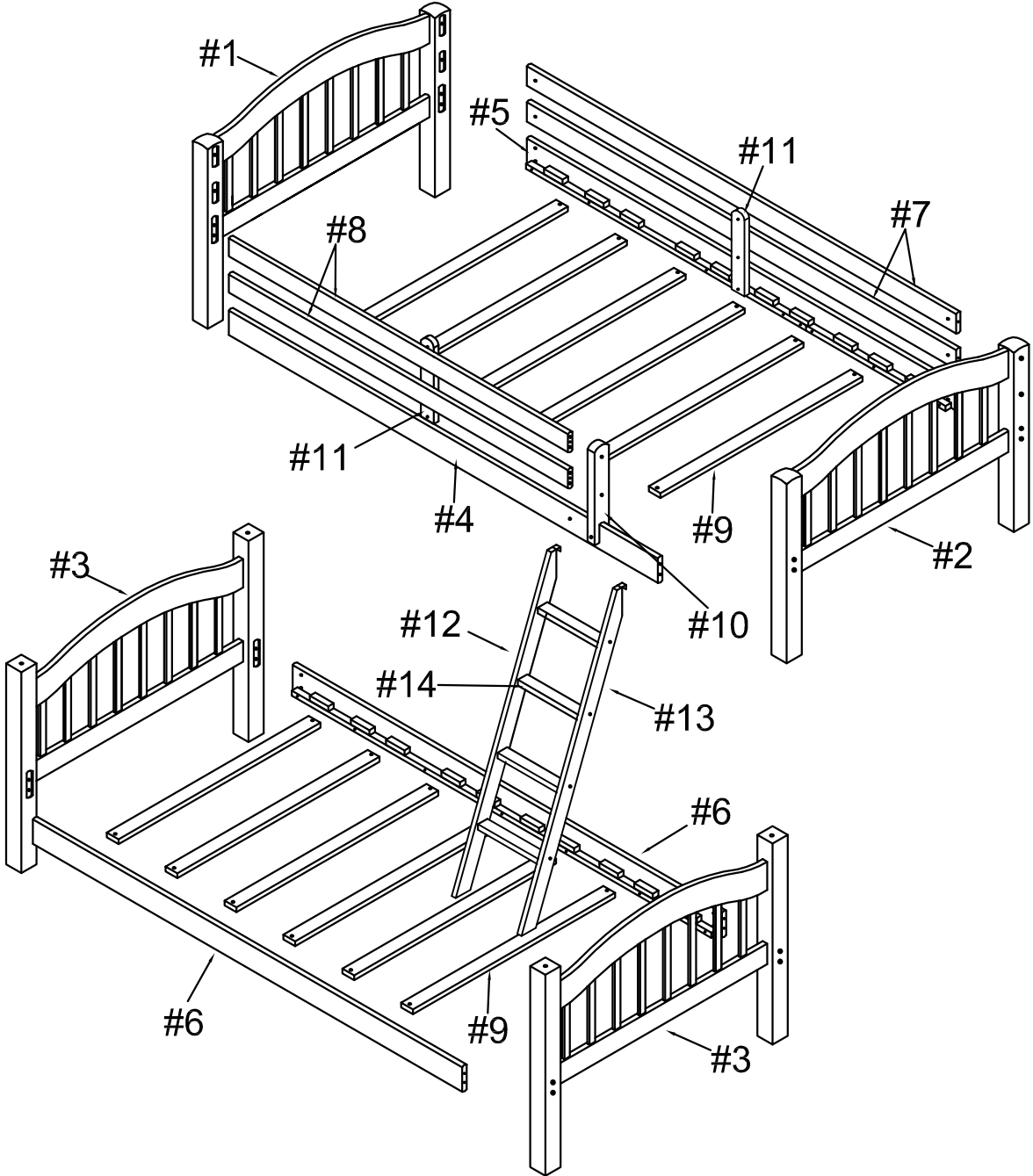
Washers

#L 1pc



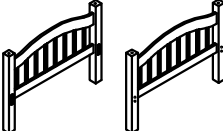
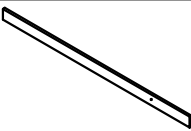

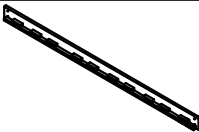
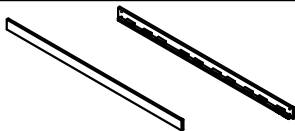
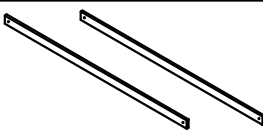
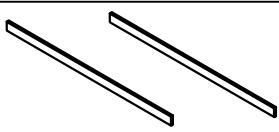
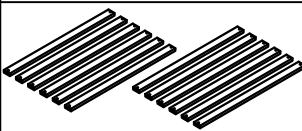

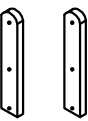
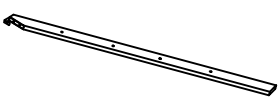
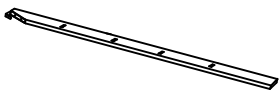
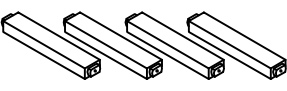


Allen Wrench
4mm

Exploded View



CM-BK524 is packed in 2 cases

Carton	Disignation	Part		Hardware
CM-BK524-1	Upper End Guardrail (L)	#1		
	Upper End Guardrail (R)	#2		
	Lower End Guardrail (L/R)	#3		
CM-BK524-2	Upper Front Side Rail	#4		 <div> #A x 22pcs #B x 2pcs #C x 4pcs #D x 10pcs #E x 30pcs #F x 10pcs #G x 4pcs #H x 4pcs #I x 22pcs #J x 4pcs #K x 4pcs #L x 1pc </div>
	Upper Back Side Rail	#5		
	Lower Front/Back Side Rail	#6		
	Back Guardrail	#7		
	Front Guardrail	#8		
	Slats	#9		
	Guardrail Bar	#10		
	Guardrail Support	#11		
	Ladder Rail (L)	#12		
	Ladder Rail (R)	#13		
	Ladder Rung	#14		

ASSEMBLY INSTRUCTIONS

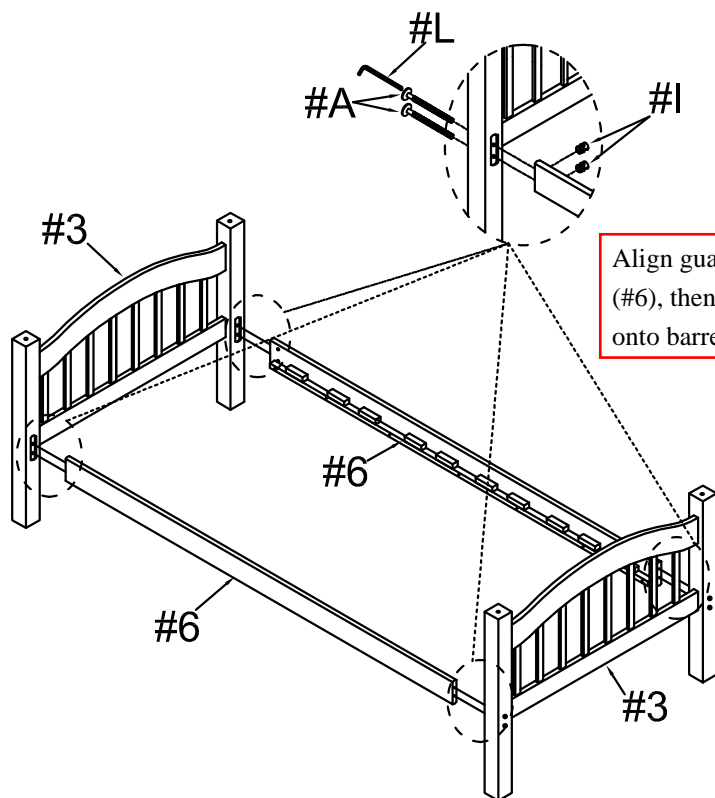
1

Part #3 x 2pcs

Part #6 x 2pcs

Hardware #A x 8pcs

Hardware #I x 8pcs

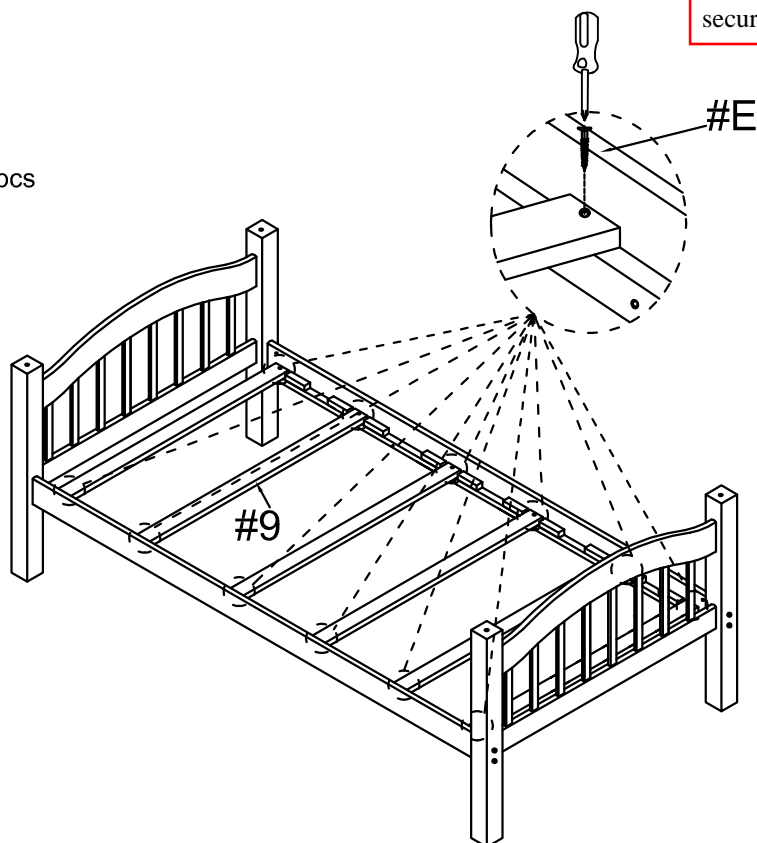


Align guardrails (#3) to the side rails (#6), then secure by using bolts (#A) onto barrel nuts (#I).

2

Part #9 x 6pcs

Hardware #E x 12pcs



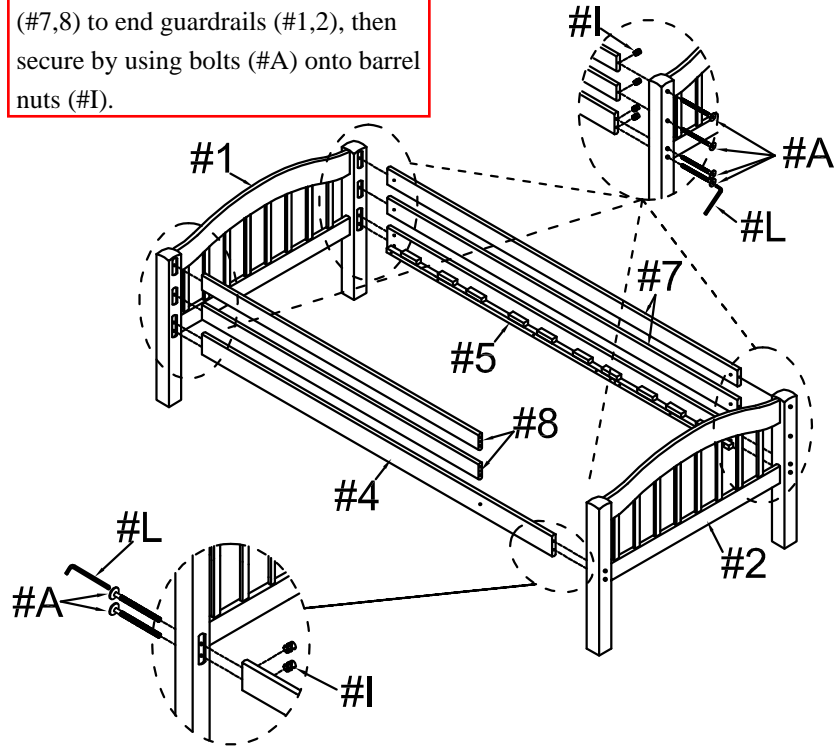
Align slats (#9) to the side rails, then secure by using screws (#E).

ASSEMBLY INSTRUCTIONS

3

- Part #1 x 1pc
- Part #2 x 1pc
- Part #4 x 1pc
- Part #5 x 1pc
- Part #7 x 2pcs
- Part #8 x 2pcs
- Hardware #A x 14pcs
- Hardware #I x 14pcs

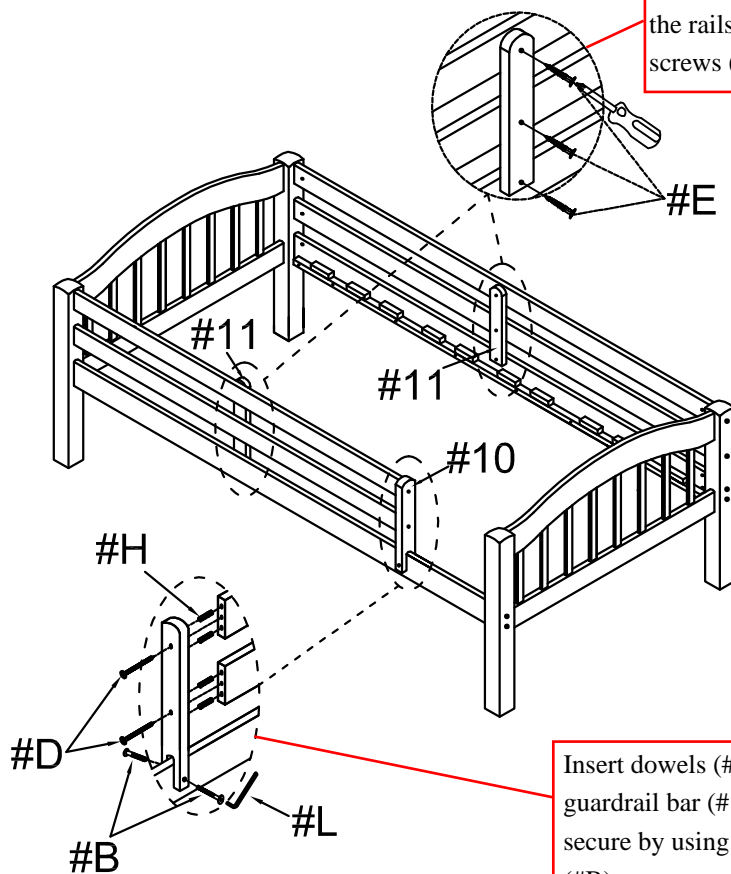
Align side rails (#4,5) and guardrails (#7,8) to end guardrails (#1,2), then secure by using bolts (#A) onto barrel nuts (#I).



4

- Part #10 x 1pc
- Part #11 x 2pcs
- Hardware #B x 2pcs
- Hardware #D x 2pcs
- Hardware #E x 6pcs
- Hardware #H x 4pcs

Align guardrail supports (#11) to the rails, then secure by using screws (#E).



Insert dowels (#H) to the rails. Align guardrail bar (#10) to the rails, then secure by using screws (#D) and bolts (#B).

ASSEMBLY INSTRUCTIONS

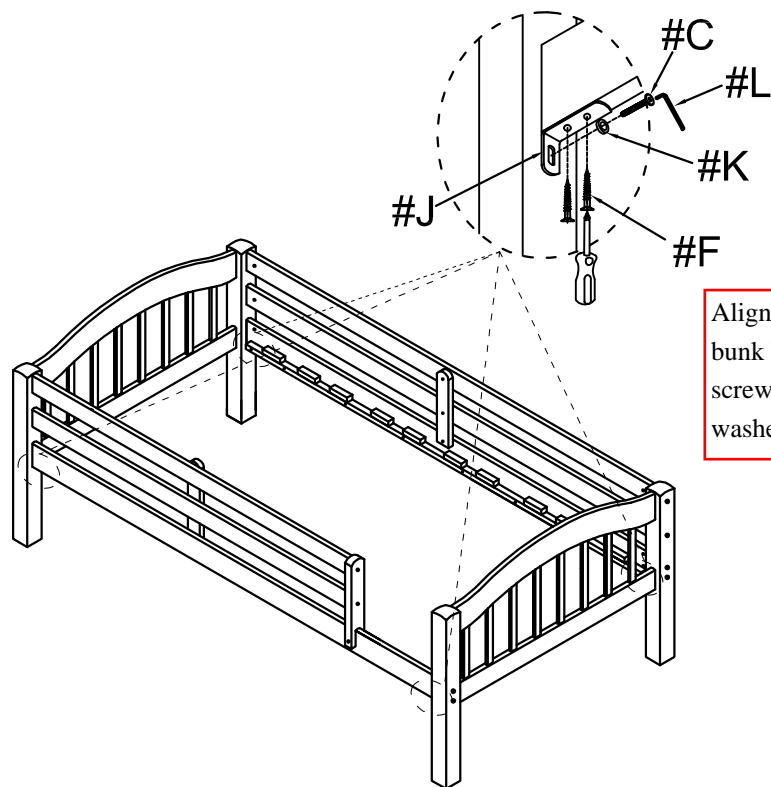
5

Hardware **#C** x 4pcs

Hardware **#F** x 8pcs

Hardware **#J** x 4pcs

Hardware **#K** x 4pcs

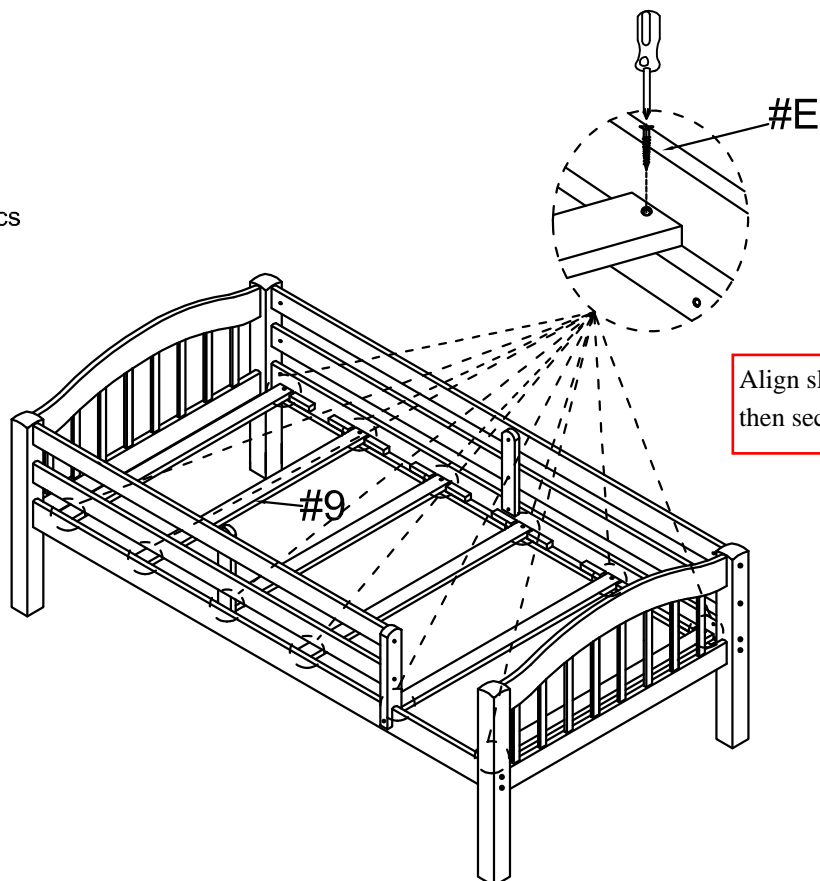


Align brackets (**#J**) to the upper bunk bed, then secure by using screws (**#F**) and bolts (**#C**) with washers (**#K**).

6

Part **#9** x 6pcs

Hardware **#E** x 12pcs

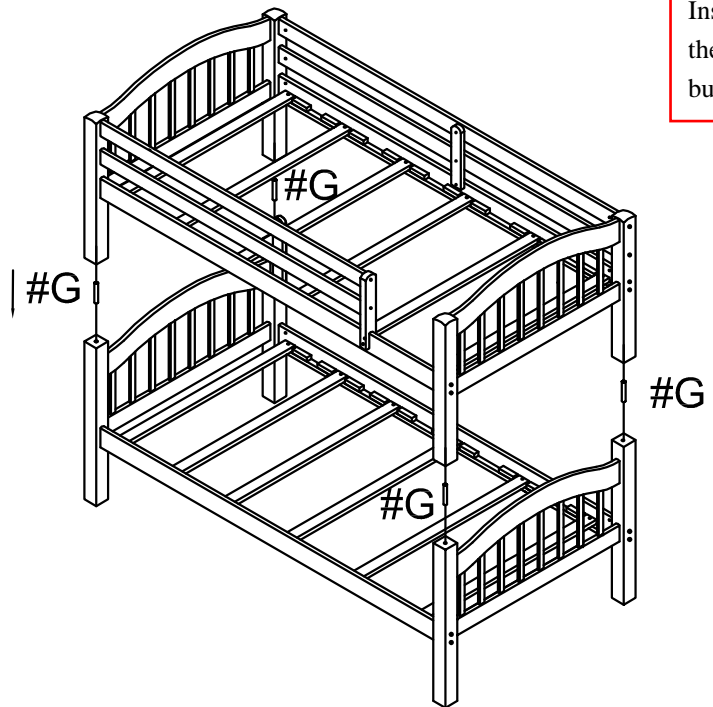


Align slats (**#9**) to the upper bunk, then secure by using screws (**#E**).

ASSEMBLY INSTRUCTIONS

7

Hardware  #G x 4pcs



Insert dowels (#G) to lower bunk, then place upper bunk onto lower bunk.

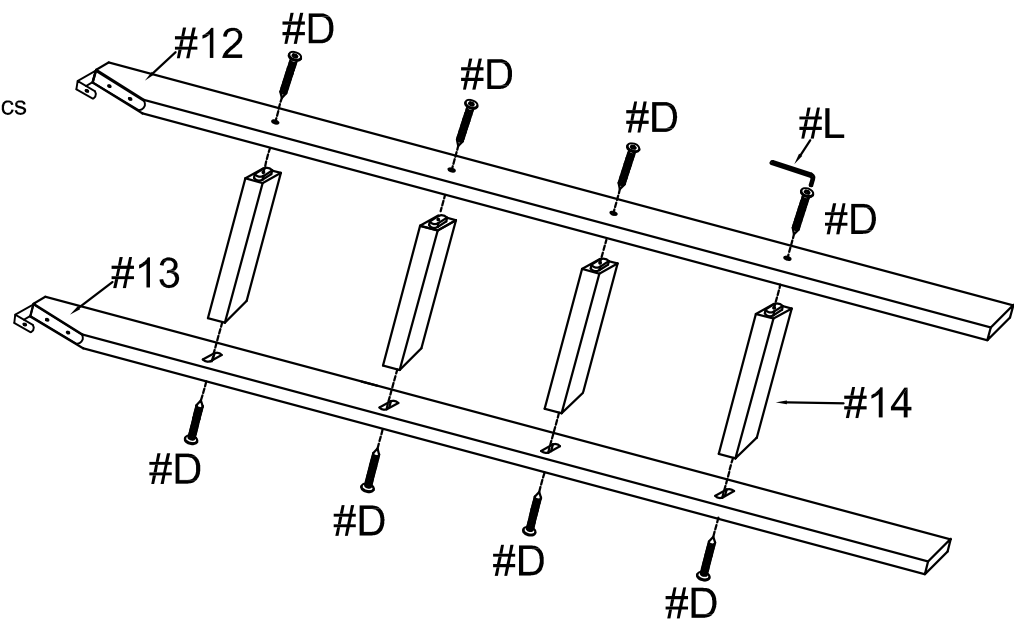
8

Part  #12 x 1pc

Part  #13 x 1pc

Part  #14 x 4pcs

Hardware  #D x 8pcs

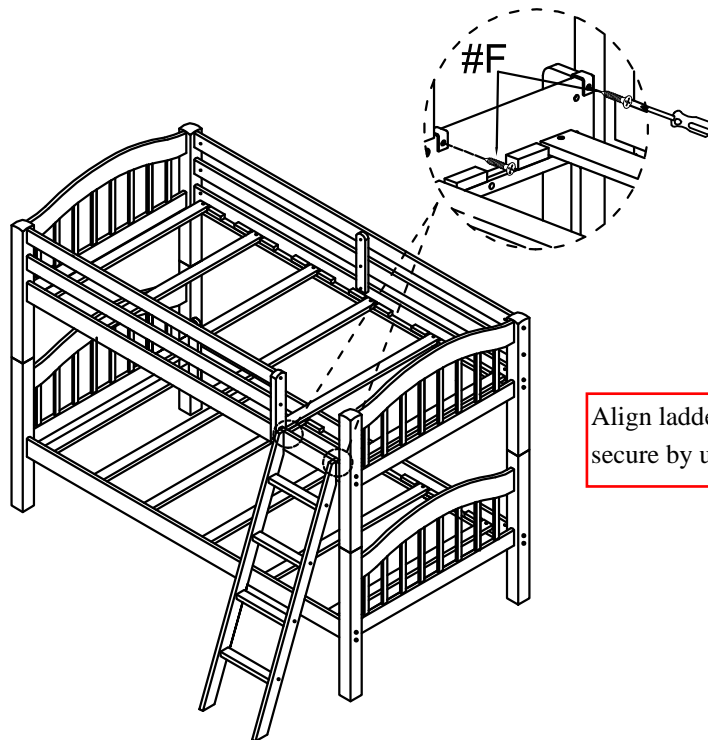


Align ladder rungs (#14) to the ladder rails (#12,13), then secure by using screws (#D).

ASSEMBLY INSTRUCTIONS

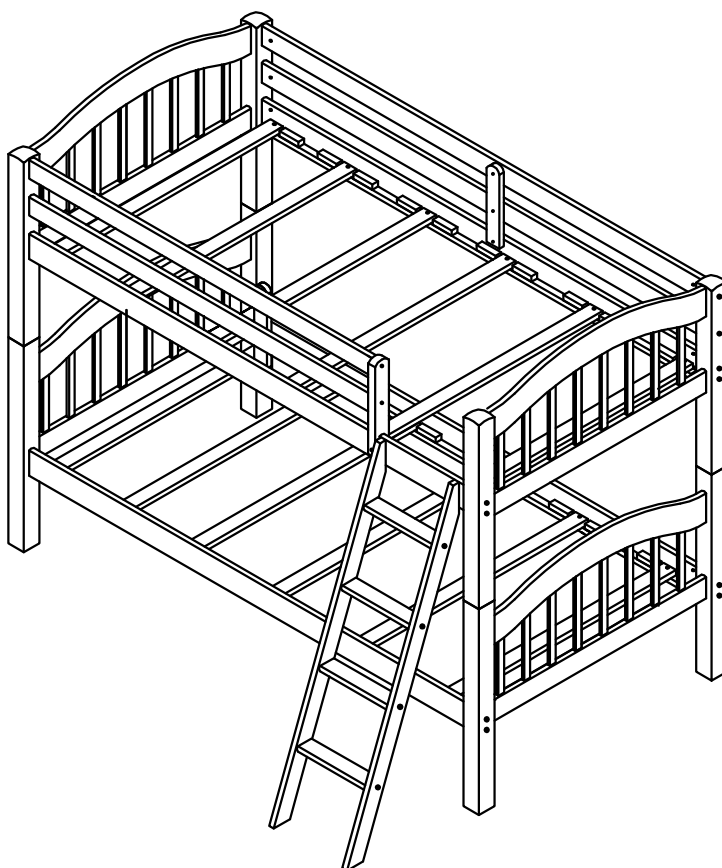
9

Hardware (#F) x 2pcs



Align ladder to bunk bed, then secure by using screws (#F).

10



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 175 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. **DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.