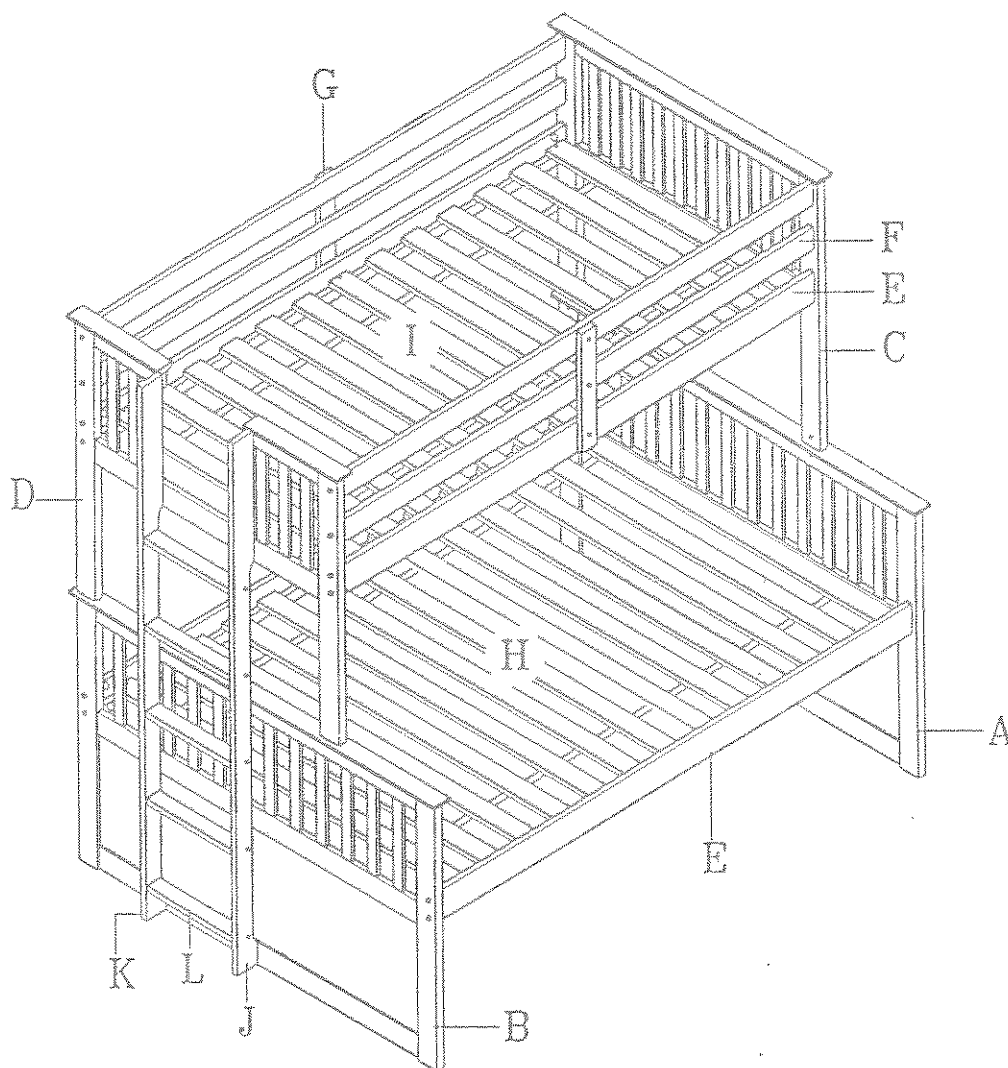


ASSEMBLY INSTRUCTION

4582 TF

Please read instructions carefully. Remove all wrapping material, staples and packing straps from the carton. See Hardware and Furniture Parts List for guidance. Be sure you have all parts before you start assembling. Place all wooden furniture parts on a clean and flat soft surface, such as carpet or rug to prevent from being scratched.



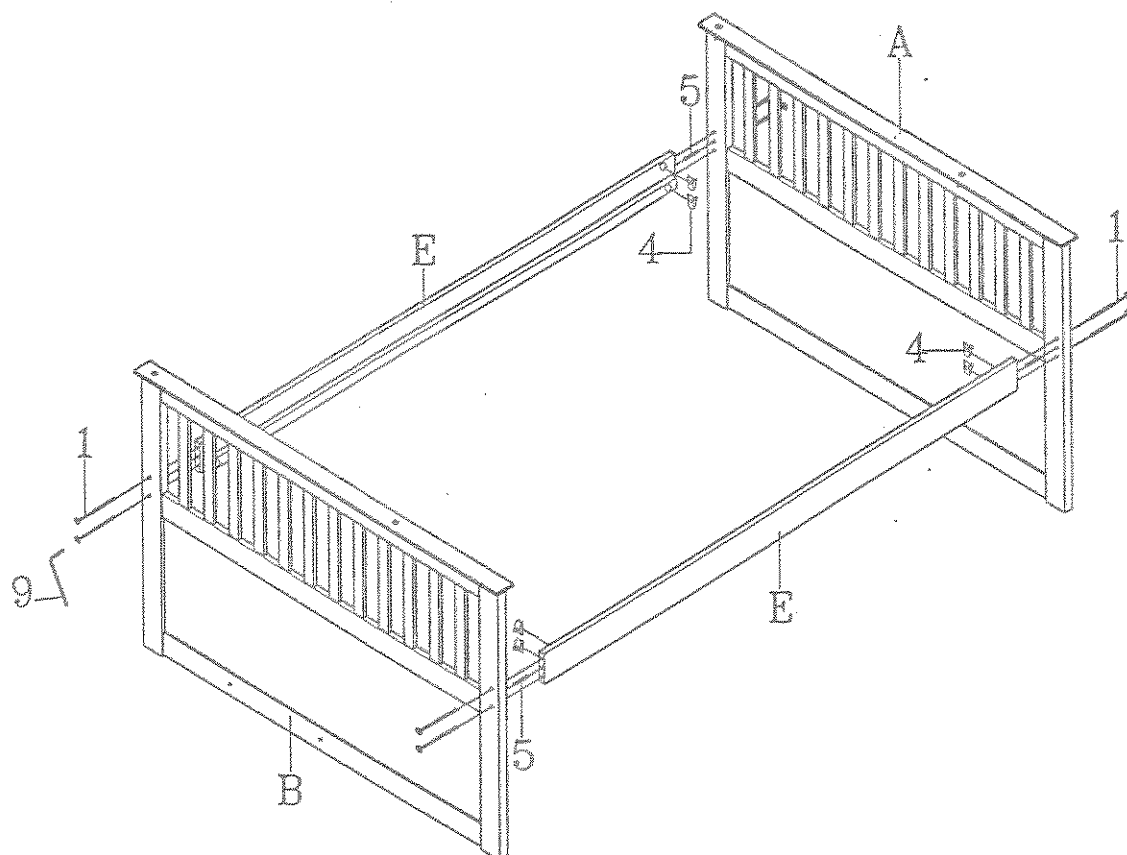
4582 TF Part List

NO	DESCRIPTIONS	QTY
A	Headboard (Bottom Bunk)	1
B	Footboard (Bottom Bunk)	1
C	Headboard (Top Bunk)	1
D	Footboard (Top Bunk)	1
E	Bed Side Rail	4
F	Guard Rail- Horizontal	4
G	Guard Rail- Horizontal	2
H	Bed Slats Bottom	13
I	Bed Slats Top	13
J	Ladder Side Rail	1
K	Ladder Side Rail	1
L	Ladder Steps	5

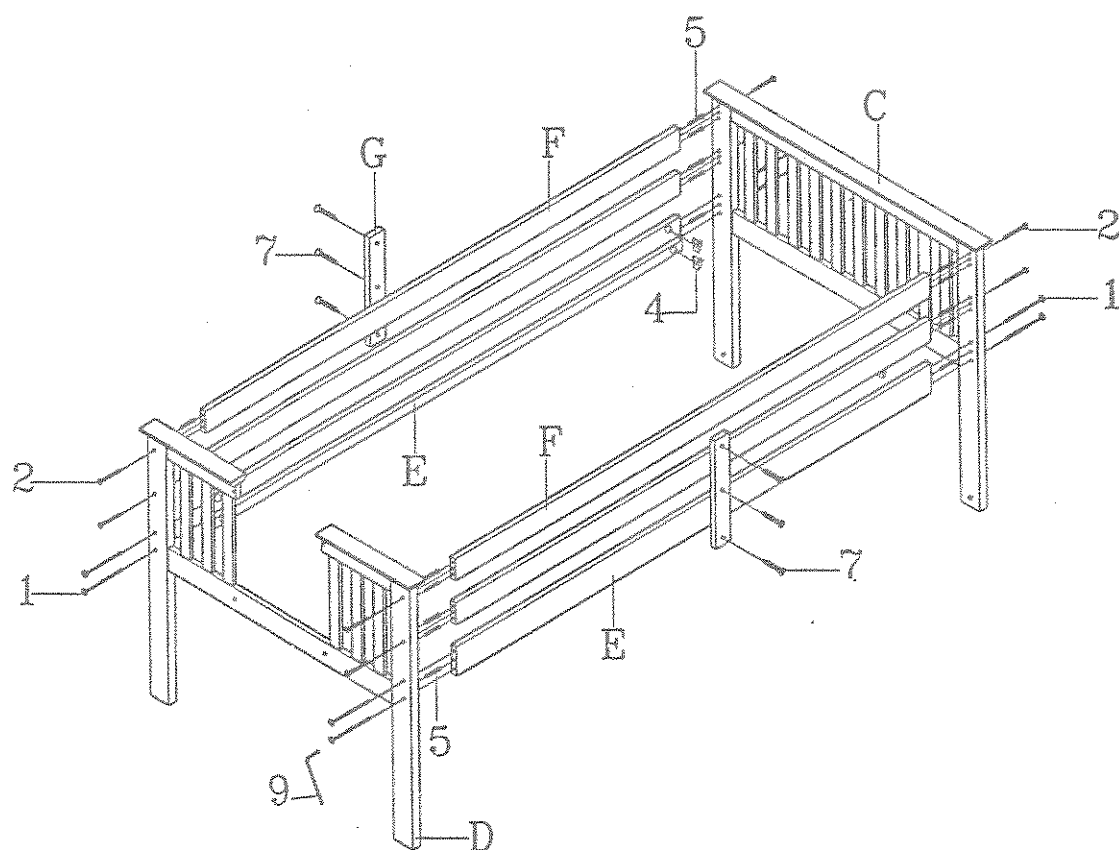
4582 TF Hardware List

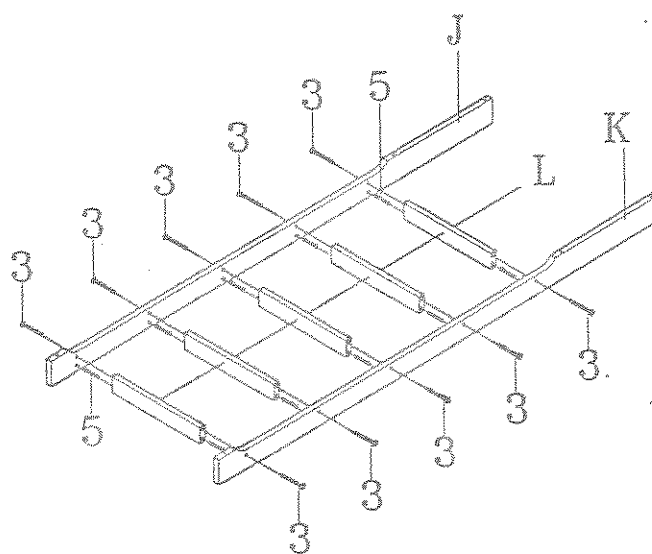
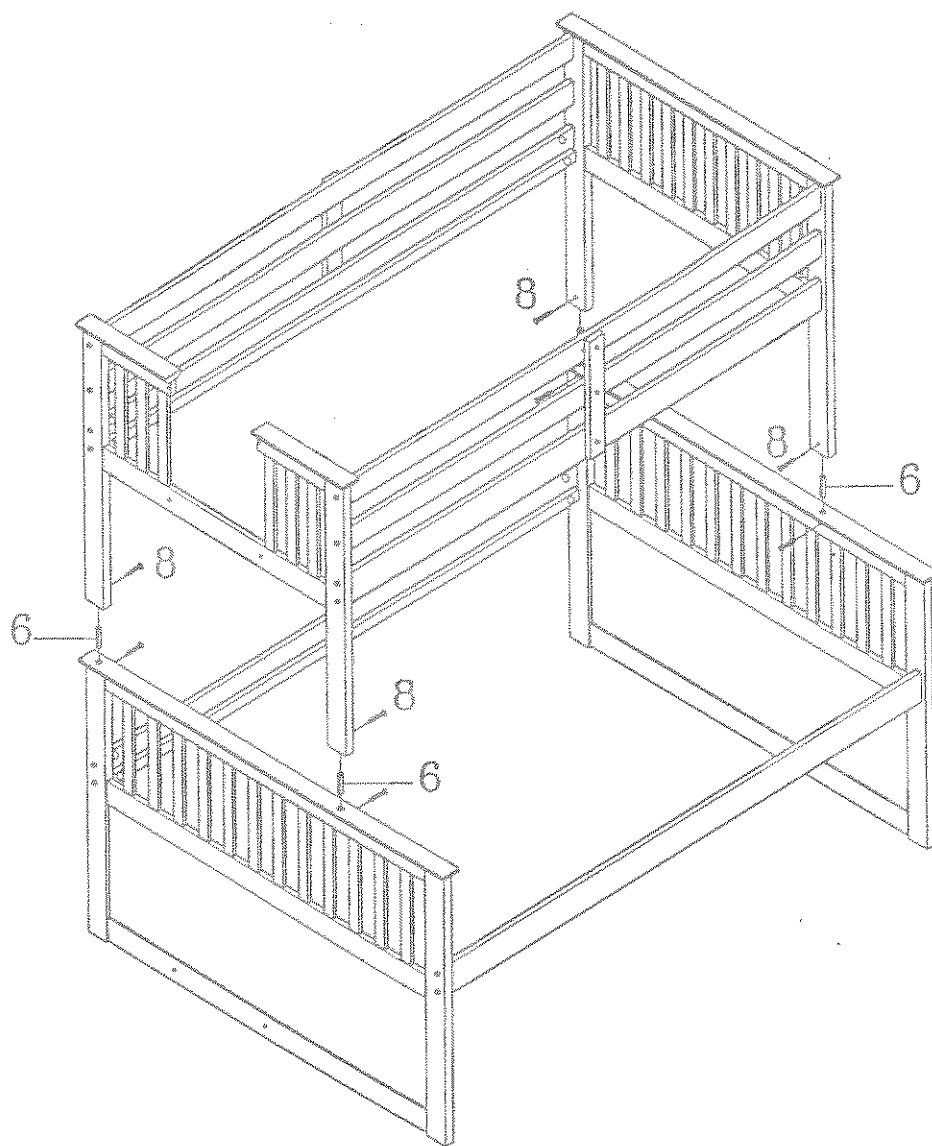
1 1/2"x20"17 CONNECTOR BOLT 16 PCS	2 6.3"65 SCREWS 8 PCS	3 6.3"50 SCREWS 16 PCS	4 1/2"x10"20 BARREL NUT 16 PCS	5 10"40 Dowel-wood 34 PCS	6 1/16"x90 Wood- Pin 4 PCS
7 4"30 SCREWS 16 PCS	8 4"20 SCREWS 16 PCS	9 ALLEN KEY 1 PC	10 Extra Reinforcing Metal 4 PCS		

STEP 1

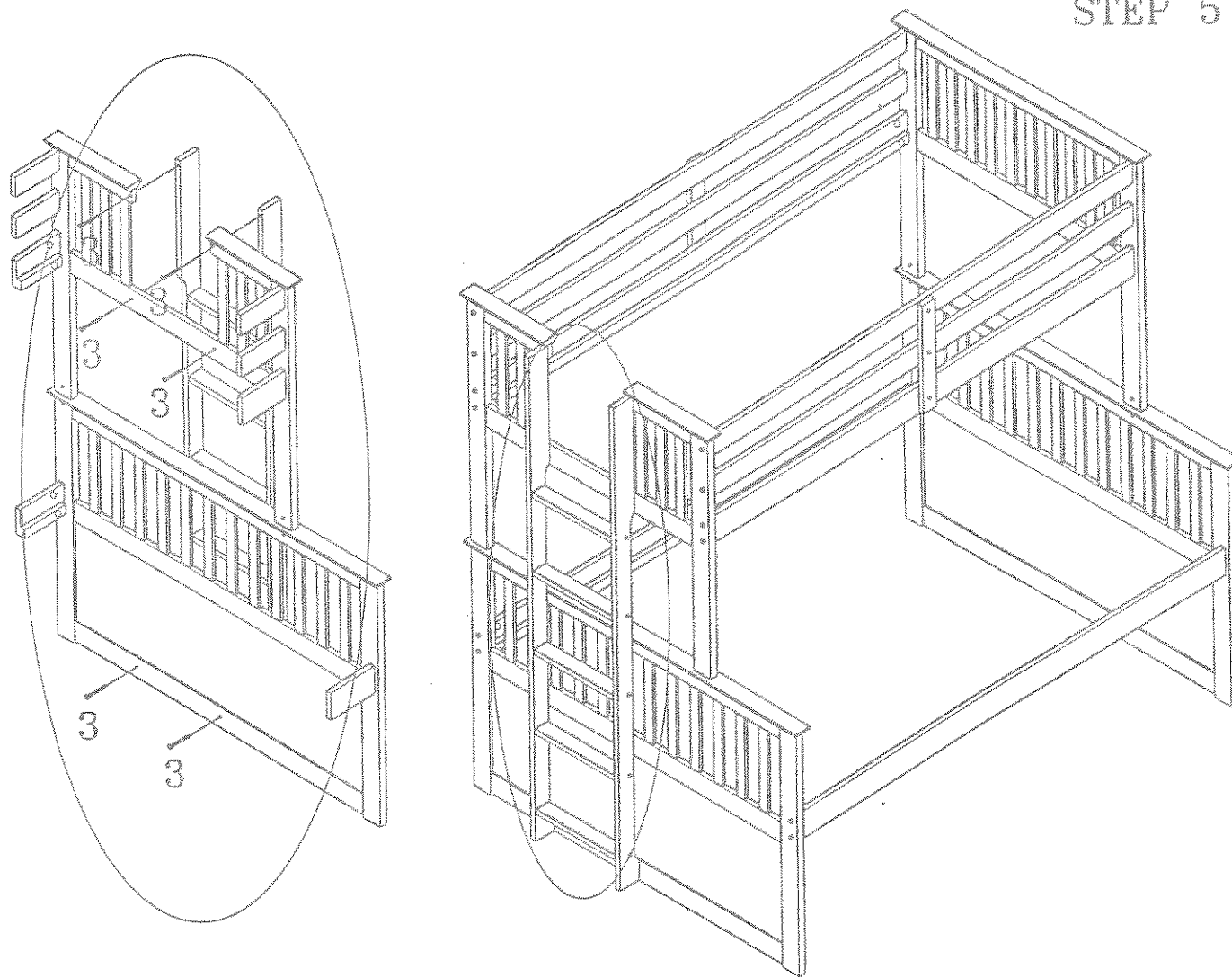


STEP 2





STEP 5



STEP 6

