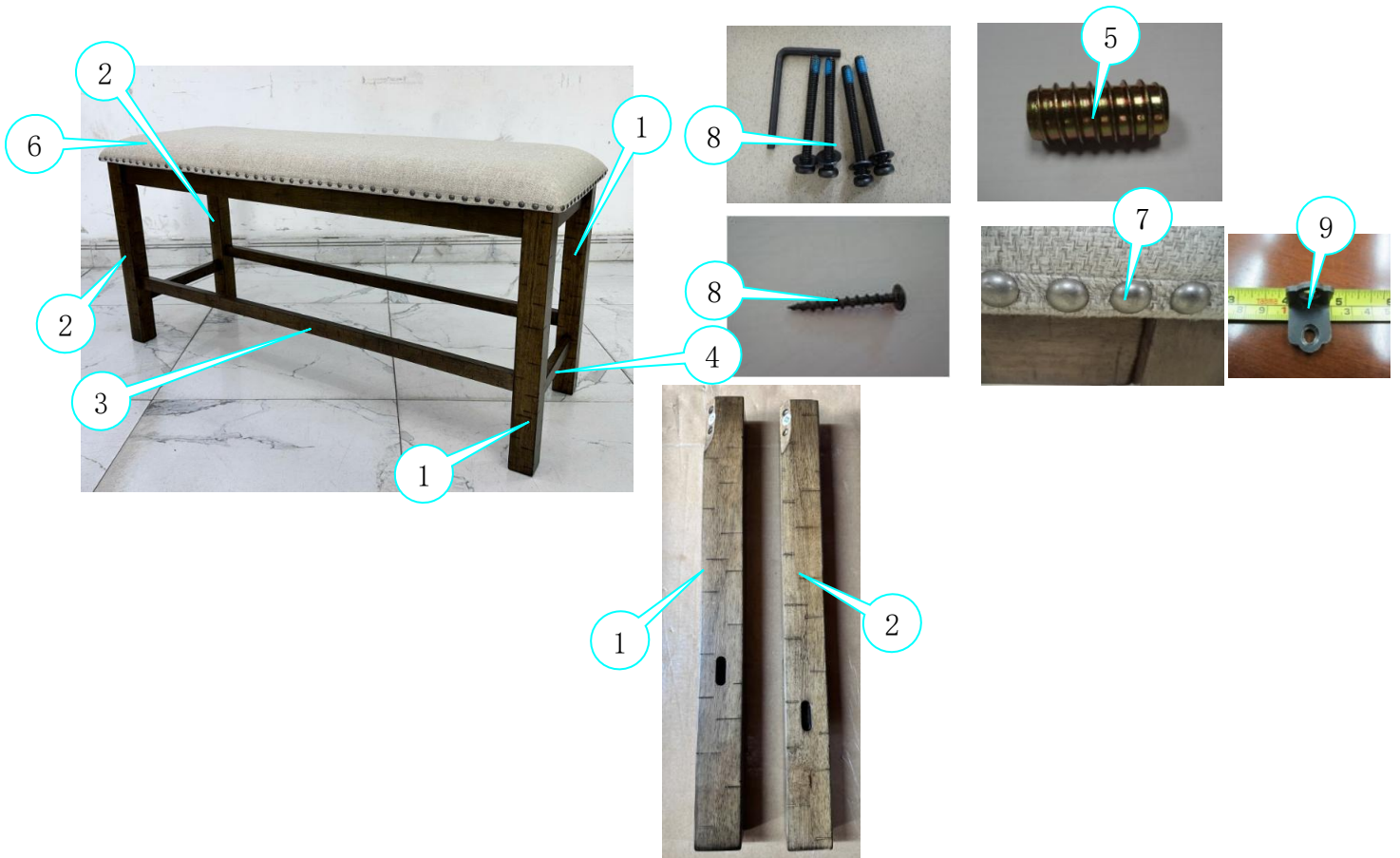


## REPLACEMENT PART DESCRIPTION FORM

### MODEL #: D631-09

| PART# | DESCRIPTION                | USED ON: | MRP#   |  |  | MATERIAL   | QTY. | FACTORY USE ONLY!! |     |
|-------|----------------------------|----------|--------|--|--|--|------|--------------------|-----|
|       |                            |          |        |  |  |  |      | PACK               | P/M |
| 1     | Right Leg (L=559mm)        | D631-09  | R49099 |  |  | Wood   | 2    | H                  | M   |
| 2     | Left Leg (L=559mm)         | D631-09  | R49100 |  |  | Wood   | 2    | H                  | M   |
| 3     | Front Stretcher (L=1135mm) | D631-09  | R49101 |  |  | Wood   | 2    | D                  | M   |
| 4     | Side Stretcher (L=333mm)   | D631-09  | R49102 |  |  | Wood   | 2    | D                  | M   |
| 5     | Insert (1/4inx25mm)        | D631-09  | R04580 |  |  | Metal  | 8    | G                  | P   |
| 6     | Cushion(w/Frame)           | D631-09  | R49103 |  |  | Fabric Content:<br>100% Polyester<br>Cleaning Code: S  | 1    | D                  | M   |
| 7     | Decorative Nail            | D631-09  | R49104 |  |  | Metal  | 168  | G                  | P   |
| 8     | Hardware Pack              | D631-09  | R49105 |  |  | 1/4inx63mm Allen Bolt (8)<br>1/4in Lock Washer (8)<br>1/4in Flat Washer (8)<br>#8x50mm Screw<br>4mm Allen Wrench (1) | 1    | G                  | P   |
| 9     | L Bracket (w/Screws)       | D631-09  | R20514 |  |  | Metal  | 11   | G                  | P   |



**APPROVALS**

|  |                  |              |          |
|--|------------------|--------------|----------|
| <b>1. Office/Engineering Manager</b>       |                  | <b>DATE:</b> |          |
| <b>2. International Engineering Dept.:</b> | Ngo Thi Dang Tam | <b>DATE:</b> | 9/9/2025 |