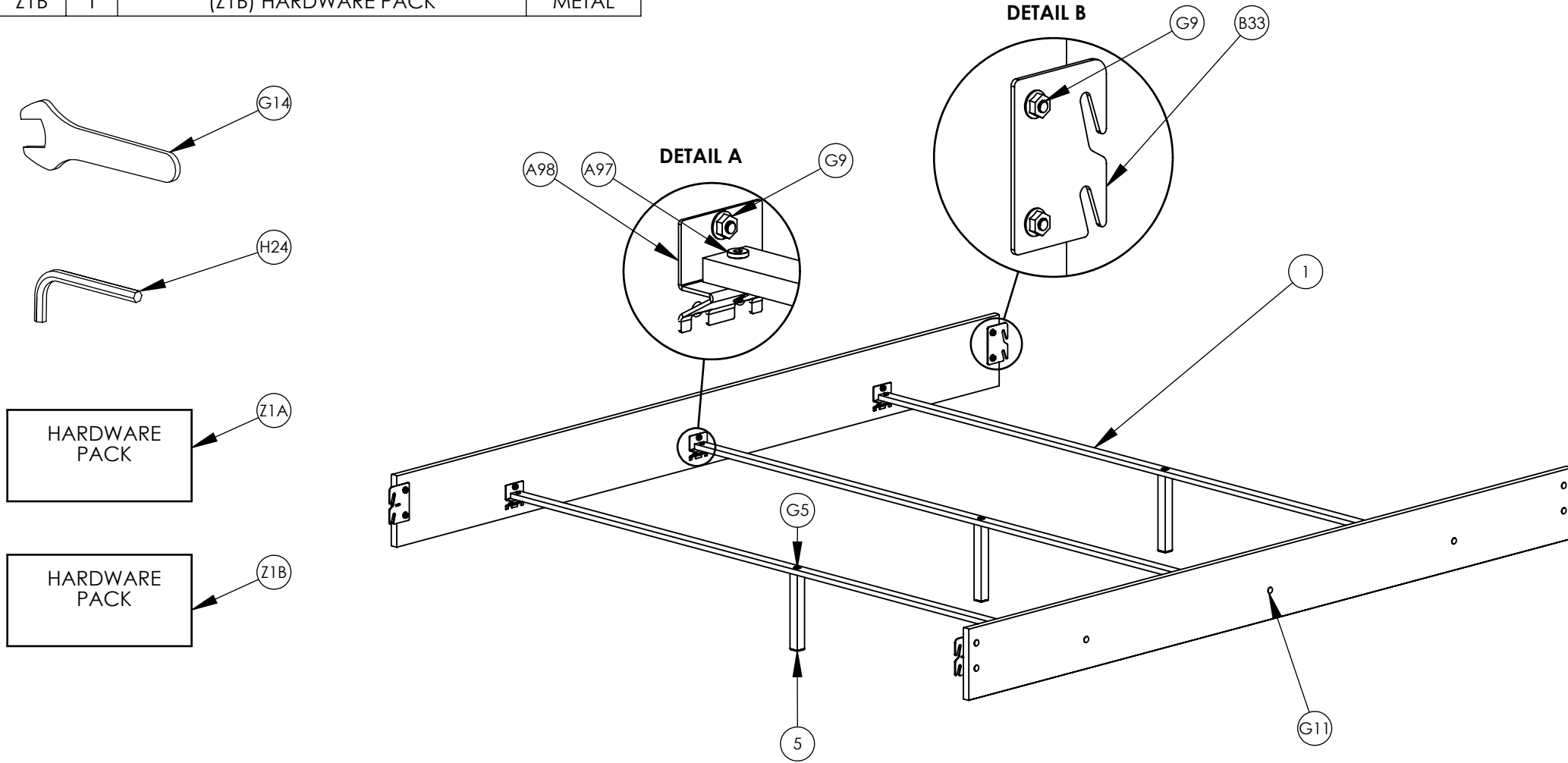


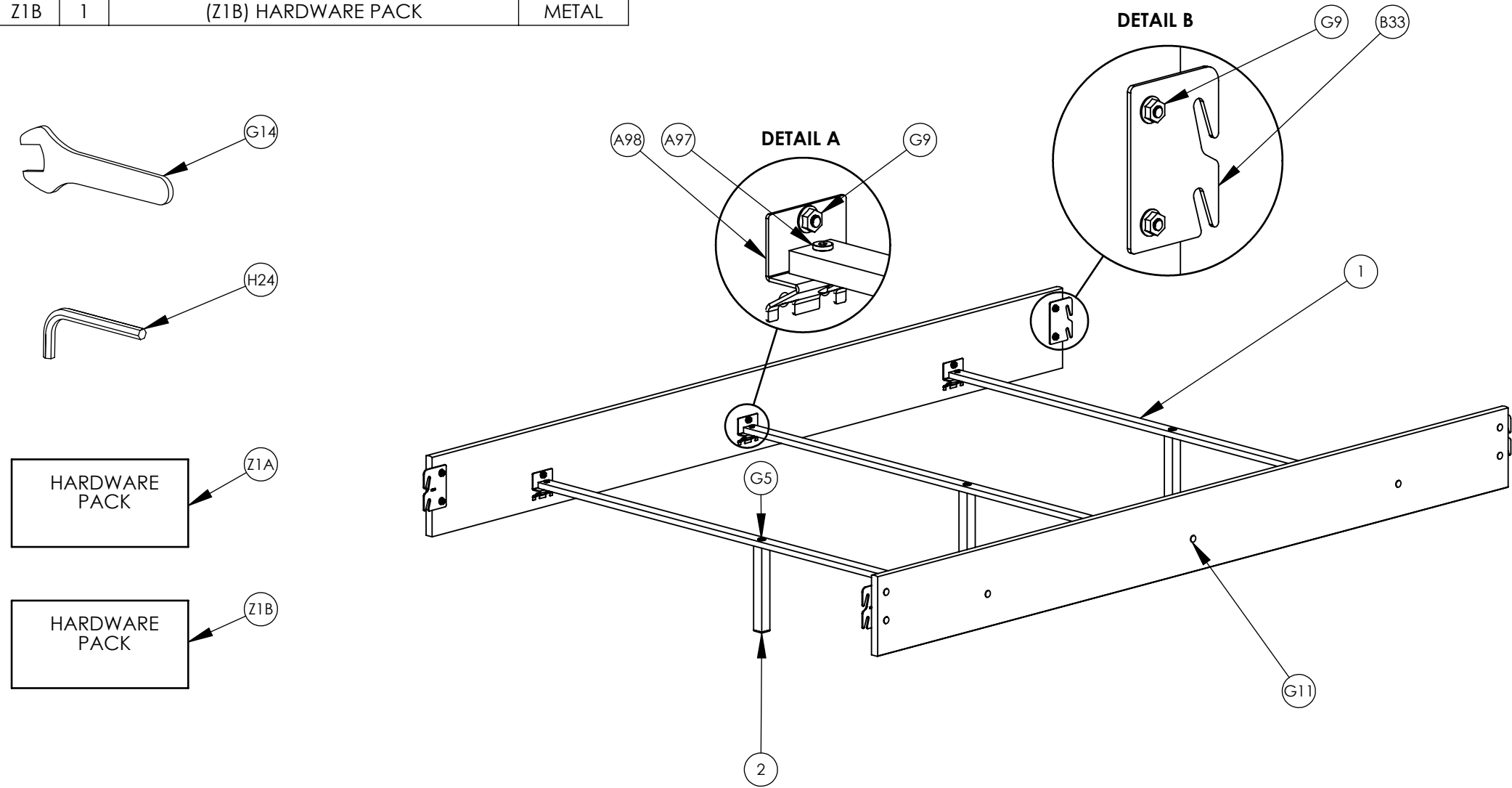
Item#	Qty	Description	MATERIAL
1	3	KING METAL CROSS SLAT	METAL
2	3	METAL CENTER SUPPORT LEG 195MM	METAL
A97	6	(A97) 1/4-20 X 25 Z BRACKET BOLT	METAL
A98	6	(A98) METAL BED RAIL Z BRACKET	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	14	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G5	3	(G5) 1/4-20X30MM JOINT CONNECTOR	METAL
G9	14	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
Z1A	1	(Z1A) BED RAIL BOLT PACK (14-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 33264		 ASHLEY Furniture Industries Inc.	
Scale: 1:33.3		TOLERANCES ARE: METRIC:----- +.5 / -.5mm DECIMAL:----- 0 / -.005" FRACTIONAL:----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 1/24/2024			
Desc: Kg Bed Rails (195) CS			
Rev.	Description	Date	Cad/Eng



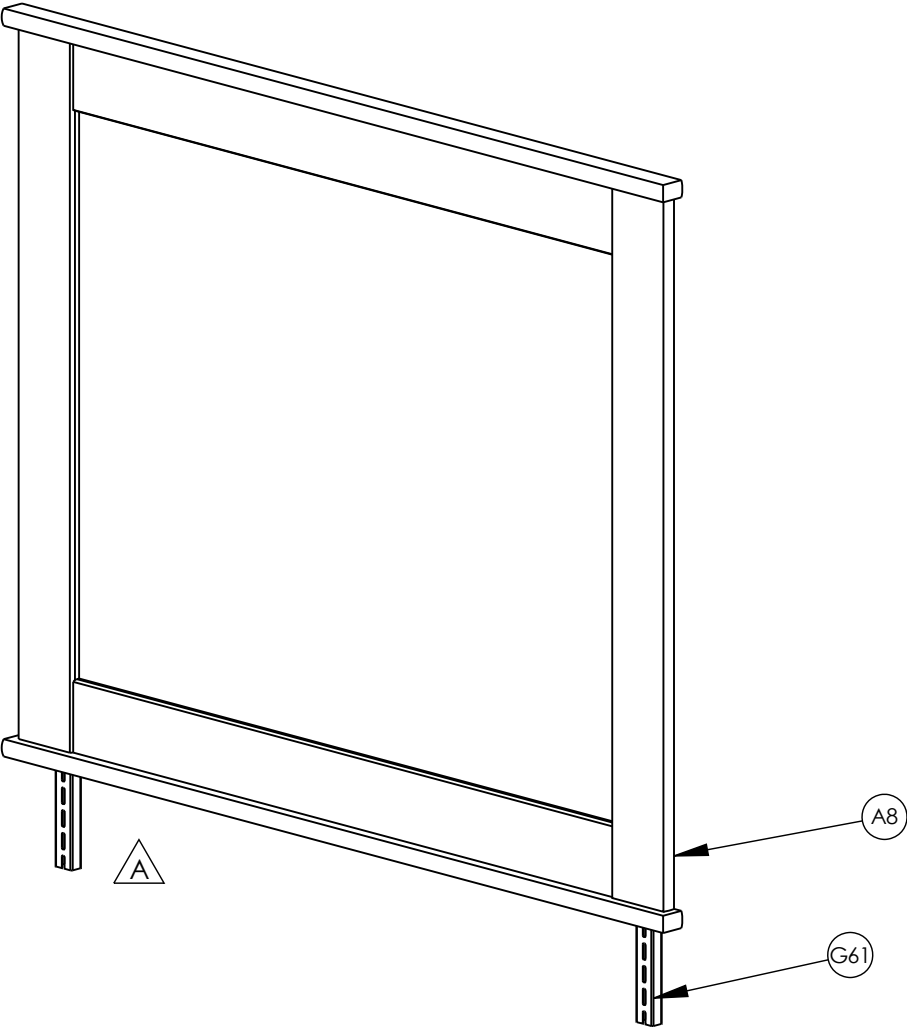
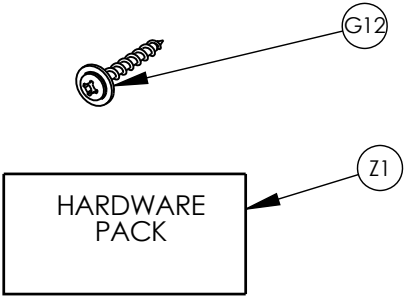
Item#	Qty	Description	MATERIAL
1	3	FULL METAL CROSS SLAT	METAL
2	3	METAL CENTER SUPPORT LEG 195MM	METAL
A97	6	(A97) 1/4-20 X 25 Z BRACKET BOLT	METAL
A98	6	(A98) METAL BED RAIL Z BRACKET	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	14	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G5	3	(G5) 1/4-20X30MM JOINT CONNECTOR	METAL
G9	14	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
Z1A	1	(Z1A) BED RAIL BOLT PACK (14-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 33282			
Scale: 1:25		TOLERANCES ARE: METRIC:..... +.5 / -.5mm DECIMAL:..... 0 / -.005" FRACTIONAL:..... +0/-1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 1/2/2024			
Desc: FI Bed Rails (195) CS			
Rev.	Description	Date	Cad/Eng



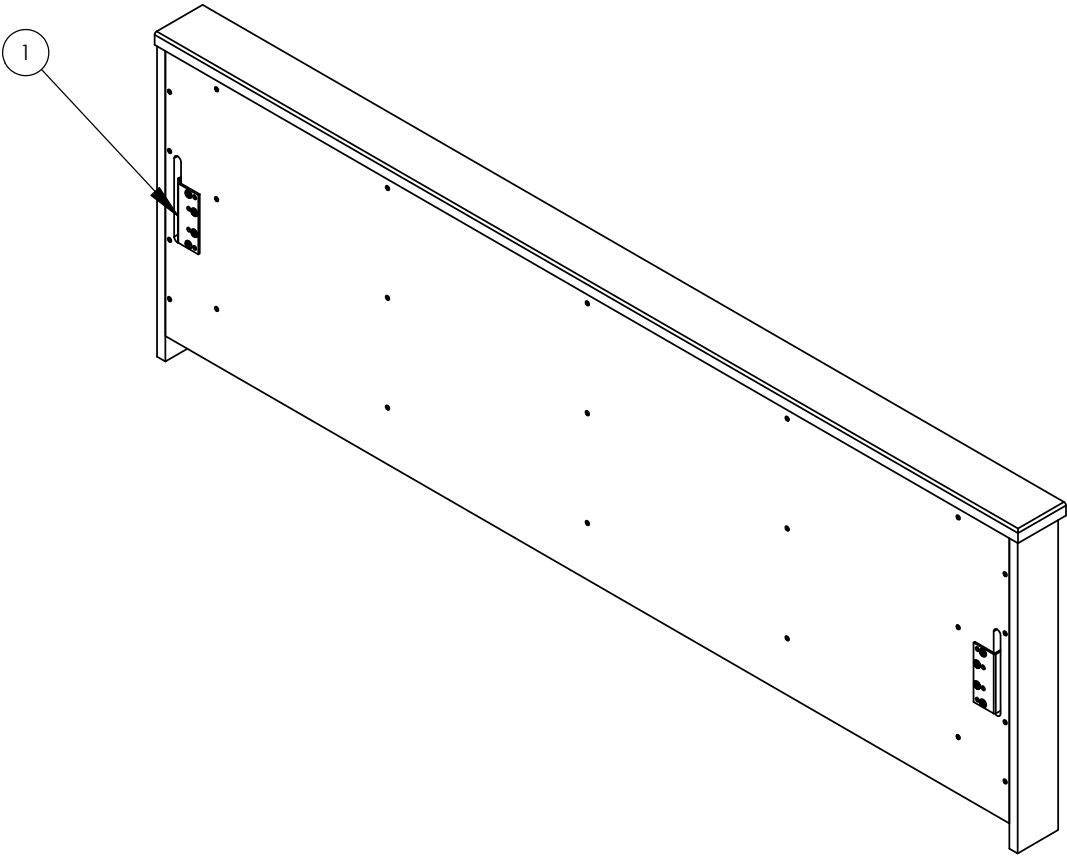
ITEM #	QTY	DESCRIPTION	MATERIAL
A8	4	(A8) 8 X 5/8 PH SCREW	METAL
G12	4	(G12) 8 X 1 1/4 WH SCREW	METAL
G61	2	(G61) METAL MIRROR BRACKET	METAL
Z1	1	(Z1) HARDWARE PACK	METAL,PLASTIC

Dwg#: 34315			
Scale: 1:10		TOLERANCES ARE: METRIC-----+.5 / -.5mm DECIMAL-----0 / -.005" FRACTIONAL-----+0 / -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 10/10/2013			
Desc: Mirror CS			
Rev.	Description	Date	Cad/Eng
A	REMOVED MOUNTING PLATE ADDED METAL BRACKETS	3/8/2024	VS



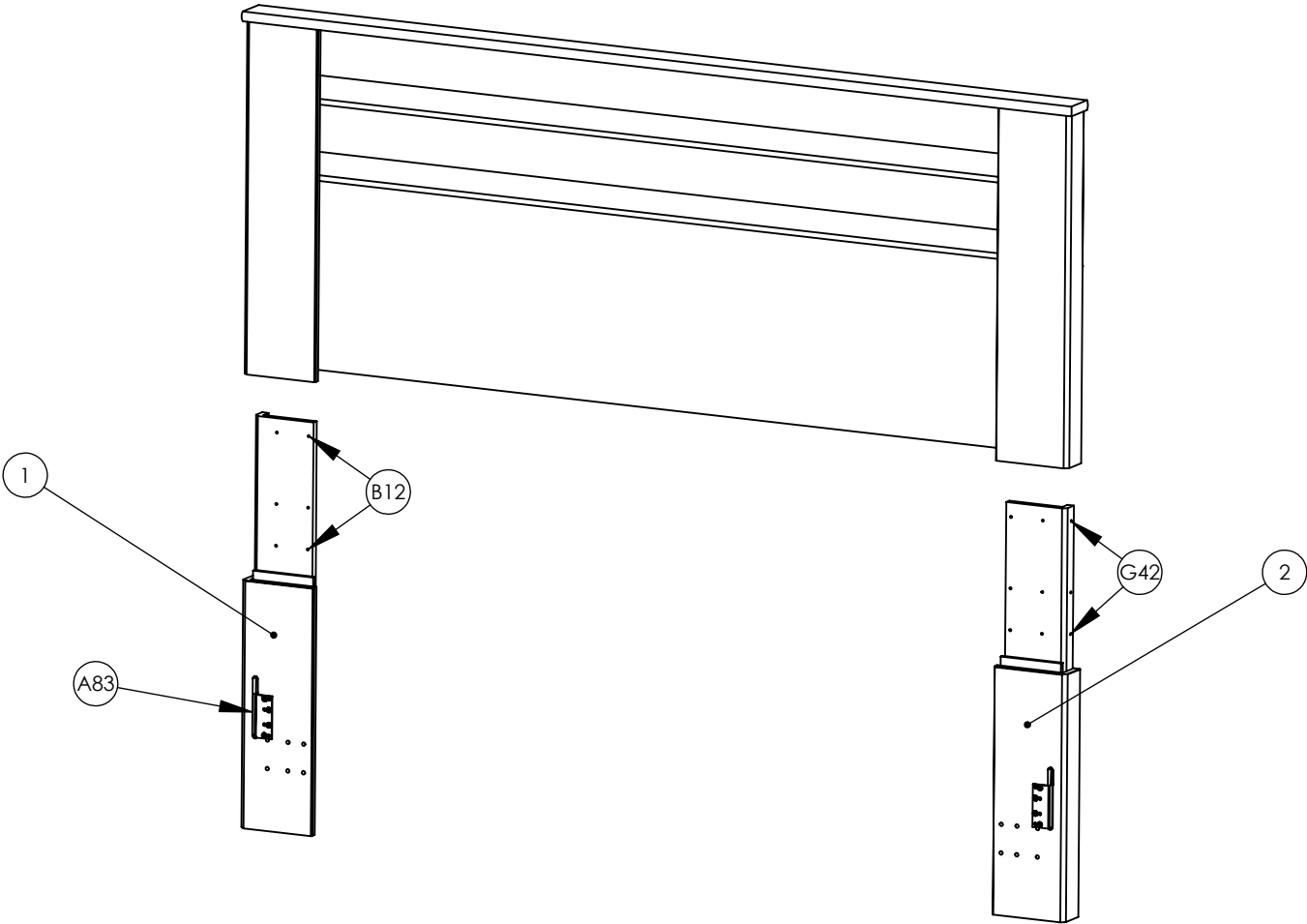
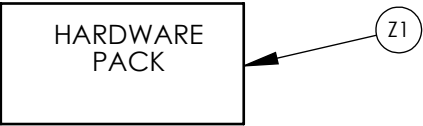
Item#	Qty	Description	MATERIAL
1	2	SINGLE BEDLOCK	METAL

Dwg#: 34317			
Scale: 1:20		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 10/3/2013			
Desc: Footboard			
Rev.	Description	Date	Cad/Eng



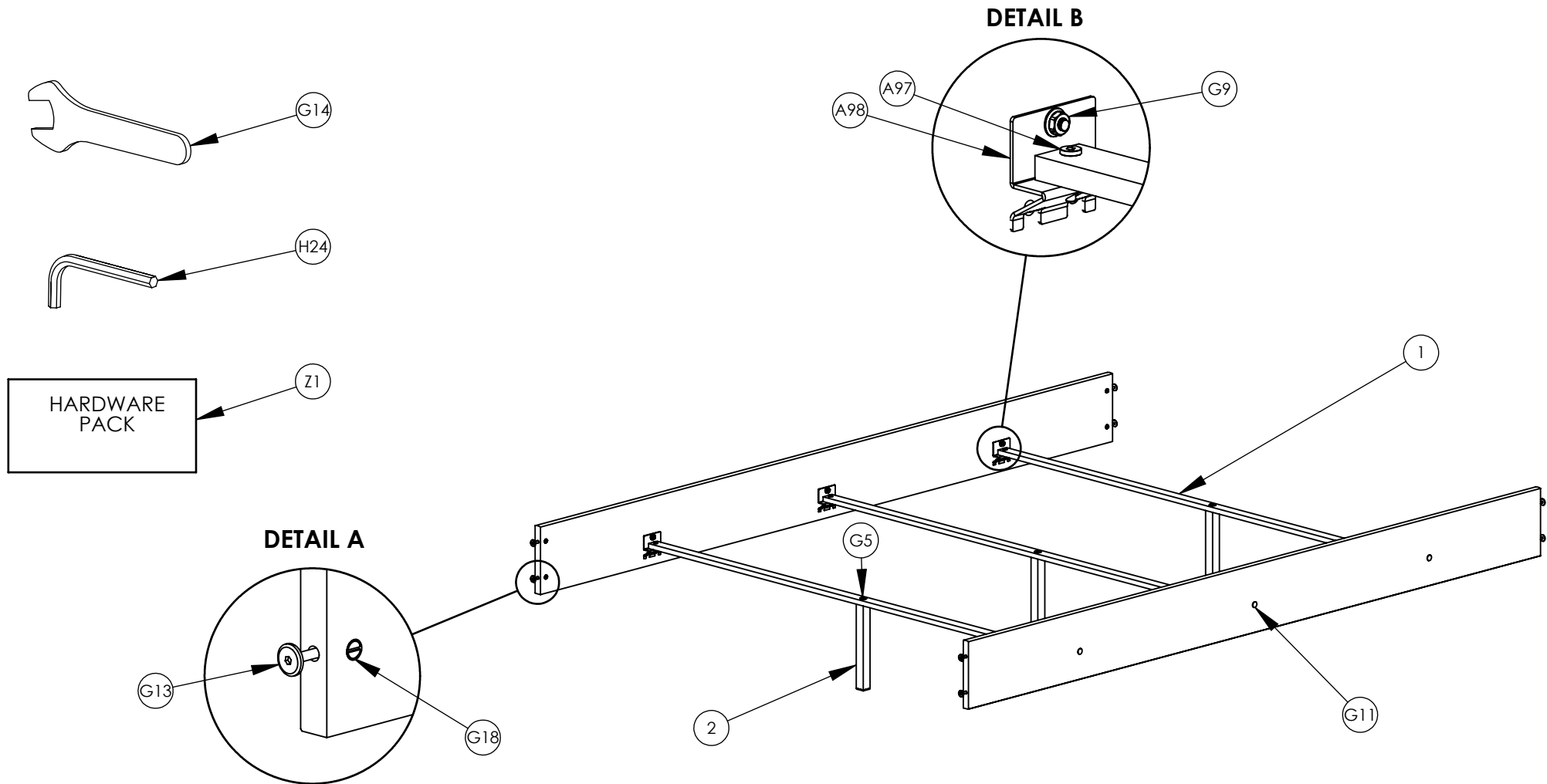
Item#	Qty	Description	MATERIAL
1	1	LEFT LEG ASSEMBLY	WOOD
2	1	RIGHT LEG ASSEMBLY	WOOD
A83	2	(Z83) SINGLE BEDLOCK	METAL
B12	8	(B12) 8 X 1 1/2 WH SCREW	METAL
G42	4	(G42) 8 X 1 1/8 WH SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 34320			
Scale: 1:20		TOLERANCES ARE: METRIC.....+ .5 / - .5mm DECIMAL.....0 / - .005" FRACTIONAL.....+0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/22/2022			
Desc: Headboard CS			
Rev.	Description	Date	Cad/Eng



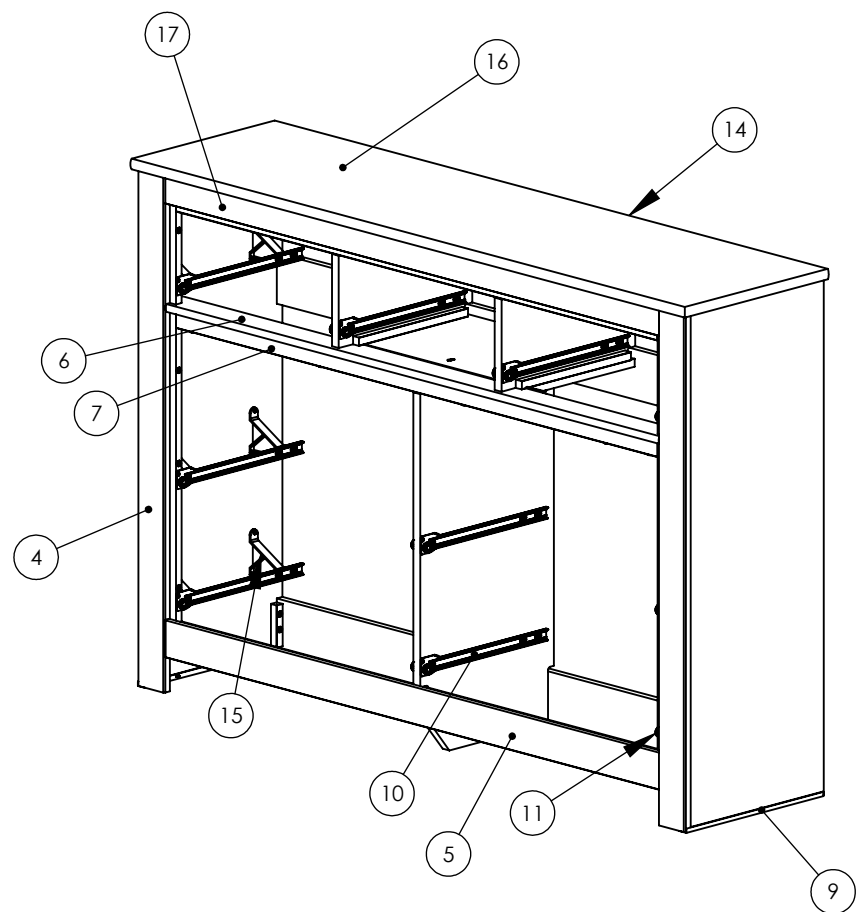
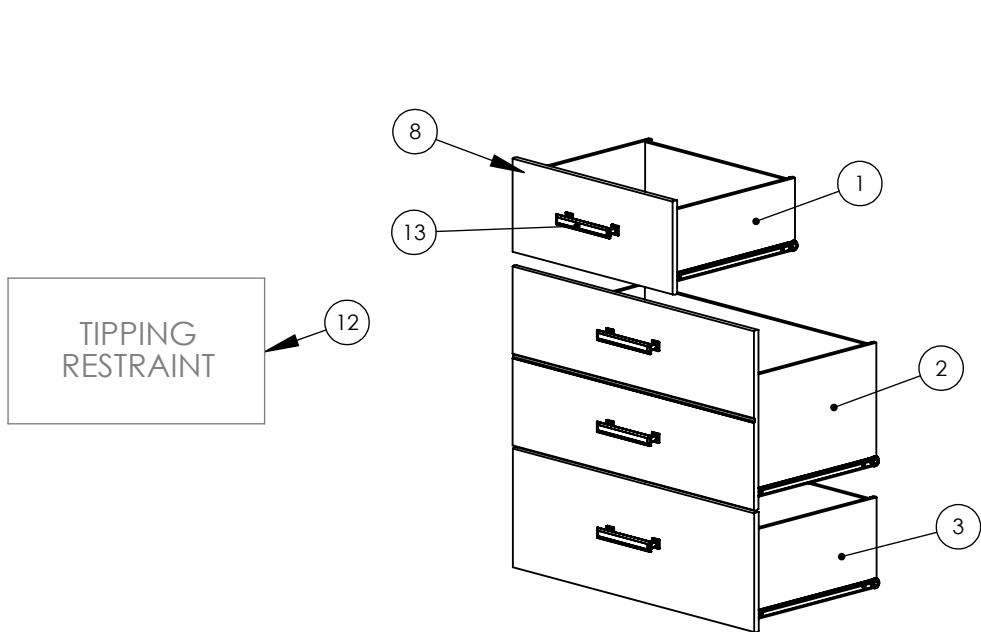
Item#	Qty	Description	MATERIAL
1	3	METAL CROSS SLAT	METAL
2	3	METAL CENTER SUPPORT LEG 229mm	METAL
A97	6	(A97) 1/4-20 X 25 Z BRACKET BOLT	METAL
A98	6	(A98) METAL BED RAIL Z BRACKET	METAL
G11	6	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G13	8	(G13) 1/4-20X60MM JOINT CONNECTOR	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G18	8	(G18) 1/4-20 X 16 CROSS DOWEL	METAL
G5	3	(G5) 1/4-20X30MM JOINT CONNECTOR	METAL
G9	6	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 34510	
Scale: 1:10	TOLERANCES ARE: METRIC: +.5 / -.5mm DECIMAL: 0 / -.005" FRACTIONAL: +0 / -1/32" (UNLESS OTHERWISE SPECIFIED)
Date: 9/8/2014	
Desc: Qn Bed Rails (229) CS	

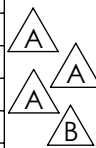


Item#	Qty	Description	MATERIAL
1	3	TOP DRAWER ASSEMBLY	WOOD, METAL
2	2	MIDDLE DRAWER ASSEMBLY	WOOD, METAL
3	2	BOTTOM DRAWER ASSEMBLY	WOOD, METAL
4	2	PILASTER	WOOD
5	1	BASESTRIP	WOOD
6	1	WAIST MOULDING	WOOD
7	1	WAIST RAIL	WOOD
8	14	FELT PAD	FABRIC
9	2	CHANNEL MOULDING	PLASTIC
10	7	LEFT CABINET GLIDE	METAL, PLASTIC
11	7	RIGHT CABINET GLIDE	METAL, PLASTIC
12	1	TIPPING RESTRAINT	PLASTIC
13	9	HANDLE	METAL
14	4	FLANGE INSERT	METAL
15	12	GLIDE SPACER	PLASTIC
16	1	TOP	WOOD
17	1	MOULDING ASSEMBLY	WOOD

Dwg#: 34801			
Scale: 1:15		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 7/14/2016			
Desc: Dresser			
Rev.	Description	Date	Cad/Eng



Item#	Qty	Description	MATERIAL
1	1	TOP ASSEMBLY	WOOD
2	5	DRAWER ASSEMBLY	WOOD, METAL
3	2	PILASTER ***	WOOD
4	1	BASESTRIP ASSEMBLY ***	WOOD
5	1	WAIST MOULDING ***	WOOD
6	1	WAIST RAIL	WOOD
7	10	FELT PAD	FABRIC
8	2	CHANNEL MOULDING	PLASTIC
9	5	RIGHT CABINET GLIDE	METAL, PLASTIC
10	5	LEFT CABINET GLIDE	METAL, PLASTIC
11	1	TIPPING RESTRAINT	PLASTIC
12	5	HANDLE	METAL
13	20	GLIDE SPACER	PLASTIC
14	1	MOULDING ASSEMBLY ***	WOOD
15	1	WAIST RAIL ASSEMBLY	WOOD



Dwg#: 34802			
Scale: 1:15		TOLERANCES ARE: METRIC.....+5 / -5mm DECIMAL.....0 / -.005" FRACTIONAL.....+0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 7/14/2016			
Desc: Chest CS			
Rev.	Description	Date	Cad/Eng
A	UPDATE MOULDING ASSEMBLY, BASESTRIP ASSEMBLY, PILASTER, AND WAIST MOULDING	2/12/2018	CM
B	ADDED WAIST RAIL ASSEMBLY, REMOVED WAIST RAIL/WAIST MOULDING	6/8/2022	CS

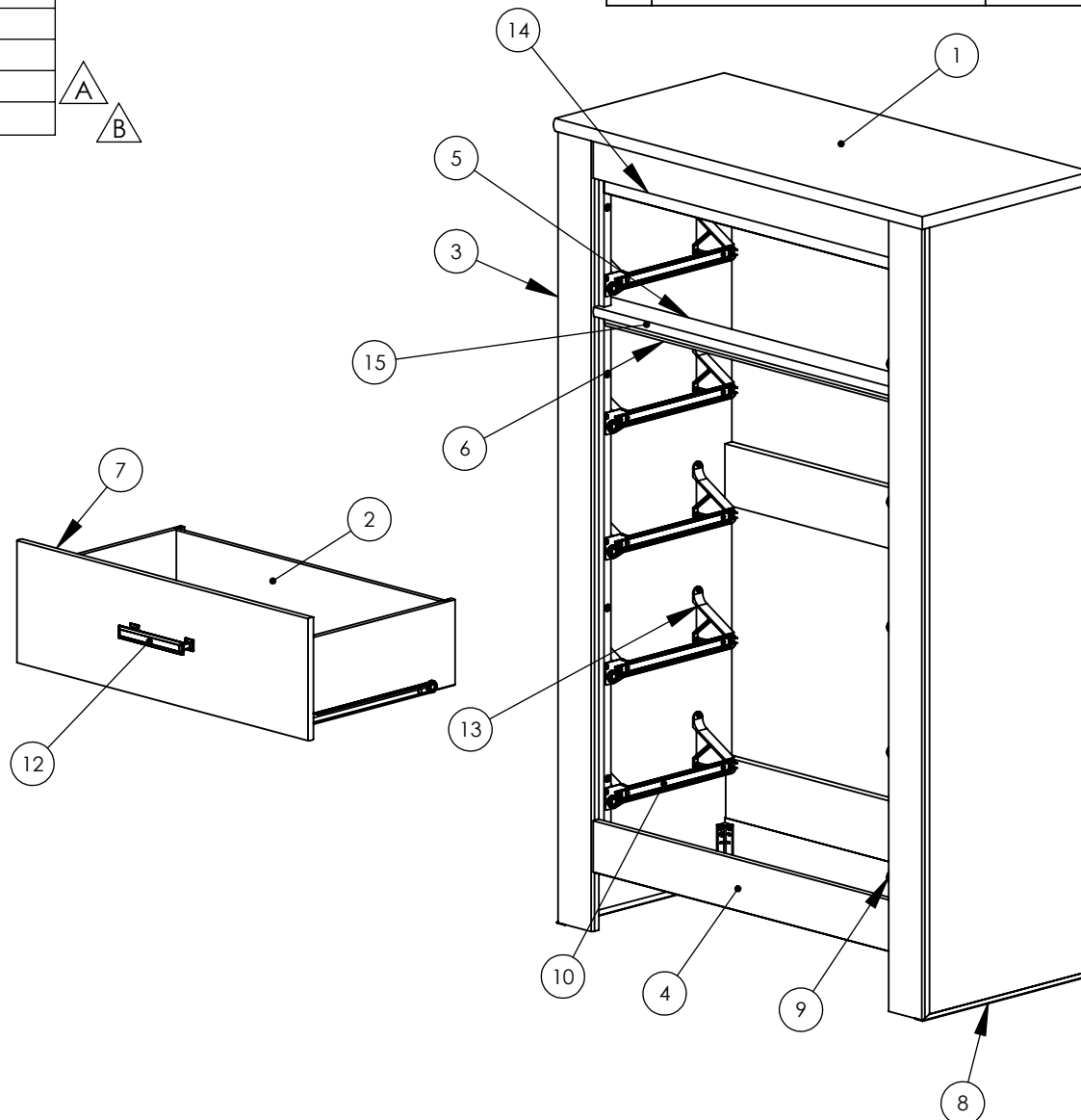
*** - USE PILASTER 170579 BEFORE 1/20/2018
- USE PILASTER 191008 AFTER 1/20/2018



*** - USE BASESTRIP ASSEMBLY BEFORE 1/20/2018
- USE BASESTRIP ASSEMBLY B AFTER 1/20/2018

*** - USE MOULDING ASSEMBLY BEFORE 1/20/2018
- USE MOULDING ASSEMBLY B AFTER 1/20/2018

*** - USE WAIST MOULDING 152385 BEFORE 1/20/2018
- USE WAIST MOULDING 191009 AFTER 1/20/2018



TIPPING
RESTRAINT

Item#	Qty	Description	MATERIAL	
1	1	TOP ASSEMBLY ***	WOOD	A
2	1	TOP DRAWER ASSEMBLY	WOOD, METAL	
3	1	BOTTOM DRAWER ASSEMBLY	WOOD, METAL	
4	2	PILASTER ***	WOOD	A
5	1	BASESTRIP ASSEMBLY ***	WOOD	A
6	1	WAIST MOULDING ***	WOOD	A
7	1	WAIST RAIL	WOOD	
8	4	FELT PAD	FABRIC	
9	2	CHANNEL MOULDING	PLASTIC	
10	2	RIGHT CABINET GLIDE	METAL, PLASTIC	
11	2	LEFT CABINET GLIDE	METAL, PLASTIC	
12	3	HANDLE	METAL	
13	8	GLIDE SPACER	PLASTIC	

Dwg#: 34803			
Scale: 1:15		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/-1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 7/14/2016			
Desc: Nightstand			
Rev.	Description	Date	Cad/Eng
A	UPDATED TOP ASSEMBLY, BASESTRIP ASSEMBLY, WAIST MOULDING, AND PILASTER	2/12/2018	CM

- *** - USE TOP ASSEMBLY BEFORE 1/20/2018

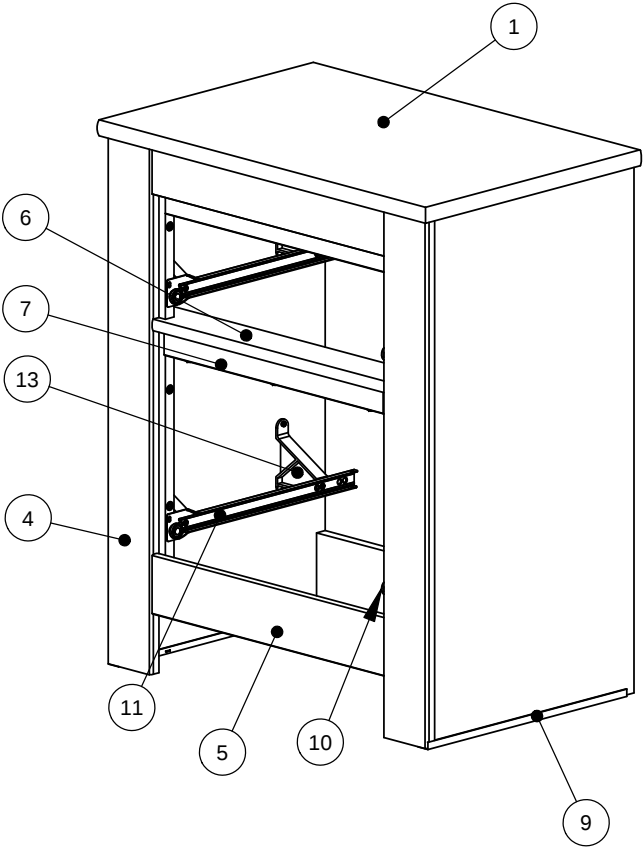
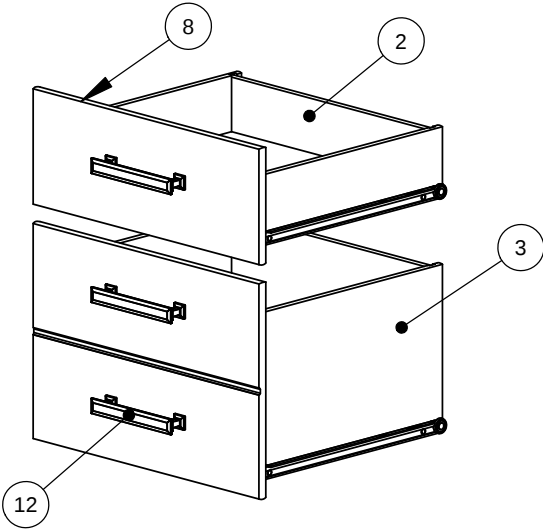
- USE TOP ASSEMBLY B AFTER 1/20/2018

A
- *** - USE BASESTRIP ASSEMBLY BEFORE 1/20/2018

- USE BASESTRIP ASSEMBLY B AFTER 1/20/2018
- *** - USE PILASTER 170580 BEFORE 1/20/2018

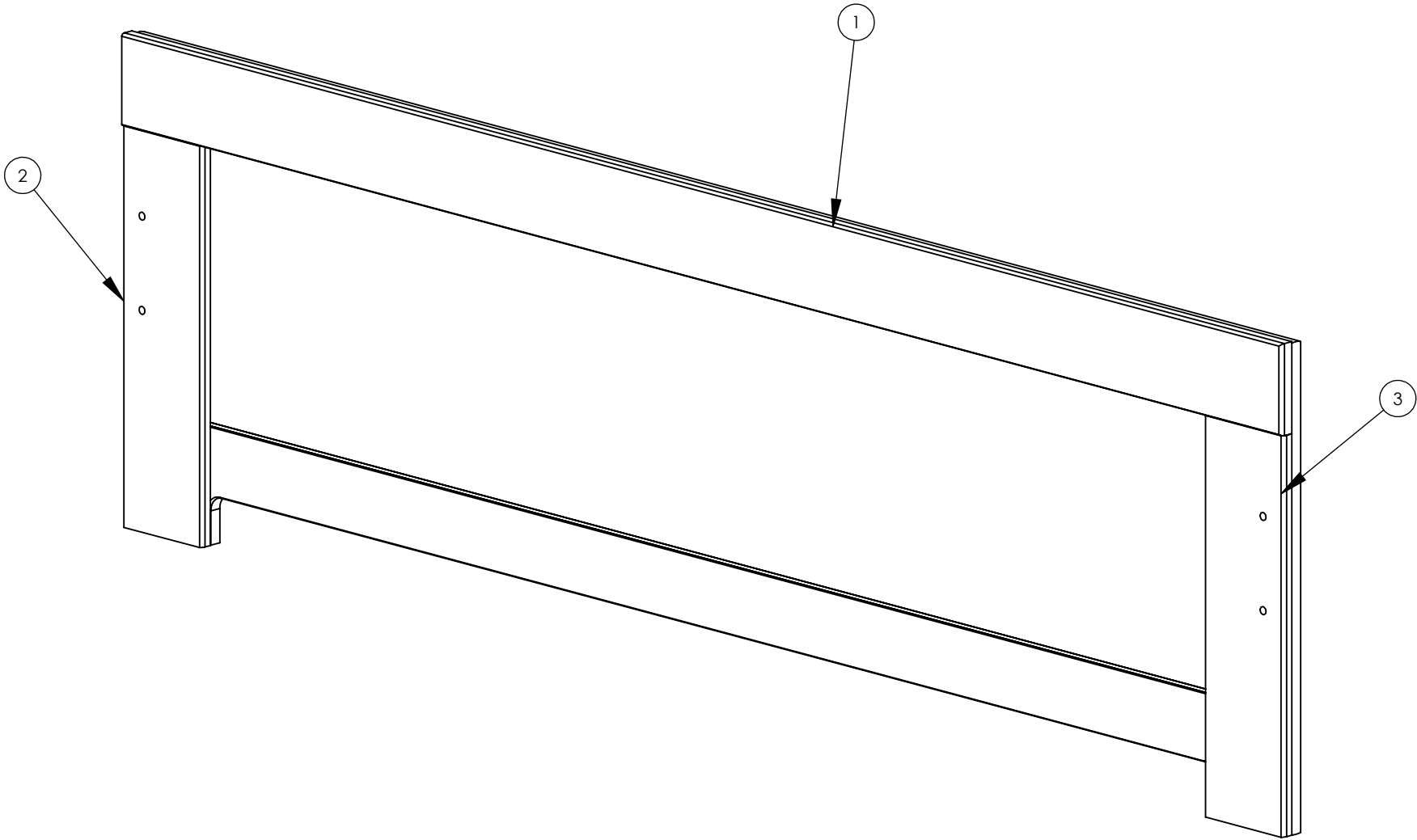
- USE PILASTER 153341 AFTER 1/20/2018
- *** - USE WAIST MOULDING 152422 BEFORE 1/20/2018

- USE WAIST MOULDING 153342 AFTER 1/20/2018



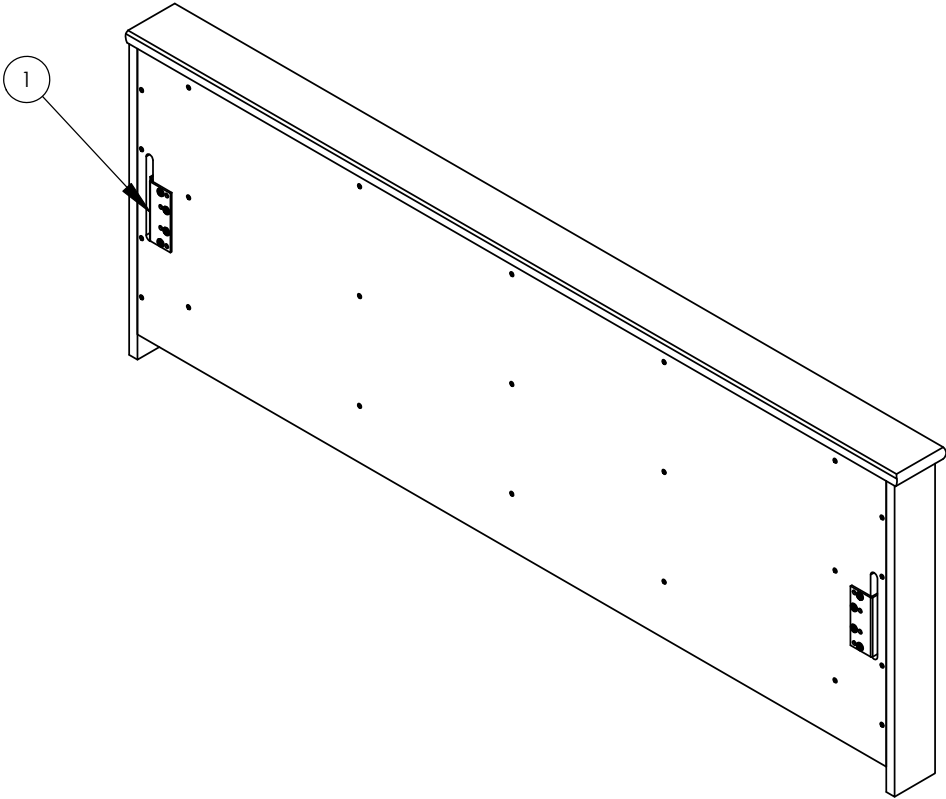
Item#	Qty	Description	MATERIAL
1	1	TOP RAIL	WOOD
2	1	LEFT VERT RAIL	WOOD
3	1	RIGHT VERT RAIL	WOOD

Dwg#: 34895			
Scale: 1:10		TOLERANCES ARE: METRIC:----- +.5 / -.5mm DECIMAL:----- 0 / -.005" FRACTIONAL:----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 6/28/2016			
Desc: Footboard			
Rev.	Description	Date	Cad/Eng



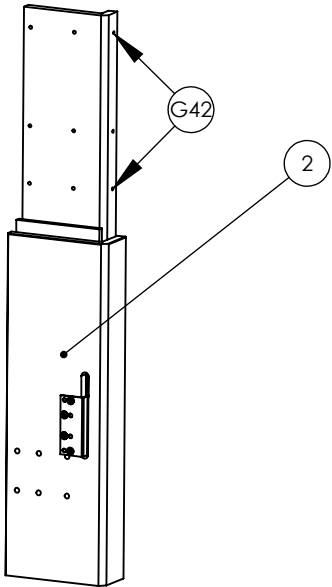
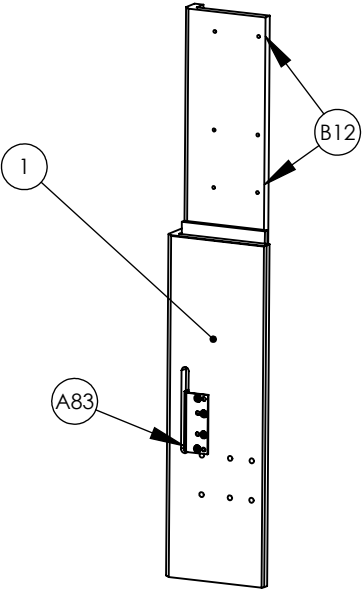
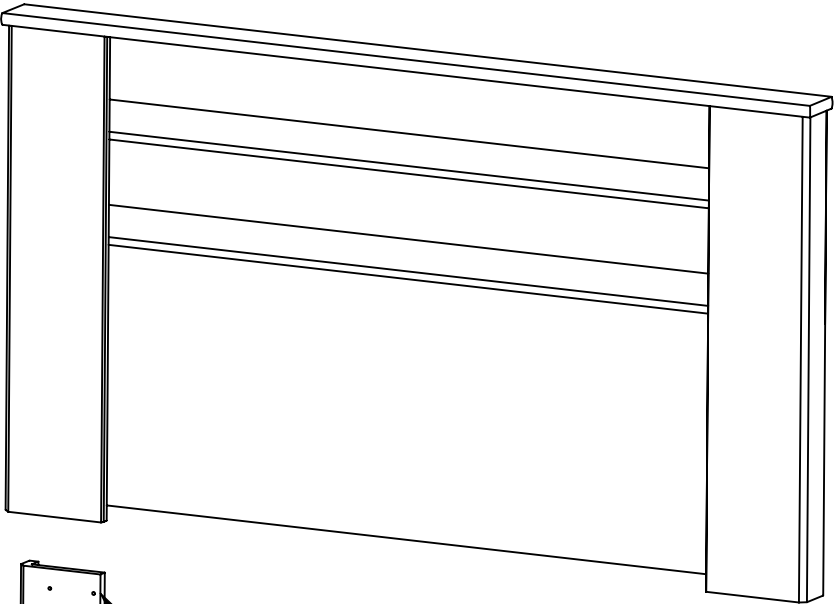
Item#	Qty	Description	MATERIAL
1	2	SINGLE BEDLOCK	METAL

Dwg#: 35157			
Scale: 1:20		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 5/30/2018			
Desc: Footboard			
Rev.	Description	Date	Cad/Eng



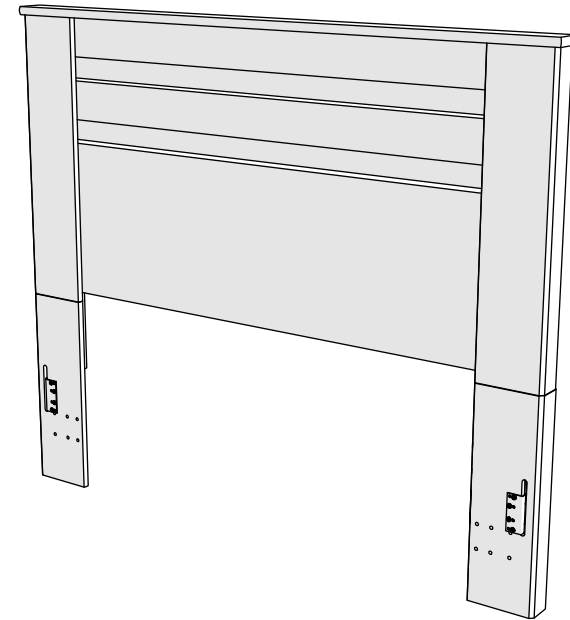
Item#	Qty	Description	MATERIAL
1	1	LEFT LEG ASSEMBLY	WOOD
2	1	RIGHT LEG ASSEMBLY	WOOD
A83	2	(A83) SINGLE BEDLOCK	METAL
B12	8	(B12) 8 X 1 1/2 WH SCREW	METAL
G42	4	(G42) 8 X 1 1/8 WH SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 35158			
Scale: 1:20		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 5/29/2018			
Desc: Headboard CS			
Rev.	Description	Date	Cad/Eng
A	TOTAL REVISION	11/22/2022	AT



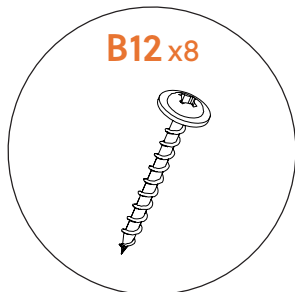
Assembly instructions for: Headboard

Part # 114763 (06/10/24)

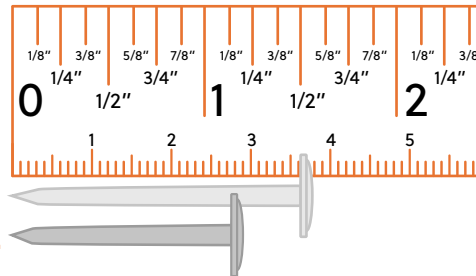


Life doesn't come with
instructions, but this does

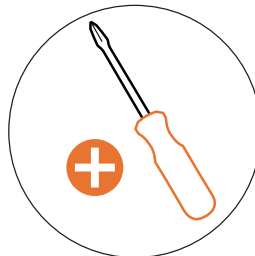
HARDWARE



B12
G42



BUST OUT



REQUIRED TOOL

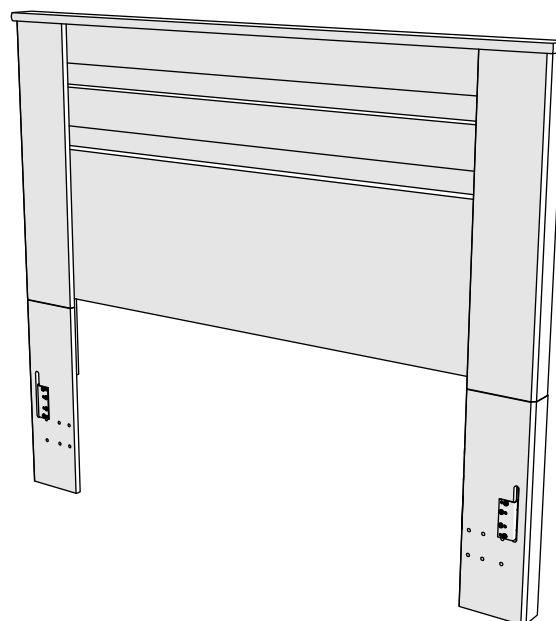
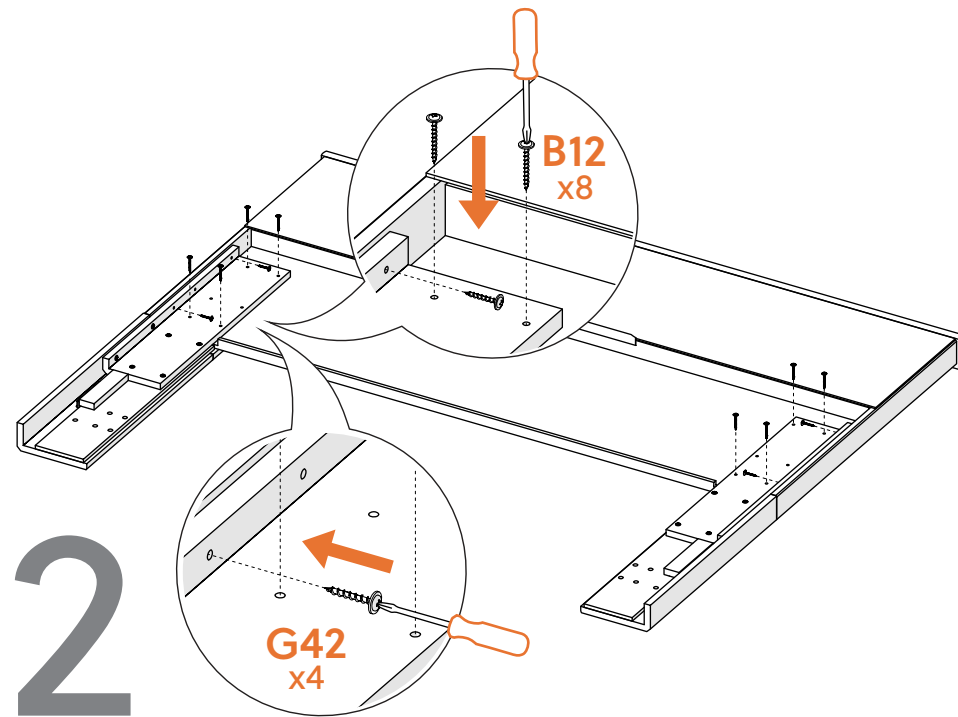
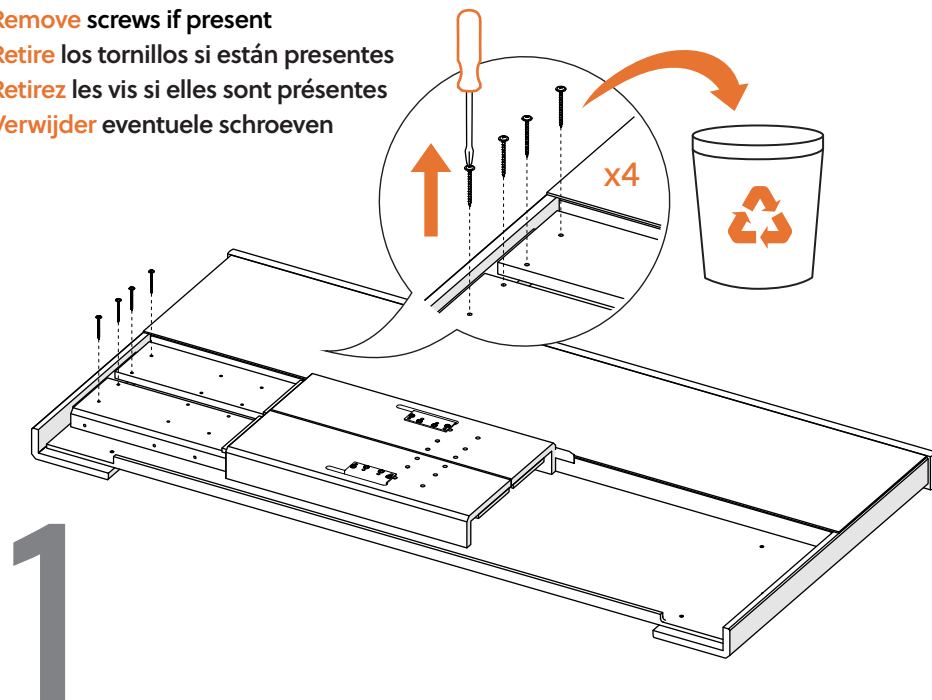
This bag contains small parts that present a choking hazard for children under 3 years of age. These parts are for adult assembly only and should be permanently affixed to the furniture. Any unused parts should be discarded properly.

Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia para niños menores de 3 años. Estas piezas son para adultos. montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

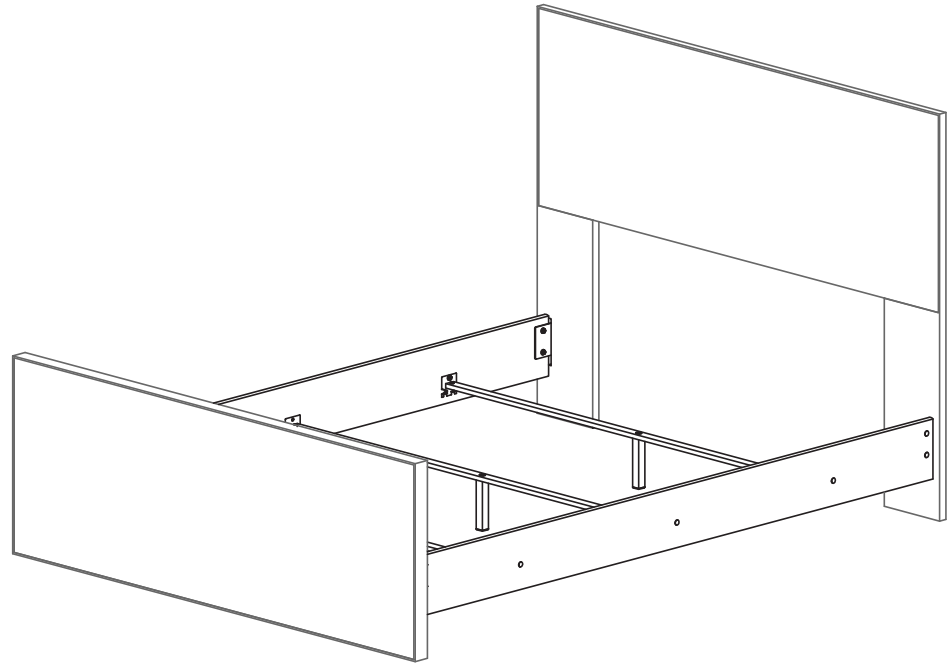
Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.

Remove screws if present
Retire los tornillos si están presentes
Retirez les vis si elles sont présentes
Verwijder eventuele schroeven



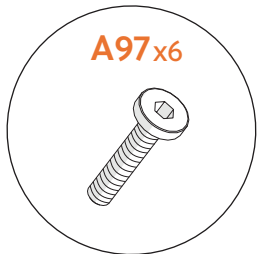
Assembly instructions for: Bed Rails

Part # 161649 (06/07/23)

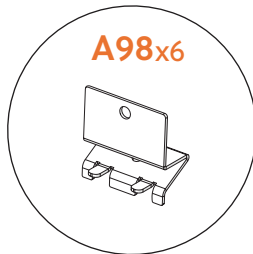


Life doesn't come with
instructions, but this does

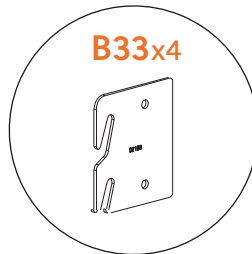
HARDWARE



A97x6



A98x6



B33x4



G5x3



G9x14



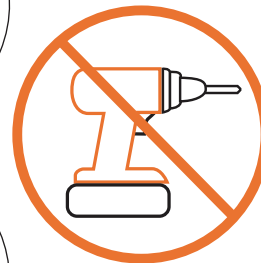
G11x14



G14



H24

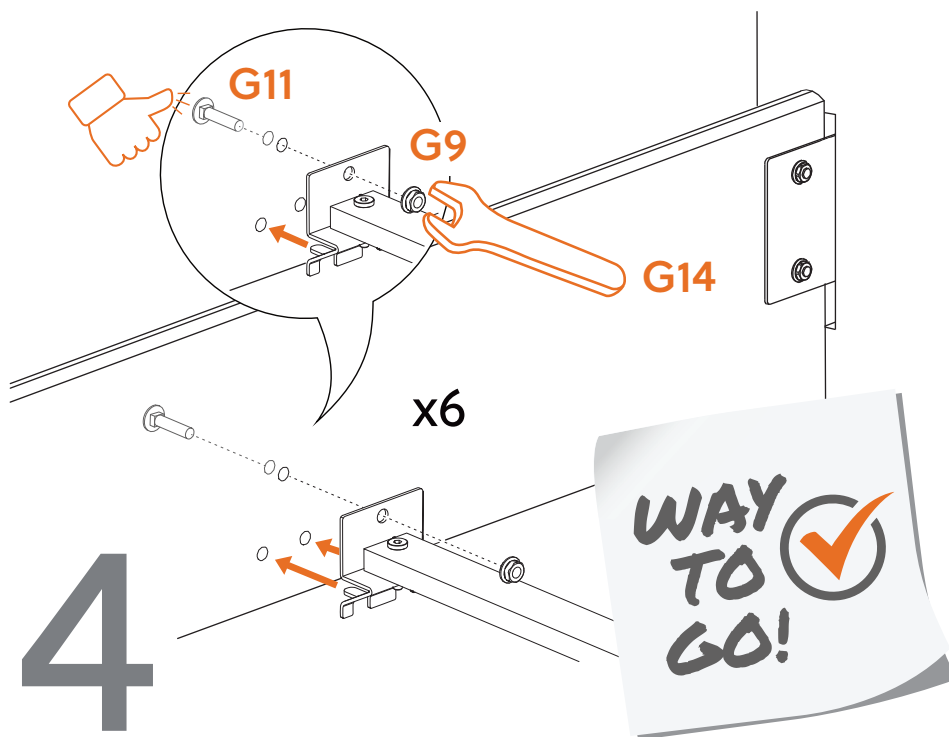
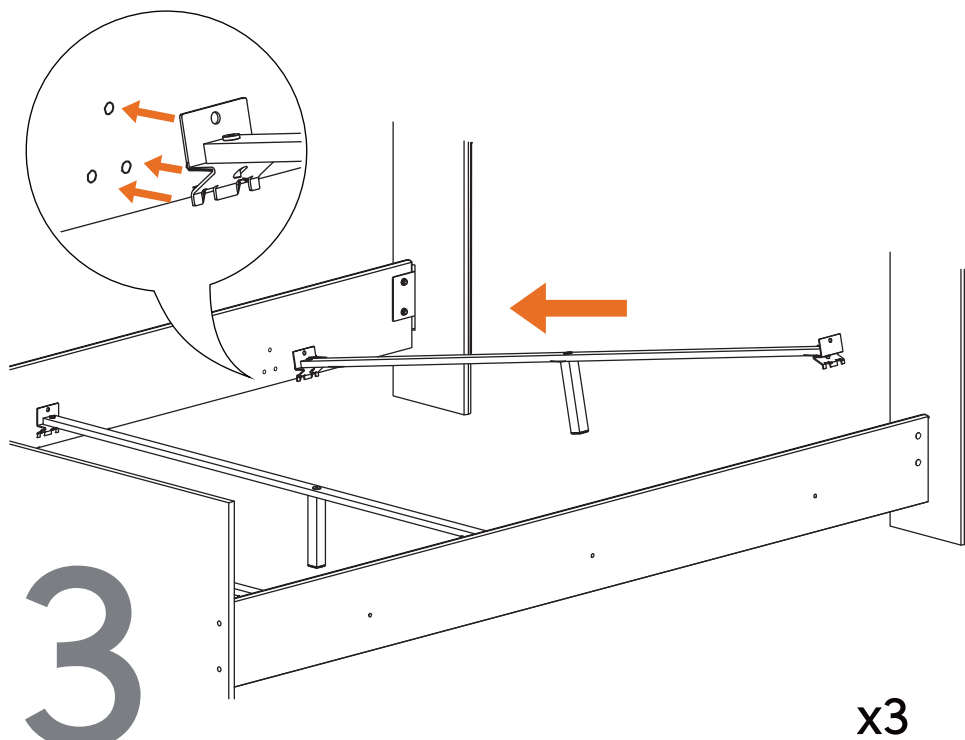
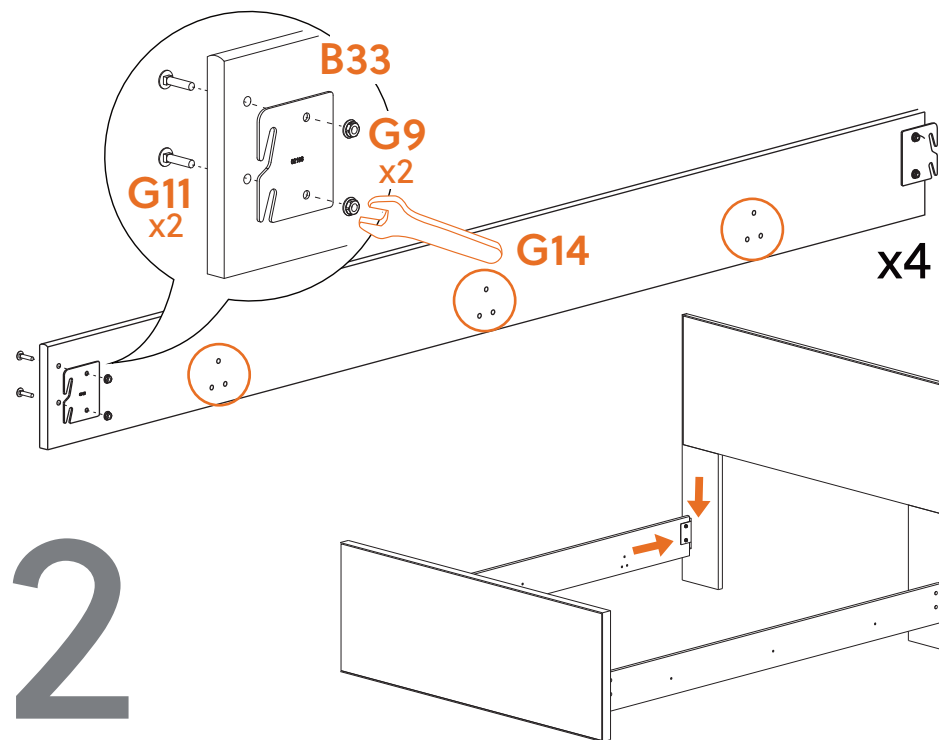
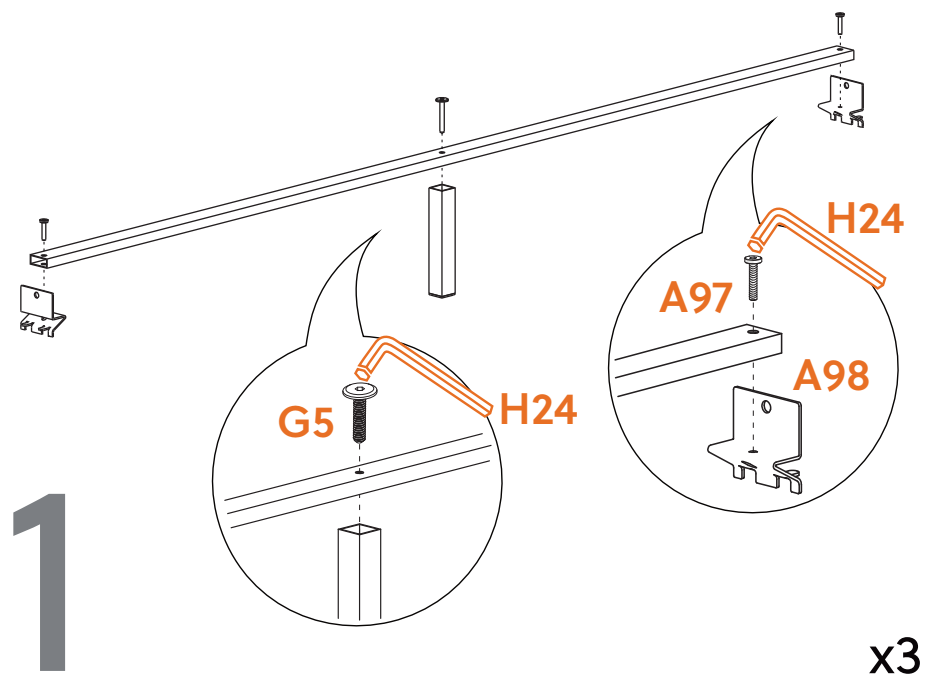


This bag contains small parts that present a choking hazard for children under 3 years of age. These parts are for adult assembly only and should be permanently affixed to the furniture. Any unused parts should be discarded properly.

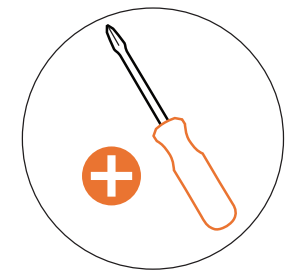
Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia, para niños menores de 3 años. Estas piezas son para adultos, montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.



BUST OUT



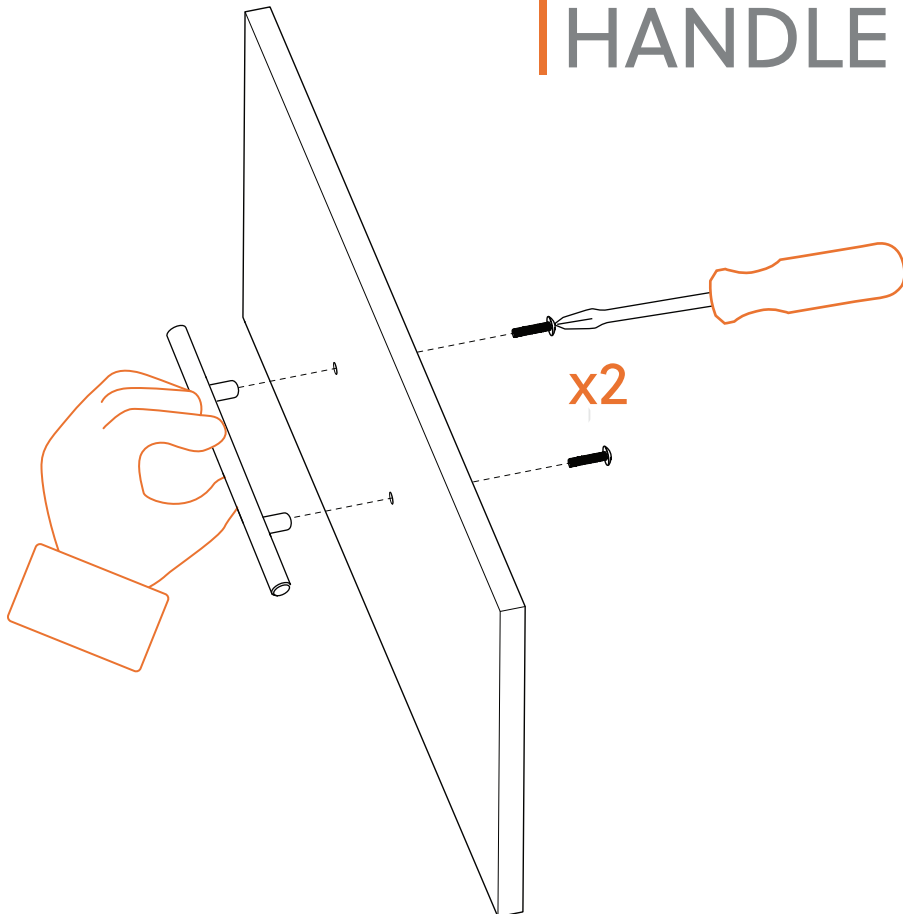
REQUIRED TOOL

Assembly instructions for:

Handles & Knobs

Part # 10549174 (04/30/25)

| HANDLE



| KNOB

