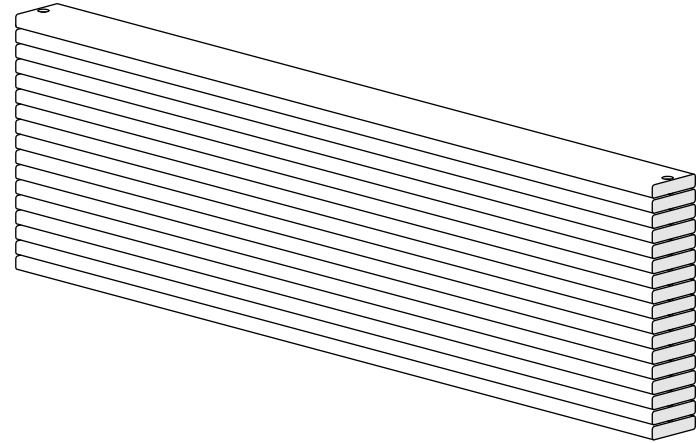


Assembly instructions for:

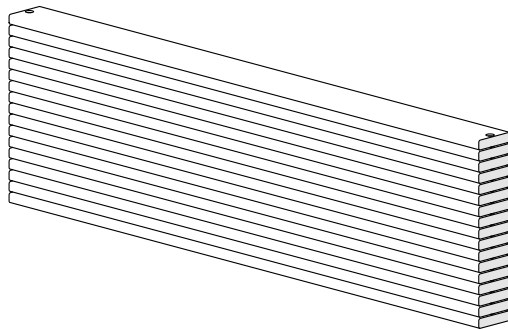
Twin Roll Slat System

Part # 140993 (12/22/22)



Life doesn't come with instructions, but this does

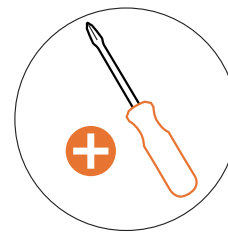
COMPONENTS



HARDWARE



BUST OUT



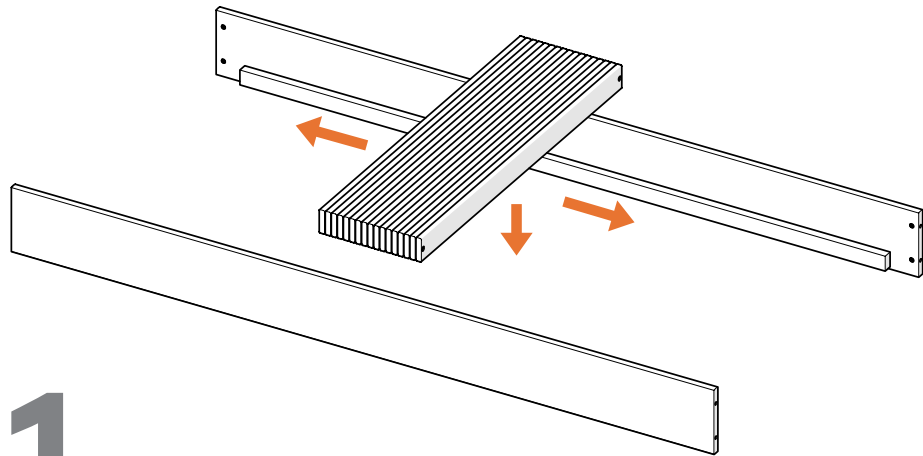
REQUIRED TOOL

This bag contains small parts that present a choking hazard for children under 3 years of age. These parts are for adult assembly only and should be permanently affixed to the furniture. Any unused parts should be discarded properly.

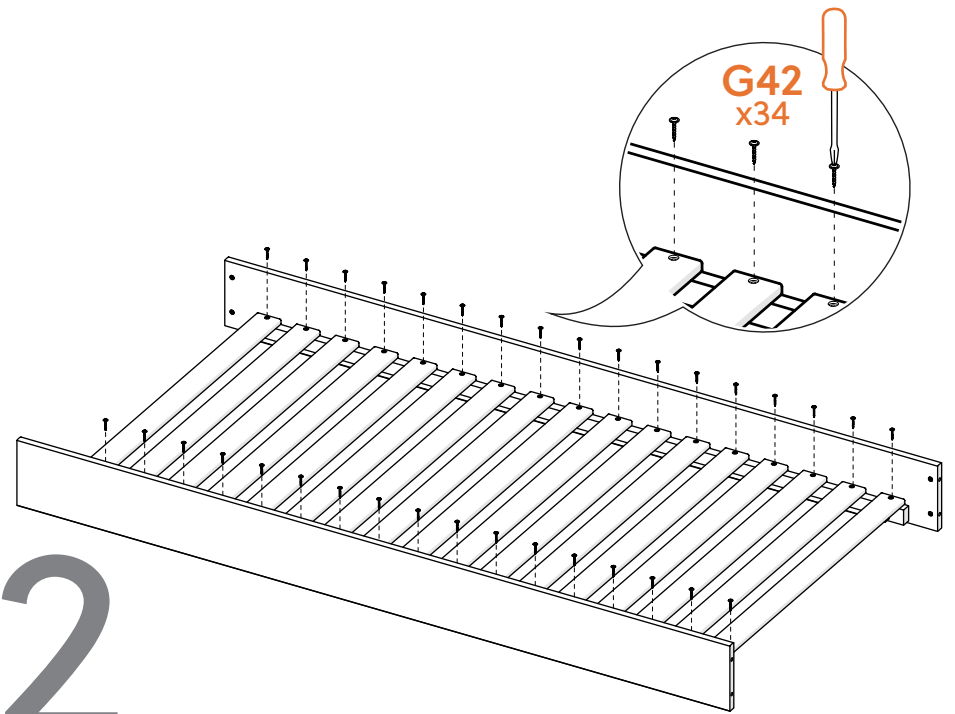
Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia. para niños menores de 3 años. Estas piezas son para adultos. montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

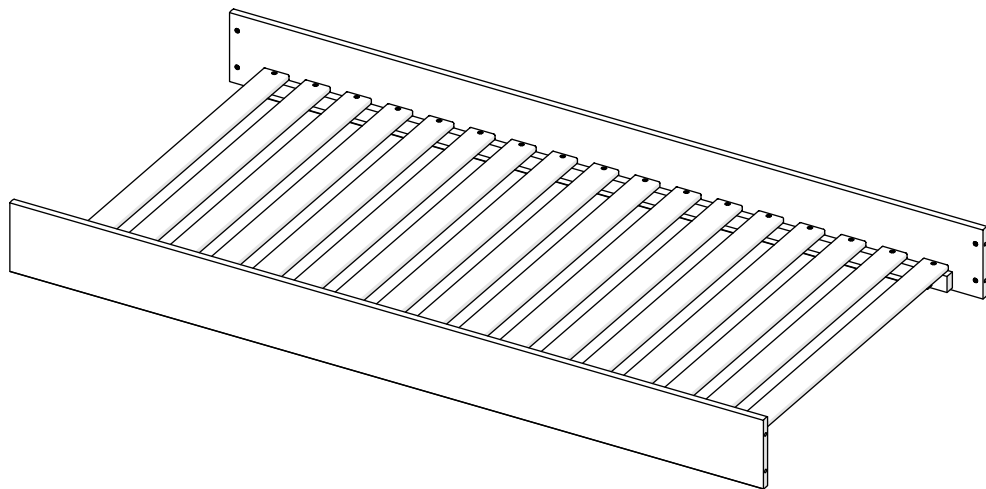
Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.



1



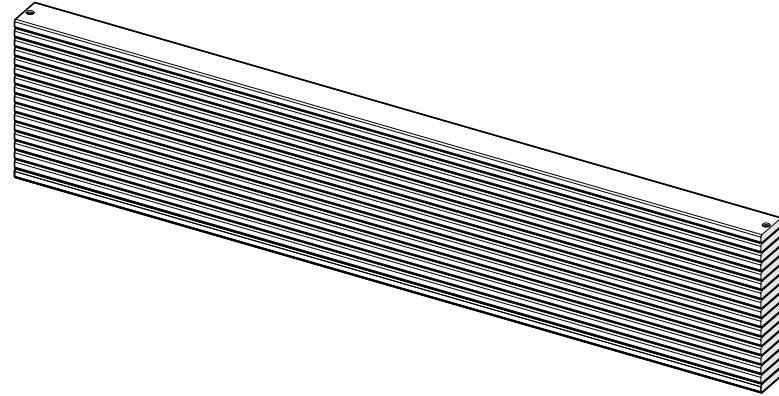
2



Assembly instructions for:

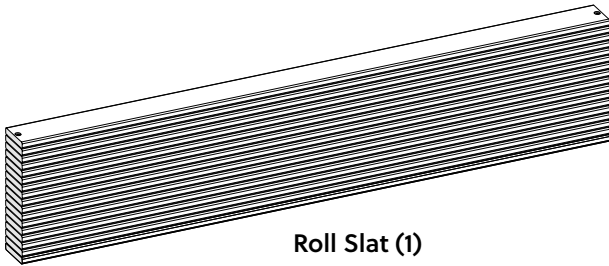
Full Roll Slat System

Part # 141635 (12/22/22)



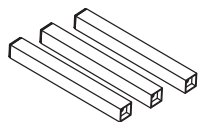
Life doesn't come with instructions, but this does

COMPONENTS



Roll Slat (1)

Components needed from your bed rail box:



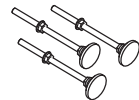
Support Legs (3)



H26 (3)



H24



Optional High Position Extensions (3)

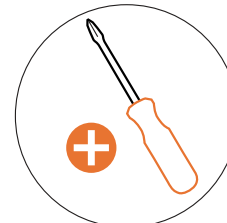
HARDWARE



G42 x34



BUST OUT



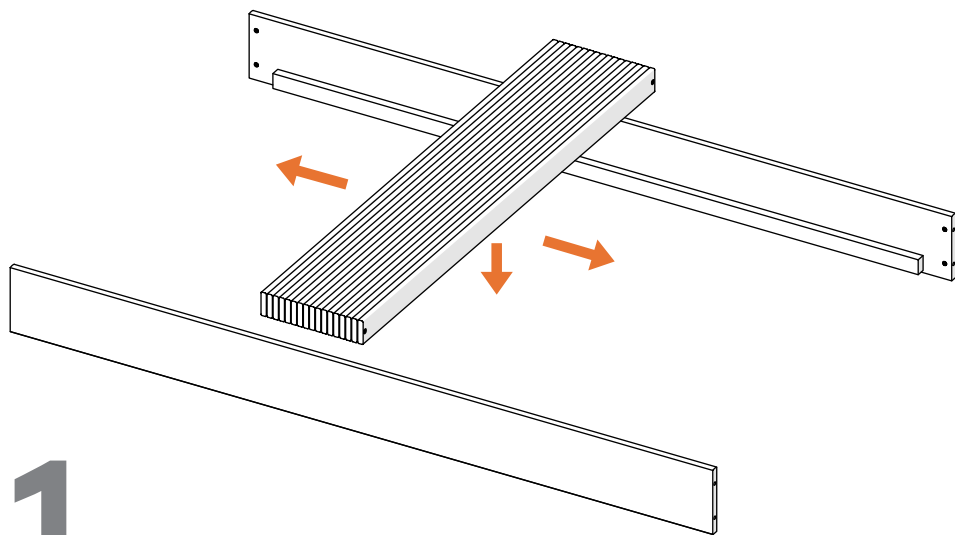
REQUIRED TOOL

This bag contains small parts that present a choking hazard for children under 3 years of age. These parts are for adult assembly only and should be permanently affixed to the furniture. Any unused parts should be discarded properly.

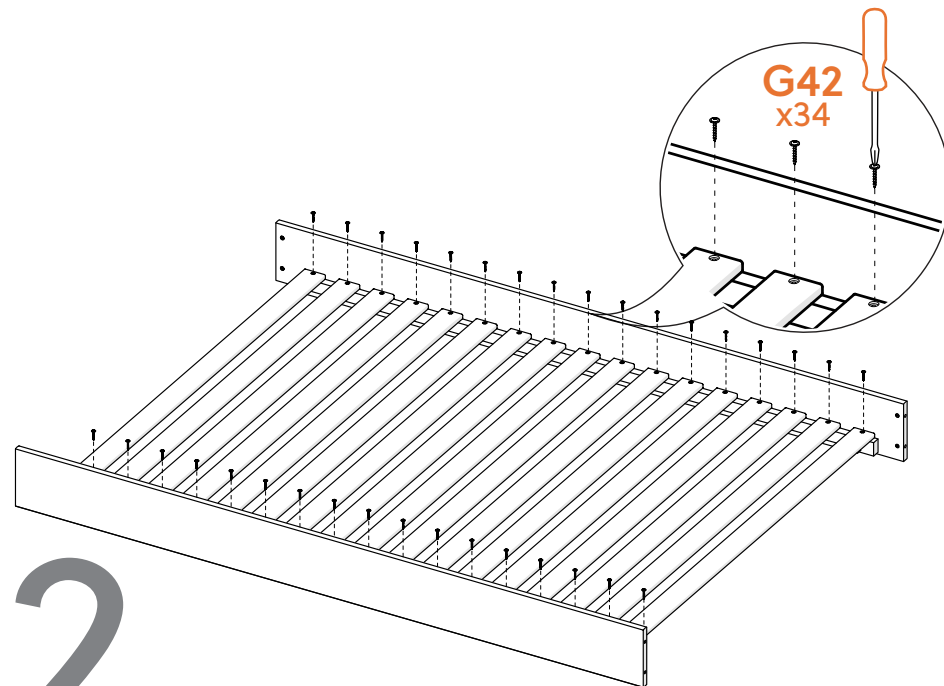
Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia. para niños menores de 3 años. Estas piezas son para adultos. montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.

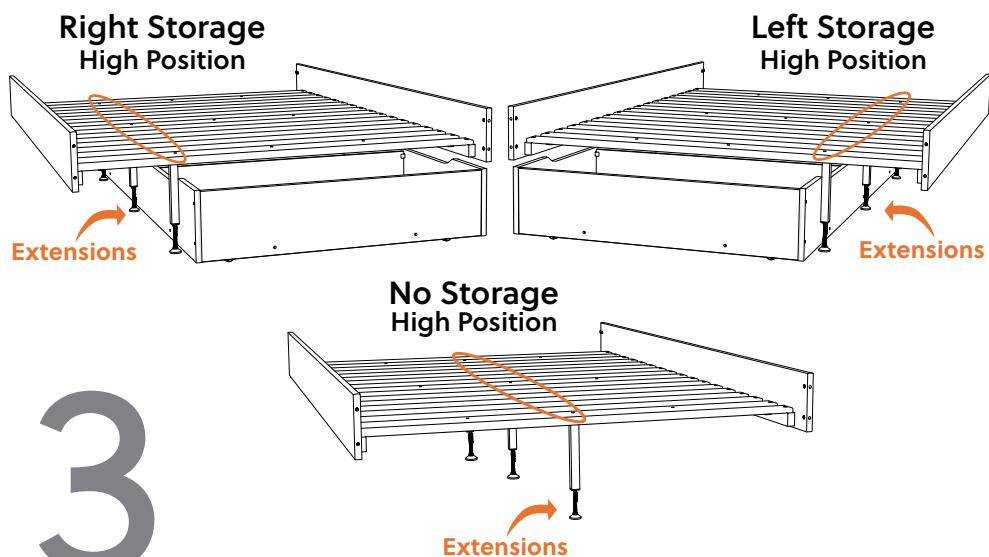


1

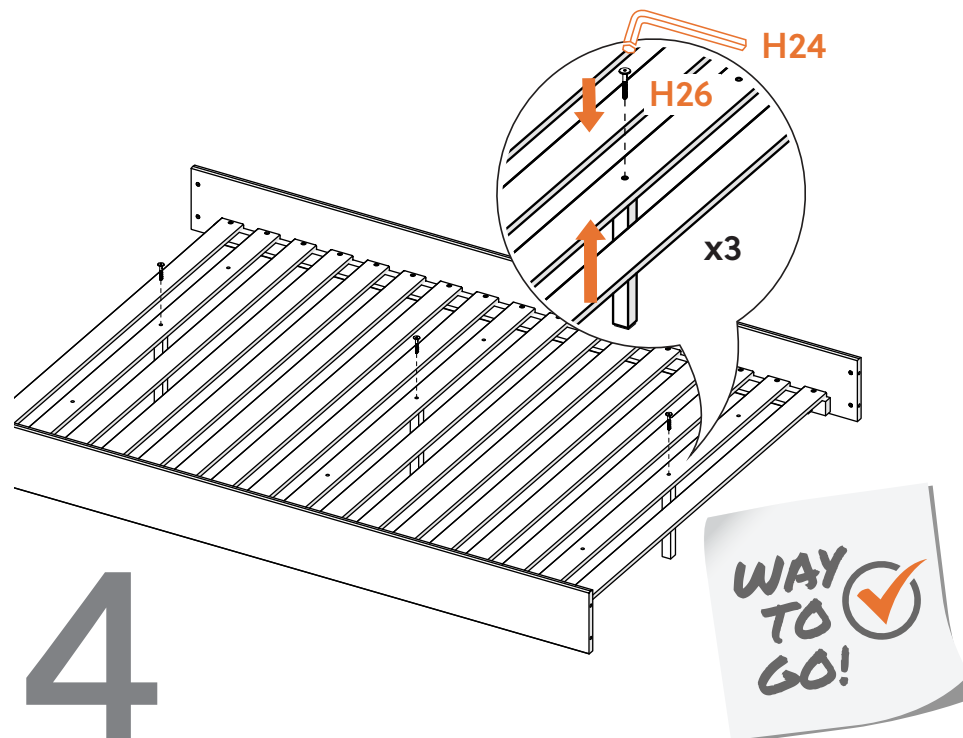


2

Choose your Scenario



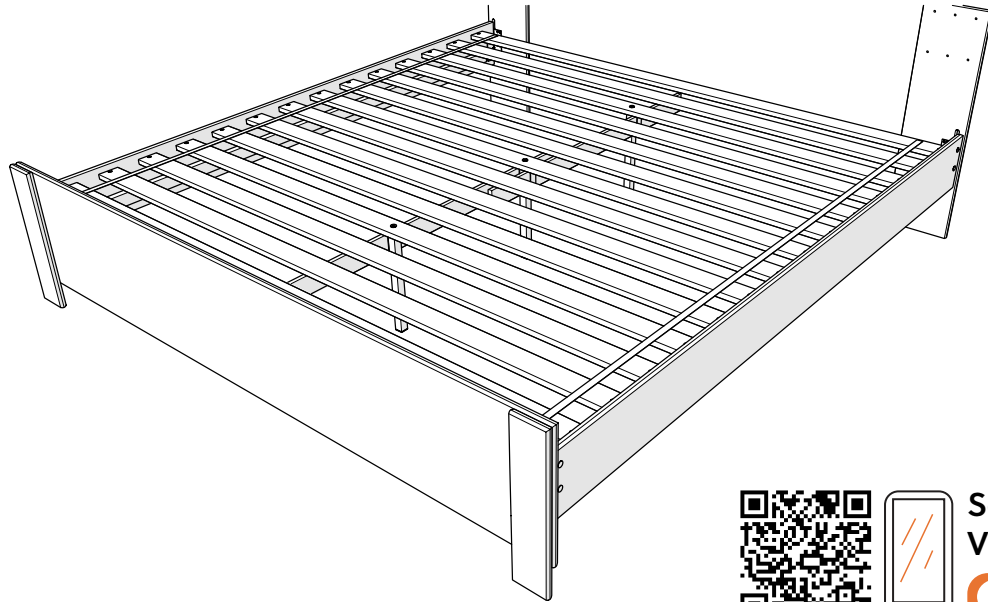
3



4

Assembly instructions for: Bed Rails

Part # 144544 (2/18/25)



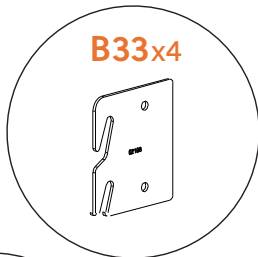
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HARDWARE



BUST OUT



This bag contains small parts that present a choking hazard for children under 3 years of age. These parts are for adult assembly only and should be permanently affixed to the furniture. Any unused parts should be discarded properly.

Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia, para niños menores de 3 años. Estas piezas son para adultos, montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

REQUIRED TOOL

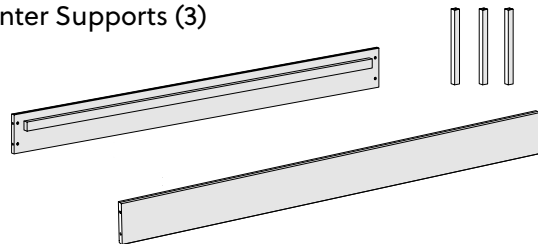


Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.

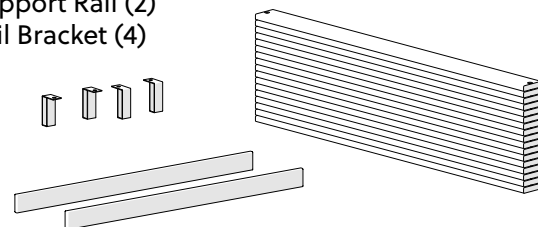
Side Rail Box

- Side Rails (2)
- Center Supports (3)

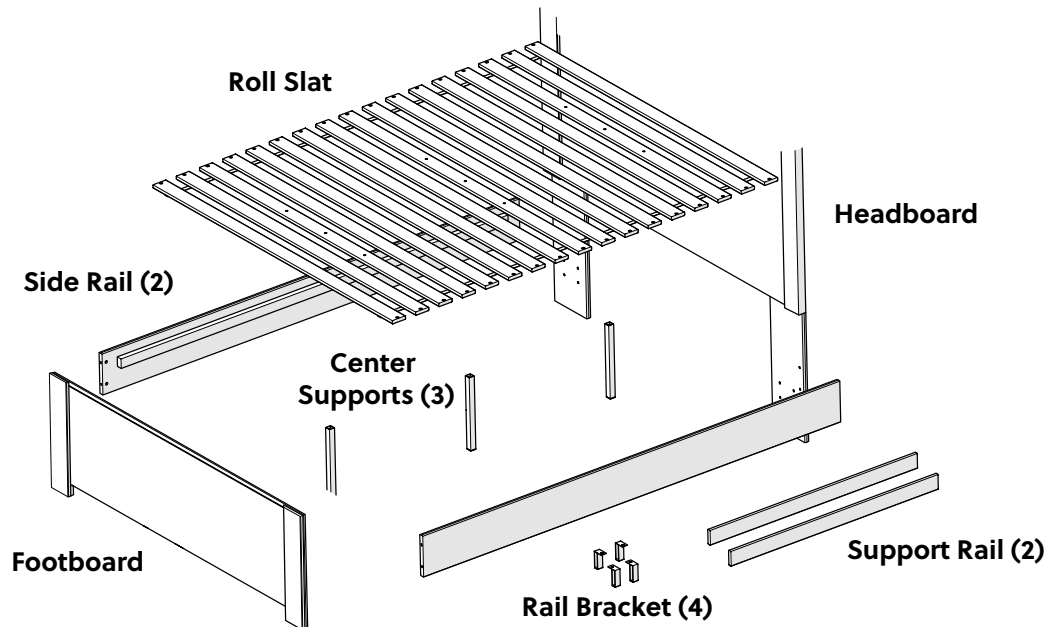


Roll Slat Box

- Slat Roll
- Support Rail (2)
- Rail Bracket (4)



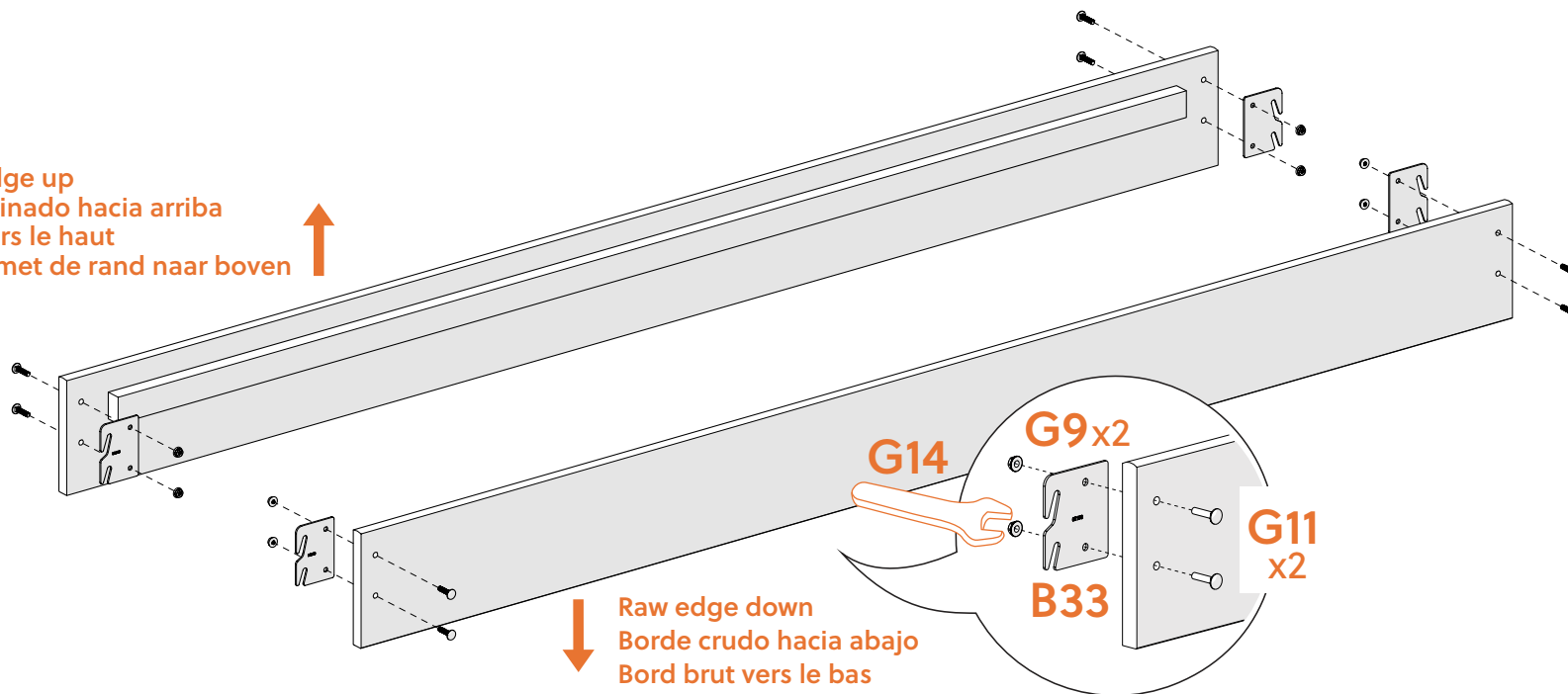
COMPONENTS



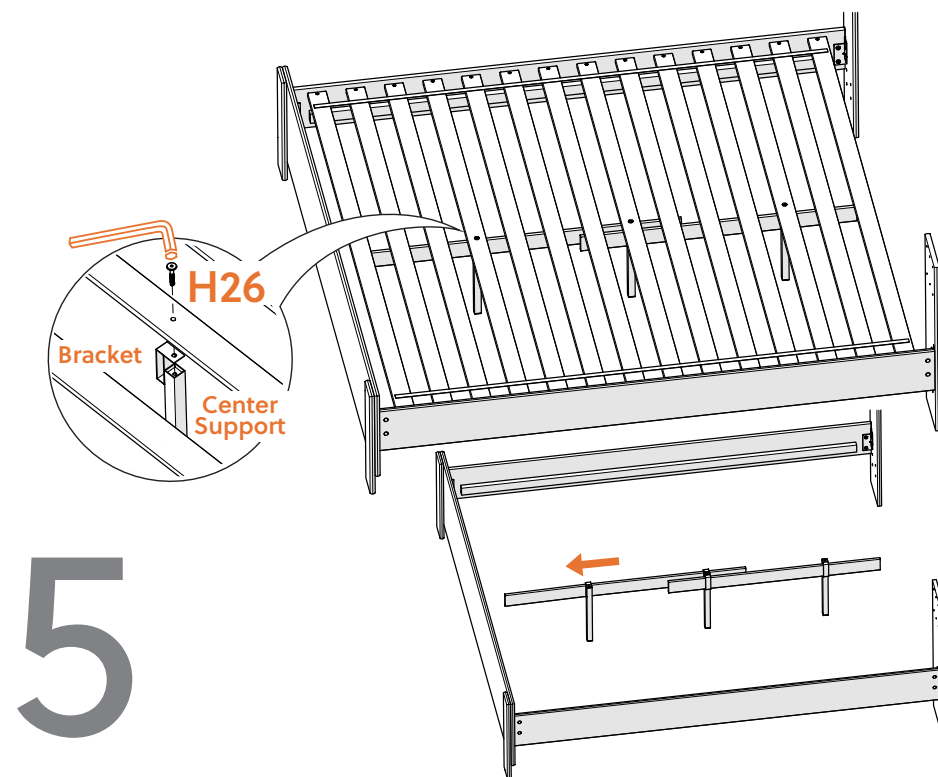
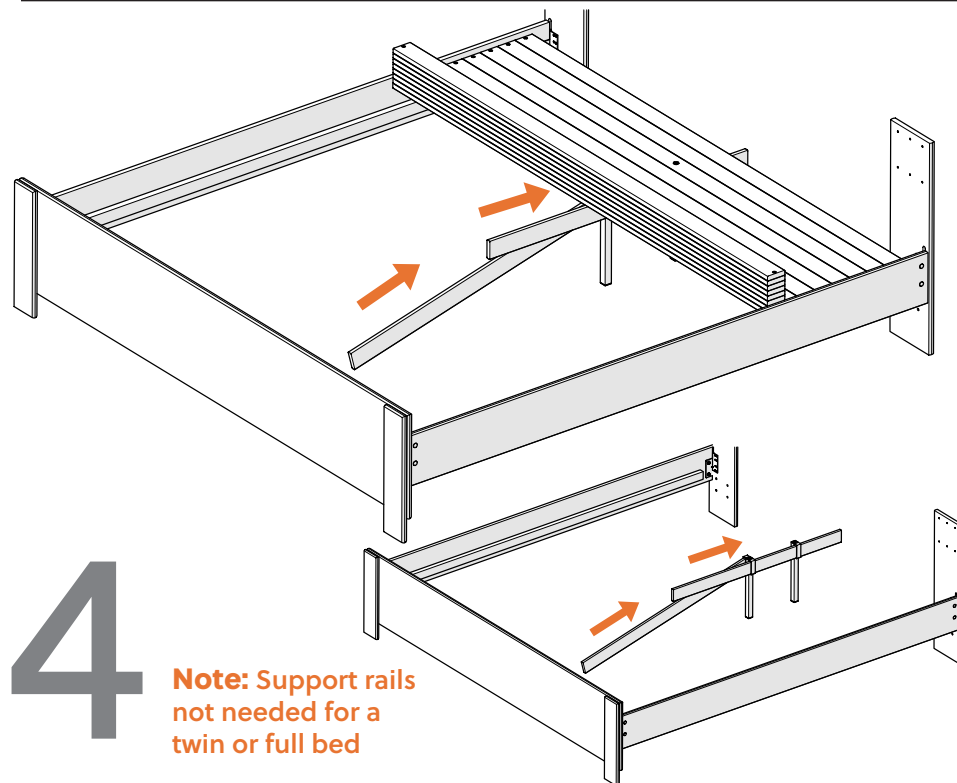
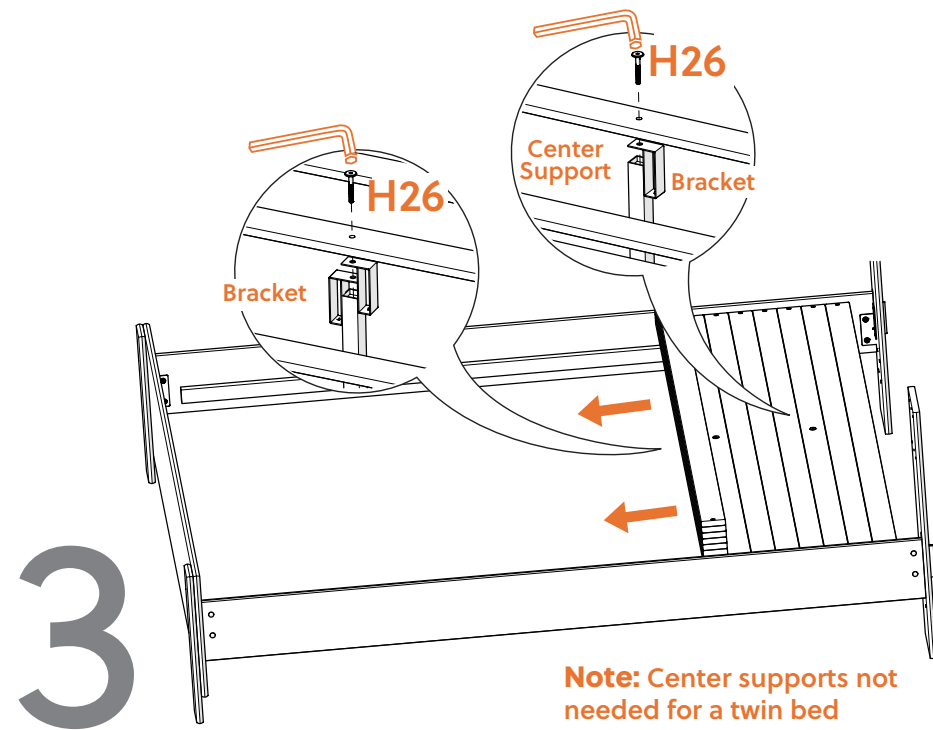
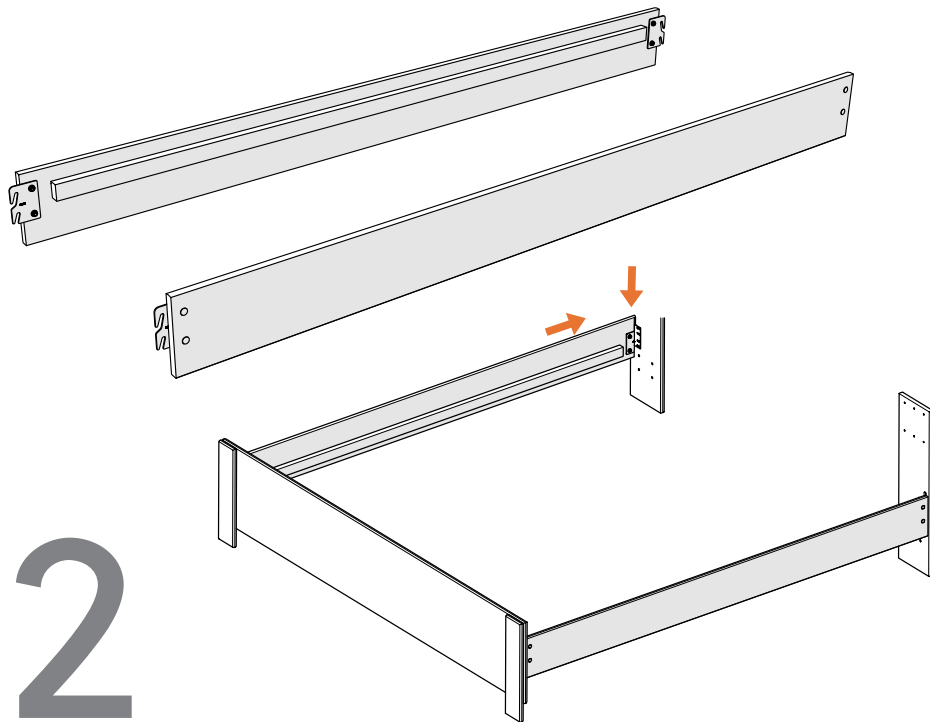
Finished edge up
Borde terminado hacia arriba
Bord fini vers le haut
Afgewerkt met de rand naar boven

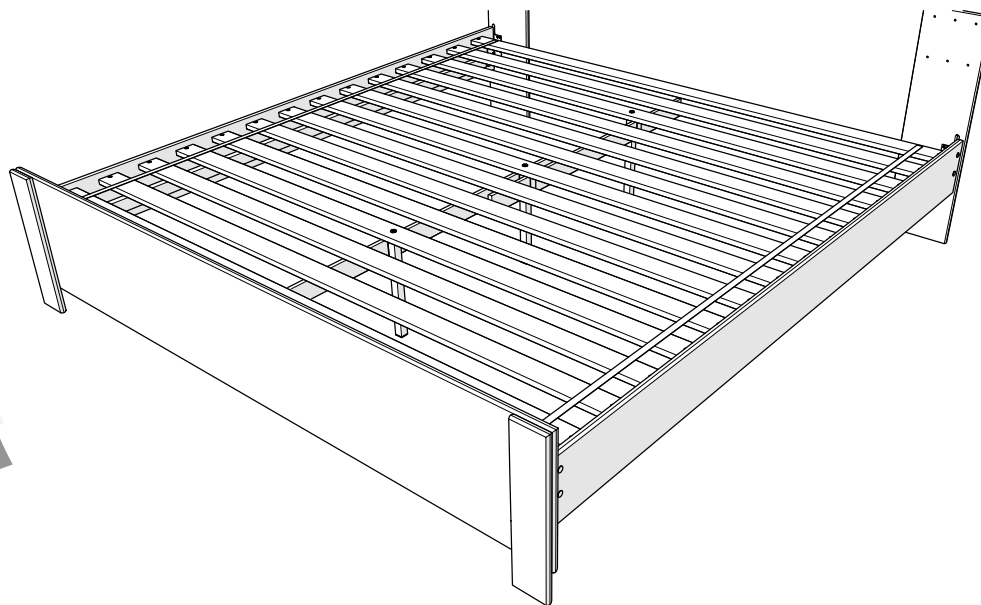
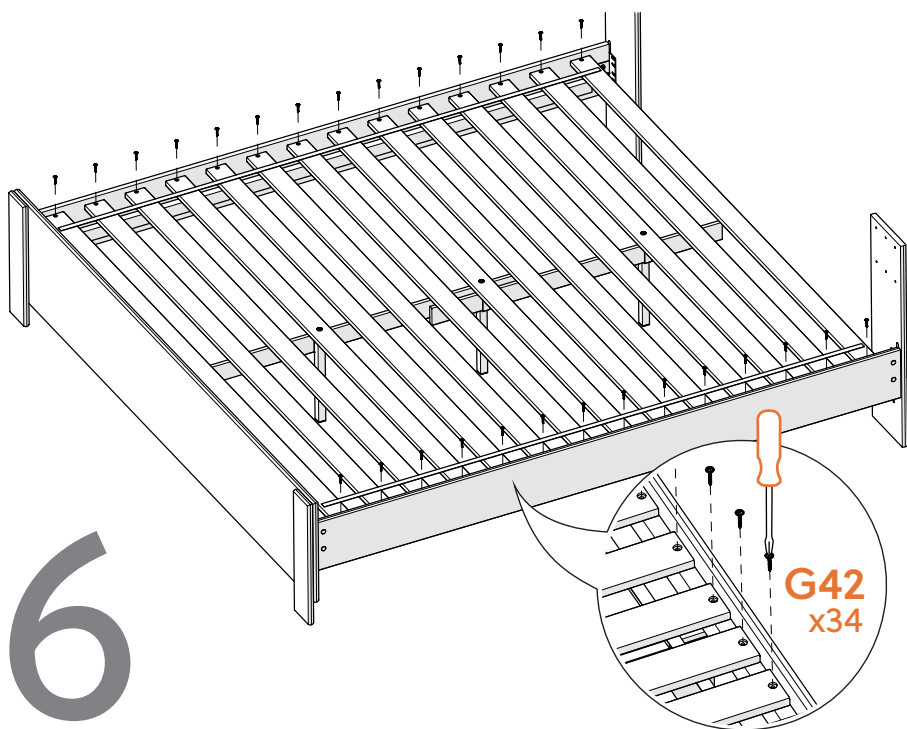


Raw edge down
Borde crudo hacia abajo
Bord brut vers le bas
Ruwe rand naar beneden



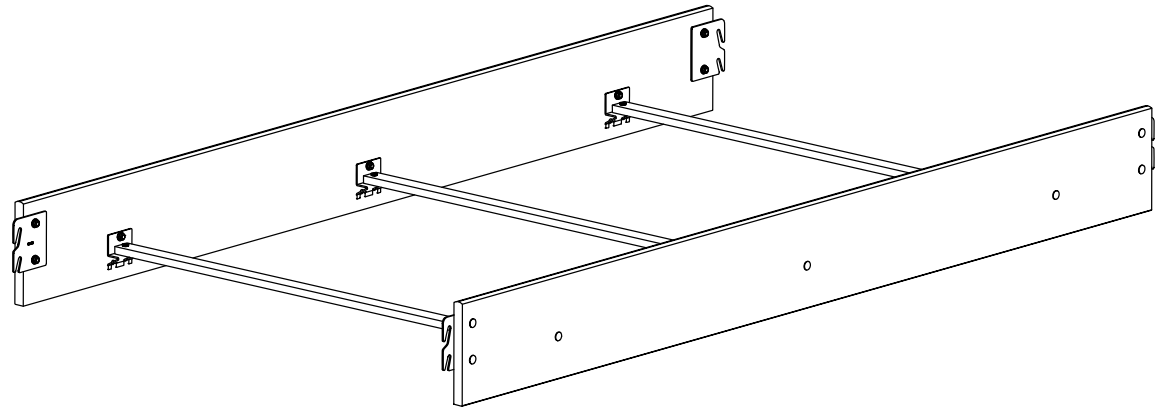
1





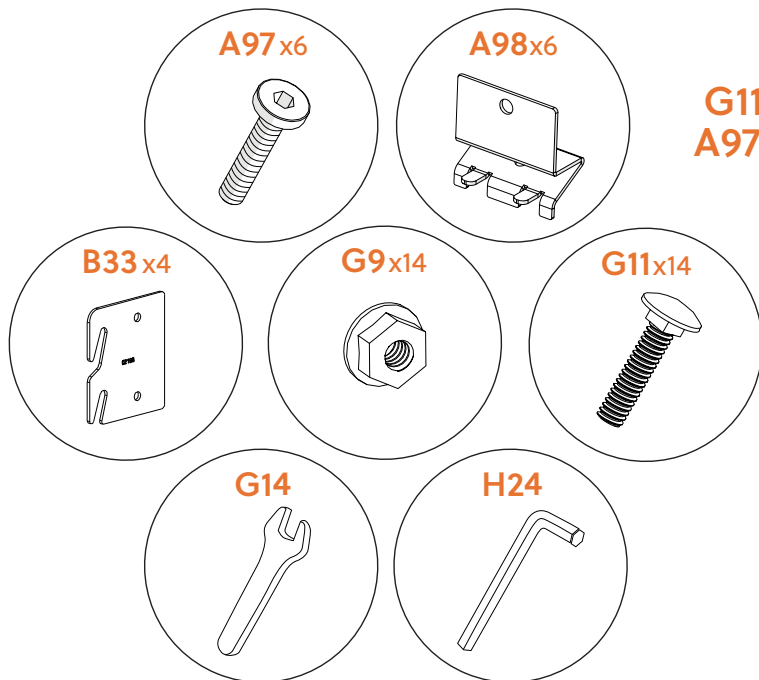
Assembly instructions for: Bed Rails

Part # 151160 (05/01/24)

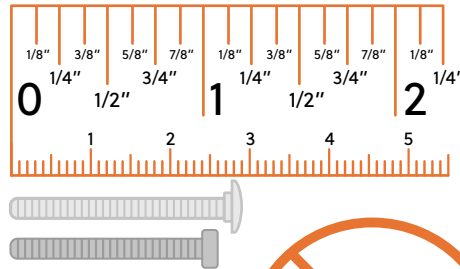


Life doesn't come with
instructions, but this does

HARDWARE



G11
A97



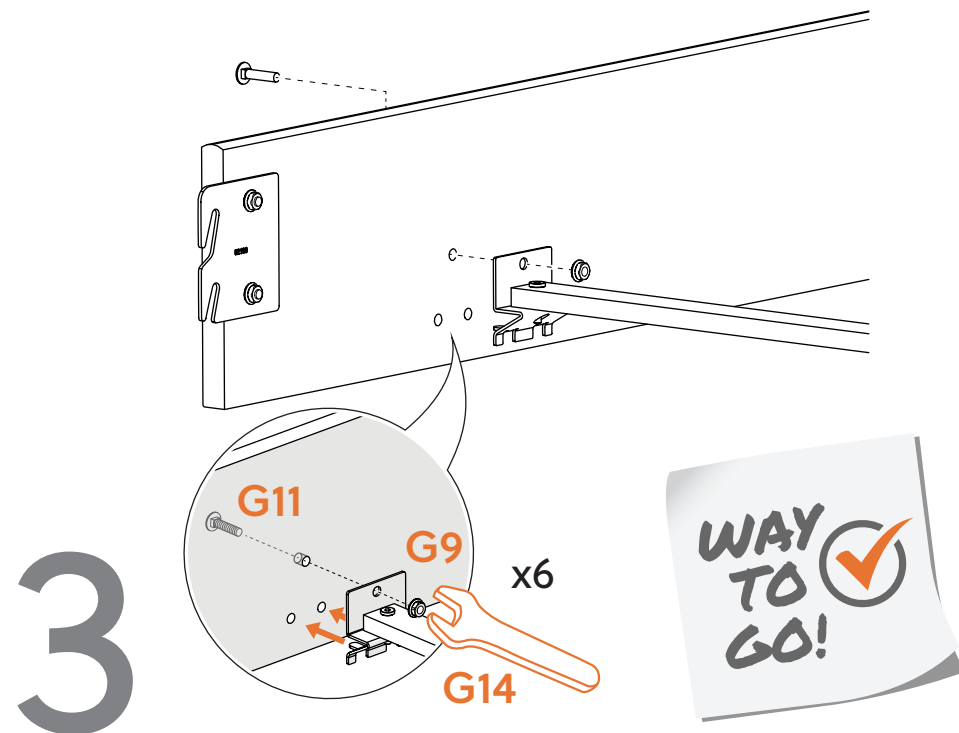
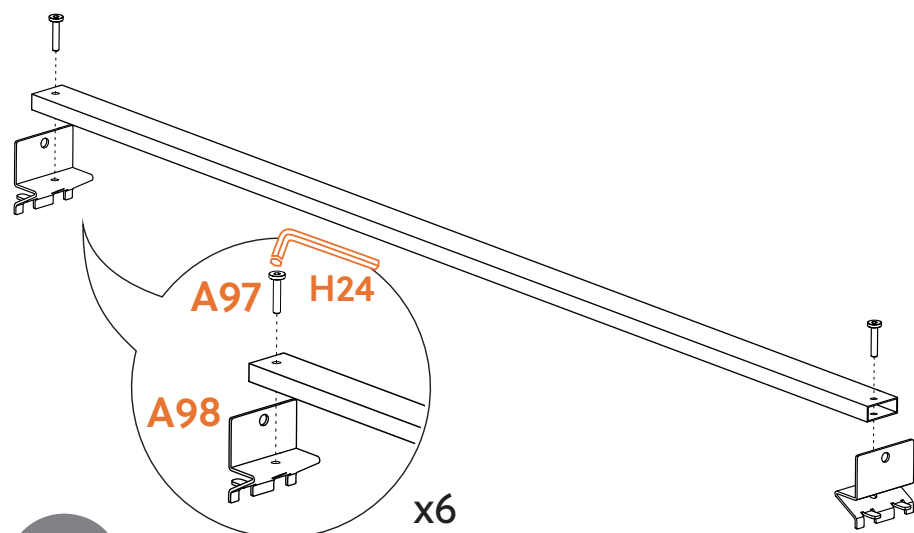
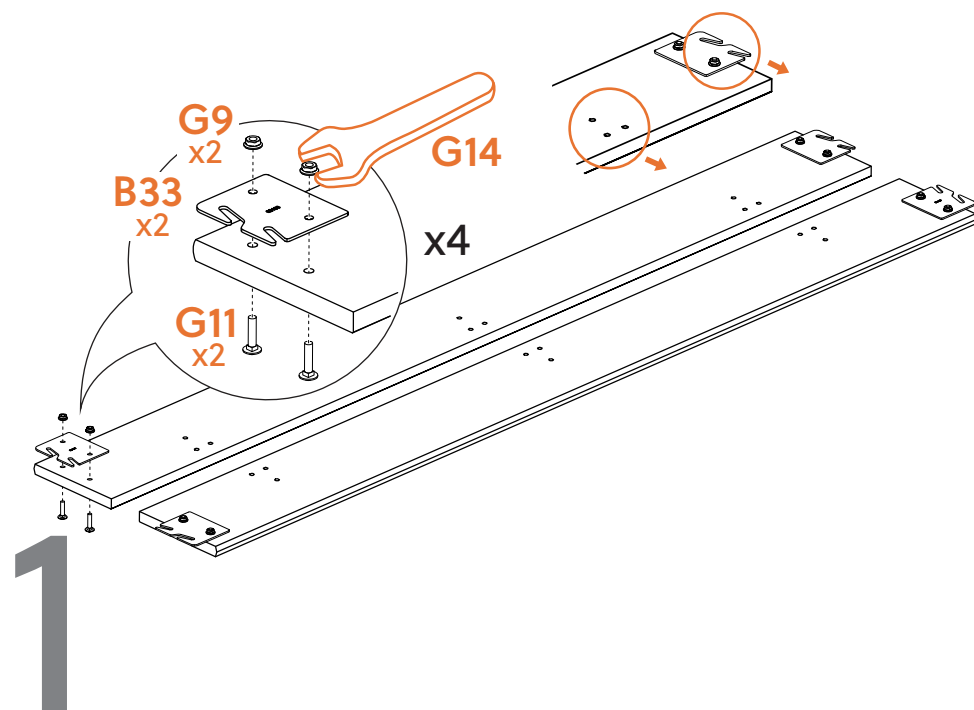
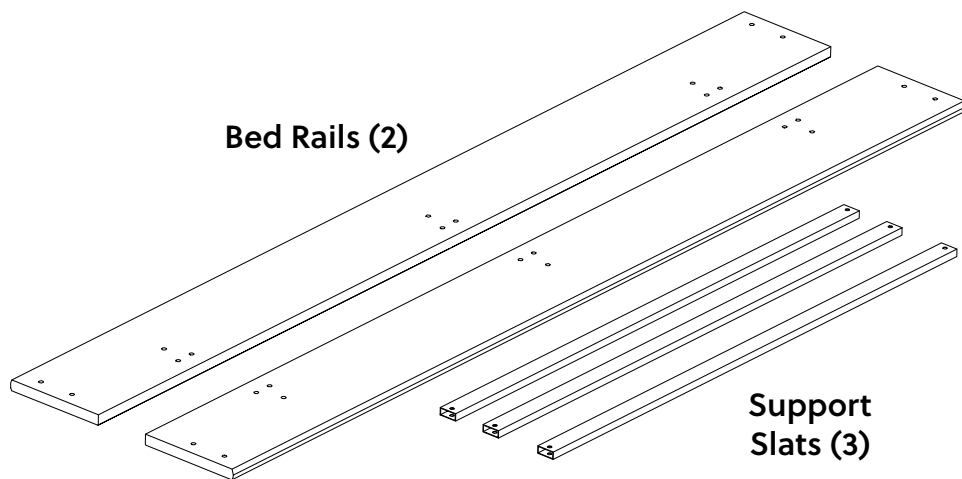
This bag contains small parts that present a choking hazard for children under 3 years of age. These parts are for adult assembly only and should be permanently affixed to the furniture. Any unused parts should be discarded properly.

Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia, para niños menores de 3 años. Estas piezas son para adultos, montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.

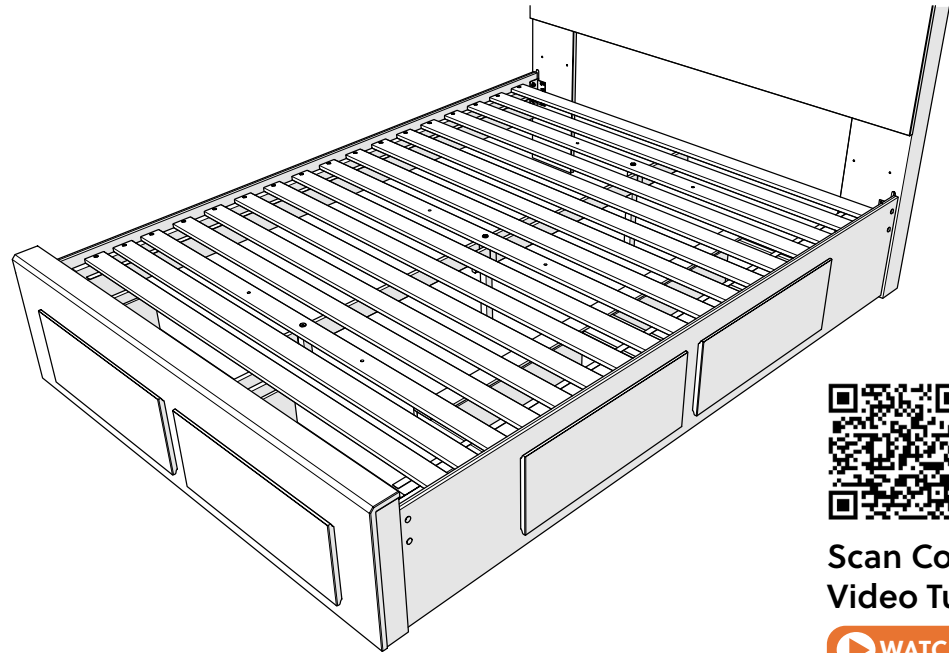
COMPONENTS



Assembly instructions for:

Underbed Storage

Part # 153557 (03/05/25)



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HARDWARE



BUST OUT



REQUIRED TOOL



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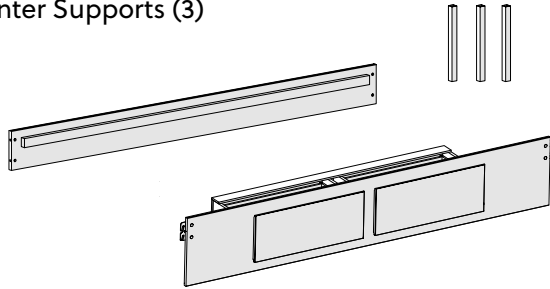
Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia. para niños menores de 3 años. Estas piezas son para adultos. montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

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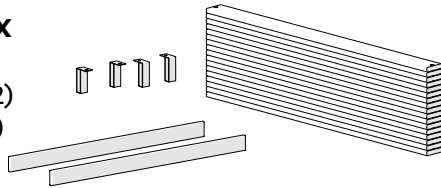
Underbed Storage/Side Rail Box

- Underbed Storage Unit
- Side Rails (2)
- Center Supports (3)

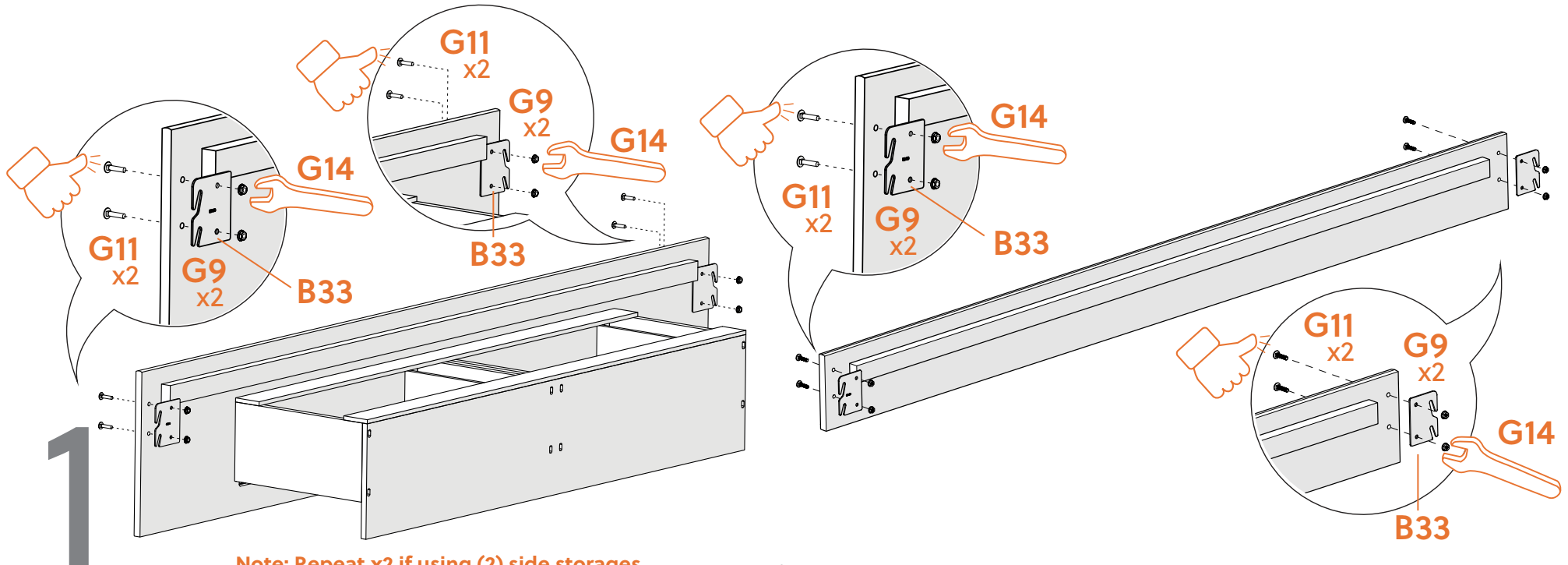
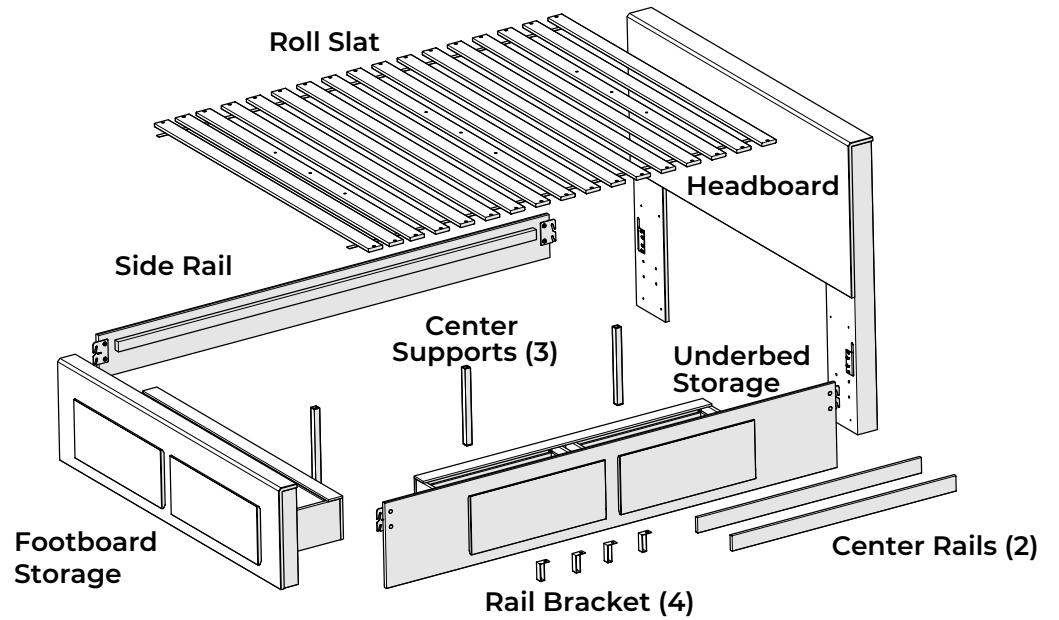


Roll Slat Box

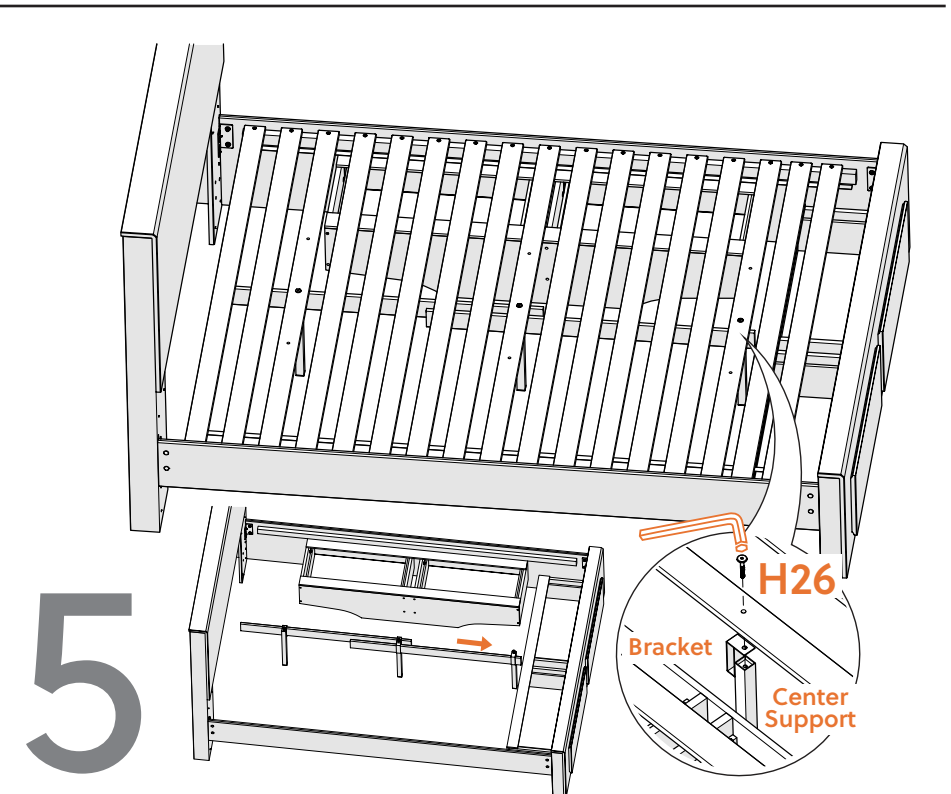
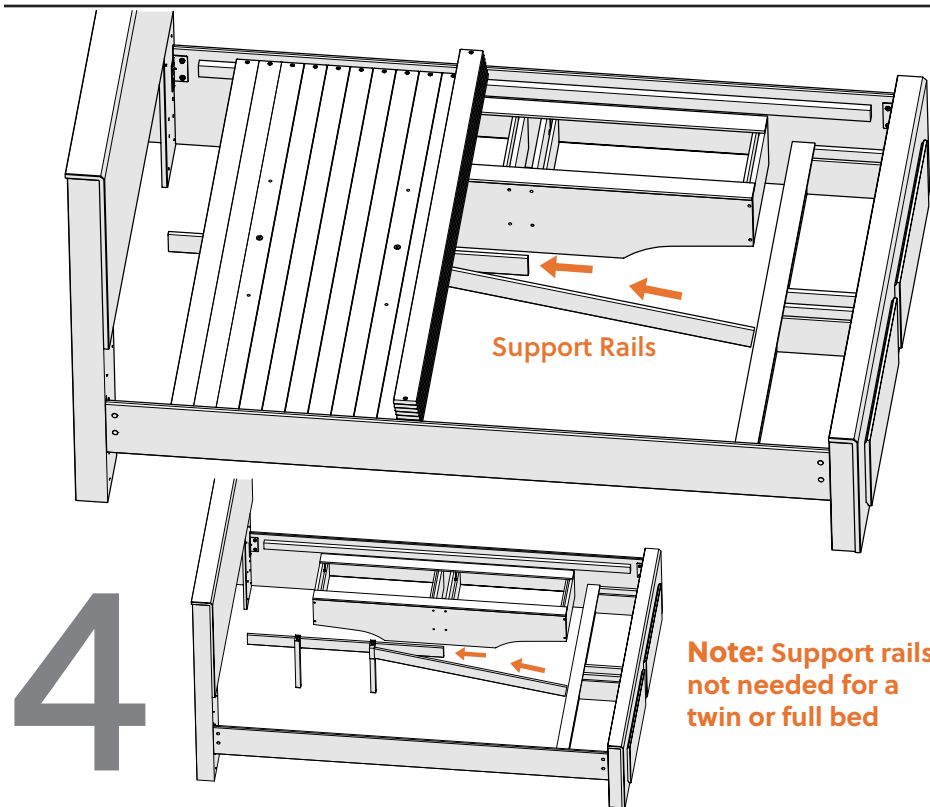
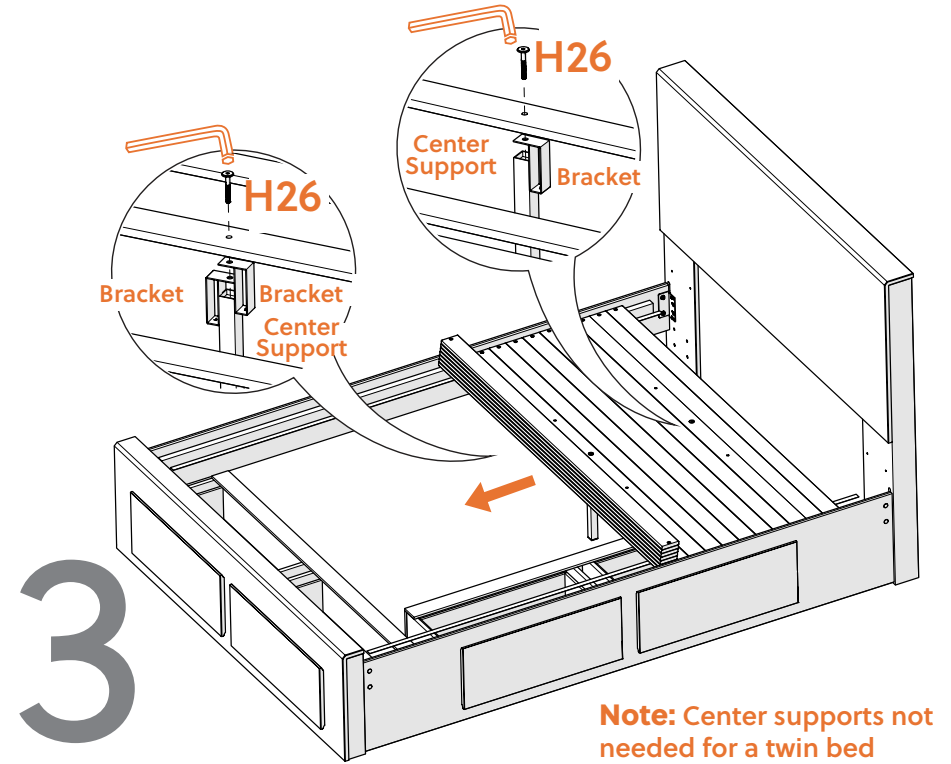
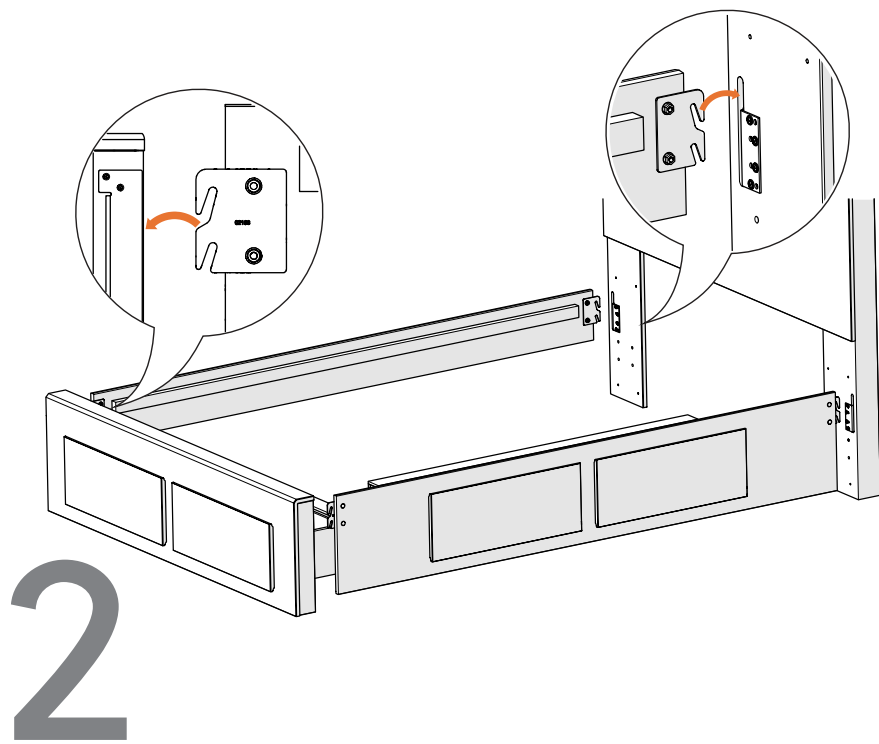
- Slat Roll
- Support Rail (2)
- Rail Bracket (4)

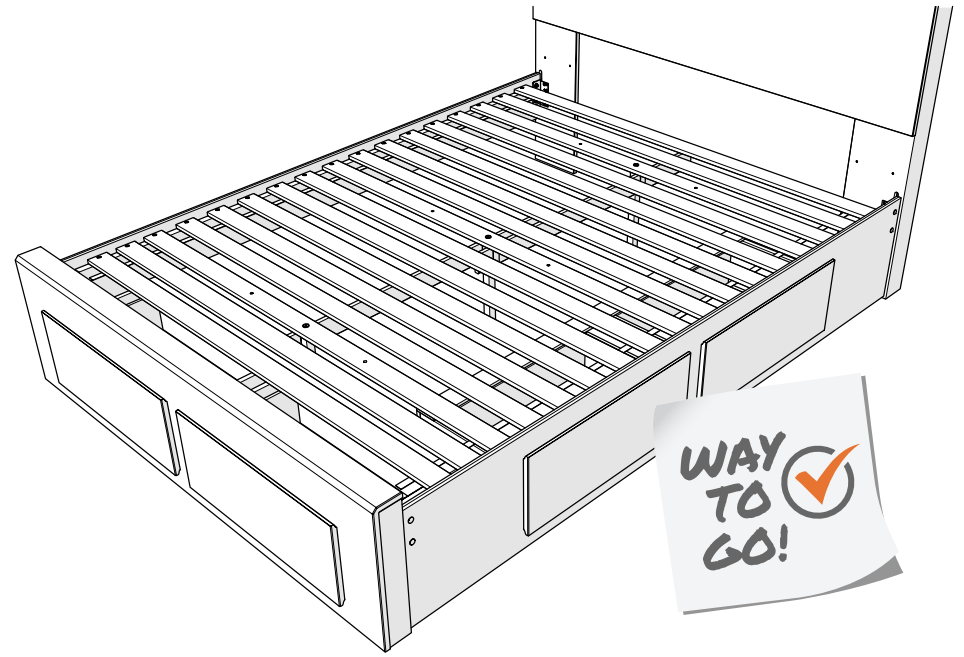
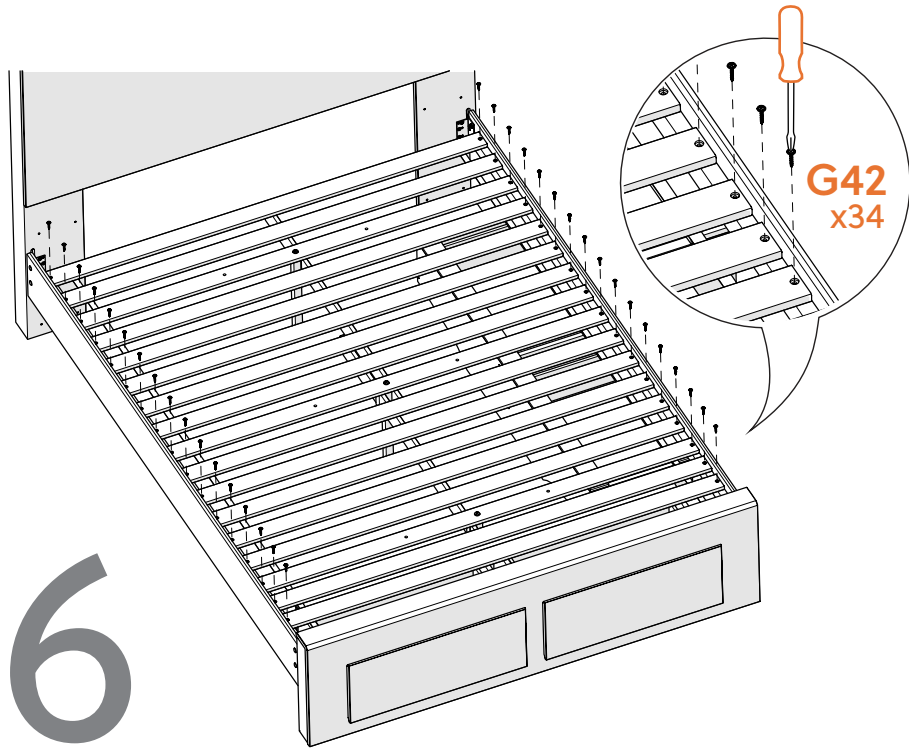


COMPONENTS



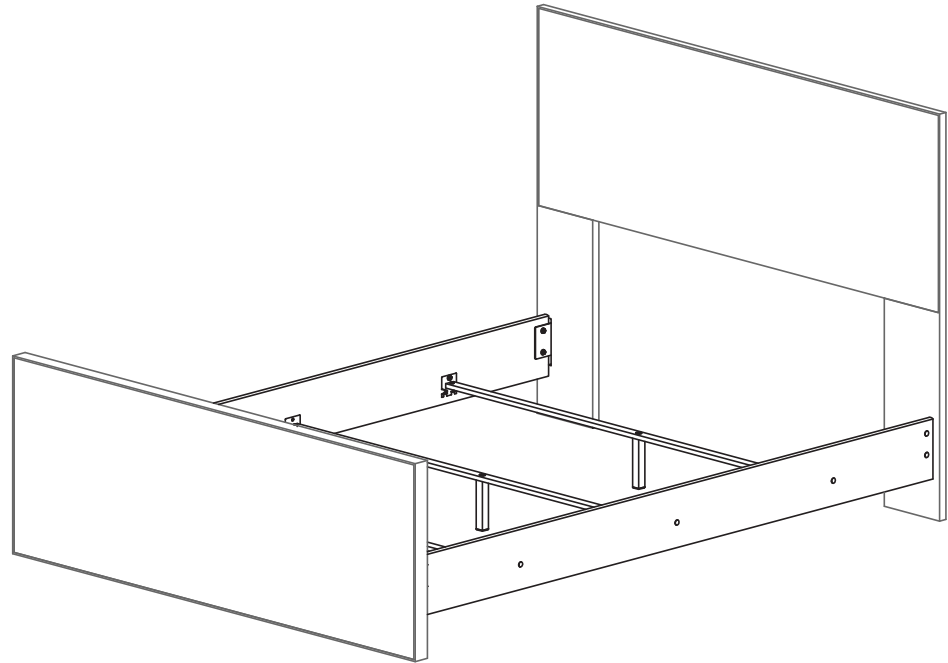
Note: Repeat x2 if using (2) side storages





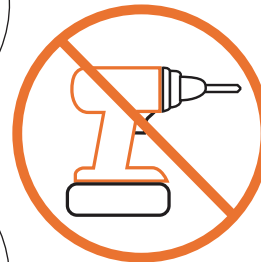
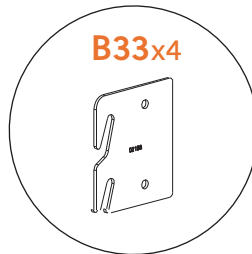
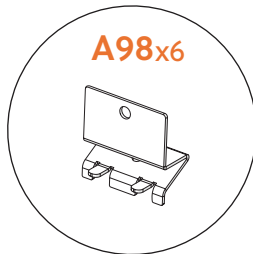
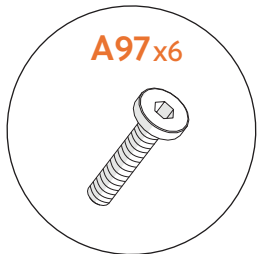
Assembly instructions for: Bed Rails

Part # 161649 (06/07/23)



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HARDWARE

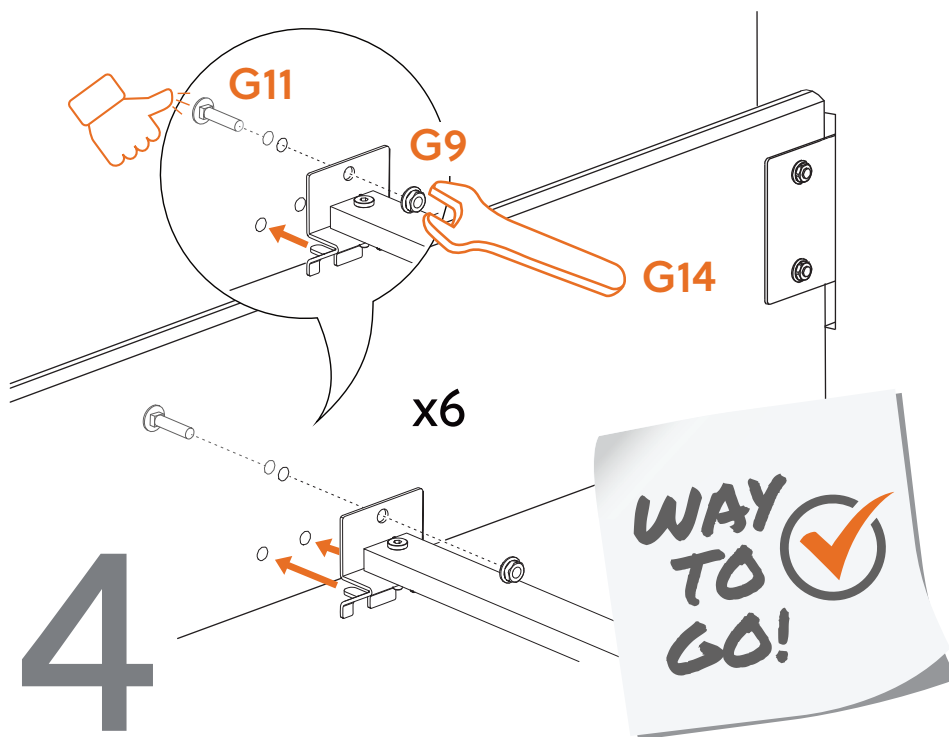
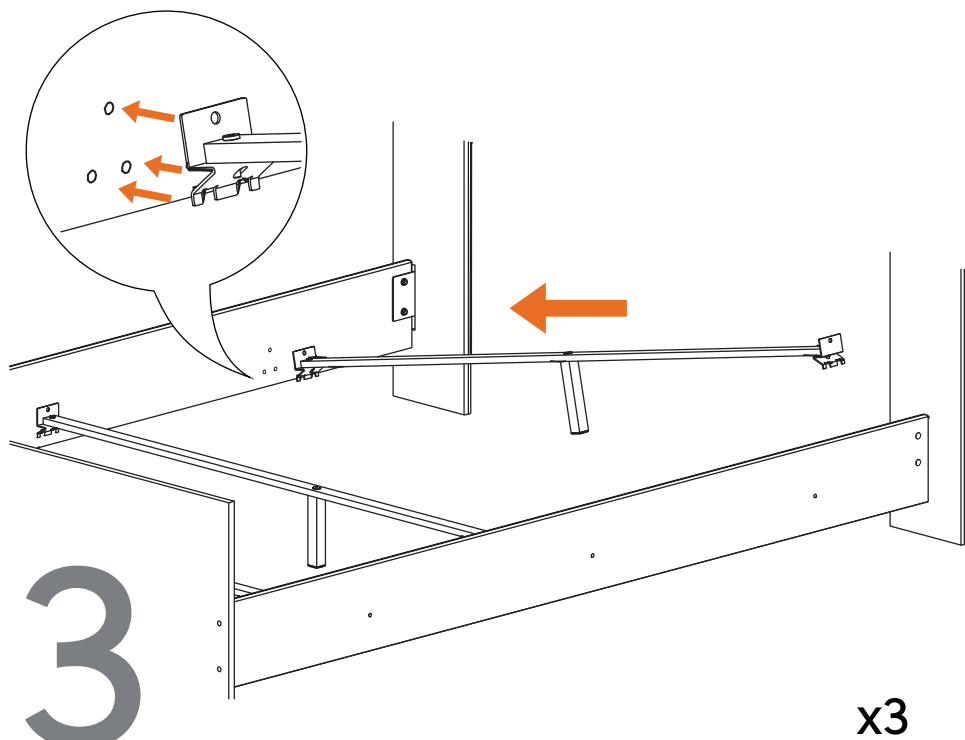
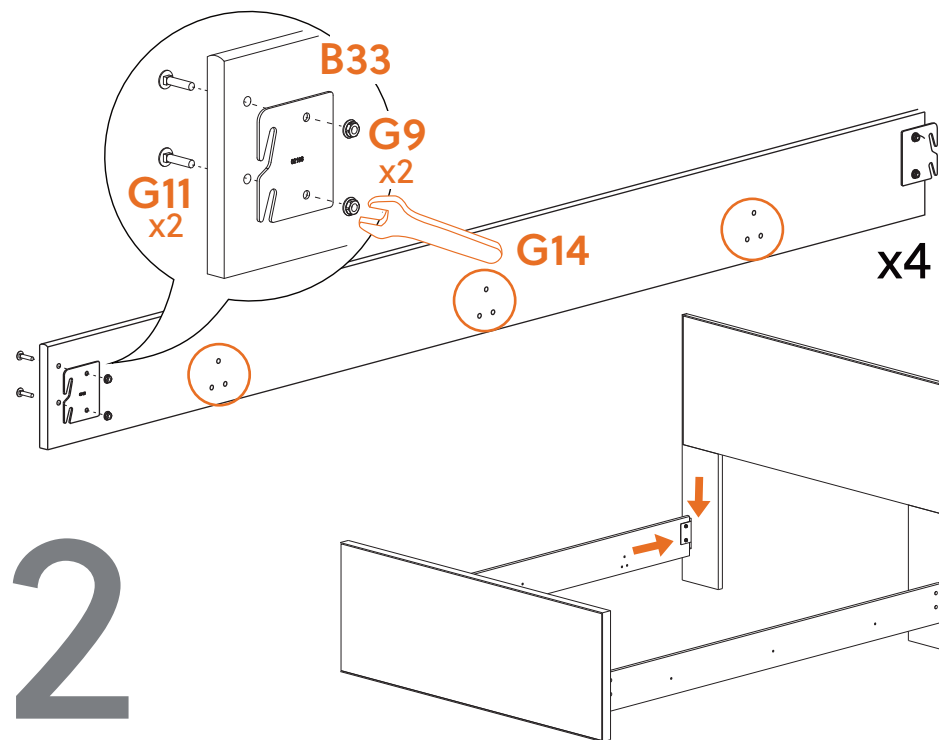
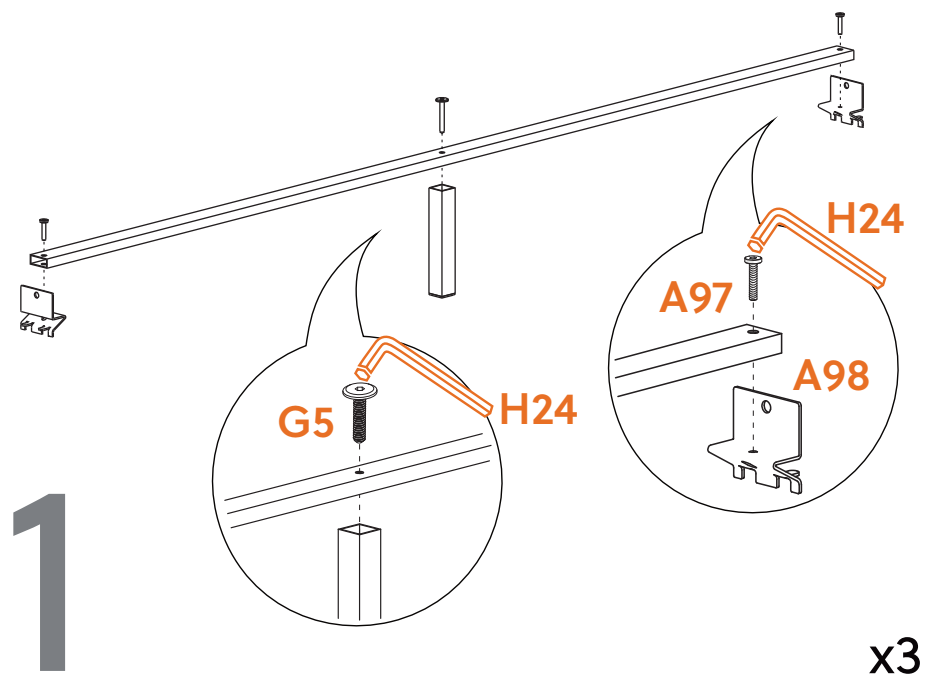


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Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia, para niños menores de 3 años. Estas piezas son para adultos, montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

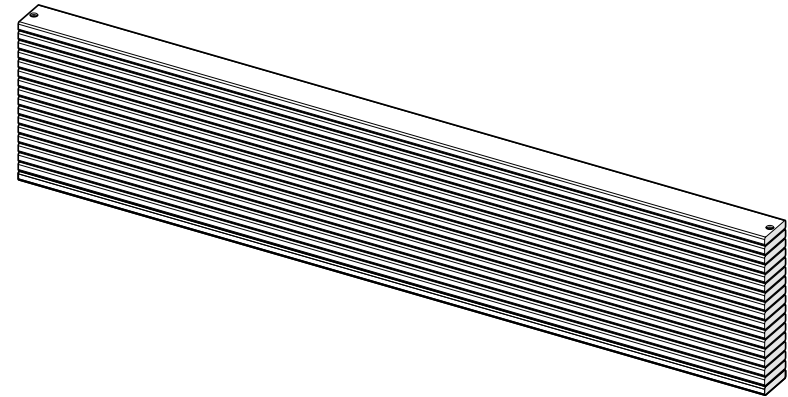
Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.



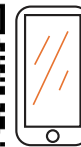
Assembly instructions for:

Queen/King Roll Slat System

Part # 190663 (09/05/24)



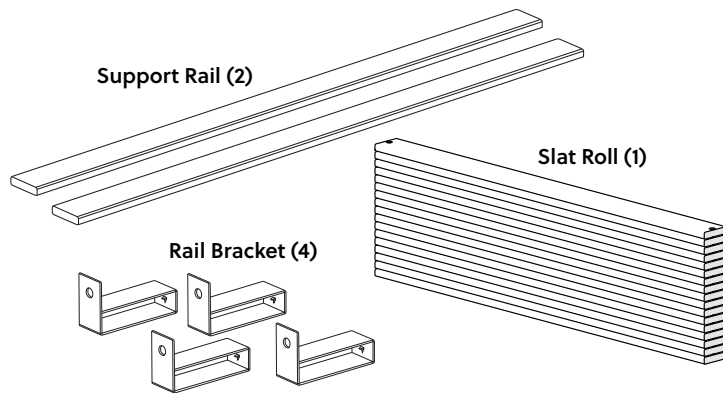
Life doesn't come with
instructions, but this does



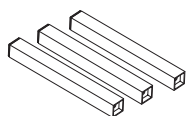
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COMPONENTS



Components needed from your bed rail box:



Support Legs (3)



H26 (3)



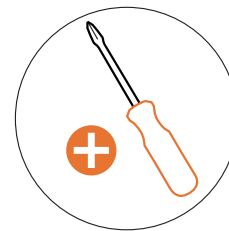
H24

HARDWARE



G42x34

BUST OUT



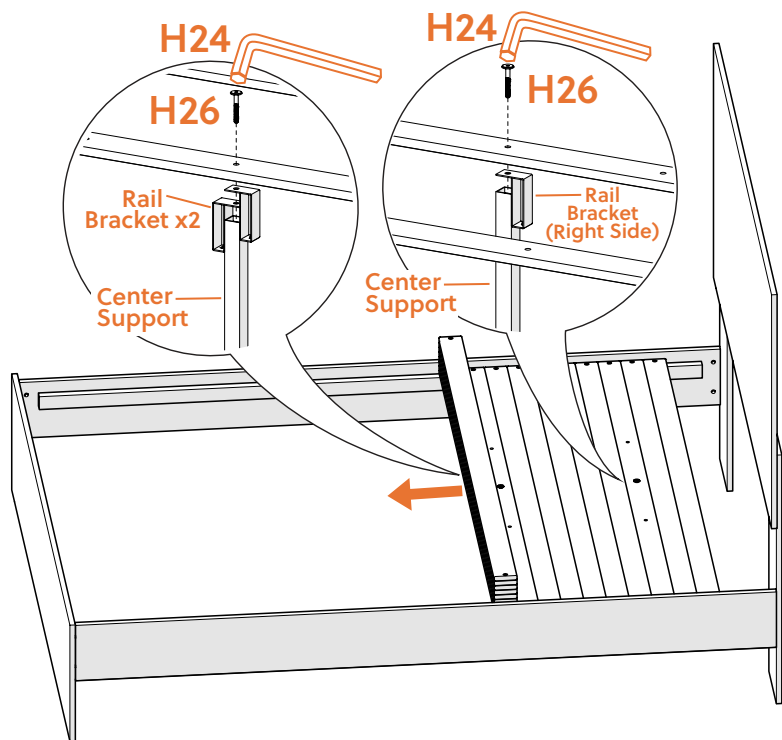
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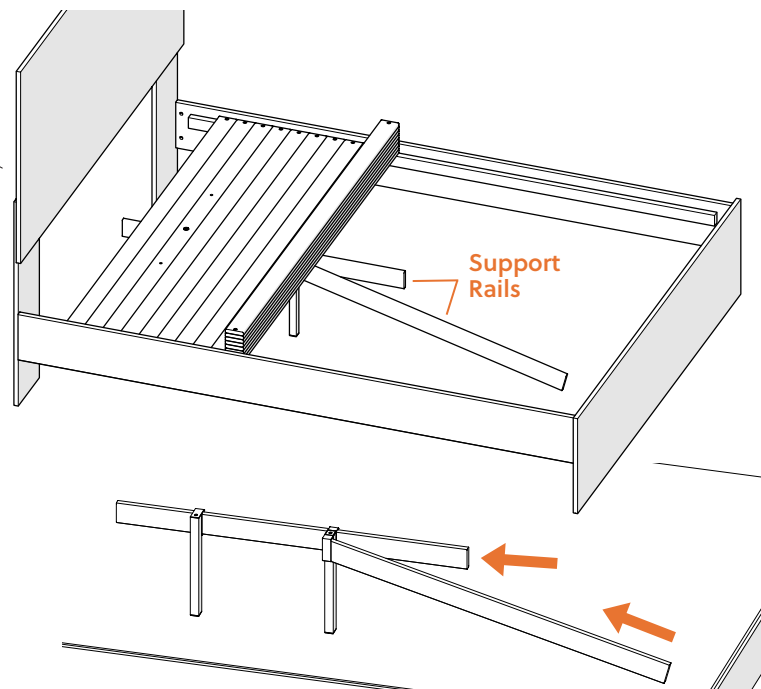
Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.

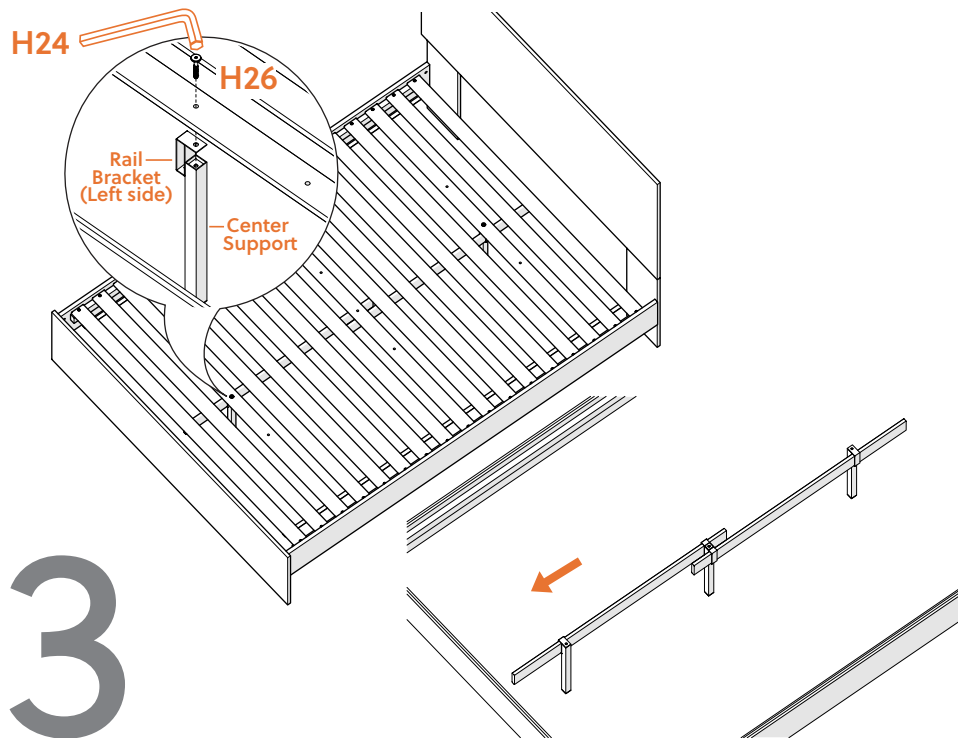
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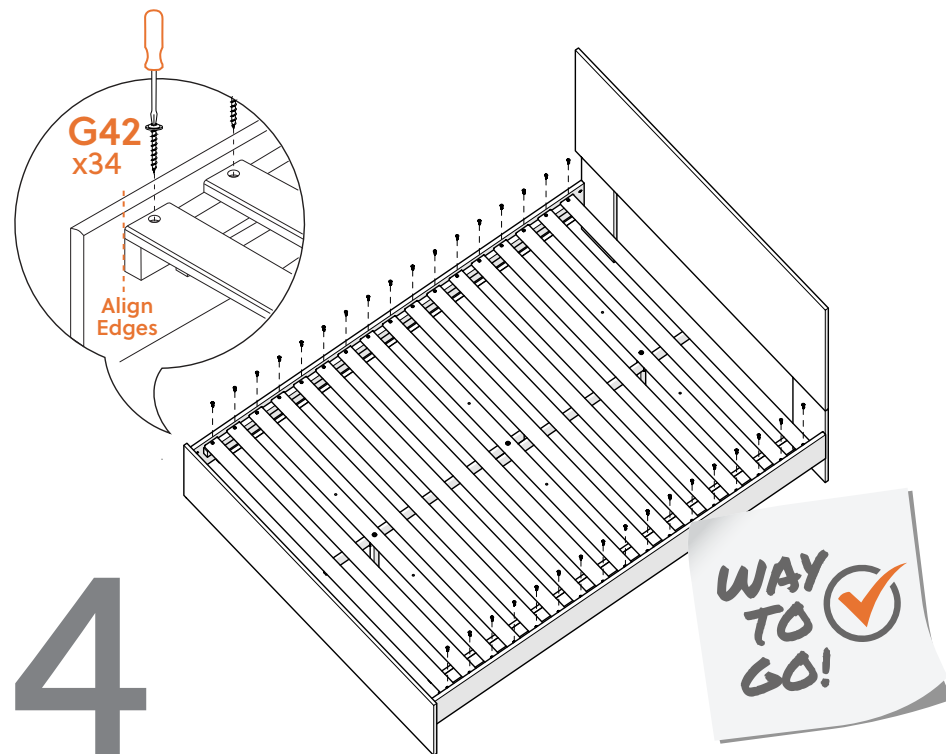
2



3



4



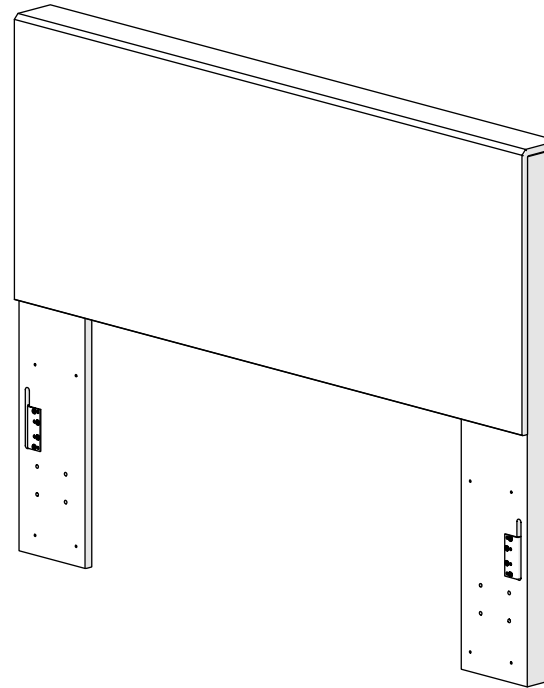
Assembly instructions for:

Headboard

Part # 191613 (04/01/24)



Life doesn't come with
instructions, but this does

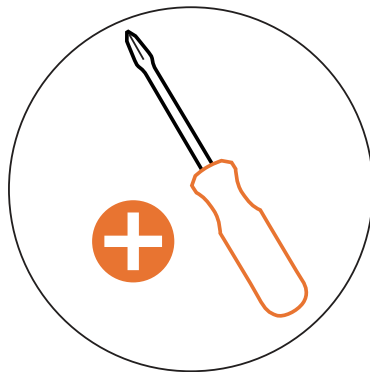


Scan Code for
Video Tutorial

WATCH NOW

HARDWARE

BUST OUT



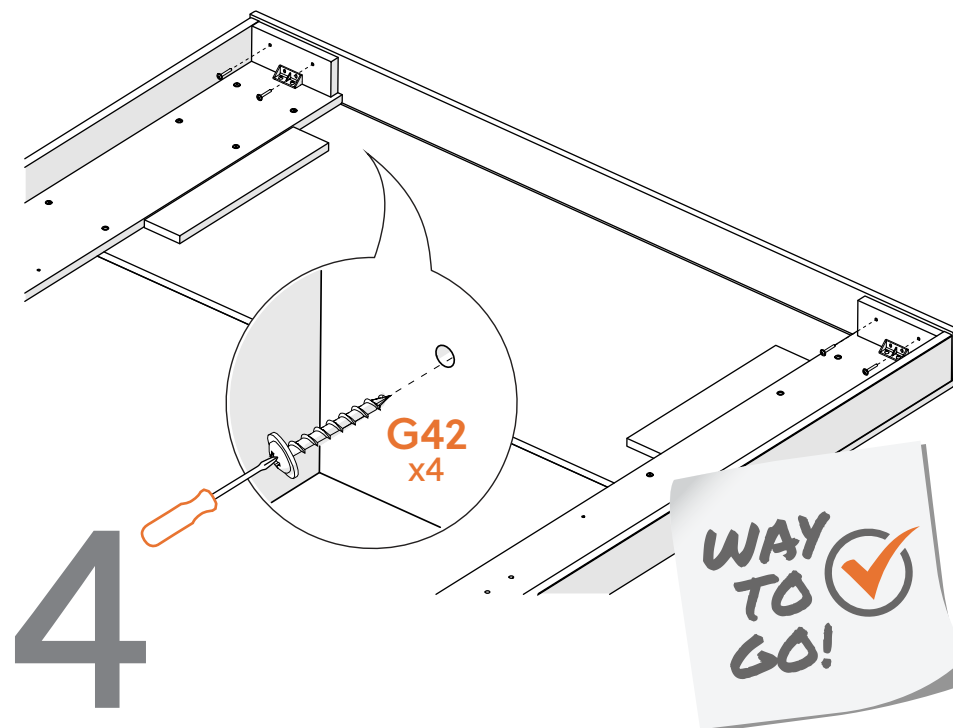
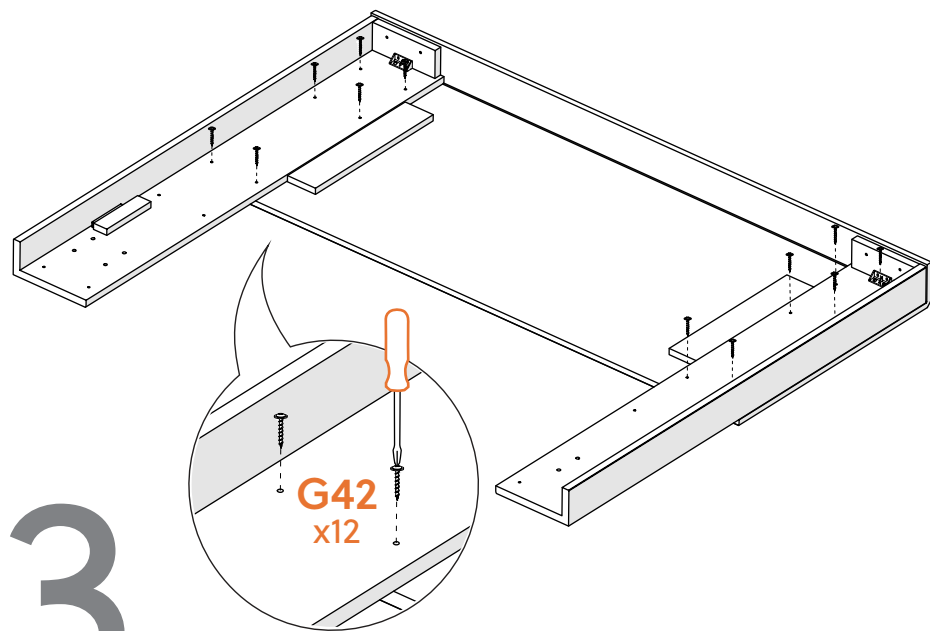
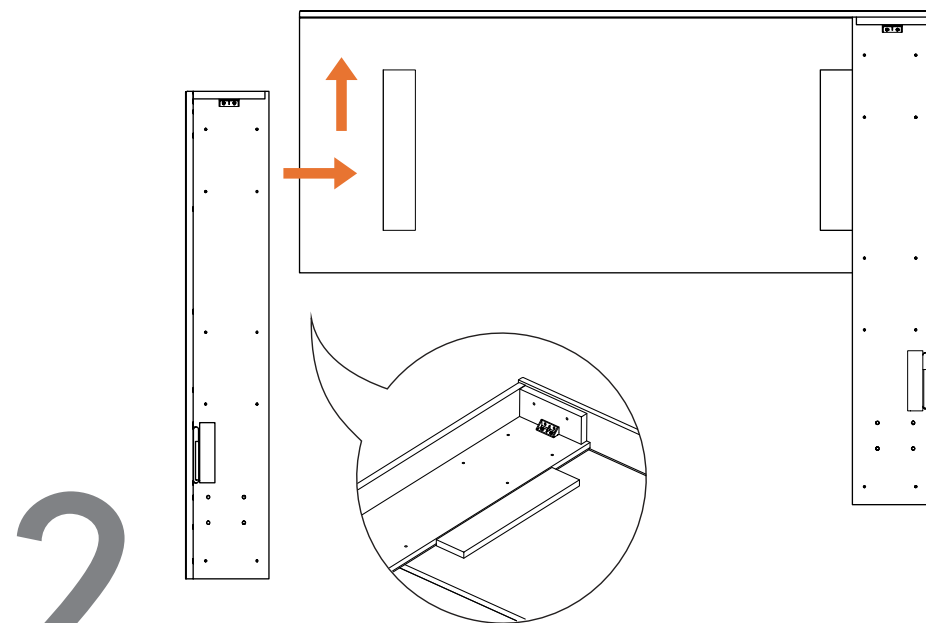
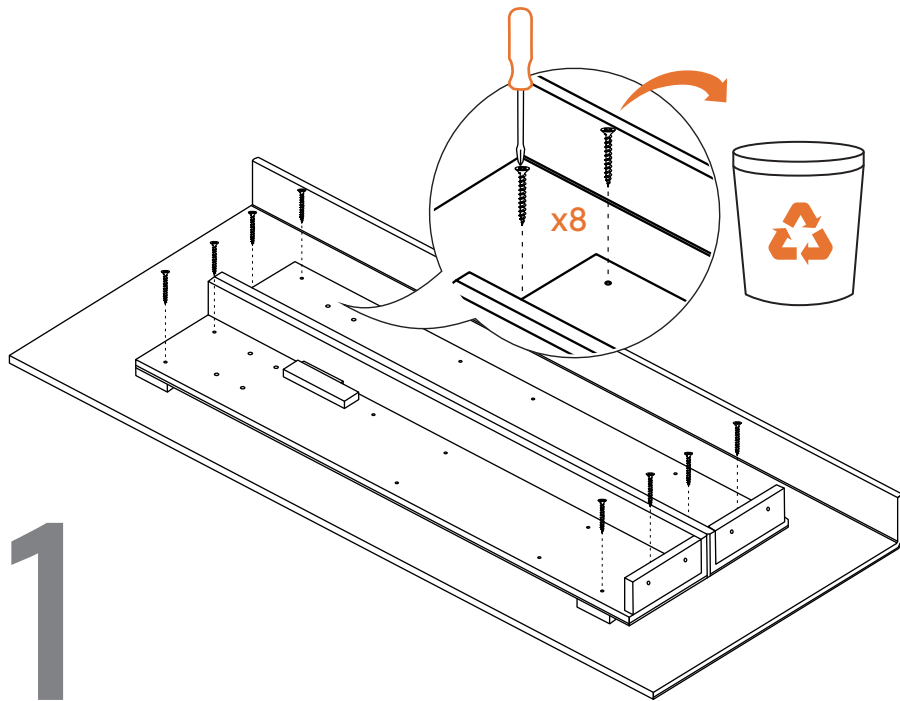
REQUIRED TOOL

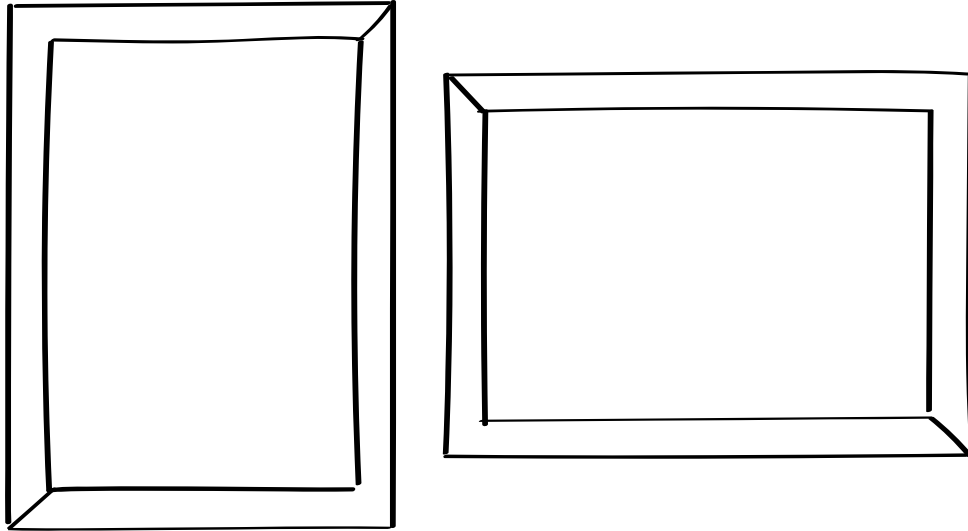
This bag contains small parts that present a choking hazard for children under 3 years of age. These parts are for adult assembly only and should be permanently affixed to the furniture. Any unused parts should be discarded properly.

Esta bolsa contiene piezas pequeñas que presentan un peligro de asfixia, para niños menores de 3 años. Estas piezas son para adultos, montaje solamente y debe fijarse permanentemente a la muebles. Las piezas no utilizadas deben desecharse correctamente.

Ce sac contient de petites pièces qui présentent un risque d'étouffement pour les enfants de moins de 3 ans. Ces pièces sont pour adultes montage uniquement et doit être fixé de façon permanente au meubles. Toutes les pièces inutilisées doivent être jetées correctement.

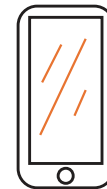
Deze tas bevat kleine onderdelen die verstikkingsgevaar opleveren voor kinderen onder de 3 jaar. Deze onderdelen zijn voor volwassen montage alleen en moet permanent worden bevestigd aan de meubilair. Alle ongebruikte onderdelen moeten op de juiste manier worden weggegooid.





Assembly instructions for:

The Mirror



Scan Code for
Video Tutorial

 **WATCH NOW**



*Life doesn't come with
instructions, but this does*

Part # 10020307 (06/05/24)

HEADS UP

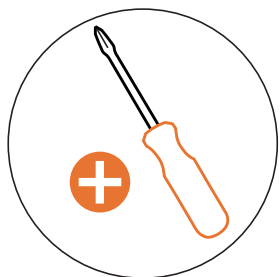


TIME

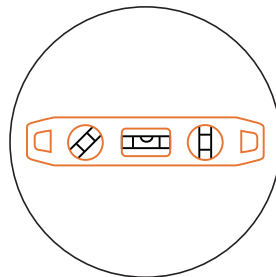


EFFORT SCALE
(you've got this)

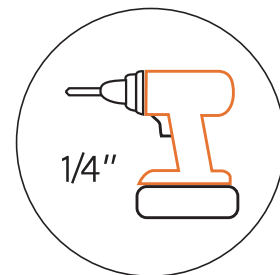
BUST OUT



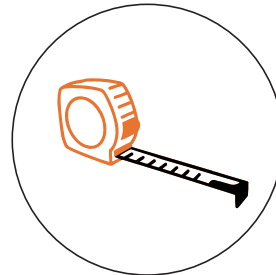
REQUIRED TOOL



RECOMMENDED
TOOL



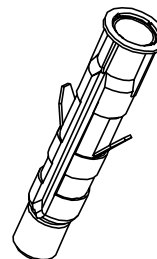
RECOMMENDED
TOOL



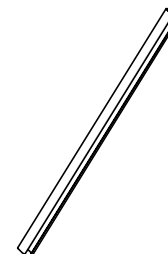
RECOMMENDED
TOOL

HARDWARE

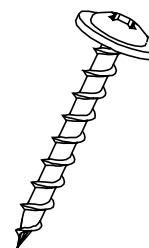
G71x2



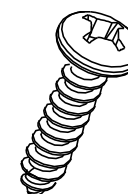
G61x2



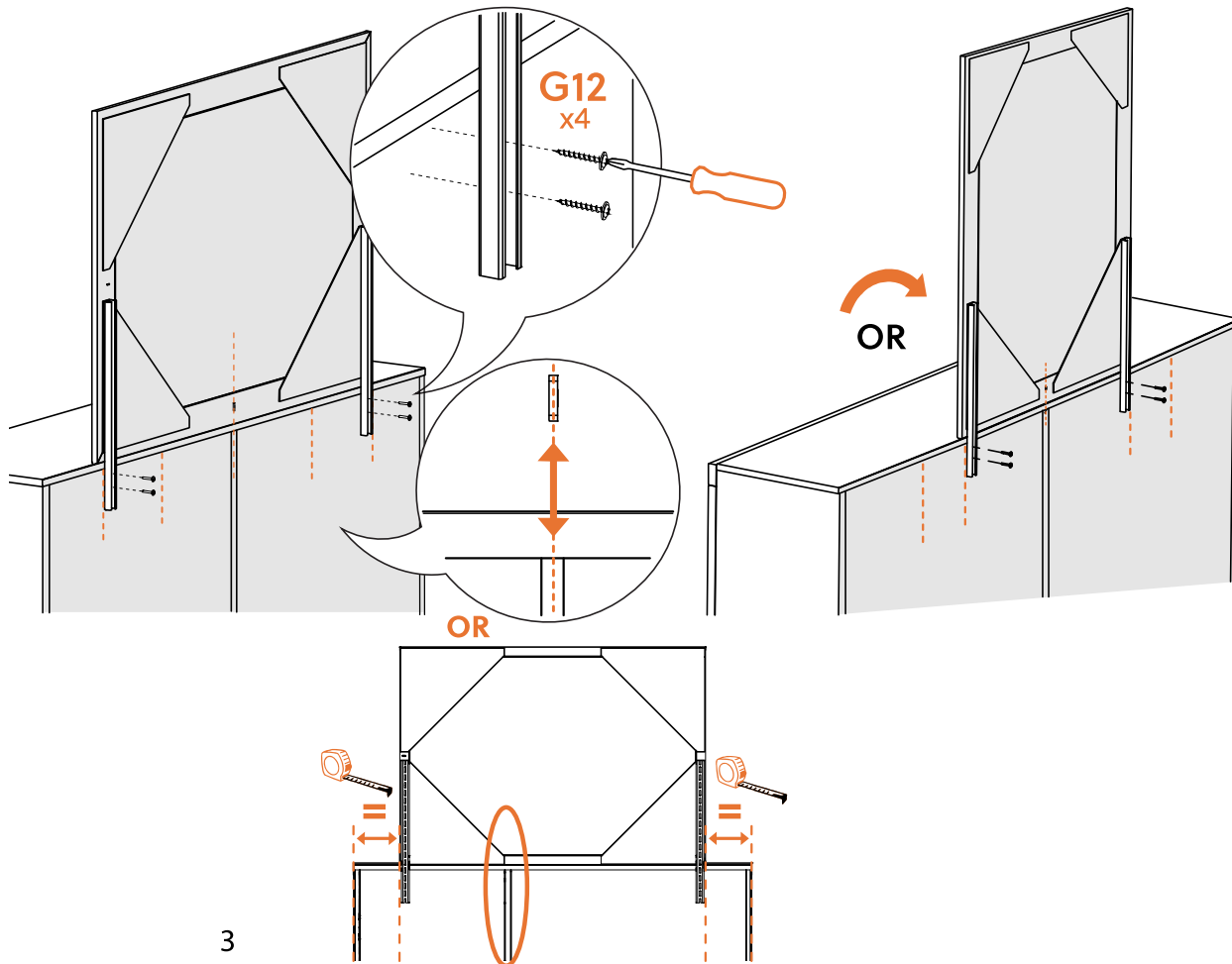
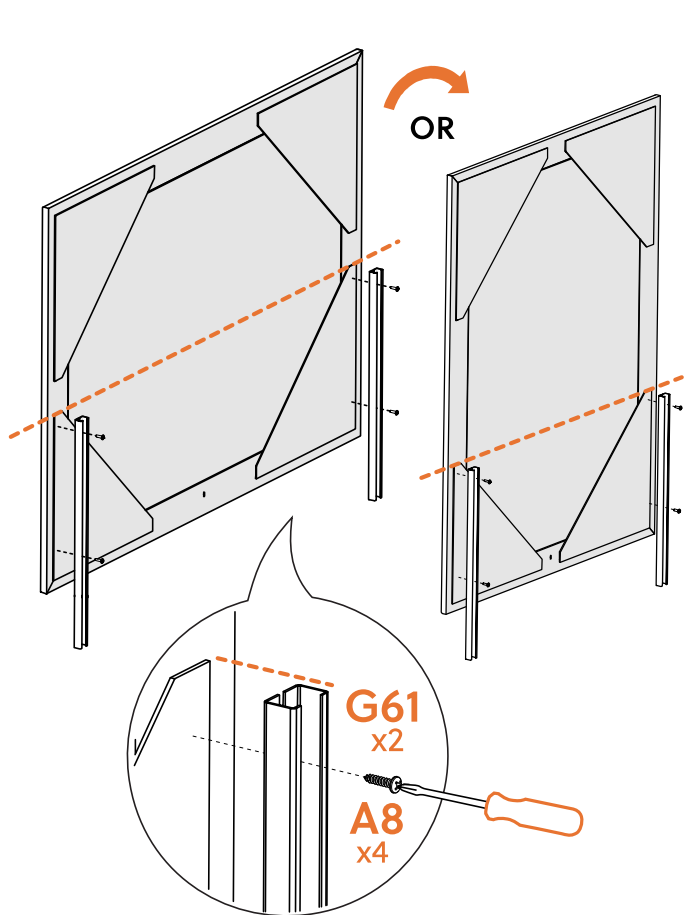
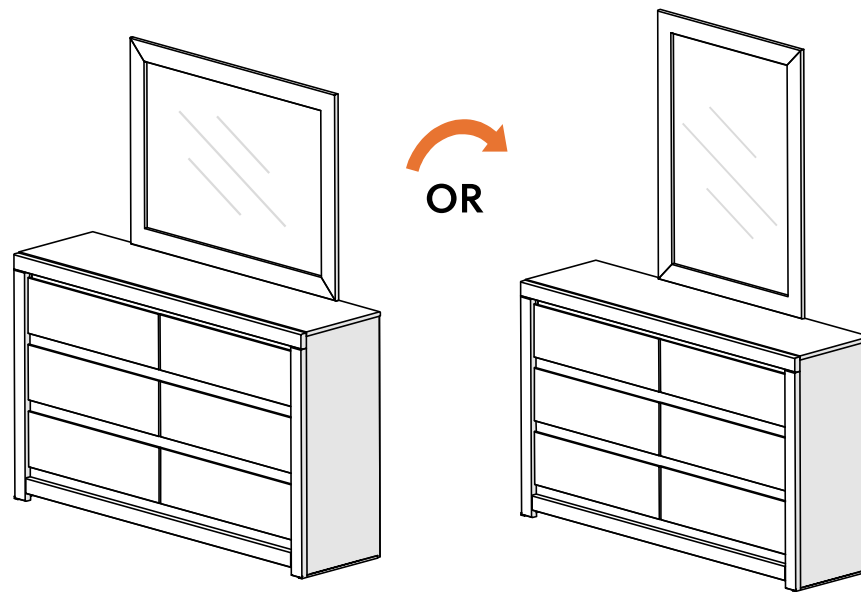
G12x4



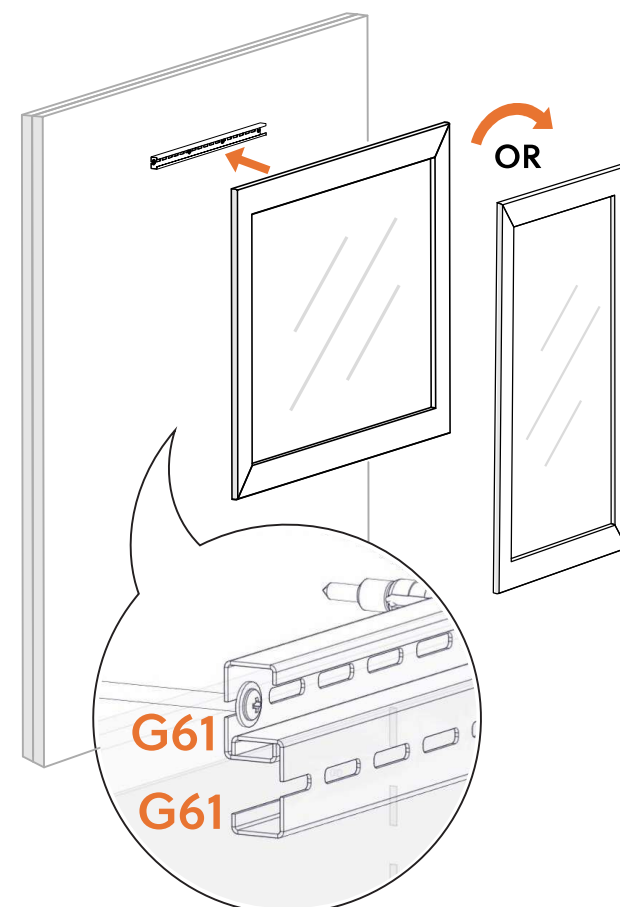
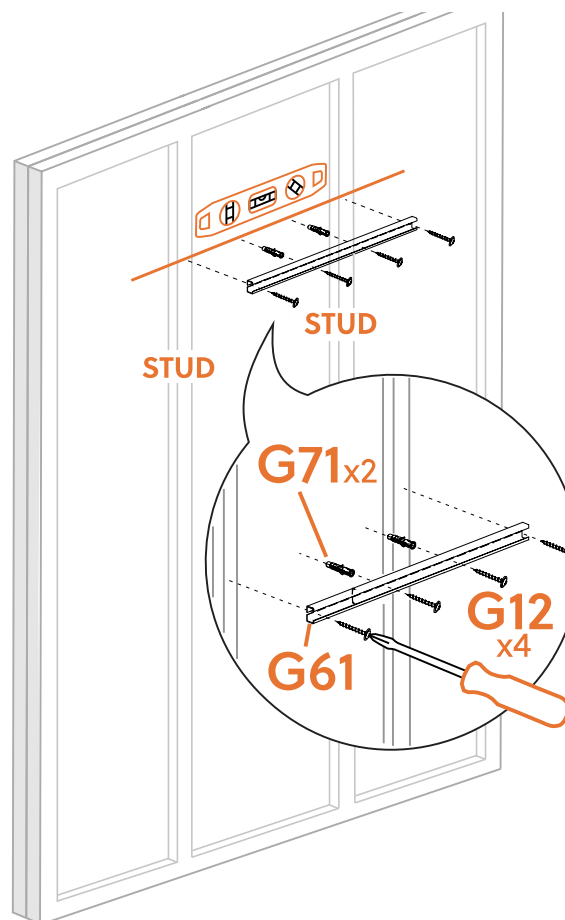
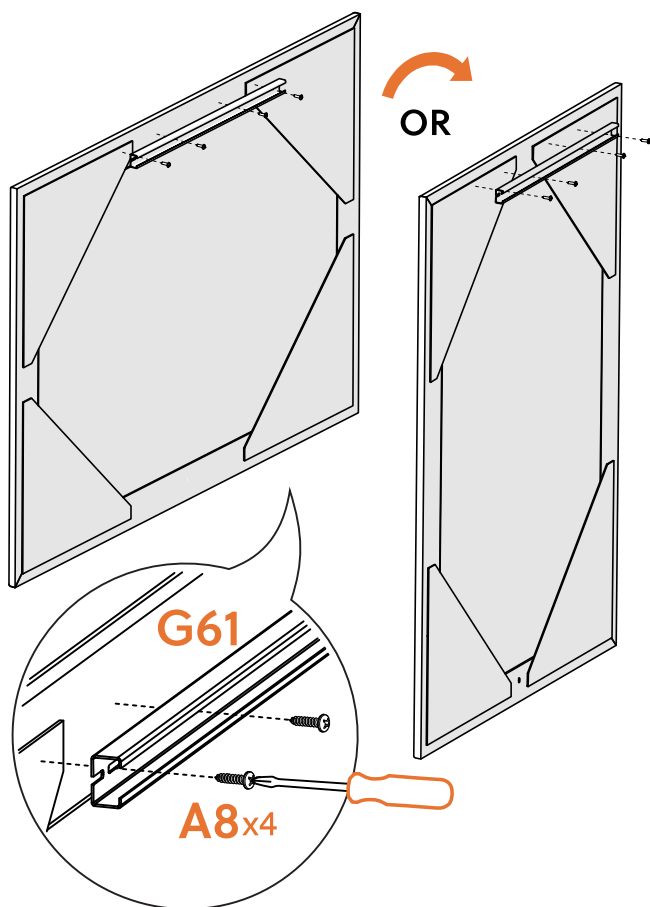
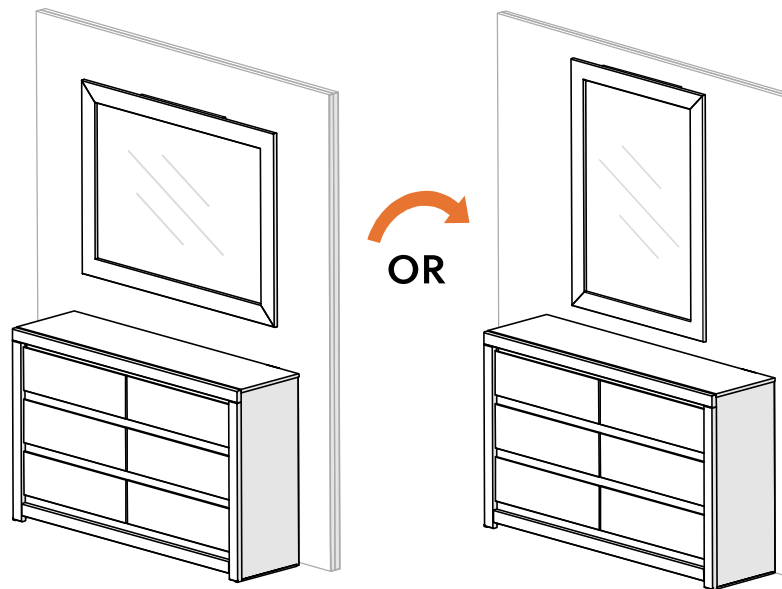
A8x4



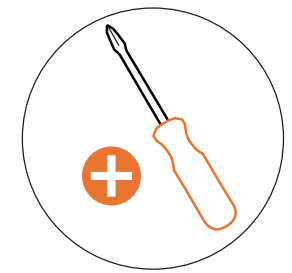
1 | OPTION ONE: DRESSER MOUNT



2 | OPTION TWO: WALL MOUNT



BUST OUT



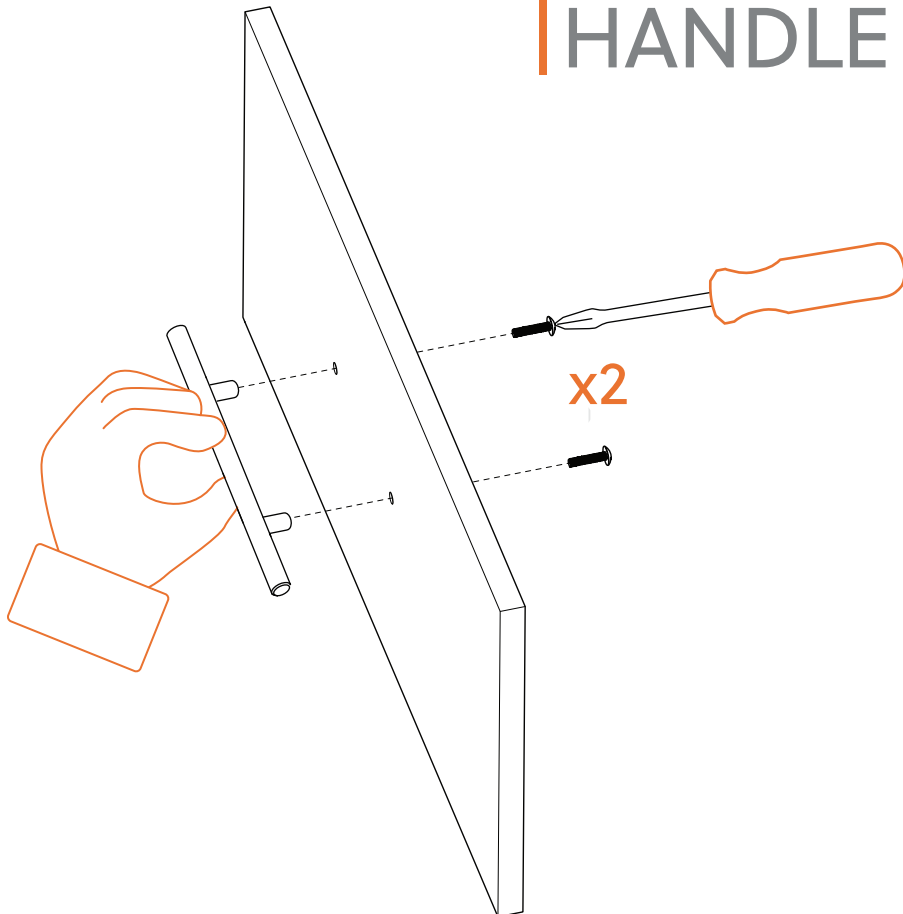
REQUIRED TOOL

Assembly instructions for:

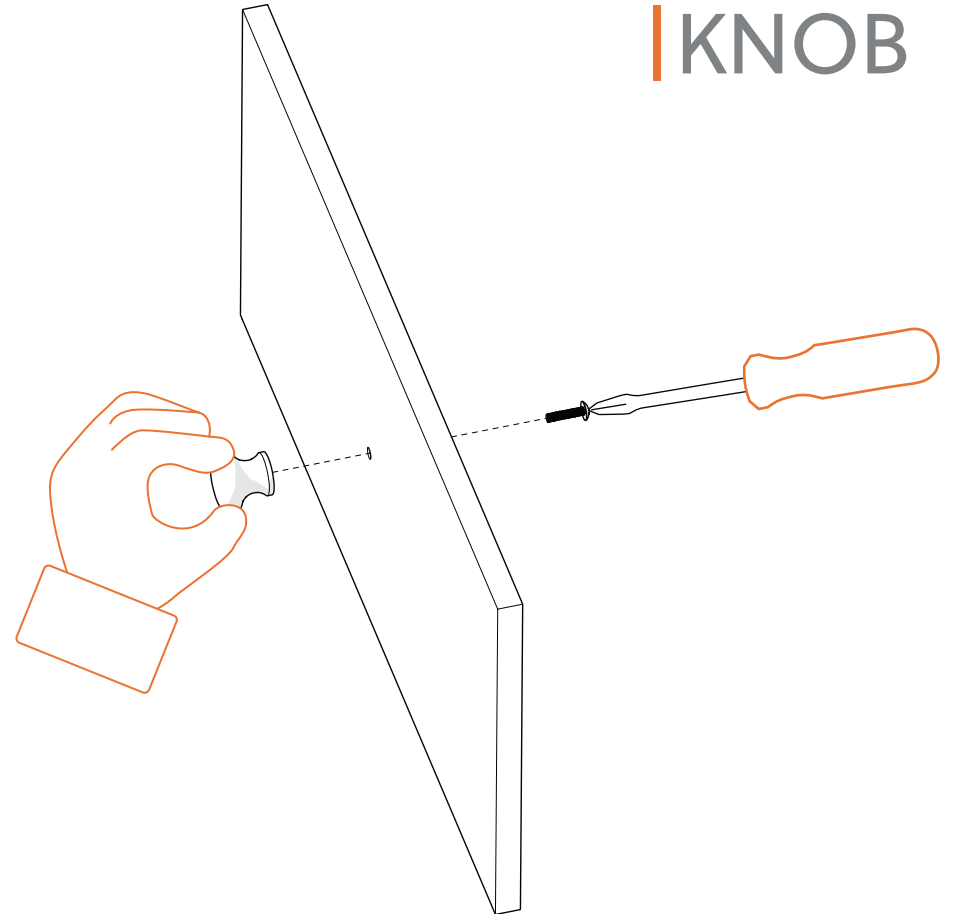
Handles & Knobs

Part # 10549174 (04/30/25)

| HANDLE

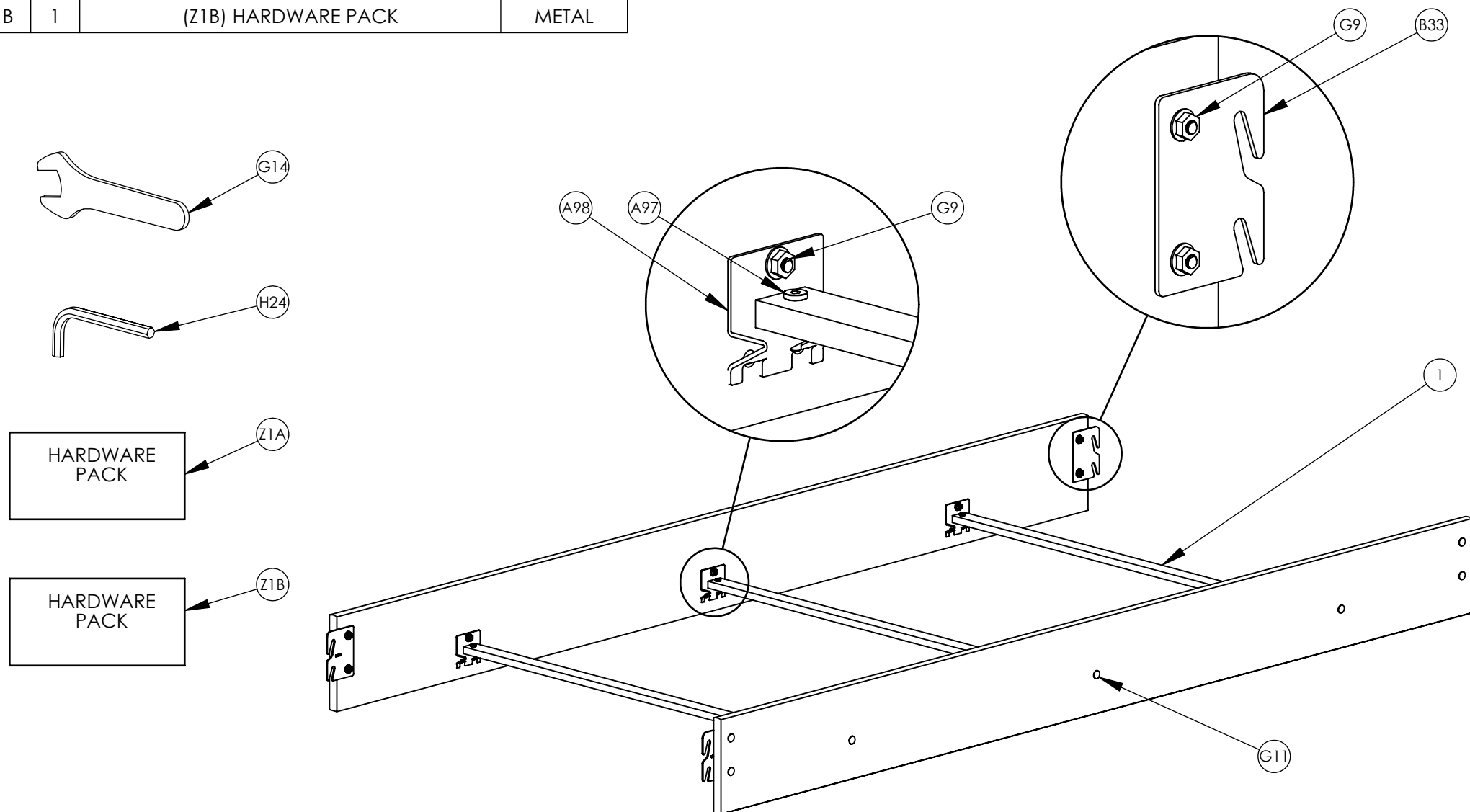


| KNOB



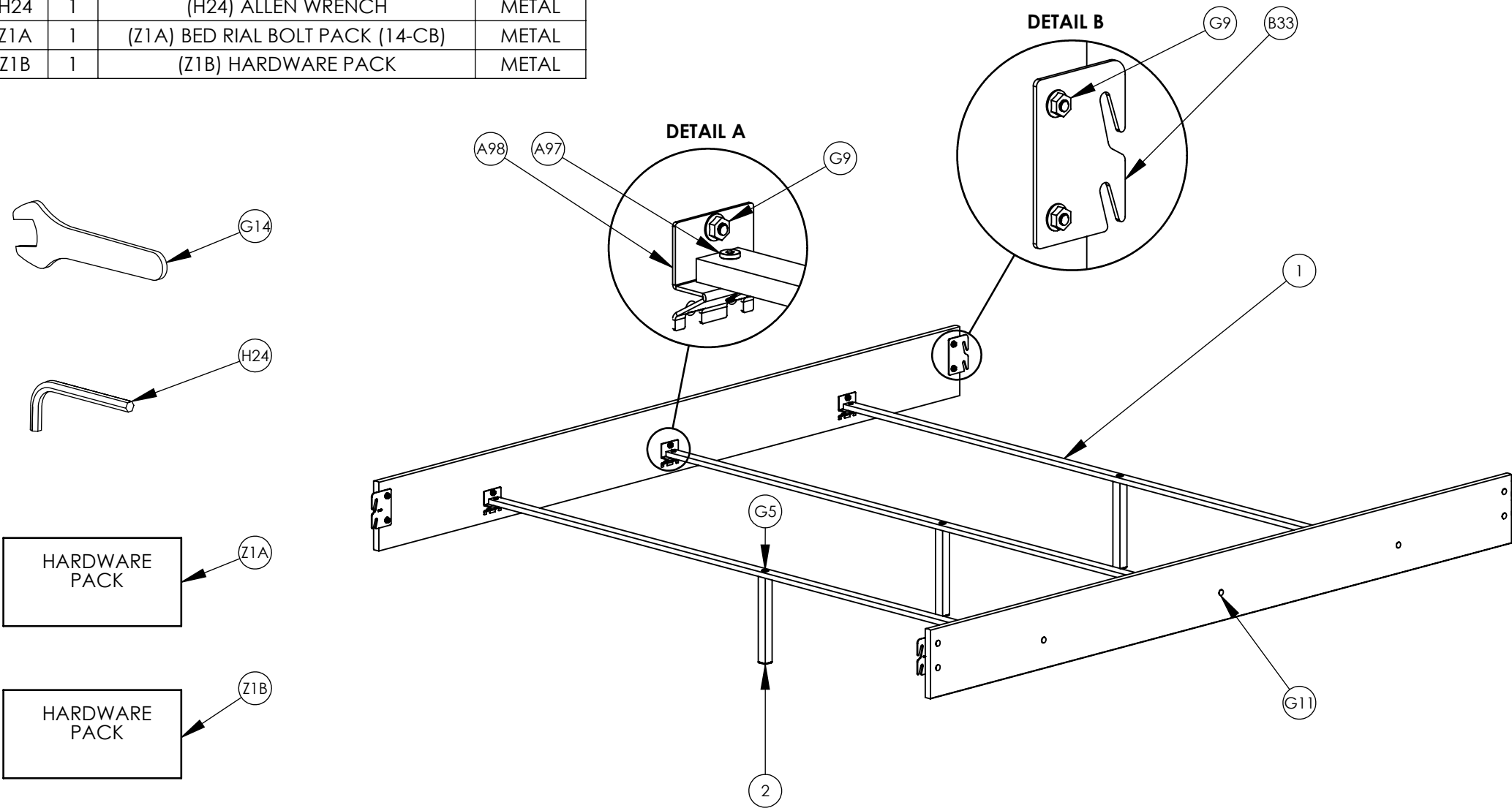
Item#	Qty	Description	MATERIAL
1	3	TWIN METAL CROSS SLAT	METAL
A97	6	(A97) 1/4-20 X 25 Z BRACKET BOLT	METAL
A98	6	(A98) METAL BED RAIL Z BRACKET	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	14	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G9	14	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
Z1A	1	(Z1A) BED RAIL BOLT PACK (14-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 33157			
Scale: 1:25	TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)		
Date: 10/24/2007			
Desc: Tw Bed Rails CS			
Rev.	Description	Date	Cad/Eng



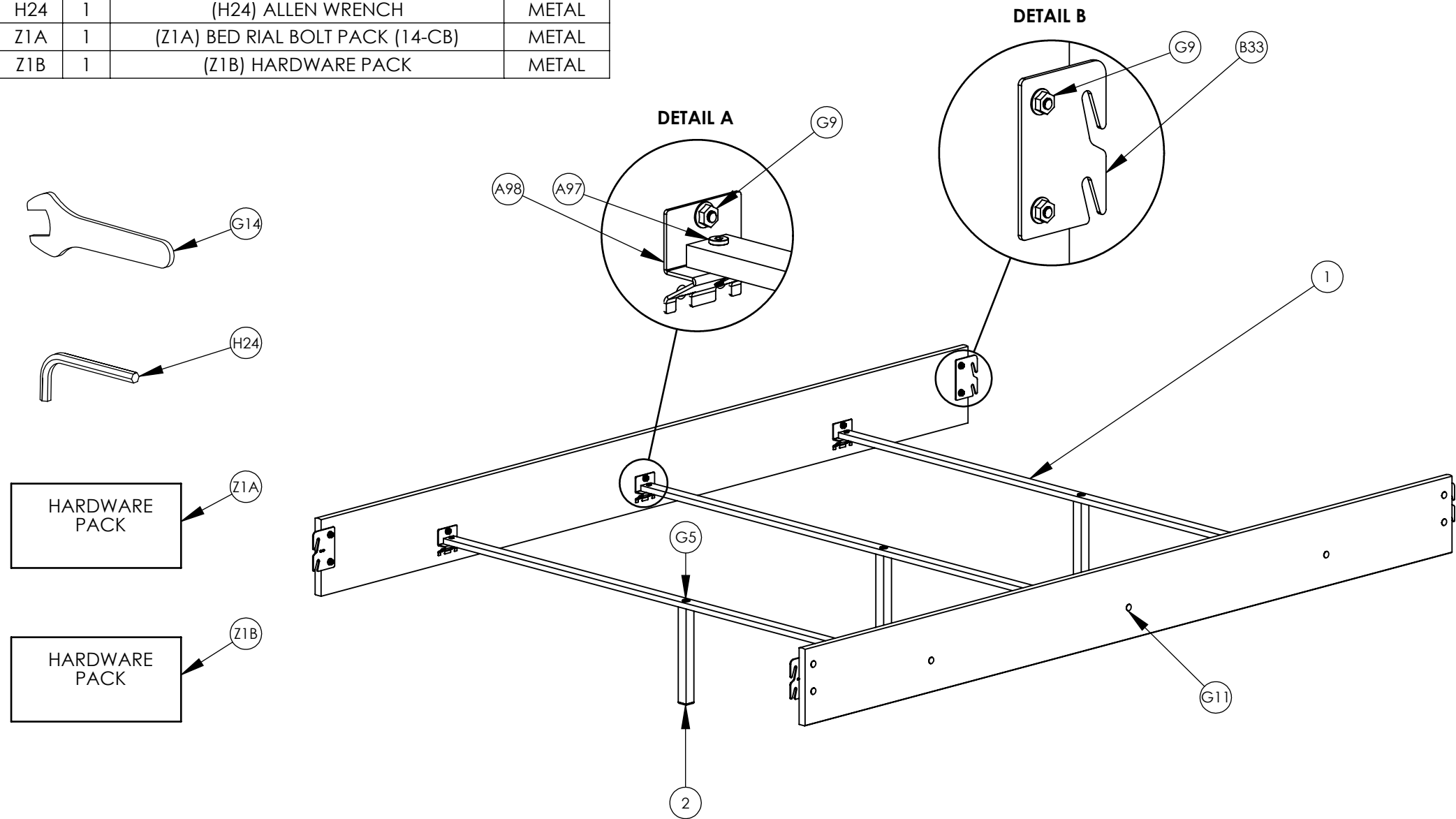
Item#	Qty	Description	MATERIAL
1	3	KING METAL CROSS SLAT	METAL
2	3	METAL CENTER SUPPORT LEG 229MM	METAL
A97	6	(A97) 1/4-20 X 25 Z BRACKET BOLT	METAL
A98	6	(A98) METAL BED RAIL Z BRACKET	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	14	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G5	3	(G5) 1/4-20X30MM JOINT CONNECTOR	METAL
G9	14	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
Z1A	1	(Z1A) BED RIAL BOLT PACK (14-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 33732		 ASHLEY Furniture Industries Inc.	
Scale: 1:33.3		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 12/21/2023			
Desc: Kg Bed Rails (229) CS			
Rev.	Description	Date	Cad/Eng



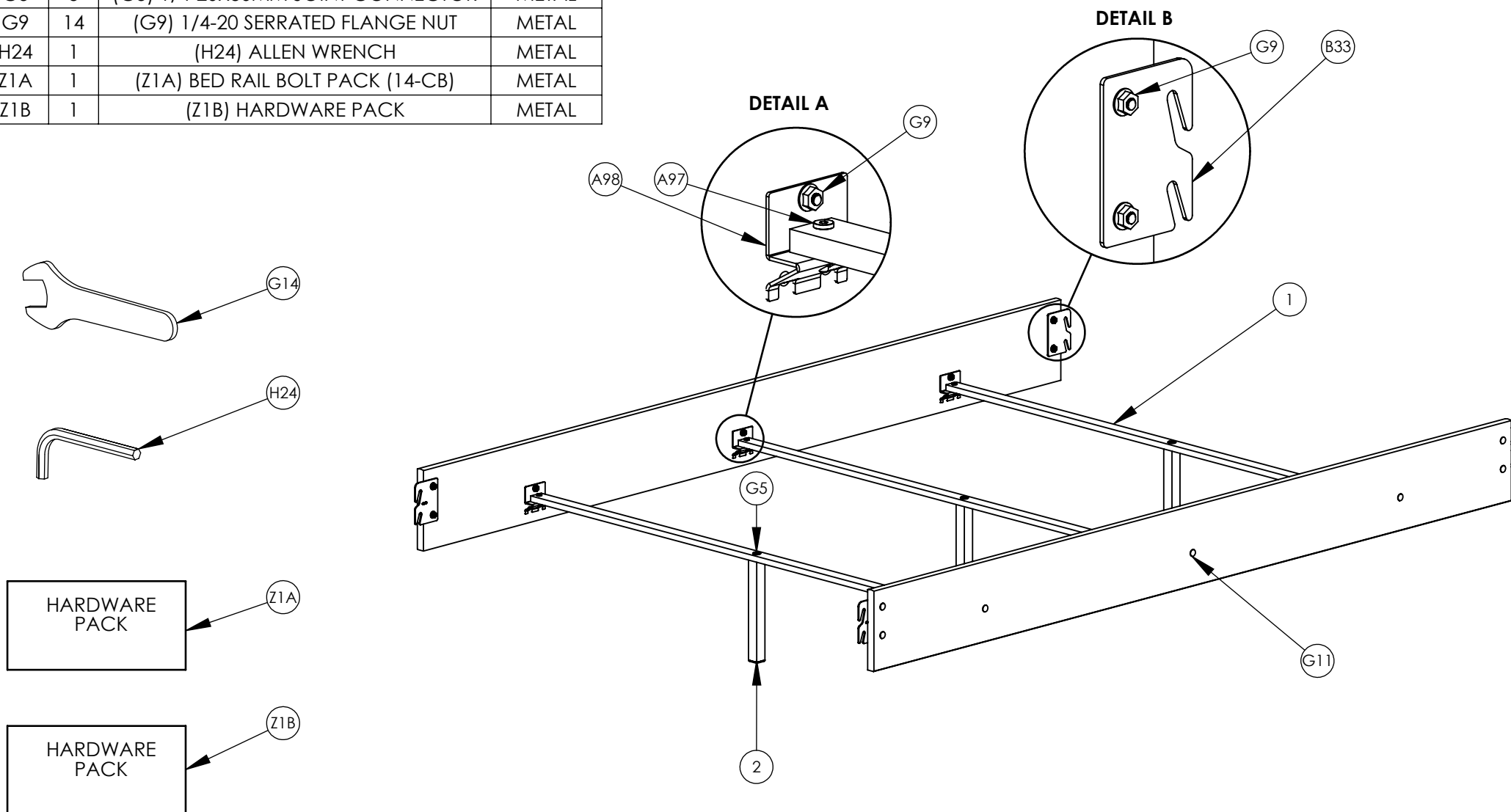
Item#	Qty	Description	MATERIAL
1	3	QUEEN METAL CROSS SLAT	METAL
2	3	METAL CENTER SUPPORT LEG 229MM	METAL
A97	6	(A97) 1/4-20 X 25 Z BRACKET BOLT	METAL
A98	6	(A98) METAL BED RAIL Z BRACKET	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	14	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G5	3	(G5) 1/4-20X30MM JOINT CONNECTOR	METAL
G9	14	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
Z1A	1	(Z1A) BED RIAL BOLT PACK (14-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 33742			
Scale: 1:25		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 12/19/2023			
Desc: Qn Bed Rails (229) CS			
Rev.	Description	Date	Cad/Eng



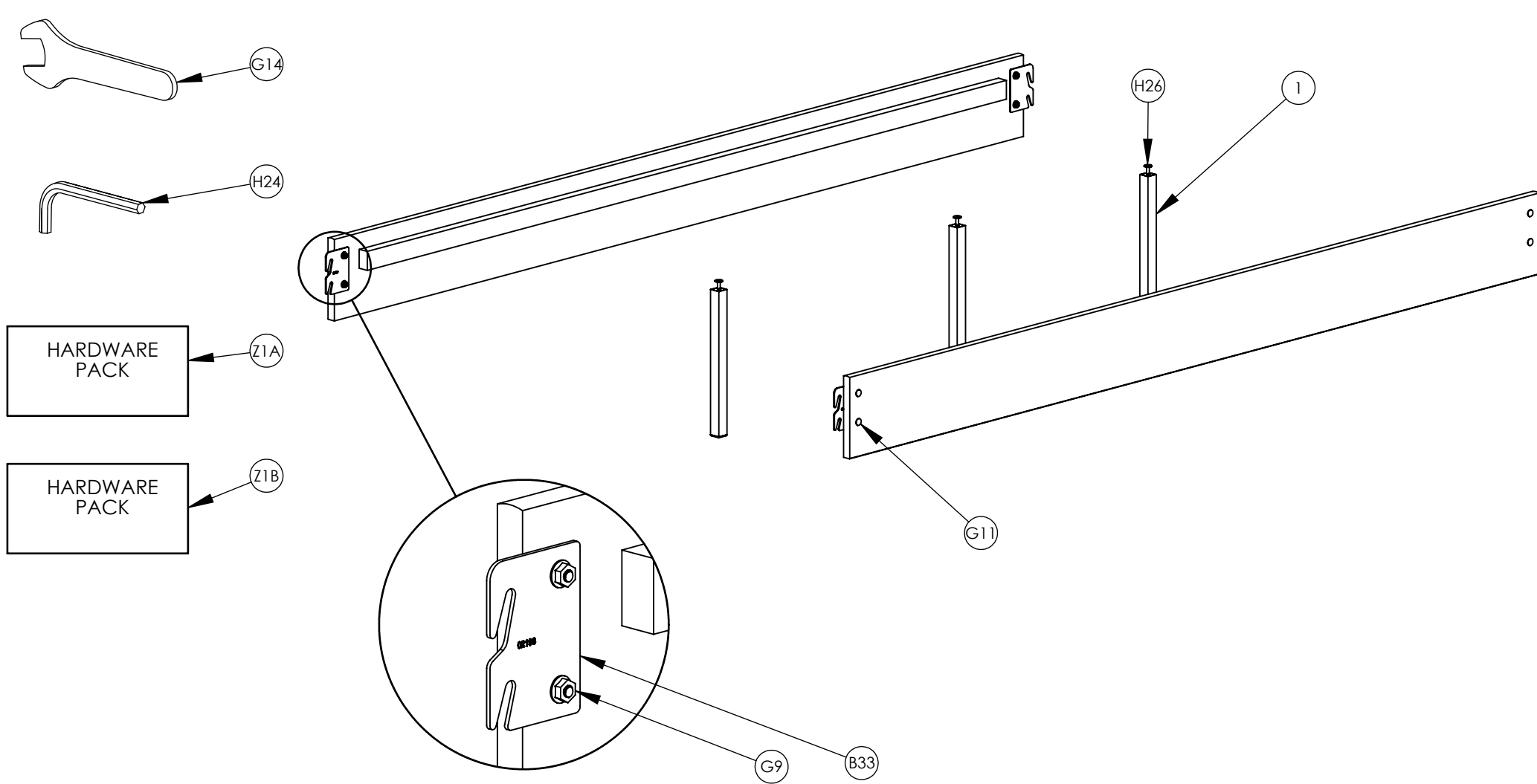
Item#	Qty	Description	MATERIAL
1	3	FULL METAL CROSS SLAT	METAL
2	3	METAL CENTER SUPPORT LEG 229MM	METAL
A97	6	(A97) 1/4-20 X 25 Z BRACKET BOLT	METAL
A98	6	(A98) METAL BED RAIL Z BRACKET	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	14	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G5	3	(G5) 1/4-20X30MM JOINT CONNECTOR	METAL
G9	14	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
Z1A	1	(Z1A) BED RAIL BOLT PACK (14-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 33752			
Scale: 1:25		TOLERANCES ARE: METRIC +.5 / -.5mm DECIMAL 0 / -.005" FRACTIONAL +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 12/19/2023			
Desc: FI Bed Rails (229) CS			
Rev.	Description	Date	Cad/Eng



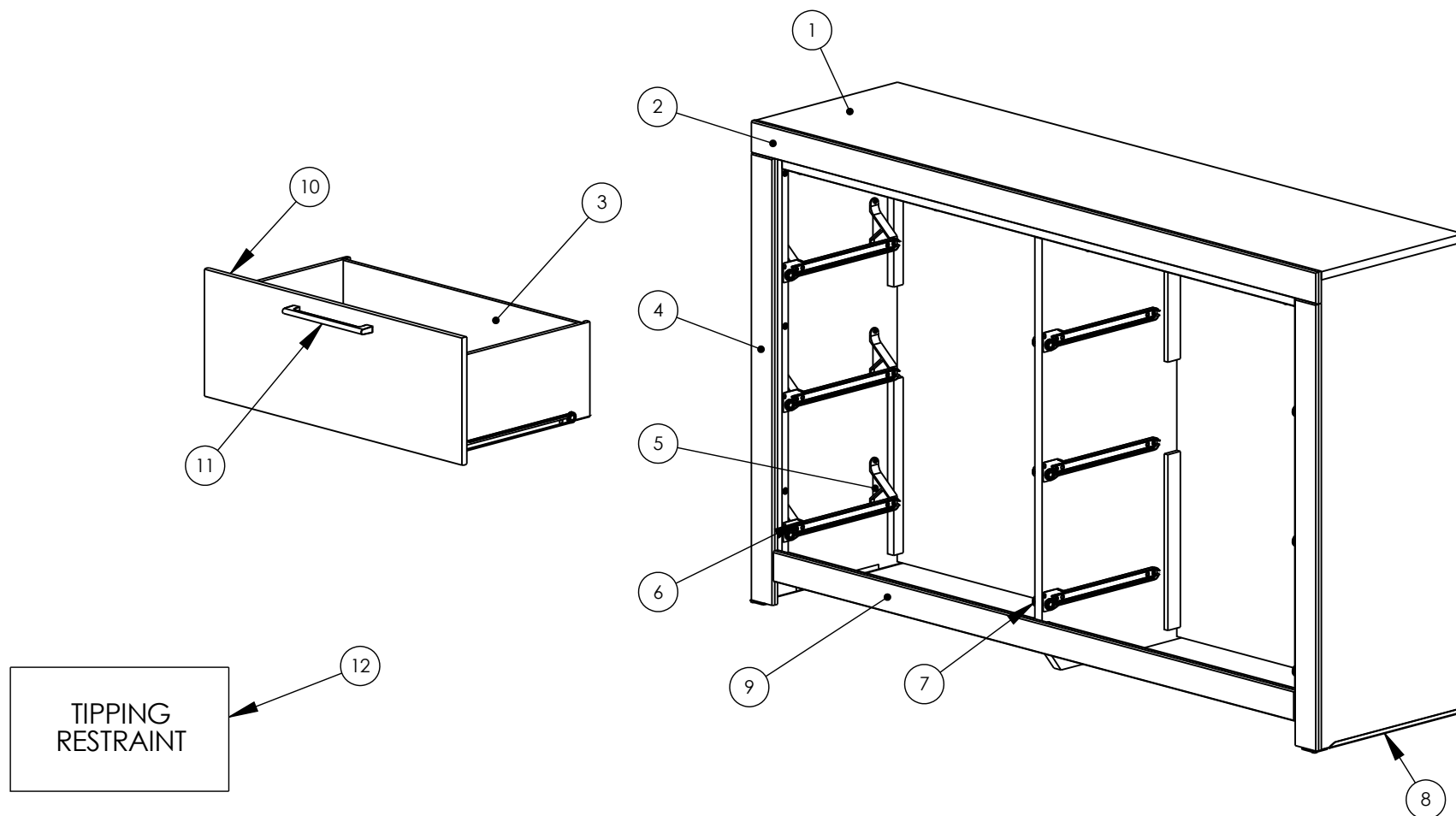
Item#	Qty	Description	MATERIAL
1	3	METAL CENTER SUPPORT 325MM	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	8	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G9	8	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
H26	3	(H26) 1/4-20X45MM JOINT CONNECTOR	METAL
Z1A	1	(Z1A) BED RAIL BOLT PACK (8-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 33945	
Scale: 1:10	
Date: 9/27/2011	TOLERANCES ARE: METRIC.....+.5 / -.5mm DECIMAL.....0 / -.005" FRACTIONAL.....+0 / -1/32" (UNLESS OTHERWISE SPECIFIED)
Desc: Qn-Kg Bed Rails (325) CS	



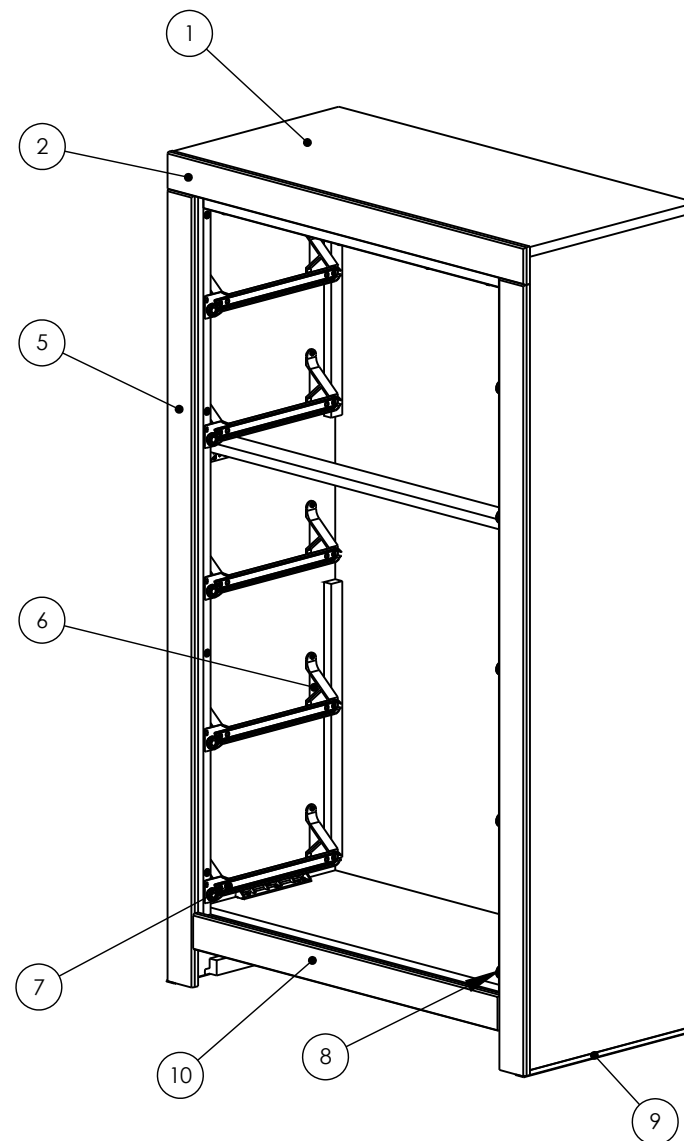
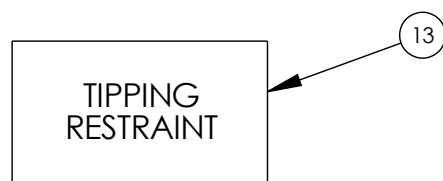
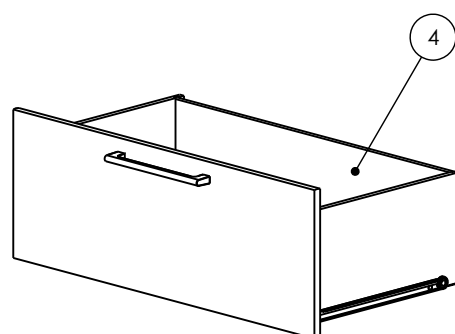
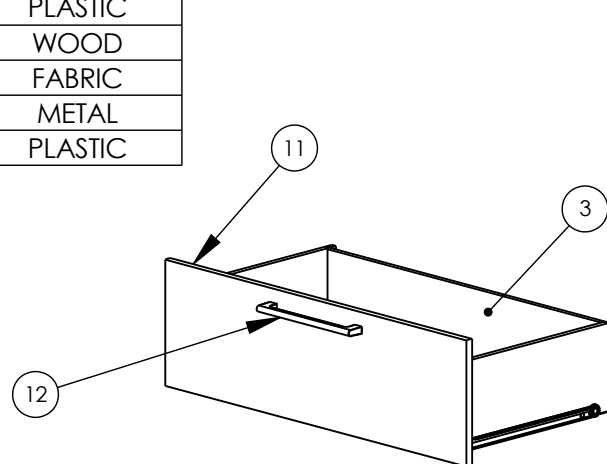
Item#	Qty	Description	MATERIAL
1	1	TOP ASSEMBLY	WOOD
2	1	MOULDING ASSEMBLY	WOOD
3	6	DRAWER ASSEMBLY	WOOD, METAL
4	2	PILASTER	WOOD
5	12	GLIDE SPACER	PLASTIC
6	6	LEFT CABINET GLIDE	METAL, PLASTIC
7	6	RIGHT CABINET GLIDE	METAL, PLASTIC
8	2	CHANNEL MOULDING	PLASTIC
9	1	BASESTRIP ASSEMBLY	WOOD
10	12	FELT PAD	FABRIC
11	6	HANDLE	METAL
12	1	TIPPING RESTRAINT	PLASTIC

Dwg#: 35023			
Scale: 1:12	TOLERANCES ARE: METRIC.....+.5 / -.5mm DECIMAL.....0 / -.005" FRACTIONAL.....+0/ -1/32" (UNLESS OTHERWISE SPECIFIED)		
Date: 11/1/2017			
Desc: Dresser CS			
Rev.	Description	Date	Cad/Eng



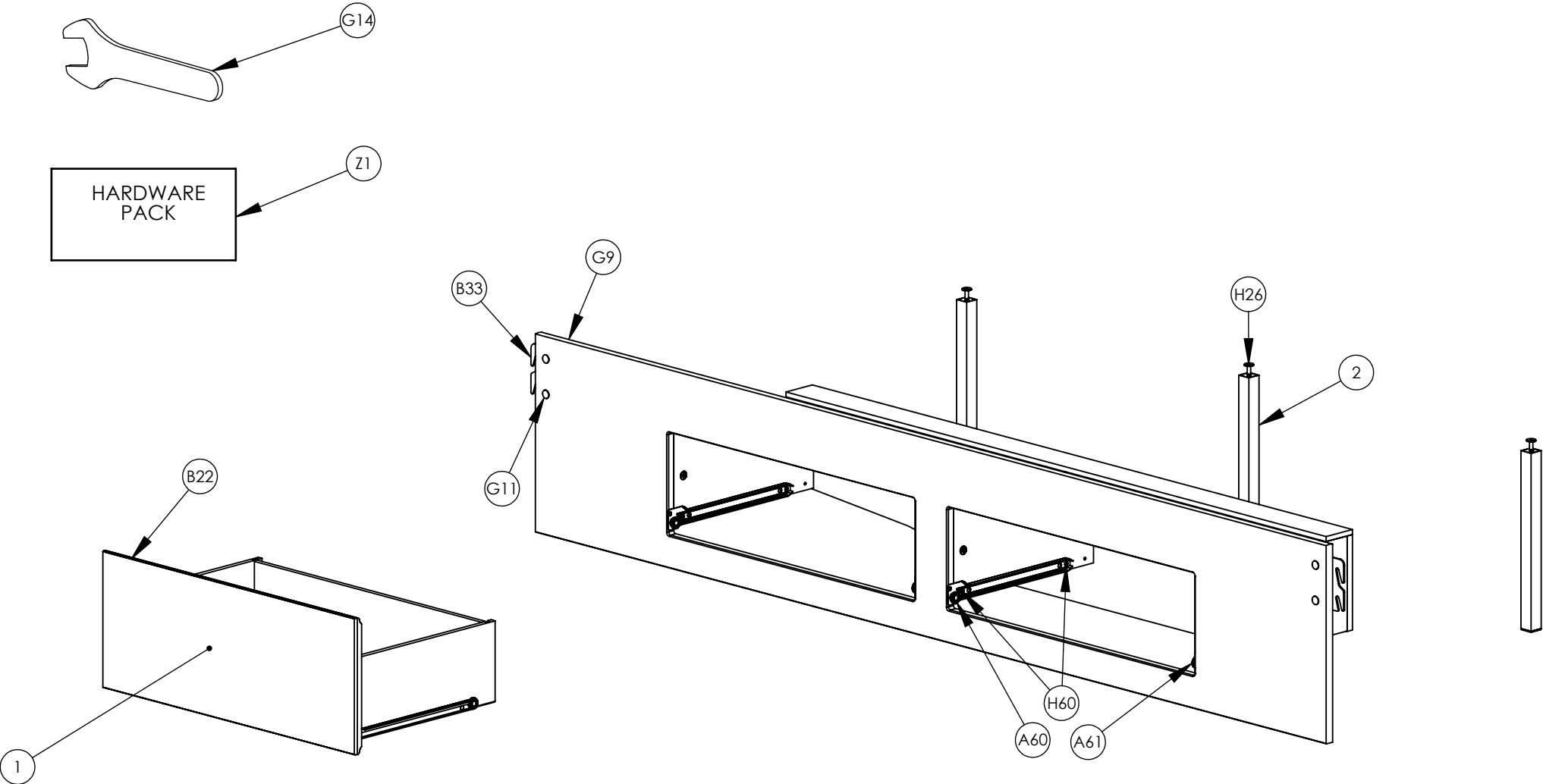
Item#	Qty	Description	MATERIAL
1	1	TOP ASSEMBLY	WOOD
2	1	MOULDING ASSEMBLY	WOOD
3	2	TOP DRAWER ASSEMBLY	WOOD, METAL
4	3	BOTTOM DRAWER ASSEMBLY	WOOD, METAL
5	2	PILASTER	WOOD
6	20	GLIDE SPACER	PLASTIC
7	5	LEFT CABINET GLIDE	METAL, PLASTIC
8	5	RIGHT CABINET GLIDE	METAL, PLASTIC
9	2	CHANNEL MOULDING	PLASTIC
10	1	BASESTRIP ASSEMBLY	WOOD
11	10	FELT PAD	FABRIC
12	5	HANDLE	METAL
13	1	TIPPING RESTRAINT	PLASTIC

Dwg#: 35025			
Scale: 1:12		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/9/2017			
Desc: Chest CS			
Rev.	Description	Date	Cad/Eng



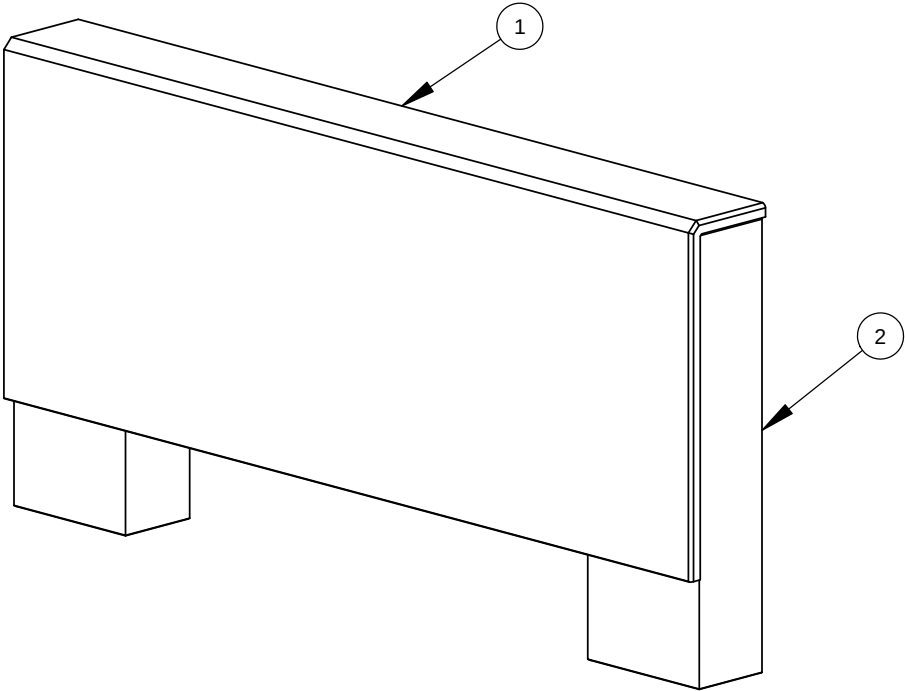
Item #	Qty	Description	Material
1	2	DRAWER ASSEMBLY	WOOD/METAL
2	3	METAL CENTER SUPPORT LEG 325MM	METAL
A60	2	(A60) LF CAB MEMBER 300MM	METAL/PLASTIC
A61	2	(A61) RT CAB MEMBER 300MM	METAL/PLASTIC
B22	4	(B22) FELT PAD	FIBER
B33	2	(B33) METAL BOLT ON BED HOOK	METAL
G11	4	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G9	4	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H26	3	(H26) 1/4-20X45MM JOINT CONNECTOR	METAL
H60	8	(H60) 10MM EURO SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 35026		 ASHLEY Furniture Industries Inc.	
Scale: 1:10		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/20/2017			
Desc: Underbed Storage CS			
Rev.	Description	Date	Cad/Eng



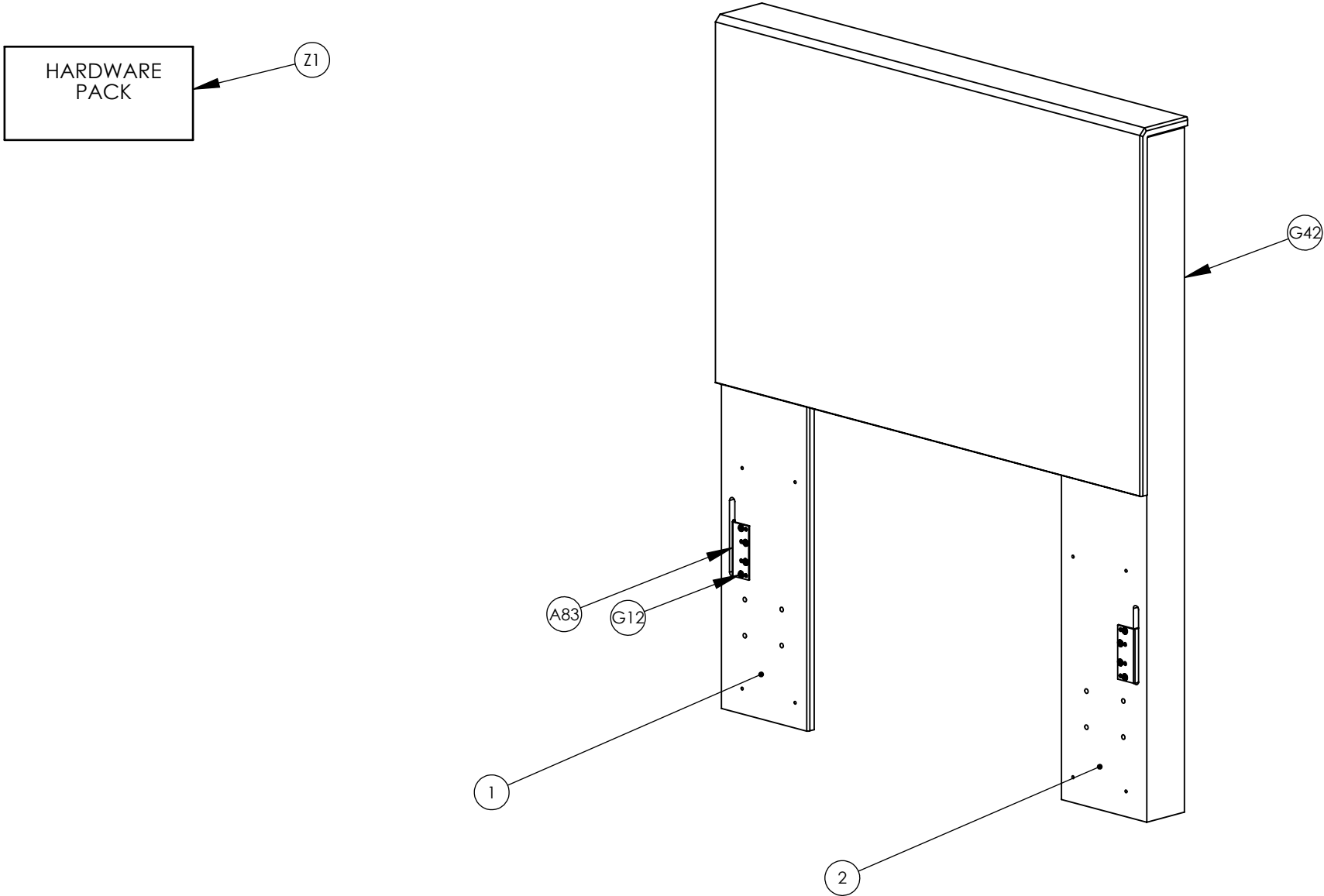
ITEM #	QTY.	DESCRIPTION	MATERIAL
1	1	TOP BACK RAIL	WOOD
2	2	BEDLOCK	METAL

Dwg#: 35027			
Scale: 1:8		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Footboard			
Rev.	Description	Date	Cad/Eng



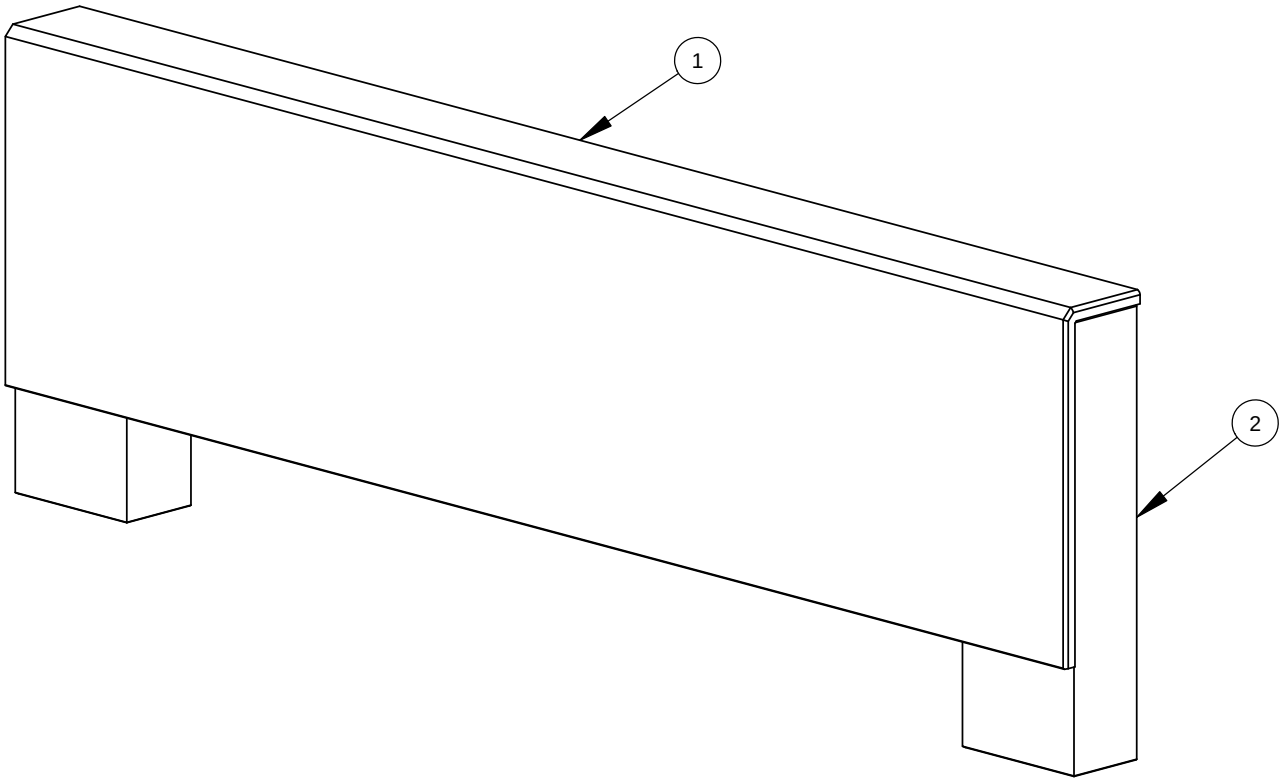
Item#	Qty	Description	MATERIAL
1	1	LEFT LEG ASSEMBLY	WOOD/METAL
2	1	RIGHT LEG ASSEMBLY	WOOD/METAL
A83	2	(A83) SINGLE BEDLOCK	METAL
G12	8	(G12) 8 X 1 1/4 WH SCREW	METAL
G42	16	(G42) 8 X 1 1/8 WH SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 35029			
Scale: 1:10		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/-1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Headboard CS			
Rev.	Description	Date	Cad/Eng



ITEM #	QTY.	DESCRIPTION	MATERIAL
1	1	TOP BACK RAIL	WOOD
2	2	BEDLOCK	METAL

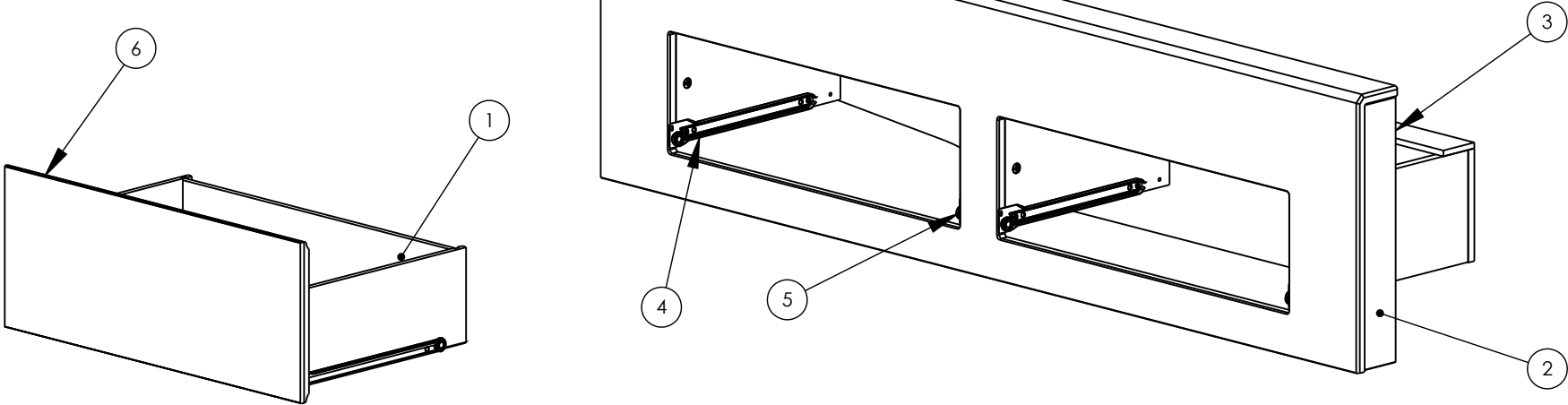
Dwg#: 35030			
Scale: 1:8		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Footboard			
Rev.	Description	Date	Cad/Eng



Item #	Qty	Description	Material
1	2	***DRAWER ASSEMBLY***	WOOD/METAL
2	2	MTR VERT RAIL	WOOD
3	2	MTR BEDPOST BRACKET	METAL
4	2	LEFT DRAWER GLIDE	METAL
5	2	RIGHT DRAWER GLIDE	METAL
6	4	BLACK FELT PAD	FIBER

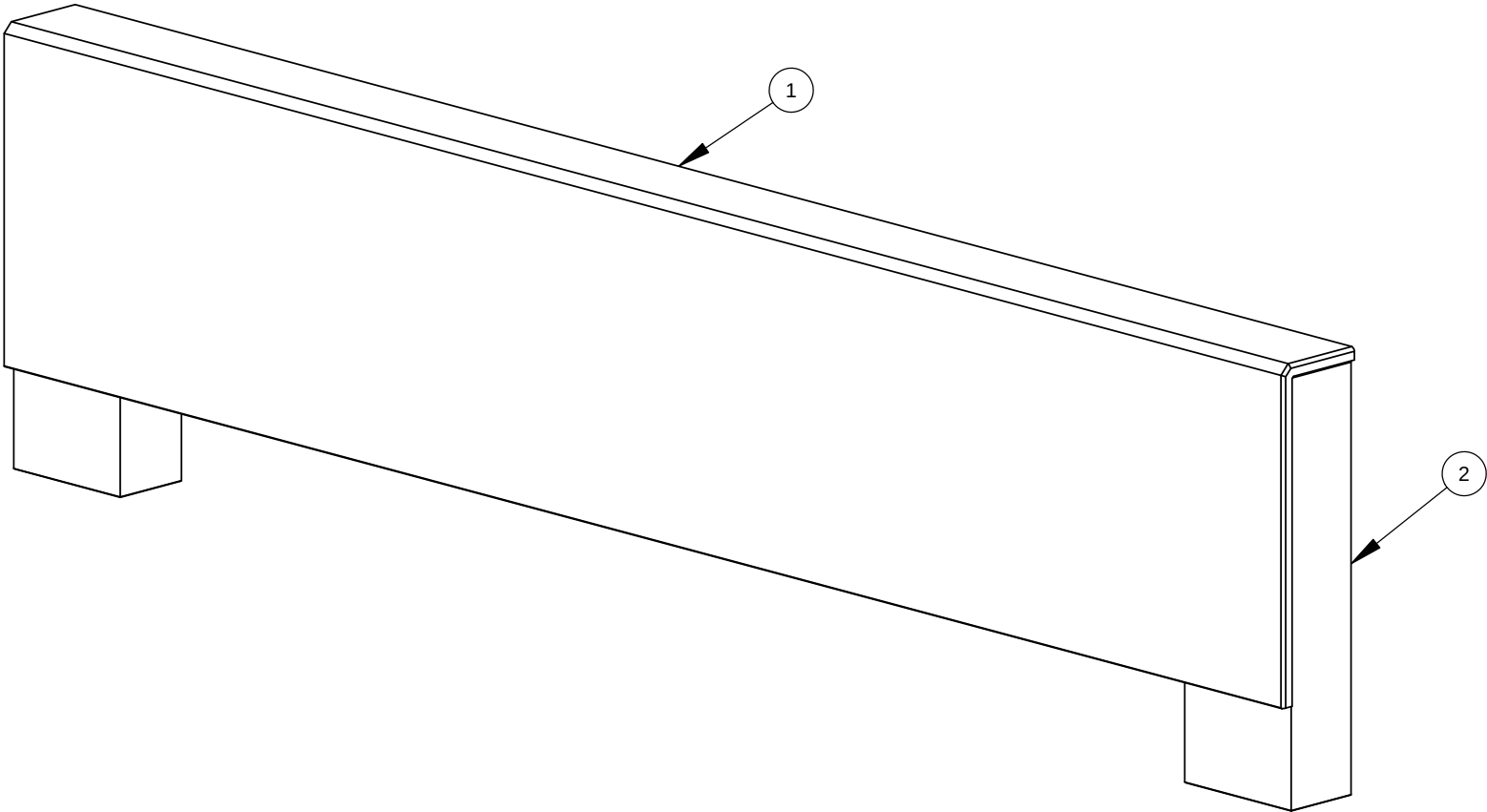
Dwg#: 35031			
Scale: 1:10		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/16/2017			
Desc: Footboard Storage			
Rev.	Description	Date	Cad/Eng

*** B200 - USE DRAWER ASSEMBLY B AFTER 9/9/18***



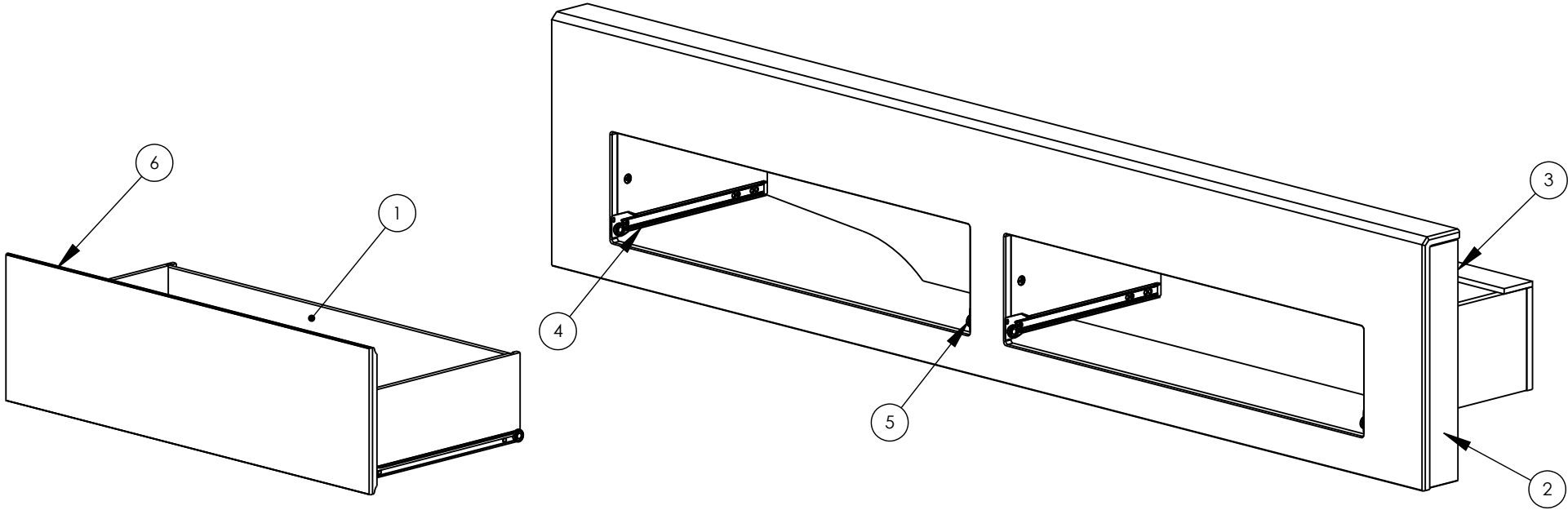
ITEM #	QTY.	DESCRIPTION	MATERIAL
1	1	TOP BACK RAIL	WOOD
2	2	BEDLOCK	METAL

Dwg#: 35032			
Scale: 1:8		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Footboard			
Rev.	Description	Date	Cad/Eng



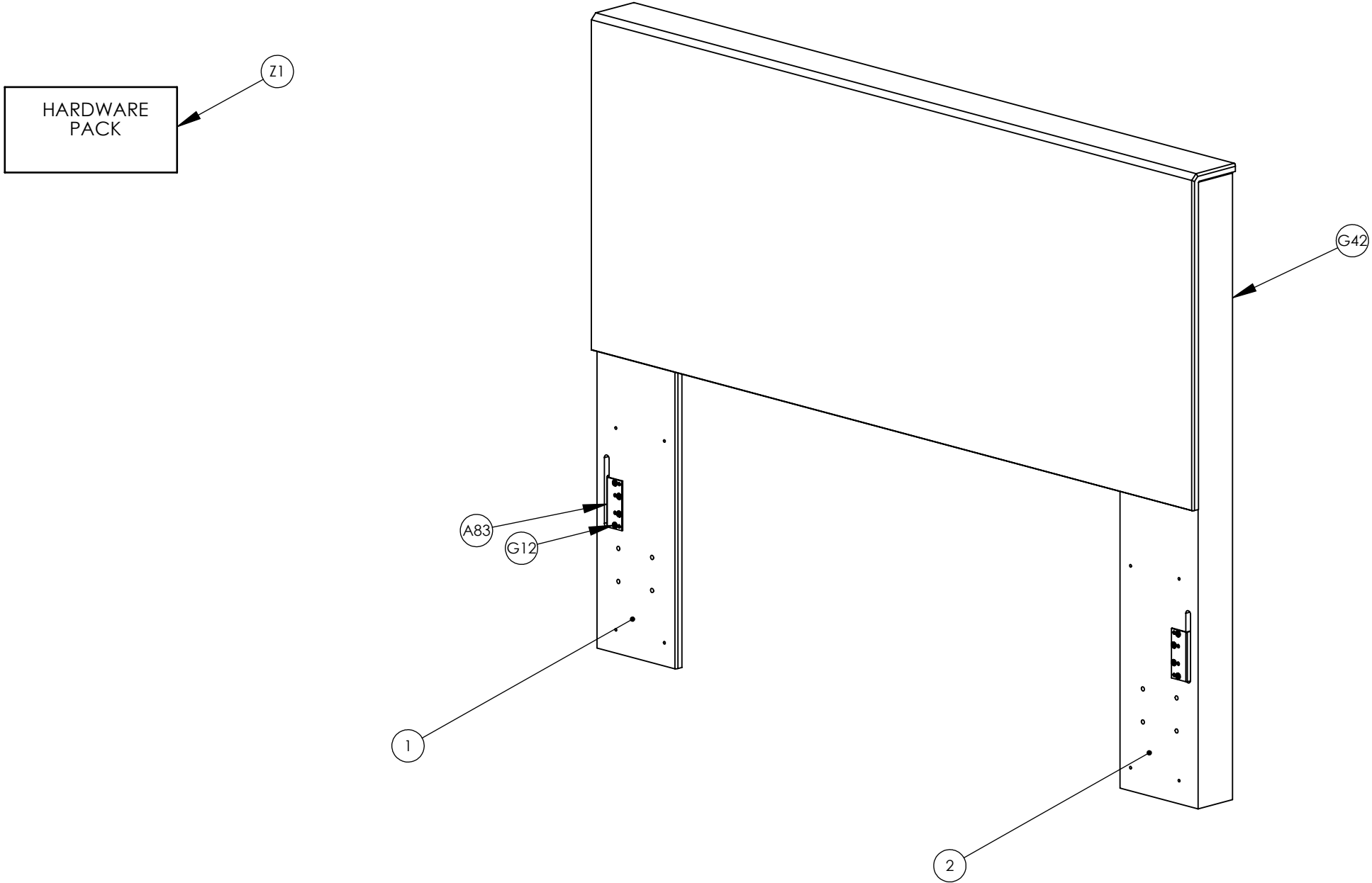
Item #	Qty	Description	Material
1	2	DRAWER KIT	WOOD/METAL
2	2	MTR VERT RAIL	WOOD
3	2	MTR BEDPOST BRACKET	METAL
4	2	LEFT DRAWER GLIDE	METAL
5	2	RIGHT DRAWER GLIDE	METAL
6	4	BLACK FELT PAD	FIBER

Dwg#: 35033			
Scale: 1:10		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/16/2017			
Desc: Footboard Storage			
Rev.	Description	Date	Cad/Eng



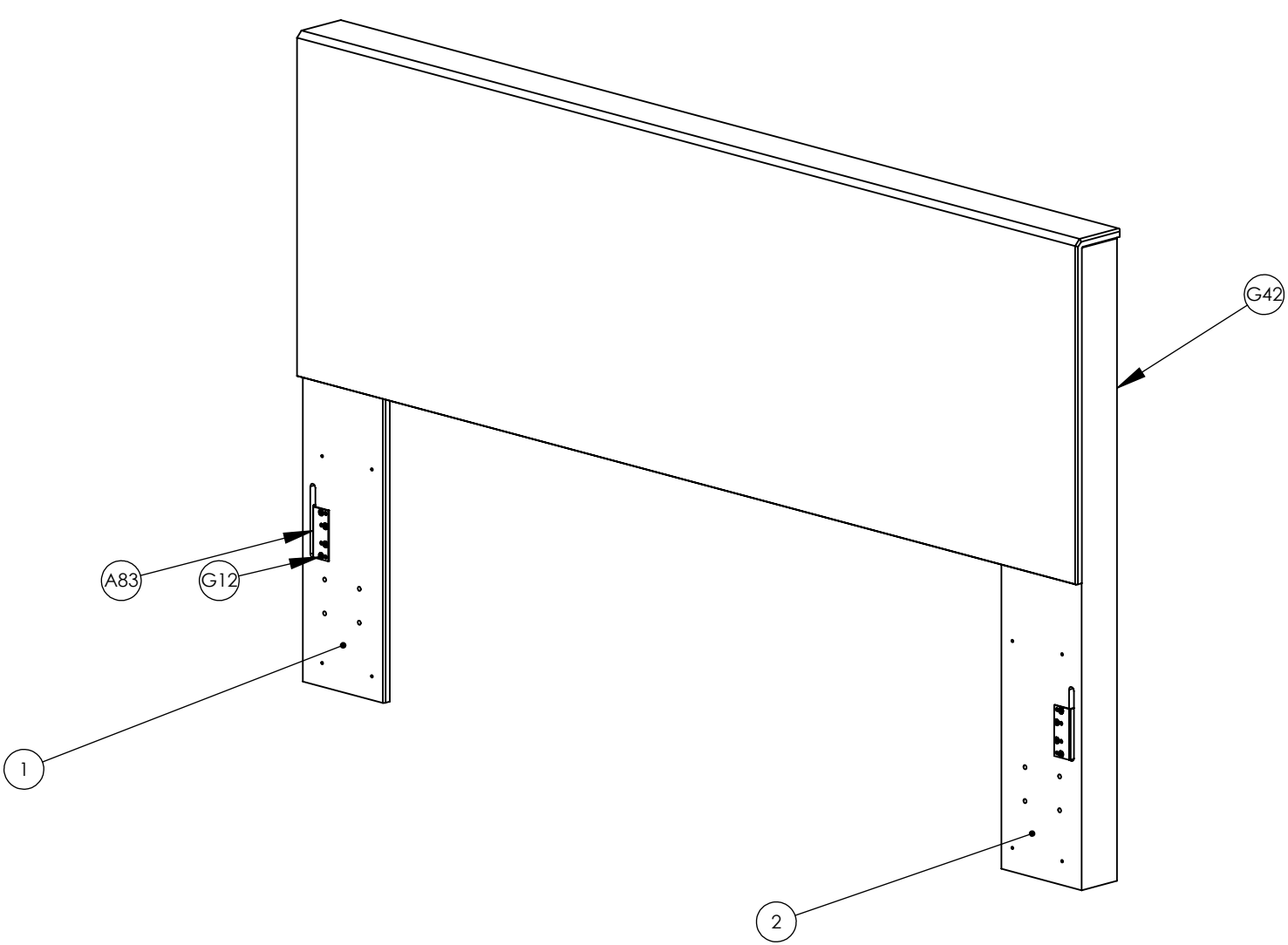
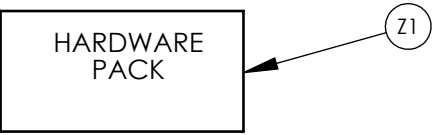
Item#	Qty	Description	MATERIAL
1	1	LEFT LEG ASSEMBLY	WOOD/METAL
2	1	RIGHT LEG ASSEMBLY	WOOD/METAL
A83	2	(A83) SINGLE BEDLOCK	METAL
G12	8	(G12) 8 X 1 1/4 WH SCREW	METAL
G42	16	(G42) 8 X 1 1/8 WH SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 35034			
Scale: 1:10		TOLERANCES ARE: METRIC.....+.5 / -.5mm DECIMAL.....0 / -.005" FRACTIONAL.....+0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Headboard CS			
Rev.	Description	Date	Cad/Eng



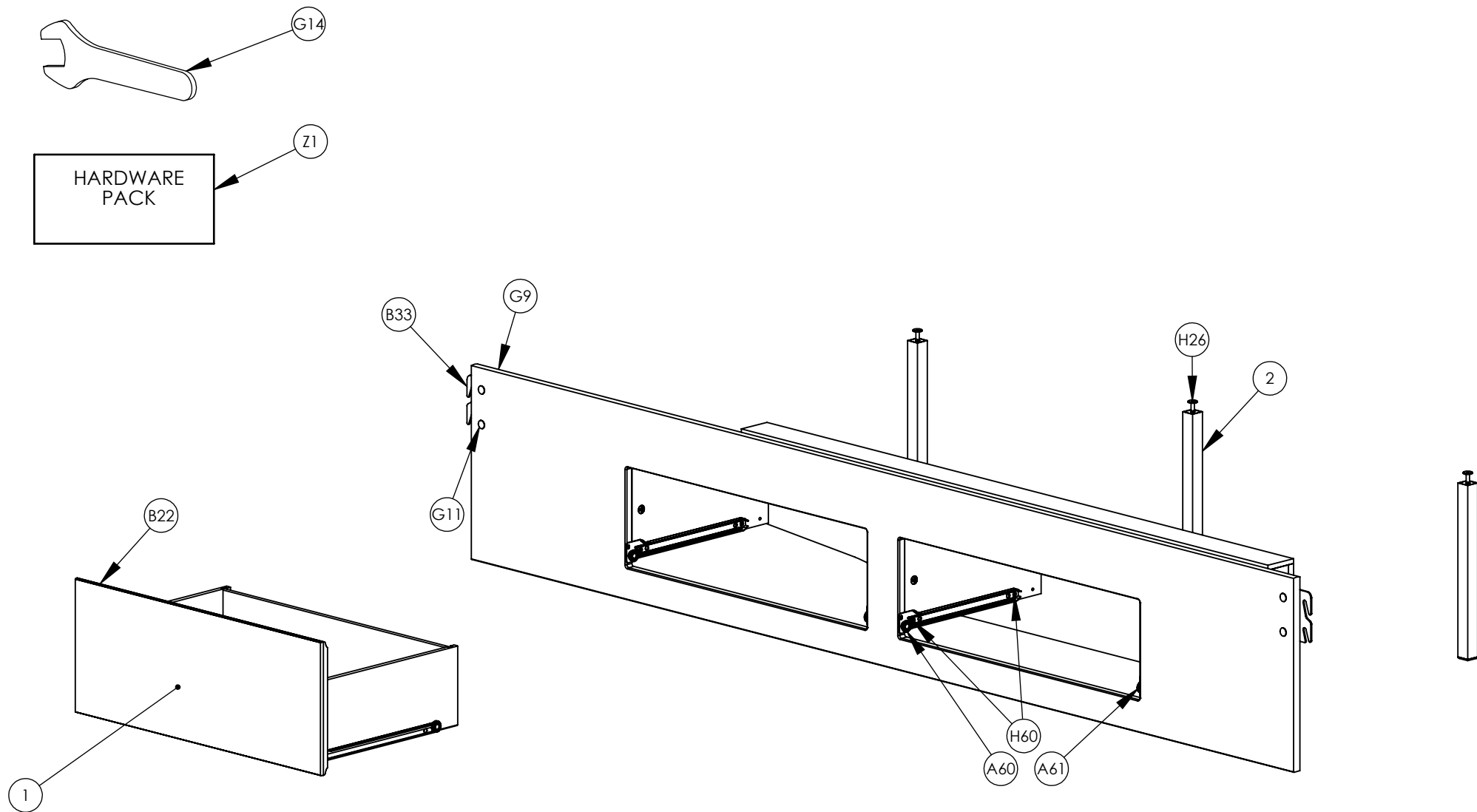
Item#	Qty	Description	MATERIAL
1	1	LEFT LEG ASSEMBLY	WOOD/METAL
2	1	RIGHT LEG ASSEMBLY	WOOD/METAL
A83	2	(Z83) SINGLE BEDLOCK	METAL
B12	8	(G12) 8 X 1 1/4 WH SCREW	METAL
B42	16	(G42) 8 X 1 1/8 WH SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 35035			
Scale: 1:10		TOLERANCES ARE: METRIC.....+ .5 / -.5mm DECIMAL.....0 / -.005" FRACTIONAL.....+0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Headboard CS			
Rev.	Description	Date	Cad/Eng



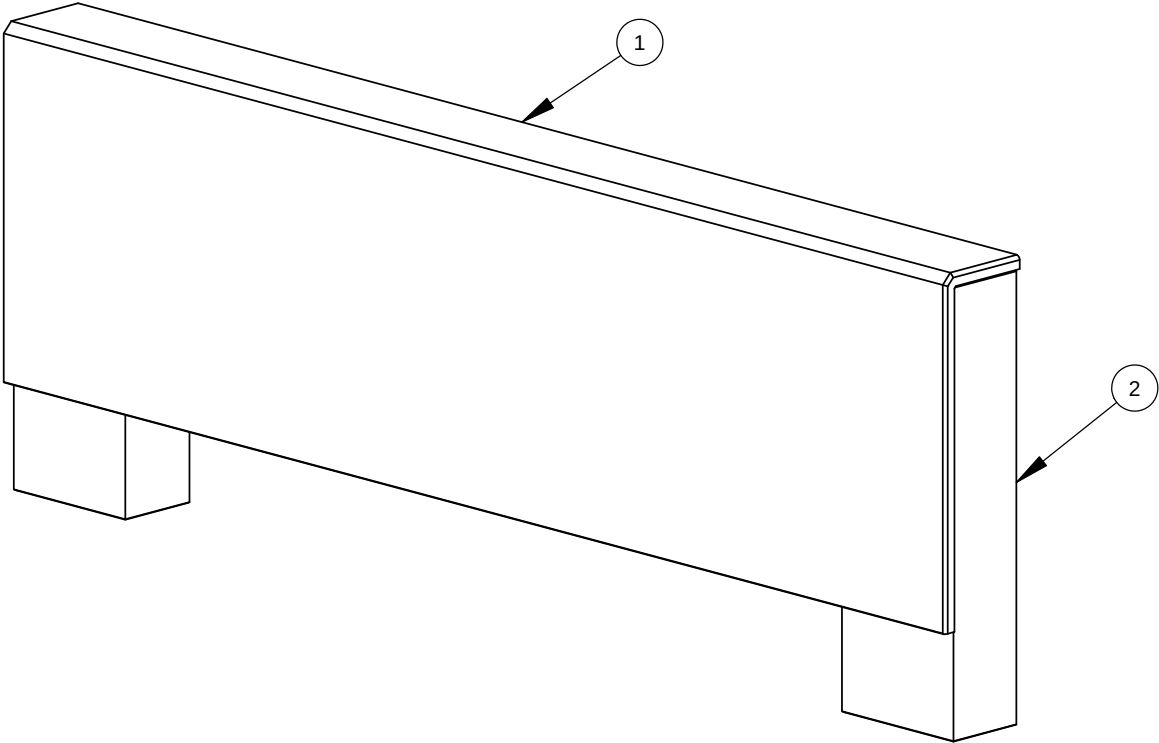
Item #	Qty	Description	Material
1	2	DRAWER ASSEMBLY	WOOD/METAL
2	3	METAL CENTER SUPPORT LEG 325MM	METAL
A60	2	(A60) LF CAB MEMBER 300MM	METAL/PLASTIC
A61	2	(A61) RT CAB MEMBER 300MM	METAL/PLASTIC
B22	4	(B22) FELT PAD	FIBER
B33	2	(B33) METAL BOLT ON BED HOOK	METAL
G11	4	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G9	4	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H26	3	(H26) 1/4-20X45MM JOINT CONNECTOR	METAL
H60	8	(H60) 10MM EURO SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#:	35036			
Scale:	1:10	TOLERANCES ARE: METRIC: +.5 / -.5mm DECIMAL: 0 / -.005" FRACTIONAL: +0 / -1/32" (UNLESS OTHERWISE SPECIFIED)		
Date:	11/8/2017			
Desc: Underbed Storage CS				
Rev.	Description		Date	Cad/Eng



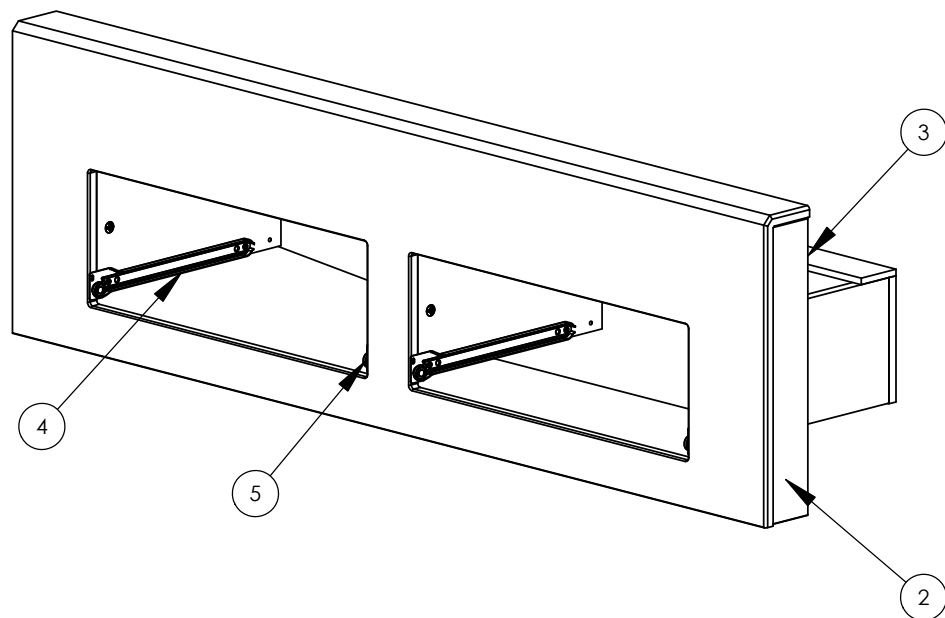
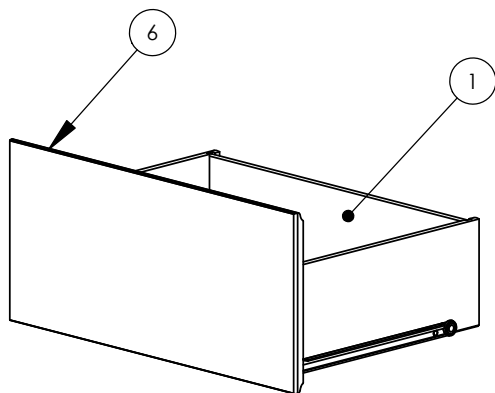
ITEM #	QTY.	DESCRIPTION	MATERIAL
1	1	TOP BACK RAIL	WOOD
2	2	BEDLOCK	METAL

Dwg#: 35037			
Scale: 1:8		TOLERANCES ARE: METRIC----- +.5 / -.5mm DECIMAL----- 0 / -.005" FRACTIONAL----- +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Footboard			
Rev.	Description	Date	Cad/Eng



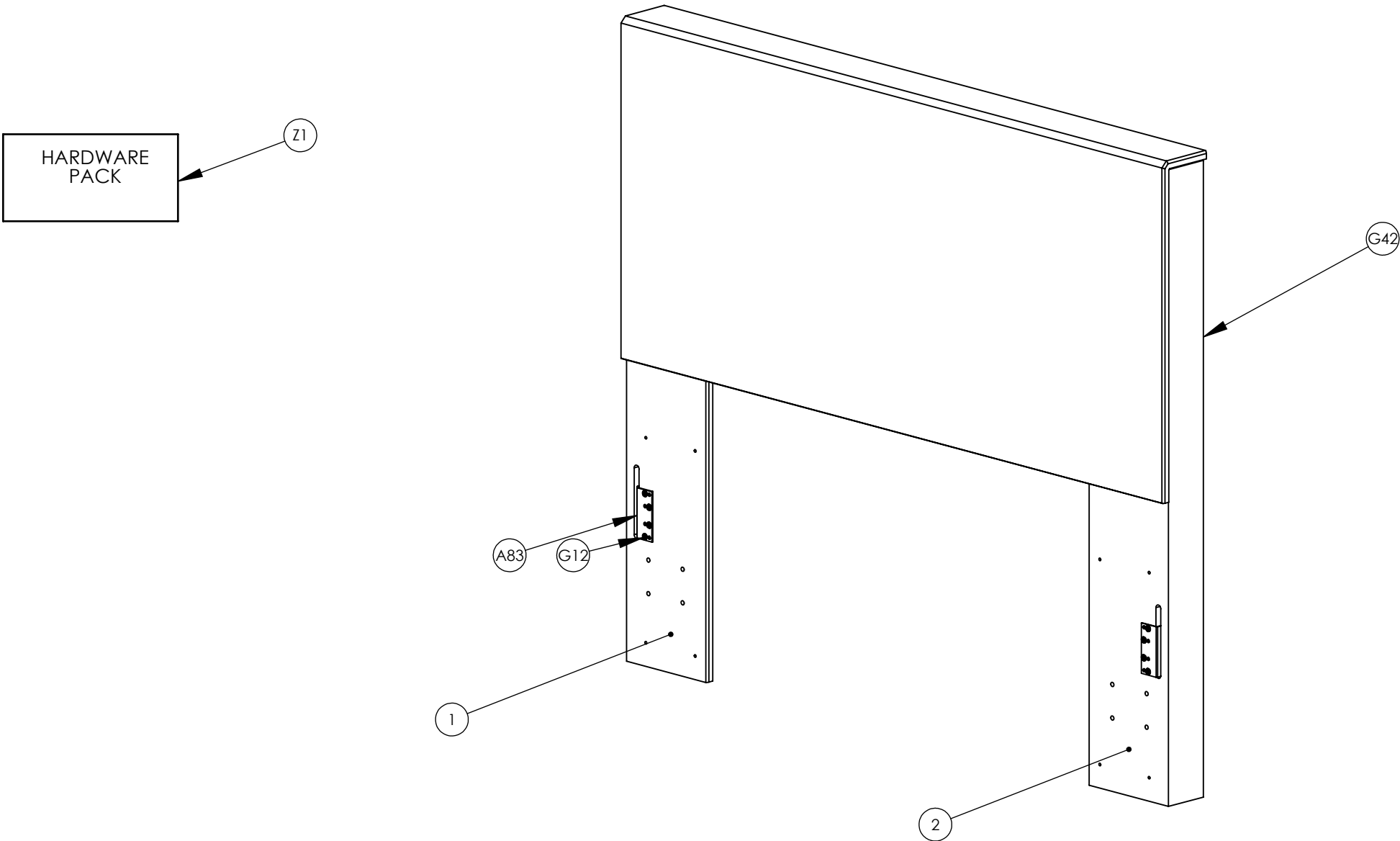
Item #	Qty	Description	Material
1	2	DRAWER ASSEMBLY	WOOD/METAL
2	2	MTR VERT RAIL	WOOD
3	2	MTR BEDPOST BRACKET	METAL
4	2	LEFT DRAWER GLIDE	METAL
5	2	RIGHT DRAWER GLIDE	METAL
6	4	BLACK FELT PAD	FIBER

Dwg#: 35038			
Scale: 1:10		TOLERANCES ARE: METRIC: +.5 / -.5mm DECIMAL: 0 / -.005" FRACTIONAL: +0 / -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/7/2017			
Desc: Footboard Storage			
Rev.	Description	Date	Cad/Eng



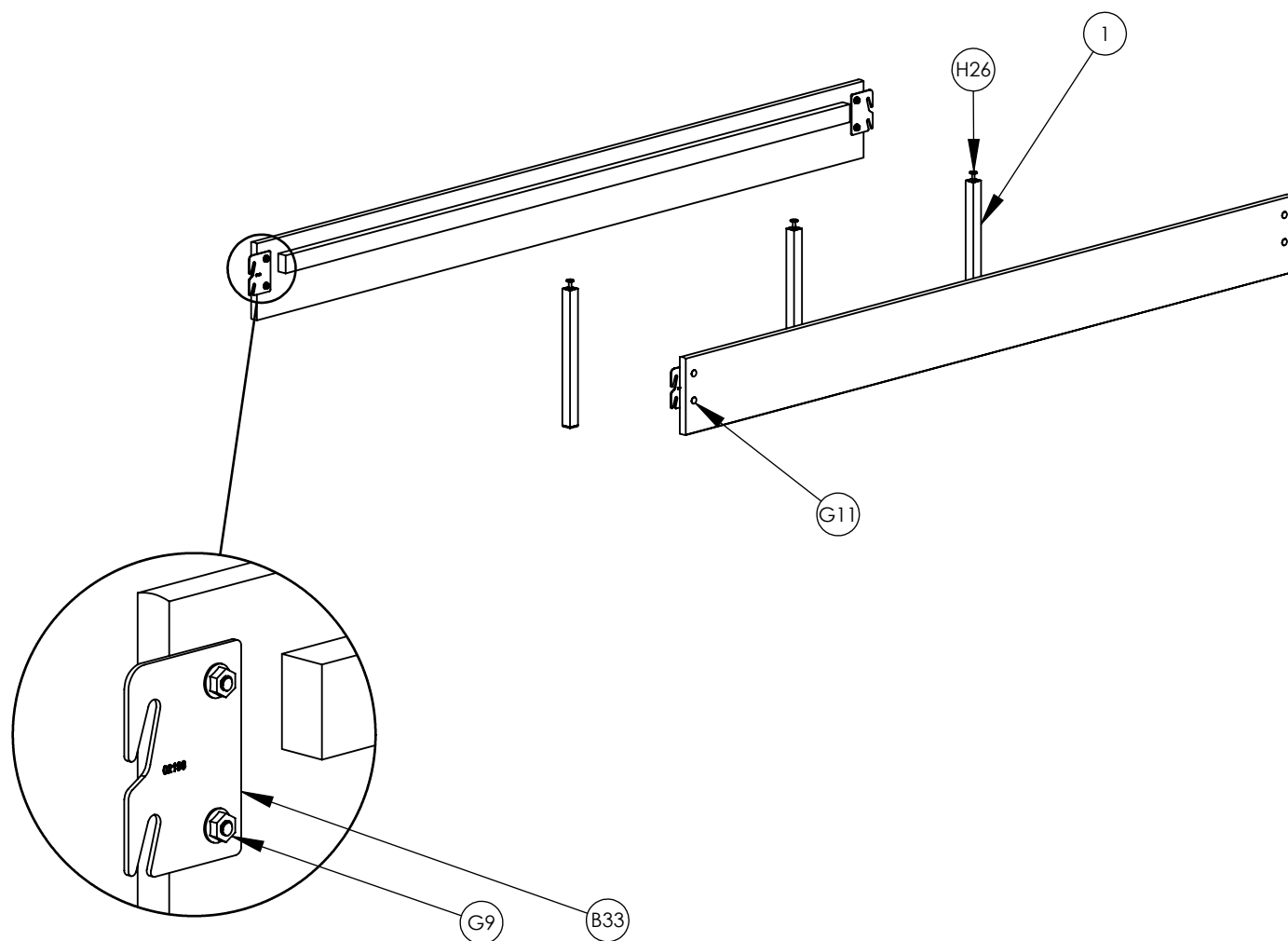
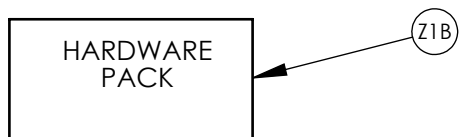
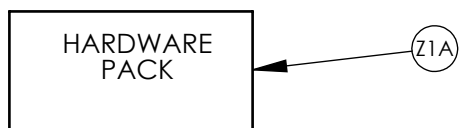
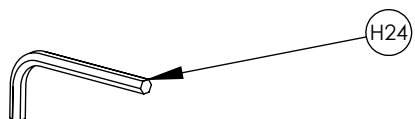
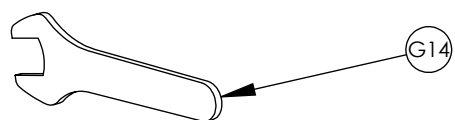
Item#	Qty	Description	MATERIAL
1	1	LEFT LEG ASSEMBLY	WOOD/METAL
2	1	RIGHT LEG ASSEMBLY	WOOD/METAL
A83	2	(A83) SINGLE BEDLOCK	METAL
G12	8	(G12) 8 X 1 1/4 WH SCREW	METAL
G42	16	(G42) 8 X 1 1/8 WH SCREW	METAL
Z1	1	(Z1) HARDWARE PACK	METAL

Dwg#: 35039			
Scale: 1:10		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/13/2017			
Desc: Headboard CS			
Rev.	Description	Date	Cad/Eng

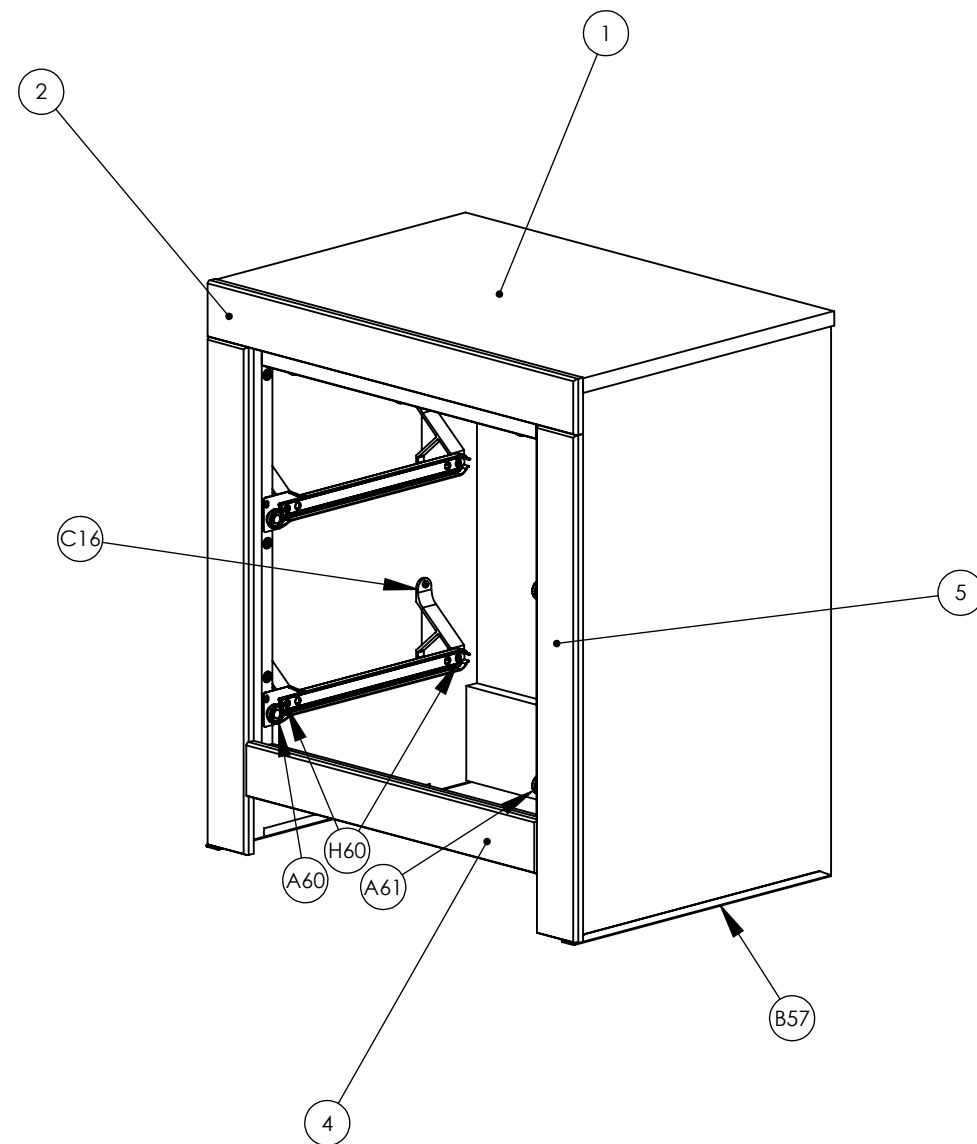


Item#	Qty	Description	MATERIAL
1	3	METAL CENTER SUPPORT 325MM	METAL
B33	4	(B33) METAL BOLT ON BED HOOK	METAL
G11	8	(G11) 1/4-20 X 1 1/8 CAR BOLT	METAL
G14	1	(G14) 7/16 METAL WRENCH	METAL
G9	8	(G9) 1/4-20 SERRATED FLANGE NUT	METAL
H24	1	(H24) ALLEN WRENCH	METAL
H26	3	(H26) 1/4-20X45MM JOINT CONNECTOR	METAL
Z1A	1	(Z1A) BED RL BOLT PK (8-CB)	METAL
Z1B	1	(Z1B) HARDWARE PACK	METAL

Dwg#: 35040	
Scale: 1:10	TOLERANCES ARE: METRIC.....+.5 / -.5mm DECIMAL.....0 / -.005" FRACTIONAL.....+0/ -1/32" (UNLESS OTHERWISE SPECIFIED)
Date: 11/17/2017	
Desc: Tw-Fl Bed Rails CS	



Dwg#: 35041		 ASHLEY Furniture Industries Inc.	
Scale: 1:12		TOLERANCES ARE: METRIC.....+.5 / -.5mm DECIMAL.....+.0 / -.005" FRACTIONAL.....+0/ -1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 11/9/2017			
Desc: Night Stand CS			
Rev.	Description	Date	Cad/Eng



Item#	Qty	Description	MATERIAL
A8	4	(A8) 8 X 5/8 PH SCREW	METAL
G12	4	(G12) 8 X 1 1/4 WH SCREW	METAL
G61	2	(G61) METAL MIRROR BRACKET	METAL
G71	4	(G71) PLASTIC DRYWALL ANCHOR	PLASTIC
Z1	1	(Z1) HARDWARE PACK	METAL,PLASTIC

Dwg#: 35327		 ASHLEY Furniture Industries Inc.	
Scale: 1:10		TOLERANCES ARE: METRIC..... +.5 / -.5mm DECIMAL..... 0 / -.005" FRACTIONAL..... +0/- 1/32" (UNLESS OTHERWISE SPECIFIED)	
Date: 10/16/2019			
Desc: Mirror CS			
Rev.	Description	Date	Cad/Eng

