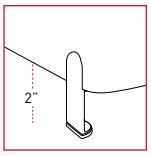
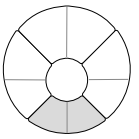
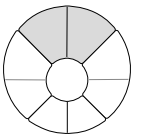
BEND

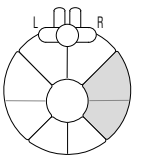
— By Stone Designs —

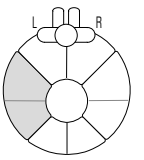


Steel Legs

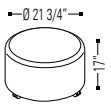




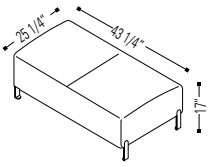




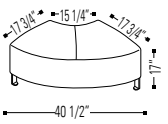
BEND MODULES - SERIE 10 Without Backrest



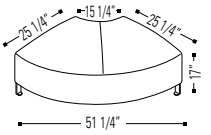
F10
Rounded Module
Ø21 3/4" Diameter



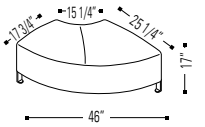
F21
Straight module
43 1/4"x25 1/4"



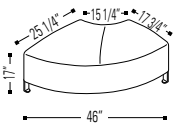
F22
Curved Symetric Module
17 3/4" Side



F23
Curved Symetric Module
25 1/4" Side

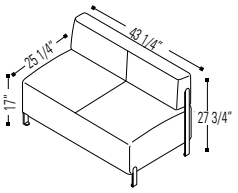


F24
Non Symetric Curved Module
Right

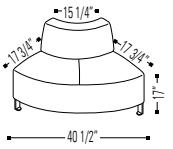


F25
Non Symetric Curved
Module Left

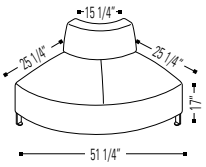
BEND MODULES - SERIE 10 With Backrest



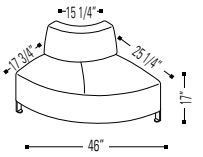
F31
Straight module
43 1/4"x25 1/4"
With Backrest



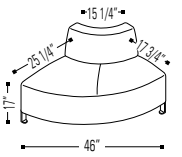
F32
Curved Symetric Module
17 3/4" cm Side
With Backrest



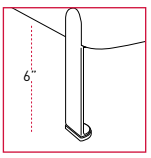
F33
Curved Symetric Module
25 1/4" Side
With Backrest



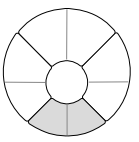
F34
Non Symetric Curved
Module Right
With Backrest

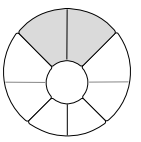


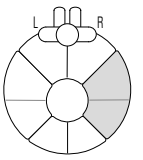
F35
Non Symetric Curved
Module Left
With Backrest

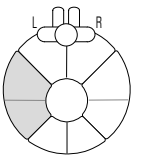


Steel Legs

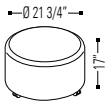




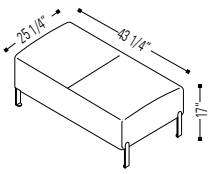




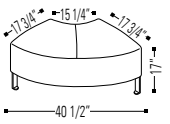
BEND MODULES - SERIE 20 Without Backrest



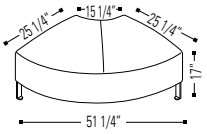
F10
Rounded Module
Ø21 3/4" Diameter



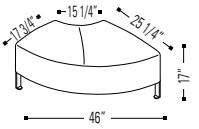
F41
Straight module
43 1/4"x25 1/4"



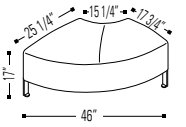
F42
Curved Symetric Module
17 3/4" cm Side



F43
Curved Symetric Module
25 1/4" Side

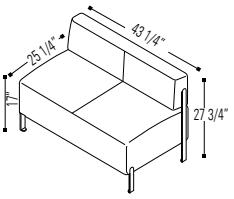


F44
Non Symetric Curved
Module Right

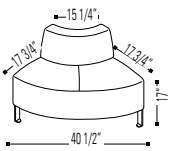


F45
Non Symetric Curved
Module Left

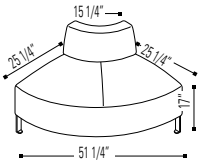
BEND MODULES - SERIE 20 With Backrest



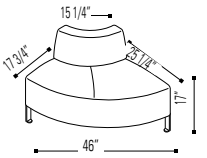
F51
Straight module
43 1/4"x25 1/4"
With Backrest



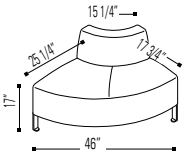
F52
Curved Symetric Module
17 3/4" cm Side
With Backrest



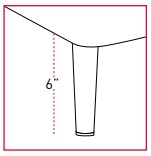
F53
Curved Symetric Module
25 1/4" Side
With Backrest



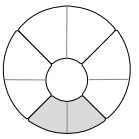
F54
Non Symetric Curved
Module Right
With Backrest

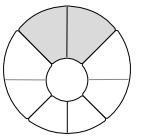


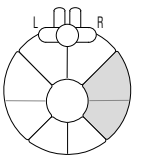
F55
Non Symetric Curved
Module Left
With Backrest

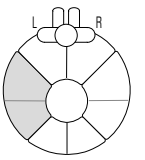


Wood Legs





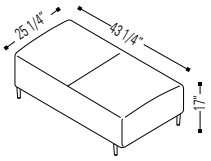




BEND MODULES - SERIE 30 Without Backrest

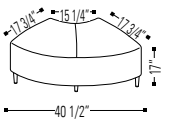
F10

Rounded Module
Ø21 3/4" Diameter



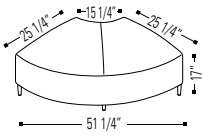
F61

Straight module
43 1/4"x25 1/4"



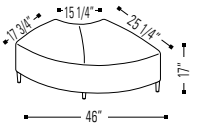
F62

Curved Symetric Module
17 3/4" Side



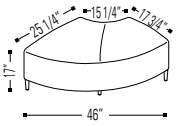
F63

Curved Symetric Module
25 1/4" Side



F64

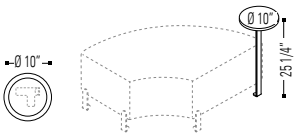
Non Symetric Curved
Module Right



F65

Non Symetric Curved
Module Left

BEND ACCESSORIES AUXILIARY TABLES



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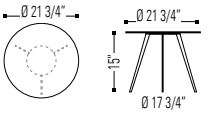
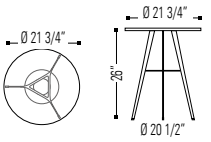
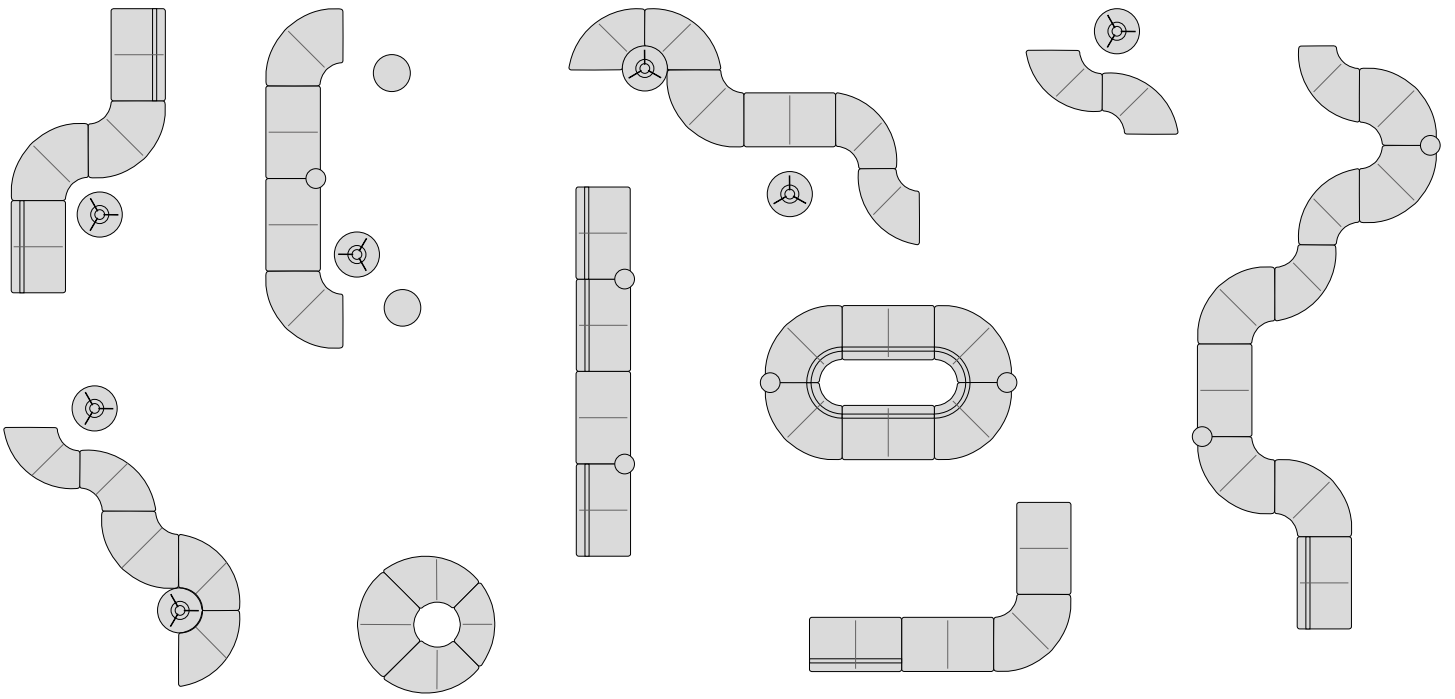


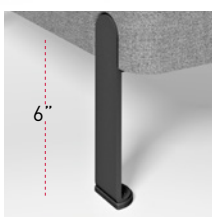
FM55



FM15

CONFIGURATION EXAMPLES



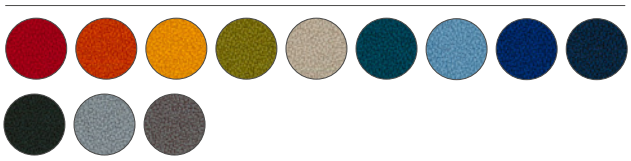


FEATURES - SERIE 20

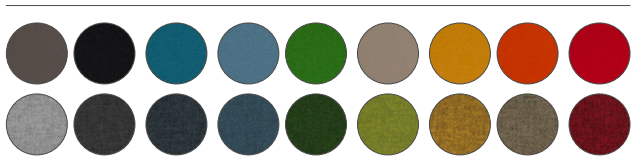
- **Modules. Bend is available in a wide range of models:**
  - 23 3/4" deep unit. With or without backrest.
  - 17 3/4" deep unit. With or without backrest.
  - 2 symetrical units with 17 3/4" deep on one side and 23 3/4" deep on the other side. With or without backrest.
  - Straight unit. 23 3/4" deep. With or without backrest.
  - Round unit. Ø21 3/4". With legs or castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³.** Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accesories.** Bend can incorporate:
  - An attached auxiliary round Ø10" table made of steel and compact laminate top round table.
  - Leg connectors supplied as standard on each model.
- **Low table**. Bend configuration can be complemented with a round Ø21 3/4" (15" and 26" height) low table made from steel frame and compact laminate or MFC top.

FINISHES

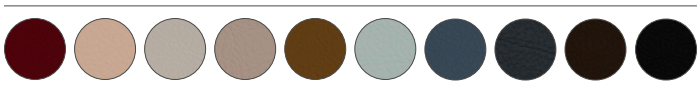
Fabric T - Newport



Fabric M - Melang & Step

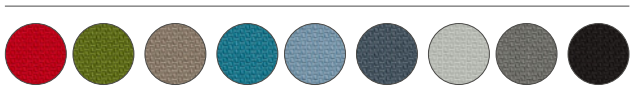


Fabric V - Valencia



Fabric A - Synergy

Fabric D - Felicity



F10
F24
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FM55
F10

F31
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F22
F33
F24
F10
F10
F25
F22
F33
F24

F35
F33
F32
F34
FM15

MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

BEND 10 **44,56%**
BEND 20 **34,12%**
BEND 30 **39,44%**
RECYCLED MATERIALS

PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL & WOOD

TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER FREE

USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN AND MAINTAIN

DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

BEND 10 **80,15%**
BEND 20 **59,85%**
BEND 30 **49,65%**
RECYCLABLE MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).

FSC www.fsc.org FSC® C106678
The mark of responsable forestry

PEFC PEFC/04-31-0782
PEFC Certificate

AENOR Ecodiseño ED-0011/2010
EN ISO 14006:2011
ECODESIGN Certificate

AENOR ER Empresa Registrada ER-0597/2001 IQNet CERTIFIED QUALITY SYSTEM
UNE-EN ISO 9001:2008
ISO 9001 Certificate

AENOR Gestión Ambiental GA-2003/0202 IQNet CERTIFIED MANAGEMENT SYSTEM
UNE-EN ISO 14001:2004
ISO 14001 Certificate

E1 EN 13986 ACTIU PRODUCE Y UTILIZA TABLEROS CLASE E1 STANDARD - NORMA EUROPEA
E1 Certificate by EN 13986

FORMALDEHYDE ZERO TSCA Title VI Compliant
California 93120
Compliant Formaldhyde Phase 2

U.S. GREEN BUILDING COUNCIL LEED PLATINUM USGBC
ACTIU TECHNOLOGY PARK
LEED® PLATINUM certified by USGBC
Leadership in Energy & Environmental Design
LEED® Gold certified 2011 - LEED® Platinum certified 2017